SONY.

PORTABLE VIDEOCASSETTE RECORDER

# PVV-1P/1AP

SERVICE MANUAL

Vol.1 1st Edition Revised 1 Serial No.10001 and Higher



BETACAM SP 2000 PRO

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### **INTRODUCTION**

This service manual is described for PVV-1P and PVV-1AP models.

The exclusive informations for PVV-1P or PVV-1AP are mentioned in that necessary sections.

PVV-1P and PVV-1AP models differ the following board names.

PVV-1P

PVV-1AP

VO-34P Board ◀

→ VO-34AP Board

TC-60P Board → TC-60AP Board

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### **SECTION 1** SERVICE INFORMATION

#### 1-1. SPECIFICATIONS

#### General

Power requirements

DC 12 +5 V

Power supply usable

NP-1B Battery Pack **BP-90A Battery Pack** 

(To use as internal battery, DC-500

Battery Adaptor is required.)

AC power (requires AC-500/500CE AC

adaptor)

Power consumption

10 W

Operating temperature

 $0^{\circ}$ C to +  $40^{\circ}$ C (32°F to  $104^{\circ}$ F)

Operating humidity

25% to 85% or less (no condensation)

Weight

Main unit: 3.4 kg (7 lb 8 oz)

Battery pack:

NP-1B: 0.7 kg (1 lb 9 oz) BP-90A: 1.6 kg (3 lb 8 oz)

Dimensions (w/h/d, excluding progections)

 $127 \times 194 \times 200 \text{ mm}$  $(5 \times 7)^{3/4} \times 7^{7/8}$  inches)

Recommended cassettes 1/2 inch Betacam SP metal cassettes:

BCT-5M/10M/20M/30M or equivalent Normal tape speed 101.5 mm/sec

Record/playback time

Max. 35 minutes (with BCT-30M)

Fast Forward time

Rewind time

4.5 minutes or less (with BCT-30M) 4.0 minutes or less (with BCT-30M)

Continuous operating time

About 70 minutes (with DCX-537P camera and NP-1B Battery Pack)

#### Audio system

Audio recording system Stationary heads

Frequency response	50 Hz through 15 kHz +1.5 dB -3.0 dB
S/N	62 dB or greater (at peak level*, weight CCIR-468-3)
Distortion	1.5% or less (at 1 kHz reference level)
Wow & Flutter	0.15% or less

\*peak level: +8 dB above operational level

#### **Input Connectors**

Video input (50 pin interface for camera connection)

Luminance: 1.0 V p-p, 1 k  $\Omega$ Color difference: B-Y, R-Y: 0.7 V p-p,

 $1 k\Omega$ 

AUDIO IN CH-1/CH-2 (XLR, 3P)

-60 dB/+4 dB

GEN LOCK VIDEO IN (BNC)

1.0 V p-p, 75 Ω

TC IN (BNC)

0.5 to 5 V p-p, 10 k  $\Omega$ 

#### Video system

Video recording system Luminance:

FM

Chrominance: FM (Compressed Time

Division Multiplex)

Band width	Luminance (50%-modulat	tion)	+0.5 dB 25 Hz to 5.5 MHz _4.0 dB	
	Color different		25 Hz to 2.0 MHz <sup>+0.5</sup> dB -3.0 dB	
S/N	Luminance (Component)		48 dB or greater	
	Color	R-Y	48 dB or greater	
	difference	B-Y	48 dB or greater	
K facto	or (2T pulse)		2% or less	
Y/C de	elay		20 nsec or less	

#### **Output Connectors**

ENCODE VIDEO OUT (BNC)

 $1.0 \text{ V p-p}, 75 \Omega$ 

TC OUT (BNC)

1.0 V p-p, 75 Ω

EARPHONE (minijack) 8  $\Omega$ , variable –  $\infty$  to –20 dB

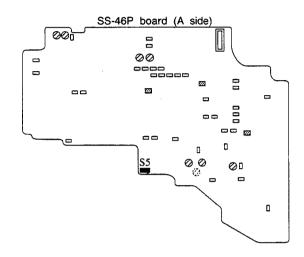
PB ADAPTOR (20pin) For PVV-1AP

#### 1-2. SETTING OF THE SYSTEM SWITCH

#### 1. SS-46P Board

Ref. No.	Name	Shipped position
S5	SLACK MUTE SW	OFF

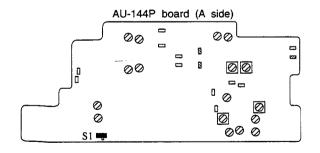
When turned ON, detection of the slack is muted. Normally set to the OFF position.



#### 2. AU-144P Board

Ref. No. Name		Shipped position
S1	DOLBY ON/OFF SW	ON

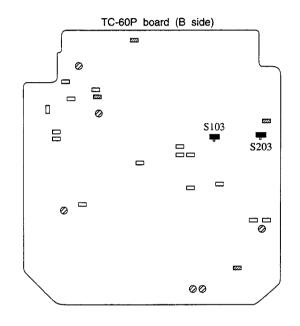
When turned OFF, dolby recording is released.



#### 3. TC-60P Board

Ref. No.	Name	Shipped position
S103	CH-1 LIMITER SW	ON
S203	CH-2 LIMITER SW	ON

When turned OFF, audio level limiter is released.



"DOLB Y" and the double-D symbol  $\ \Box\Box$  are trademarks of Dolby Laboratories Licensing Corporation.

#### 1-3. INPUT/OUTPUT SIGNAL OF CONNECTORS

#### 1-3-1. Input Connectors

AUDIO IN (XLR, 3P):

MIC: -60 dBu,  $3 \text{ k}\Omega$ ,

balanced

LINE: +4 dBu,  $10 k\Omega$ ,

balanced

(0 dBu=0.775 Vrms)

balanced

GEN LOCK VIDEO IN (BNC): 1.0 V p-p, 75  $\,\Omega$ 

TC IN (BNC):

0.5 through 5 V p-p, 10 k Ω 4 pin DC IN 12 +5 V 1 pin GND

DC IN (XLR 4P):

#### 1-3-2. Output Connectors

ENCODE VIDEO OUT (BNC): 1.0 V p-p, 75  $\Omega$ TC OUT (BNC): 1.0 V p-p, 75 Ω

#### 1-3-3. 50 PIN CONNECTOR

	20 25
A O O O O O O O O O O O O	

< EXT VIEW >

PIN NO.	Input/output signal	Specifications			
		Camera	Direction	VTR	Note
A1	MODE ID	MODE ID	-	MODE ID	
		$100 \mathrm{k}\Omega \pm 10\%$		OPEN: Y/R-Y/B-Y mode	
		$5.0 \text{ V dc} \pm 10\%$ , PULL UP		GND: R/G/B mode	
BI	CHASSIS GND		$\longleftrightarrow$		
A2	MIC1(Y)	-60 dBm	<b>→</b>	Zi≥3 kΩ	
B2	MIC1(X)				
A3	MIC1(G)				
В3	EAR PHONE(GND)	Zi=750 $\Omega \pm 10\%$	<b>←</b>	Zo≦100 Ω, -6 dBu	0 dBu=0.775 <b>∨</b> rms
B4	EAR PHONE(X)				
A4	REC/TALLY	Zi≥600 Ω	<b>—</b>	ON: 4.0~5.5 V dc	
	INDICATION			OFF: 0±0.2 V dc	
B5	REC STATUS	Zi≦10 kΩ	-	Open collector	
	(REC RESET)	$5.0~\mathrm{V}~\mathrm{dc}\pm10\%$ , PULL UP			
		REC: H			
A5	VTR TRIGGER		->	Zi≥10 kΩ	
	(L: VTR START/STOP)	ON → OFF START/STOP START/STOP Vceo≥12 V chattering≤50 ms		Pull Up Va≤10 V	:START :TOP 0x0.4 V
A6	SPARE				Non Connection
В6	SPARE				
A7	SPARE				
В7	SPARE				1
A8	GEN LOCK VIDEO(G)	Zi≥1 kΩ ±5%	←	Zo≥75 Ω±10% W/camera	-

PIN	11	Sp	ns	Note	
NO.	Input/output signal	Camera	Direction	VTR	Note
B8	GEN LOCK VIDEO(X)			V dc=0±0.2 V dc	
	,			VBS: 1.0 V p-p	•
	•			sync; negative	
A9	SYNC, CF(G)		<b>←→</b>		
B9	COMP.SYNC(X)	H: 4.0~5.5 V p-p; negative,	->	Zi≥10 kΩ	
		L: 0±0.4 V dc			
		Zo≦2 kΩ			
A10	PLAYBACK VIDEO(G)	$Zi \ge 1 k\Omega \pm 5\%$	<del></del>	1.0 V p-p	
	12.112.1011 ( = )			sync: negative	
B10	PLAYBACK VIDEO(X)			$Z_0 \leq 75 \Omega \pm 5\%$	'
Dio	12.112.1011 (12.20(12)			V dc=0±0.2 V dc	
A11	COLOR FRAMING	H: 4.0~5.5 V p-p; negative,	<b>→</b>	Zi≥10kΩ	
7111	PULSE(X)	L: 0±0.4 V dc			
	T O L O L O L O L O L O L O L O L O L O	Zo≦2 kΩ			
B11	PLAYBACK	Zi≧1 kΩ	<del> </del>	CAM mode: OPEN	
<i>D</i>	STATUS	4.5~9.5 V dc, PULL UP		PB mode: 0±0.4 V dc	
	(VF H: CAM/L: PB)	3.5 . 45, 1 6 - 2 6 2			
A12	VBS(G)	1.0 V p-p±10%,	>	Zi=75 $\Omega \pm 5\%$	
AIL	<b>VB5(G)</b>	Zo=75 $\Omega \pm 5\%$ ,			
B12	VBS(X)	25 15 05 =5 11,			
2.2	125(11)	V dc=0±0.2 V			
A13	VTR SAVE	STANDBY: 4.0~5.5 V dc	>	Zi≧1 kΩ	
AIJ	VIKSAVE	SAVE: 0±0.25 V dc			
		Zo≦100 Ω			
B13	VTR/CCU CONT	VTR: $0 \pm 0.25$ V dc,	<del>&gt;</del>	Zi≥4.7 kΩ	VTR: Open
<b>D</b>	VIIVEED COIVI	CCU: 5.0±0.5 V dc, Zo≤1 kΩ			
A14	NC				
B14	NC				
A15	NC				
B15	NC				
A16	Y/R-Y/B-Y(G)		>		
B16	R-Y(X)	0.756 V p-p, setup 0%		Zi=1 k $\Omega \pm 2\%$	
	, ,	Zo=50~75 Ω			
A17	Y(X)	0.714 V p-p, sync 0.286 V p-p,	<b>→</b>		
		setup 0%			
	6.5	Zo=50~75 Ω			
B17	B-Y(X)	0.756 V p-p, setup 0%	->		
		Zo=50~75 Ω			
A18	BATT ALARM	Zo=470~10 kΩ	<b>—</b>	ON: $2.0 \sim 3.0 \text{ V dc} (470 \Omega)$	
	(BATT IND)			OFF: 0±0.4 V dc	
B18	REC REVIEW	ON OFF OPEN CLOSE	<b>→</b>	Zi≥10 kΩ	
	(L: RETURN	START/STOP START/STOP		Pull Up Va≤10 V	
	CONTROL)	Vceo≥12 V chattering≤50 ms	s		V <sub>2</sub> +0.5 V
	,				
		OR #-			—  ≥ 100 m <sup>1</sup>
		J. #			
		#			
A19	SERIAL DATA(X)		<del>←→</del>		
:	(CAMERA SO)		1		
					1

PIN	I		Specification	ns	Nete
NO.	Input/output signal	Camera	Direction	VTR	Note
A20	NC				
B20	NC				
A21	NC				
B21	GND				
A22	POWER +12 V DC		<b>←</b>	Min.: 10.6 V dc at 2A	
B22	POWER +12 V DC			Max.: 17.0 V dc	
A23	POWER GND		<b>←</b>		
B23	POWER GND				
A24	SPARE				
B24	SPARE				
A25	CHASSIS GND		<b>←→</b>		
B25	CHASSIS GND				

### 1-3-4. PB ADAPTOR CONNECTOR 20P (For PVV-1AP)

NO.	SIGNAL	VTR	DIRECTION	PB ADAPTOR
1	Y-RF(X)	75 Ω		Z=75 Ω
		(OXIDE=0.1 V p-p)	<del></del>	İ
2	Y-RF(G)	METAL=0.2 V p-p		
		(Center Carrier)		
20	C-RF(X)	75 Ω		Z=75 Ω
		(OXIDE=0.1 V p-p)	<del>-QQ-</del>	
19	C-RF(G)	METAL=0.2 V p-p	·	·
		(Center Carrier)		
3	AUDIO CH1(X)	LOW Impedance		Z=10 k Ω
		-10 dBu	<del></del>	
5	AUDIO CH2(X)			
		4	<del>\</del>	
4	AUDIO(G)			
16	Y SW PULSE(X)	1, 3 CH: H		Z=10 kΩ, Pull up +5 V
10	1,3 CH: H 2,4 CH: L		2=10 k12, Full up +3 V	
		OPEN COLLECTOR	<del>-QQ-</del>	
18	ADVANCE SYNC(X)	OF EN COLLECTOR		
15	ADVANCE SYNC(G)			
6	CONTROL SIG. 1	METAL "H"		HIGH Impedance
U	CONTROP SIG. 1	FF/REW "M"		THOM Impodance
		H=5.0 V		
		M=2.5 V		
17	CONTROL SIG. 2	PLAY: HIGH (>6.5 V)		Z=57 kΩ
		Ζ=10 k Ω		
9	VIDEO(X)			Ζ=75 Ω
			<del></del>	
10	VIDEO(G)		<b>* *</b>	1 V p-p
7	GND			
8	GND			
13	+12 V			
14	+12 V			
12	C SW PULSE (X)	1, 3 CH: L		Z=75 Ω
11	C SW PULSE (G)	2, 4 CH: H (0.3 V)	<del></del>	
11	C 3W FULSE (G)	EMITTER FOLLOWER (OPEN)		

#### 1-4. CONNECTION CONNECTOR

When connecting the external cables to the connectors on the connector panel during maintenance, the connectors listed below (or the equivalents) must be used.

Panel indication	Connection connector
AUDIO IN	1-508-084-00 CONNECTOR, XLR, 3P, MALE
DC IN	1-508-362-00 PLUG, XLR, 4P, FEMALE
TC IN/OUT	1-560-069-11 PLUG, BNC, MALE
GEN LOCK VIDEO IN	1-560-069-11 PLUG, BNC, MALE
ENCODE VIDEO OUT	1-560-069-11 PLUG, BNC, MALE
CAMERA	1-566-579-11 CONNECTOR, 50P, MALE
PB ADAPTER (FOR PVV-1AP)	1-566-771-11 PLUG, 20P, MALE

#### 1-5. SUPPLIED ACCESSORIES

Supplied PVV-1P accessories are as follows:

- Shoulder Strap (1) Part No. A-6722-374-B
   The shoulder strap can be attached to the PVV-1P. Both ends of the strap are attached to the knob on the unit easily.
- 2. +B 4×6 screw black (2) Part No. 7-682-560-09
  +B 4×12 screw black (2) Part No. 7-682-563-09
  Install two B4x12 screws on the camera's grip, and two B
  4×6 screws on the camera's shoulder pad.

#### 1-6. RECOMMENDED ACCESSORIES

Use the following accessories according to the need.

1. Battery Pack: NP-1A/1B BP-90/90A

NP-1A's capacity is 1.7 AH, and that of the NP-1B is 2.3 AH. BP-90's capacity is 3.5 AH, and that of the BP-90A is 5 AH. They are the chargeable 12 V battery pack.

- 2. Battery Charger: BC-1WACE/1WB BC-210CE/410CE
  - The BC-1WACE Battery Charger is designed to charge NP-1A battery packs. Four battery packs of NP-1A can be inserted at one time, and will be charged in sequence automatically.
  - The BC-1WB Battery Charger is designed to charge NP-1A/1B battery packs. Four battery packs of NP-1A/1B can be inserted at one time, and will be charged in sequence automatically.
  - The BC-210CE Battery Charger is designed to charge BP-90/90A battery packs. Four battery packs of BP-90/90A battery packs can be inserted at one time, and will be charged in sequence automatically.
  - The BC-410CE Battery Charger is designed to charge BP-90/90A, NP-1A/1B battery packs. Four battery packs of BP-90/90A and NP-1A/1B battery packs can be inserted at one time, and will be charged in sequence automatically.
- 3. AC Adaptor: AC-500CE, CMA-8ACE The PVV-1P can be driven by an AC power source from the AC adaptor, AC-500CE. The AC-500CE is worldwide type of adaptor. AC-500CE can be used with 100/120/220/240V commercial power supplies just by setting the voltage selector to the appropriate position for a stable supply of DC power.
- 4. Earphone: ME-20B

The audio simultaneous playback sound (mixed sound of CH-1 and CH-2) in the REC mode can be monitored by connecting this ME-20B with PVV-1P.

In other modes (except REC mode), the selected EE sound (selected by AUDIO IN and CH SELECT) can be monitored.

- 5. Battery Case: DC-500/520
  The battery case, DC-500 is for the battery pack BP-90. The battery case, DC-520 is for two battery packs of NP-1A/1B.
- 6. UHF Portable tuner: WRR-27/28/830
- 7. UHF Transmitter: WRT-27/28/810/820

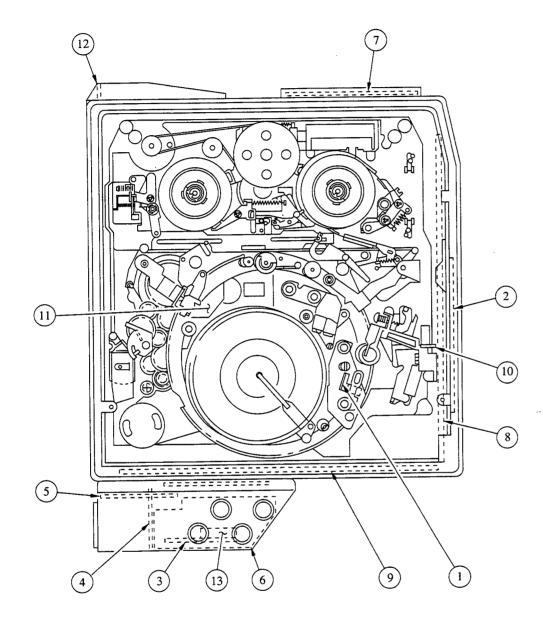
# 1-7. USE UNDER SPECIAL ENVIRONMENT (COLD AREA)

The guaranteed operation for PVV-1P is between the temperature of 0°C to 40°C.

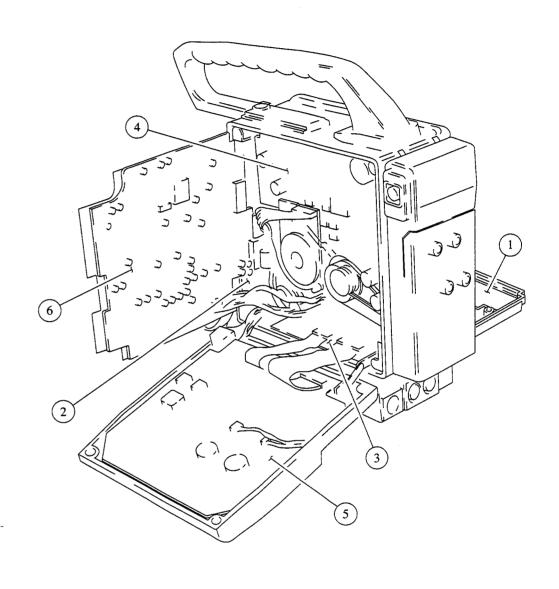
When the unit is used out of the above temperature, especialcly in the cold area, over-cloth protection against the cold is recommended.

### 1-8. MAIN PARTS LOCATION

### 1-8-1. Location of the Boards (I)



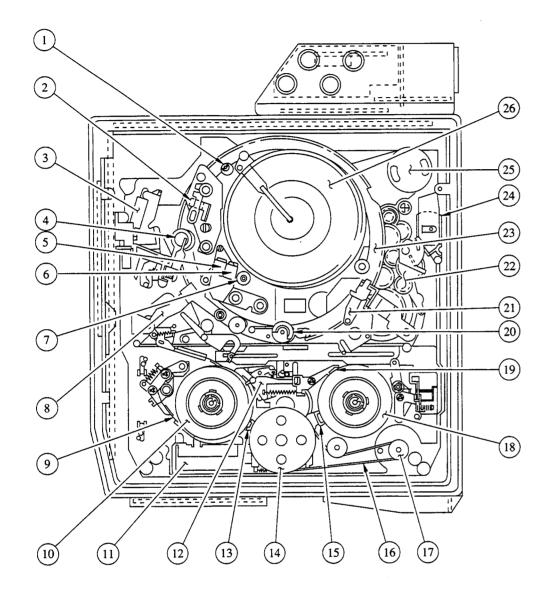
①AH-36 Board ②CN-504 Board ③CN-505 Board 4CN-560 Board ⑤HP-50 Board ⑥IO-61 Board ⑦KY-211 Board ®MB-362 Board 9MB-363 Board ®SE-60 Board ①SE-164 board 12SW-457 Board ③SW-474 Board (II)



- ①AU-144P Board ②MB-362 Board ③MB-363 Board ④SS-46P Board

- ⑤TC-60P Board
- **6VO-34P Board**

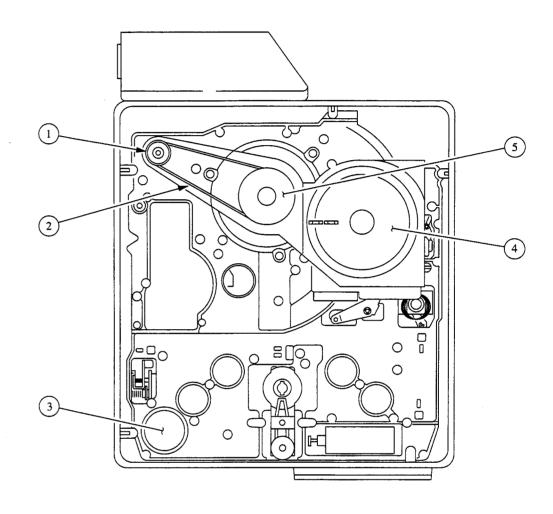
### 1-8-2. Location of the Main Mechanical Parts/Components ( I )



- ①Tape Guide (TG-II)
- ②Audio/TC Heads
- ③Pinch Solenoid
- (4)Capstan Shaft
- ⑤Full Erase Head
- **©CTL** Head
- Tape Guide (TG-I)
- ®Tension Regulator
- Tension Regulator BandSupply-side Reel Table
- ①Brake Solenoid
- 12 Supply-side Soft Brake
- ③Supply-side Main Brake

- 14Intermediate Pulley
- <sup>(5)</sup>Take-up side Main Brake
- ®Reel Belt
- Reel Motor Pulley
- ®Take-up side Reel Table
- ®Take-up side Soft Brake
- @Pinch Roller
- 2)Slant Guide
- @Gear Block
- ②Threading Ring
- ②Threading Motor
- ⊗Drum Motor
- ⊗Head Drum

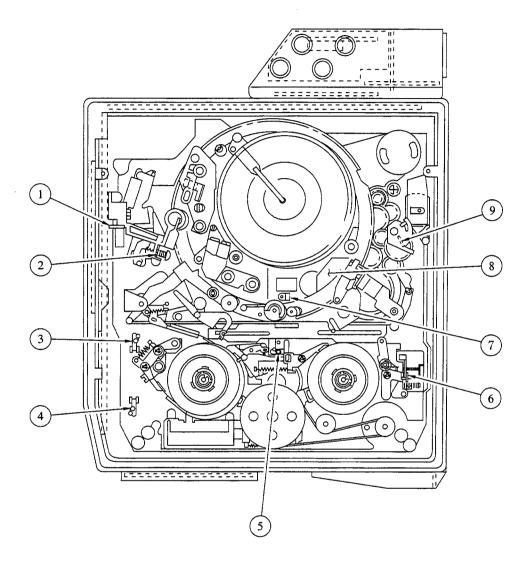




- ①Drum Motor Pulley
- ②Drum Belt
- ③Reel Motor
- 4 Capstan Motor
- ⑤Drum Pulley

PVV-1P

#### 1-8-3. Location of Micro Switches and Sensors



- ①Tension Regulator Switch (SE-60 Board)
- ②Tape End Sensor
- ③REC OK Switch
- **4**Cassette-in Switch
- ⑤Oxide/Metal Selector
- **6**Cassette Lock Switch
- 7 Dew Detect Sensor
- (8) Mechanical Function Control Sensor (SE-164 Board)
- **9**Tape Beginning Sensor

#### 1-9. ERROR MESSAGE

#### 1-9-1. Warning System

If a problem develops with the unit, the WARNING light, the tally light, the REC/TALLY indicator in the camera's viewfinder or the warning indicators on the lower part of the display panel will go on or flash. The tally light goes on and flashes at the same time as the camera's REC/TALLY indicator. When are monitoring the audio output with earphones, warning sounds can be heard from the EARPHONE jack.

#### Warnings and corrective actions

Warning	light/indicator on VTR/camera						
indicator on the display	VTR Camera		Warning tone	VTR state	Cause	Corrective action	
	WARNING light	REC/TALLY indicator	BATT indicator				
RF goes on.	4 flashes/ sec during recording	4 flashes/sec		4 beeps/sec during recording	Recording continues, but is substandard.	Video head is clogged, or problem in recording circuits.	Clean the heads. If recording is still substandard, refer to Section 1-9-2. Diagnostic Mode.
SERVO goes on.	4 flashes/	4 flashes/ sec		4 beeps/sec	Recording continues, but is substandard.	Servo lock lost.	Turn OFF the POWER, and refer to Section 1-9-2. Diagnostic Mode.
HUMID goes on.	Goes on.	4 flashes/sec		4 beeps/sec if recording, else continuous tone.	Stops if mode is rewind, fast forward or playback. Continues if mode is record, but stops if tape sticks to drum.	Condensation	Stop the tape, and turn OFF the POWER. Wait until the HUMID indicator does not go on when POWER is turned ON. Refer to Section 1-16. Dew Condensation Release in case of emergency.
SLACK goes on.	4 flashes/ sec	4 flashes/sec		Continuous tone.	VTR stops.	The tape cannot be wound properly.	Confirm the cause referring to Section 1-9-3. Cause of Tape Slack. Remove the tape referring to Section 1-18. Removal of cassette tape when tape slack occured in the unit if necessary.

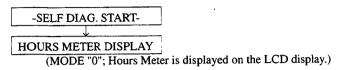
Warning indicator on the display panel	light/indicator on VTR/camera						
	VTR	VTR Camera		Warning tone	VTR state	Cause	Corrective action
	WARNING light	REC/TALLY indicator	BATT indicator				
TAPE END flashes during recording. (1 flash/sec)	1 flash/sec during recording	1 flash/sec		1 beep/sec during recording	Recording continues.	Close to end of tape.	Change cassette tape if necessary.
TAPE END goes on.	Goes on.	4 flashes/sec		Continuous tone.	Recording, playback, fast forward stop.	End of tape	Change cassette tape, or rewind a tape.
BATT flashes. (1 flash/sec)	1 flash/ sec	1 flash/sec	1 flash/sec	1 flash/sec during recording	Operation continues.	Batteries are nearly exhausted.	Change batteries if necessary.
BATT goes on.	Goes on.	4 flashes/sec	Goes on.	Continuous tone	Operation stops.	Batteries are esxhausted.	Change batteries.

#### 1-9-2. Diagnostic Mode

PVV-1P is provided with a diagnostic function. This function displays in the monitor display and the LCD display on the side panel. The LCD display also displays the hours meter, and more, battery before end voltage adjustment can also perform on this LCD display.

#### **Operation Procedure**

1. Press the [DIAGNOSTIC] switch on the side panel with a pencil lead or similar object, and put into the DIAGNOSTIC mode.



- 2. Press the [ADVANCE] button on the side panel, and shift the mode step by step.
- 3. Press the [SHIFT] button, and perform the mode. Check referring to the following each mode.
- 4. When this DIAGNOSTIC mode is ended, press the [DIAGNOSTIC] switch again.

#### Mode Table

MODE		CONTENTS	
LCD DISPLAY	MONITOR DISPLAY		
☐ R xx ☐ b xx ☐ L xx ☐ Xx.x ☐ Xx.x ☐ P8 VTTC NDF EXTLK 2FLD HOLD ☐ HB:BB:BB:BB ☐ HB:BB:BB ☐ HB:BB ☐ HB:BB:BB ☐ HB:BB:BB ☐ HB:BB:BB ☐ HB:BB:BB ☐ HB:BB:BB ☐ HB:BB ☐ HB:BB:BB ☐ HB:BB ☐ H	-SELF DIAG.START-  ↓ after two seconds  HOURS METER DISPLAY  A.DRUM RUNNING xxH  B.TAPE RUNNING xxH  C.OPERATION xxH  BATTERY BEFORE VOLTAGE  xx.xV  LCD DISPLAY ALL ON/OFF  ALL OFF  ↓  LCD DISPLAY ALL ON/OFF  ALL ON	Following contents are displayed.  A.DRUM RUNNING METER  B.TAPE RUNNING METER  C.OPERATION METER  It is recommended to perform the periodic checks and maintenance based on the hours meter. (Refer to Section 2-2. Hours Meter)  Display/set the voltage of battery before end. (Refer to Section 1-22. Voltage Change of Battery Before End)  Check that all characters are turned on or off on the LCD display. Every time the [SHIFT] button is pressed, all characters are turned on or off.	
∃ ↓ ☐ Or ☐ ∃ - E	EEPROM CHECK  EEPROM CHECK  CHECK OK  OR  EEPROM CHECK  CHECK NG	Confirm that EEPROM on TC-60P board is activated normally, and that TC-60P board circuit is operated normally.  Press the [SHIFT] button, and followings are displyaed on the LCD display.  EEPROM: OK 3-10  EEPROM: NG 3-E  When EEPROM is not activated normally, comfirm TC-60P circuit or replace the EEPROM.	

MODE			CONTENTS	
LCD DISPLAY	MONITOR DISPLA	AY	CONTENTS	
first next line line after setting  4-  xx xx first next line line after setting  4-  xx xx or  4-  xx xx		LINE LINE	VITC INSERT LINE SETTING  1. Press the [SHIFT] button, and first line on the LCD display blinks.  2. Press the [ADVANCE] button, and select the first line. Selectable lines are in 12 through 21. After 21, it returns to 12  3. Press the [SHIFT] button, and next line blinks. Press the [ADVANCE] button, and select the next line as selecting first line.  4. Press the [SHIFT] button, the insert line is set.  SETTING: OK	
5	SEARCH / FF.REW SEL FF.RI or SEARCH / FF.REW SEL SEAF	EW LECT	<ul> <li>SEARCH OR FF.REW SETTING</li> <li>Press the [FF] or [REW] button, the SEARCH mode or Fast Forward mode is set. Play back portion is confirmed by VF in the SEARCH mode.</li> <li>1. Press the [SHIFT] button, and last figure of the LCD display blinks. In this time, "0"is the FF.REW mode, and "1" is the SEARCH mode.</li> <li>2. Every time the [ADVANCE] button is pressed, it changes 1 or 0.</li> <li>3. Press the [SHIFT] button, then the mode is set.</li> <li>SETTING: OK 5- 0 ×</li> <li>SETTING: NG 5- E ×</li> <li>Shipped setting; FF. REW</li> </ul>	
Б	VTR STATUS-1  VTR STATUS-1  NTSC/PAL PAL  SCI-SV OK  SCI-TC OK  SYNC EXIST  C.F.PULSE EXIST  TAPE TOP NOT D  TAPE END NOT D  HUMID NOT D	DET	VTR STATUS-1 VTR STATUS-1 is displayed on the monitor display.  • Press the [SHIFT] button, and followings are displayed.  - NTSC or PAL is displayed.  - Serial communication between system control and servo is displayed.  If fault, "NG" is displayed.  - Serial communication between system control and time code is displayed. If fault, "NG" is displayed.  - Whether there is SYNC input or not is displayed.  When there is no SYNC input, "NOT EXIST" is displayed.  - Whether there is CF PULSE input or not is displayed.  When there is no CF PULSE input, "NOT EXIST" is displayed.  - Condition of the TAPE TOP sensor is displayed. When TAPE TOP is detected, "DETECT" is displayed.  - Condition of the TAPE END sensor is displayed. When TAPE END is detected, "DETECT" is displayed.  - Condition of the HUMID sensor is displayed. When HUMID is detected, "DETECT" is displayed.	

MODE		CONTENTS	
LCD DISPLAY	MONITOR DISPLAY	CONTENTS	
П	VTR STATUS-2  ↓  VTR STATUS-2	VTR STATUS-2 VTR STATUS-2 is displayed on the monitor display.  • Press the [SHIFT] button, and following are displayed.	
	LAST MODE PLAY CAM POSITION STOP CAPSTAN STOP DRUM STOP REEL STOP	Current VTR mode is displayed Last VTR mode is displayed Cam gear position of the mechanical sensor is displayed Condition of the capstan motor is displayed Condition of the drum motor is displayed Condition of the reel motor is displayed Only when tape slack is occured, cause of tape slack is displayed. "SLACK" is displayed at CURRENT MODE, and "MODE (when tape slack is occured)" is displayed at LAST MODE.	
E- ××		ERROR CODE DISPLAY When tape slack is occured, its error cause and its error mode are displayed on the LCD display.  E-xx  MODE  0:STOP  1:REEL  1:REC  2:ROTOR  2:THREAD/UNTHREAD 3:THREAD MOTOR  3:REC PAUSE 4:DRUM 6:FF  5:CAPSTAN  A:REW  6:TENSION REGULATOR  C:PLAY	
В	SERIAL I/O PORT STATUS  SERVO OUT XX XX XX  a b c IN XX XX XX  d e f  TC OUT XXXX XXXX  g h IN XXXX XXXX  i j  AUDIO OUT XXXX  k	SYSTEM CONTROL MICOM SERIAL I/O PORT STATUS Serial communication between system control and servo, or time code, or audio is displayed.  • Press the [SHIFT] button, input/output state is displayed.  1. SYSTEM CONTROL TO SERVO 2. SYSTEM CONTROL TO TIME CODE 3. SYSTEM CONTROL TO AUDIO  Each byte of "a" through "k" byte is as follows.  SERVO OUT (SYSCON—SERVO) a BYTE	
		c BYTE BIT-7 REEL CMD 1:ON -6 REEL CMD 1:FWD/0:REV -5~-3 REEL CMD SPEED 011:1/3 101:3 100:1 110:4 -2 REEL BRAKE ON -1 REEL BRAKE OFF -0 REEL CMD 1:V MODE/0:I MODE	

1 - 14

MODE		CONTENTS				
LCD DISPLAY	MONITOR DISPLAY	CONTENTS				
B		-6 1:TAPE TOP -5 1:TAPE BEFORE END -432 REEL STATUS 1:STOP -1 REEL STATUS 1:FWD/0:REV	e BYTE BIT-7 CAPSTAN STATUS 1:STOP -6 CAPSTAN STATUS 1:FWD/0:REV -5 CAPSTAN STATUS 1:ROTATE -4 CAPSTAN STATUS 1:LOCK -3 ————— -2~-0 CAPSTAN STATUS SPEED (SERVO OUT b byte BIT-2 to 0 are the same.)			
		TC OUT (SYSCON→TC)  g BYTE  BIT-7 1:AUDIO FF/REW  -6	-4 1:SLACK ALARM ON -3 1:TAPE END ALARM ON -2 1:BATTERY END ALARM ON -1			
· mages =		i BYTE BIT-7 1:DIAG SW ON -6 TC 1:NDF/0:DF -5 1:CTDM SW ON -4 1:NR SW ON -3 -2 1:REGEN SW ON -1 1:BATTERY END -0 1:BATTERY BEFORE END  AUDIO OUT (SYSCON→AUDIO)	j BYTE BIT-7			
		k BYTE BIT-7. 0:NR ON -6 0:OSC ON -5 ———— -4 1:AUDIO PB ON -3 1:REC AMP MUTE -2 ———— -1 1:AUDIO MUTE -0 1:AUDIO REC ON				

MODE		CONTENTS			
LCD DISPLAY	MONITOR DISPLAY	OOMEN			
9	I/O PORT STATUS  I/O PORT STATUS bit 76543210 0 P-A xxxxxxxx P-K x P-B xxxxxxxxx	SYSTEM CONTROL MICOM PARALLEL Parallel I/O port of system control micom is o • Press the [SHIFT] button, condition of port Contents are as follows.	displayed on the monitor display. is displayed by "1" or "0".		
	P-C xxxxxxxx P-D xxxxxxxx P-E xxxxxxxx P-F xxxxxxxx P-G xxxxxxxx P-H xxxxxxxx	-6 0:TC REC -5 0:VIDEO REC ON -4 1:CTL UP/0:CTL DOWN -3 1:VIDEO PB/0:VIDEO EE -2 1:VF PB/0:VF CAM	-7		
	P-J xxxxxxxx P-J xxxxxxxx	-0 0:REC TALLY  PC-7 1:TENREG RELEASE PD -6 0:CASSE'CON LOCK -5 0:CASSETTE IN -4 0:METAL REC OK -3 1:METAL/0:OXIDE -2	-0		
		PE-7 PF  -6 0:SV CS -5	-7		
		PG-7 CAPSTAN DIR 1:FWD/0:REV PF -6 1:RF DETECT -5 0:SLACK MUTE ON -4	I-7 0:WARNING LAMP ON -6 0:TC CS -5 0:CHARACTER CS -4 0:CHARACTER ON -3 1:POWER SAVE -2 0:REW LAMP ON -1 0:FF LAMP ON -0 0:PLAY LAMP ON		
		PI-7 — P  -6 — — — — — — — — — — — — — — — — — — —	J-7 0:EJECT SW ON -6 0:STOP SW ON -5 0:PLAY SW ON -4 0:FF SW ON -3 0:REW SW ON -2 0:REC REVIEW SW ON -1 0:VTR SAVE SW ON -0 0:VTR START/STOP SW ON		
		PK-0 ————	_		

#### 1-9-3. Cause of Tape Slack

The unit has the system that when slack lamp goes on, it stoppes VTR operation.

Refer to section 1-9-2 Diagnostic Mode "mode 7" about VTR's mode and display of error cause when tape slack is occured. Contents of tape slack cause are as follows.

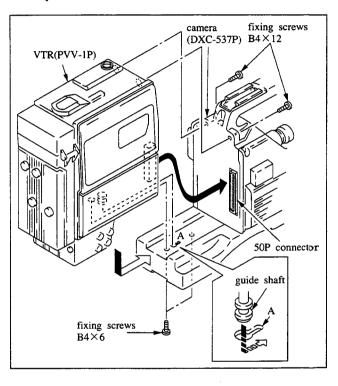
VTR'S MODE	CAUSE OF TAPE SLACK	LCD DISPLAY E-xx	MONITOR DISPLAY ERROR CAUSE xx
During STOP (STANDBY)	When the drum rotation stops and ROTATE is not detected.	04	DRUM
	When T reel table rotation stops and ROTATE is not detected.	11	REEL
Dunin a REC	When the drum rotation stops and ROTATE is not detected.	14	DRUM
During REC	When the capstan rotation stops and ROTATE is not detected.	15	CAPSTAN
	When the tension regulator is released and TENREG RELEASE signal becomes L level.	16	TENSION REGULATOR
During THREAD	When threading operation does not stop after 10 seconds from starting the drive of the threading motor.	23	THREAD MOTOR
·	When the drum rotation stops and ROTATE is not detected.	24	DRUM
During	When T reel table rotation stops and ROTATE is not detected.	21	REEL
UNTHREAD	When threading operation does not stop after 10 seconds from starting the drive of the threading motor.	23	THREAD MOTOR
During REC PAUSE (STANDBY)	When the drum rotation stops and ROTATE is not detected.	34	DRUM
During FF or	When T reel table rotation stops and ROTATE is not detected.	61	REEL
FWD SEARCH	When the drum rotation stops and ROTATE is not detected.	64	DRUM
During REW or REV SEARCH	When S reel table rotation stops and ROTATE is not detected.	A1	REEL
REV SEARCH	When the drum rotation stops and ROTATE is not detected.	A4	DRUM
	When T reel table rotation stops and ROTATE is not detected.	C1	REEL
	When the drum rotation stops and ROTATE is not detected.	C4	DRUM
During PLAY	When the capstan rotation stops and ROTATE is not detected.	C5	CAPSTAN
	When the tension regulator is released and TENREG RELEASE signal becomes L Level.	C6	TENSION REGULATOR
During Change Mode	When ROTOR POSITON data of desired mode is not gained, and change mode operation does not stop after 3 seconds from starting the drive cam and changing mode.	X2   Desired mode is displayed.	ROTOR

#### 1-10. PRINTED CIRCUIT BOARDS

SYSTEM	BOARD	CIRCUIT FUNCTION
	VO-34P	VIDEO REC/PB
VIDEO	IO-61	BNC CONNECTOR
	AU-144P	AUDIO REC/PB
	TC-60P	AUDIO LINE/METER AMP
	CN-504	MIC AMP
AUDIO	CN-560	AUDIO XLR CONNECTOR
=	HP-50	EARPHONE
	AH-36	AUDIO HEAD
TIME CODE	TC-60	TIME CODE
SERVO	SS-46P	SERVO SYSTEM
	SS-46P	SYSTEM CONTROL
CX/CTEL 6	KY-211	FUNCTION KEY
SYSTEM & CONTROL	SE-60	TENSION REGULATOR SENSOR
	SE-164	MECHANICAL SENSOR, DEW SENSOR RELAY
	SW-457	BACKTALLY SWITCH
	CN-505	DC INPUT POWER/BREAKER
POWER	SW-474	RELAY
	HP-50	BREAKER
	CN-504	PHANTOM ON/OFF SWITCH
OTHERS	MB-362	CAMERA 50P CONNECTOR
	MB-363	MOTHER BOARD

#### 1-11. INSTALLATION OF VTR AND CAMERA

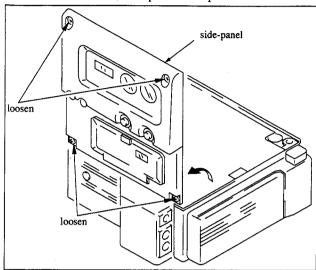
- 1. Align the projection of the VTR into the slot of the camera (DXC-537P). Slide the VTR in the derection of the arrow, and press it so that the 50-pin connector is firmly fixed.
- 2. Install two +B 4×12 screws (supplied) near the camera's grip, and +B 4×6 screws (supplied) on the camera's shoulder pad.
- 3. Remove the VTR from the camera in the reverse order of steps 1 and 2.



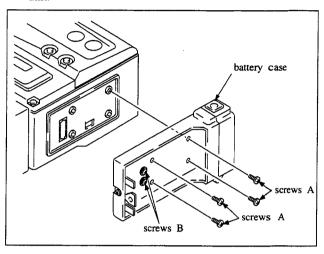
#### 1-12. CABINET REMOVAL

#### SIDE PANEL

1. Loosen four screws, and open the side panel.

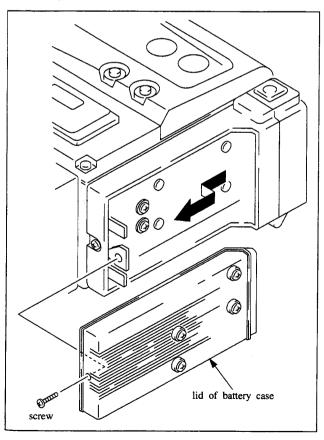


- 2. Remove four A screws shown in the figure.
- 3. Loosen two B screws, and remove the battery case from the unit.



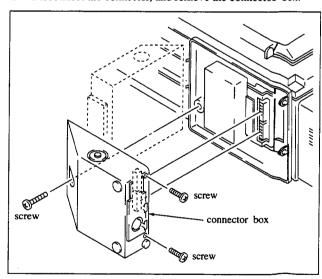
#### **BATTERY CASE**

 Remove one screw, and remove the lid of battery case moving in the direction of the arrow.



#### **CONNECTOR BOX**

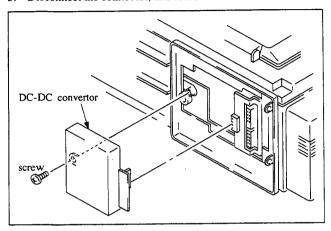
- 1. Remove three screws.
- 2. Disconnect the connector, and remove the connector box.



**Note:** Since the PVV-1AP has a harness for the 20P connector, the connector box should be opened as indicated by the dotted line on the chart.

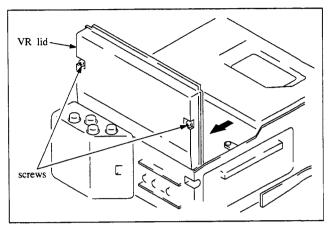
#### **DC-DC CONVERTOR**

- 1. Remove the connector box.
- 2. Remove one screw.
- 3. Disconnect the connector, and remove the DC-DC convertor.



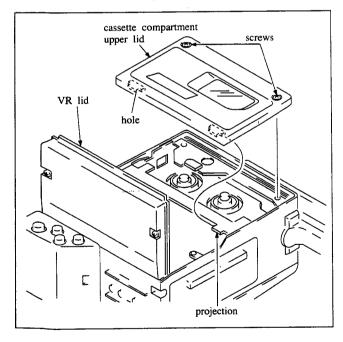
#### **VR LID**

- 1. Loosen two screws.
- Slide the VR lid in the direction of the arrow, and open the VR lid.



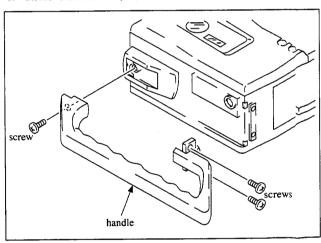
#### CASSETTE COMPARTMENT UPPER LID

- 1. Loosen two screws, and open the VR lid.
- Loosen two screws on the cassette compartment upper lid.
   Remove the holes of the cassette compartment upper lid from the projections of the cassette compartment chassis, and remove the cassette compartment upper lid.



#### **HANDLE**

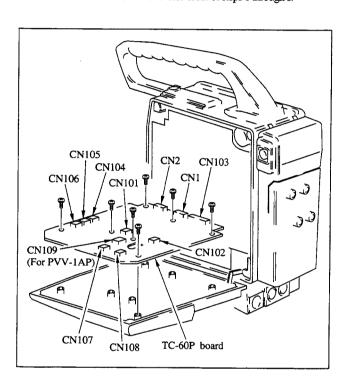
1. Remove tree screws, and remove the handle.



#### 1-13. BOARDS REPLACEMENT

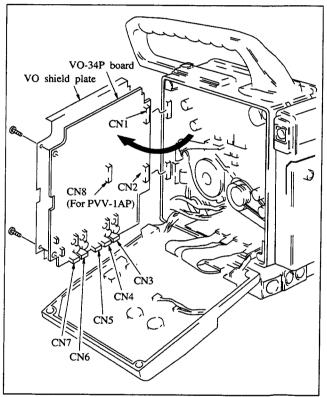
#### 1-13-1. TC-60P Board Replacement

- 1. Loosen four screws, and open the side panel.
- 2. Disconnect ten connectors (CN1, 2, 101 through 108), and remove seven screws.
  - At PVV-1AP, disconnect eleven connectors (CN1, 2, 101 through 109).
- 3. Remove TC-60P board from the side panel.
- 4. Install TC-60P board in the reverse order of steps 1 through 3.



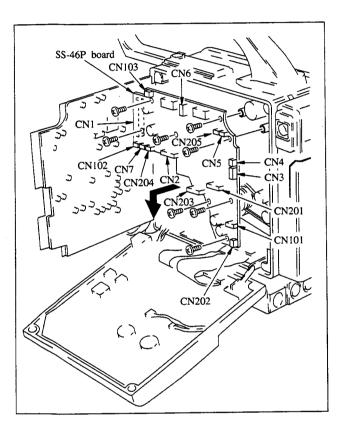
#### 1-13-2. VO-34P Board Replacement

- 1. Loosen four screws, and open the side panel.
- Remove two screws and open VO-34P board, and remove VO shield plate.
- Disconnect seven connectors (CN1 through CN7), and remove VO-34P board.
   At PVV-1AP, disconnect eight connectors (CN1 through
- 4. Install VO-34P board in the reverse order of steps 1 through 3.

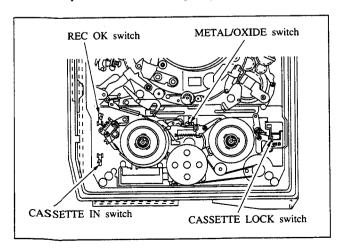


#### 1-13-3. SS-46P Board Replacement

- 1. Loosen four screws, and open the side panel.
- 2. Remove two screws, and open VO-34P board.
- 3. Disconnect fifteen connectors. (CN1 through CN7, CN101 through CN103, CN201 through CN205)
- 4. Remove eight screws and SS-46P board in direction of the

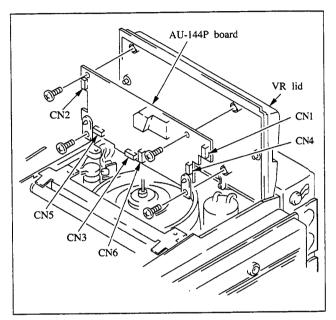


- 5. Install SS-46P board in the reverse order of steps 1 through 4.
- After SS-46P board installation, remove the cassette compartment. Push four switch buttons (CASSETTE LOCK, CASSETTE IN, REC OK, METAL/OXIDE), and make sure that they move back to their original position.



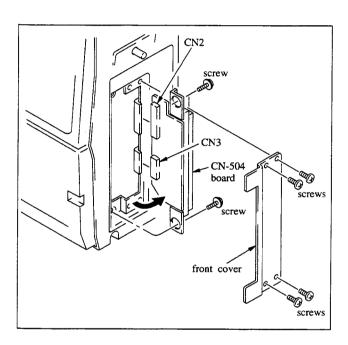
#### 1-13-4. AU-144P Board Replacement

- 1. Loosen two screws and open the VR Lid. (Refer to Section 1-12. Removal of cabinet)
- 2. Loosen the clampers, and disconnect six connectors (CN1 through CN6).
- 3. Remove four screws, and remove AU-144P board.
- Install AU-144P board in the reverse order of steps 1 through 3.



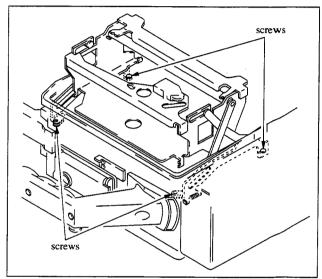
#### 1-13-5. CN-504 Board (50 Pin Camera Connector) Replacement

- 1. Remove four screws, and remove the front cover.
- 2. Remove two screws, and open CN-504 board.
- Pull out the flexible card wires (CN2,3) slowly, and disconnect them. (Refer to Section 1-15-3. Replacement of Flexible card wires.)
- 4. Install CN-504 board in the reverse order of steps 1 through



# 1-14. THE CASSETTE COMPARTMENT REMOVAL

- 1. Open the VR lid, and remove the cassette compartment lid. (Refer to Section 1-12. Cabinet Removal.)
- 2. Press the EJECT button, so that make the cassette compartment is in up state. (When the power supply is not available, refer to Section 1-20.)
- 3. Loosen the four screws shown in the figure. Remove the cassette compartment.
- 4. Install the cassette compartment in the reverse order of steps 1 through 3.



#### 1-15. NOTES ON REPAIR PARTS

#### 1-15-1. Notes on Repair Parts

#### 1. Safety Related Components Warning

Components marked with  $\triangle$  on the schematic diagrams, exploded views and electrical repair parts list are critical to safe operation. Replace these components with Sony parts whose part numbers appear in this manual or in service bulletins and service manual supplements published by Sony.

#### 2. Standardization of Parts

Repair parts supplied from Sony Parts Center may not always be identical with the parts actually in use due to "accommodating the improved parts and/or engineering changes" or "standardization of genuine parts".

This manual's exploded views and electrical repair parts list indicate the part numbers of "the standardized genuine parts at present".

#### 3. Change of Parts

Regarding engineering parts changes, refer to section 14 "CHANGED PART".

#### 4. Stock of Parts

Parts marked with "o" SP(Supply Code)column of the repair parts list are not normally required for routine service work. Orders for parts marked with "o"will be processed, but allow for additional delivery time.

#### 5. Units for Capacitors and Resistors

The following units may be assumed in schematic diagrams, electrical parts list and exploded views unless otherwise specified.

Capacitors: uF Resistors: ohm

#### 1-15-2. Replacement Procedure for Chip Parts

#### **Required Tools**

Soldering iron 20W; If possible, use a soldering iron tip heat-

controller at 270± 10°C

Braided wire;

SOLDER TAUL or equivalent

Sony part No. 7-641-300-81

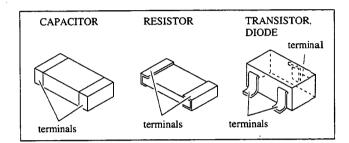
Solder;

0.6 mm dia. is recommended.

Tweezers

#### **Soldering conditions**

Soldering iron temperature; 270± 10°C Soldering time; Less than two seconds per a pin



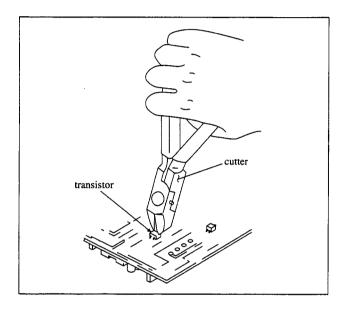
#### **Resistor and Capacitor Replacement**

- 1. Place the soldering iron tip onto the chip part and heat it up until the solder is melted. When the solder is melted, slide the chip part aside.
- Make sure that there is no pattern peeling, damage and/or bridges around the desoldering positions.
- After removing the chip part, presolder the area, in which the new chip part is to be placed, with a thin layer of solder.
- Place new chip part in the desired position and solder both ends.

Note: Once a chip part has been removed, never use it again.

#### **Transistor and Diode Replacement**

- 1. Cut the terminals of the chip part with cutters.
- 2. Remove the cut leads with soldering iron.
- 3. Make sure that there is no pattern peeling, damage and/or bridges around the desoldering positions.
- 4. After removing the chip part, presolder the area, in which the new chip part is to be placed, with a thin layer of solder.
- 5. Place new chip part in the desired position and solder the terminals.



#### IC Replacement

- Using the braided wire, "SOLDER TAUL" Sony Part No. 7-641-300-81, remove the solder around the pins of the ICchip to be removed.
- 2. While heating up the pins, remove the pins one by one using sharp-pointed tweezers.
- 3. Make sure that there is no pattern peeling, damage and/or bridges around the desoldering positions.
- 4. After removing the chip part, presolder the area, in which the new chip part is to be placed, with a thin layer of solder.
- 5. Place new chip part in the desired position and solder the pins.

# 1-15-3. Replacement of Flexible Card Wires (15P,16P, 20P,25P,26P)

15P and 20P flexible card wires are used on between CN-504 board and MB-362 board. 25P flexible card wire is used on between MB-362 board and MB-363 board. 16P and 26P flexible card wires are used on between MB-363 board and TC-60P board.

When handling a flexible card wire, be very careful not to bend it because this will markedly reduce its life.

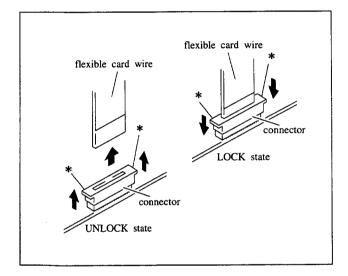
#### <Straight Type>

Disconnecting procedure

Pull up the \* marked portions of connector, and pull out the flexible card wire from the connector.

#### Installing procedure

Install the flexible card wire as far as it will go (up to the line indicated on the flexible card wire) and push down the \* marked portions of connector.



#### <Angle Type>

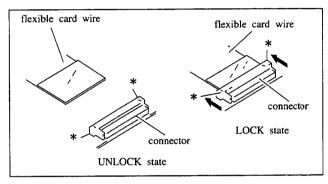
Disconnecting procedure

Slide the \* marked portions of connector in the direction of the arrows, pull up the connector, and then pull out the flexible card wire from the connector.

#### Installing procedure

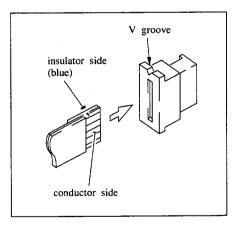
Pull up the \* marked portions of the connector, insert the flexible card wire so that its conductor side is facing the printed circuit board, and insert it as far as it will go (up to the line indicated on the flexible card wire).

Push down the \* marked portions, then the slide it in the opposite direction of the arrow to lock.



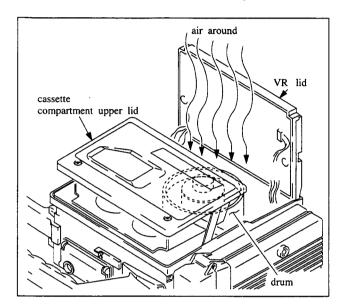
**NOTE:** The flexible card wire consists of conductor side and insulator side.

The flexible card wire must be inserted with the conductor side facing the correct way. If it is not the circuit will not work.



# 1-16. DEW CONDENSATION (HUMID GOES ON) RELEASE

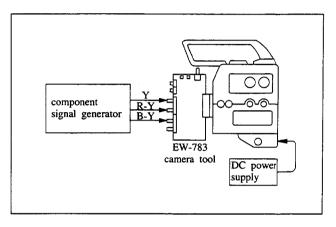
- 1. Press the EJECT button, and remove the cassette tape.
- 2. Turn the power OFF.
- 3. Loosen two screws and open the VR lid.
- 4. Dew condensation is released soon by sending the air around the drum to make the drum and outside temperature the same.



Note: When condensation have occurred on the drum surface, video head may be clogged. Confirm the head are clogged or not, and clean the head according to the need.

# 1-17. PUT THE VTR INTO THE REC MODE WITHOUT CONNECTING A CAMERA

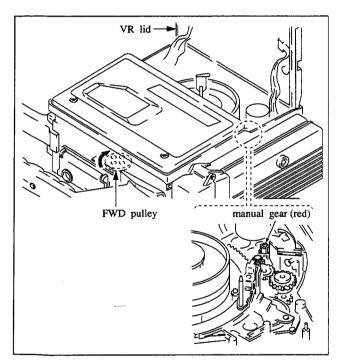
The PVV-1P cannot record the video and audio signals without connecting a camera. Therefore, in order to put VTR into the REC mode without connecting the camera, it is necessary to use the camera tool "EW-783". Use the camera tool (EW-783) to input the component signal from the component signal generator. The VTR is in REC mode.



# 1-18. REMOVAL OF CASSETTE TAPE WHEN TAPE SLACK IS OCCURRED IN THE UNIT

If either the cassette cannot be ejected or the cassette compartment does not rise up due to a fault, perform the following procedures to remove the cassette.

- 1. Loosen two screws and open the VR lid.
- Secure the cassette compartment with vinyle tape in order to stop the sudden rise of the cassette compartment during rewinding. Then perform the following procedures.
- 3. While rotating the manual gear by + screwdriver counterclockwise, rotate the FWD pulley by hand as shown in the direction of the arrow to take up the tape taking out from the cassette. Be sure not to rotate the manual gear further on where the threading ring stops. Be careful not to damage the tape which remains in the unit.



- 4. Take up the tape which remains in the unit. Remove the vinyle tape securing cassette compartment. Rotate the manual gear to release the mechanical lock of cassette compartment, and make it in up state. Do not rotate the manual gear any further after the cassette compartment is up. The manual gear may be damage. Take out the cassette tape from the unit.
- 5. After cassette tape removal, rotate the manual gear clockwise to lock the cassette compartment. Stop the manual gear just before the loading ring rotates. When the manual gear overrotate, rotate the manual gear counterclockwise so that the loading ring moves back.

# 1-19. CLEANING WHEN HEAD CLOGGED OCCURRED

In case the heads are clogged, carry out the following procedures to clean it.

1. Clean the video head and Audio head with cleaning cassette. Refer to the supplied operation manual for use.

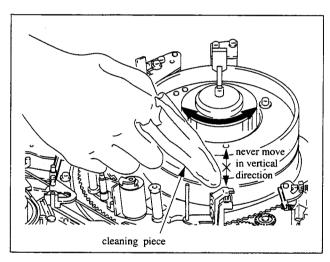
Cleaning cassette BCT-5CLN

Clean the head and the tape transport surface with the cleaning piece and the cleaning fluid. After cleaning, make sure not to insert tape before the cleaning fluid evaporates completely.

> Cleaning piece 2-034-679-00 Cleaning fluid 9-919-573-01

#### (1) Video Head

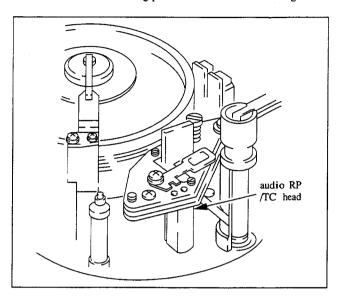
Press the cleaning piece moistened with the cleaning fluid gently with the drum, and turn the drum slowly with hand.



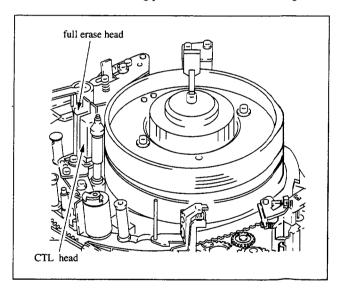
#### NOTE:

- Never move the cleaning piece in the vertical direction toward the durm when cleaning.
- Be sure to turn the power OFF, and perform the cleaning.

(2) Audio RP/TC Head Clean with the cleaning piece moistened with cleaning fluid.

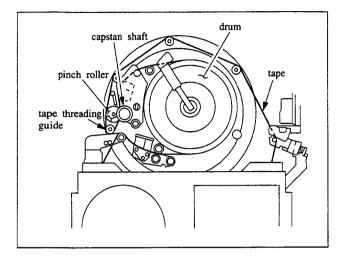


(3) CTL, full erase Head
Clean with the cleaning piece moistened with cleaning fluid.



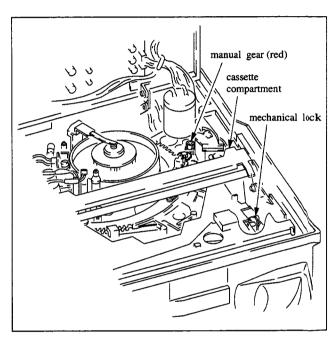
#### (4) Tape running surface

Clean the areas where the video tape is in contact with the cleaning piece moistened with cleaning fluid; Tape guides, upper/lower drum, capstan and the pinch roller as shown in the figure.



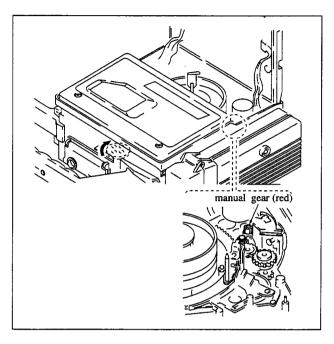
# 1-20. WHEN POWER IS NOT AVAILABLE, HOW TO MAKE THE CASSETTE COMPARTMENT UP STATE

- 1. Open the VR lid, and remove the cassette compartment lid. (Refer to section 1-12. Cabinet Removal)
- Rotate the manual gear in the counterclockwise direction and the release mechanical lock of the cassette compartment so that the cassette compartment up state is obtained.
- To make the cassette compartment in down state, rotate the manual gear in the clockwise direction and make it in lock state. Make the cassette compartment in down state.



## 1-21. MANUAL GEAR

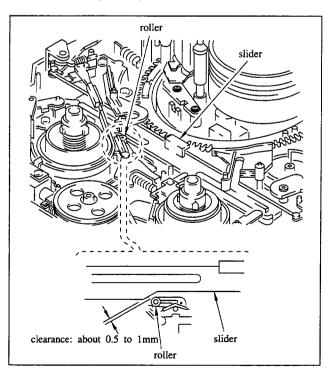
When a power supply is not available, by rotating the manual gear, the mechanical modes are obtained as shown in the each following state.



## 1. Threading end mode

Threading end mode means that the threading ring rotates in the counterclockwise direction and stops.

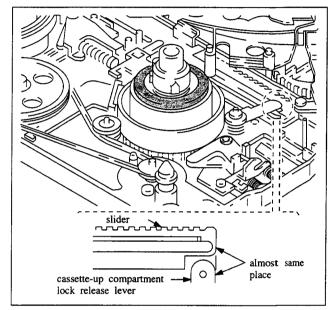
- (1) Rotate a manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- (2) When a slider moves into the condition shown in the figure, stop rotating the screwdriver.



## 2. Unthreading end mode

Unthreading end mode is the same mode with EJECT completion and means that the threading ring rotates in the clockwise direction and stops.

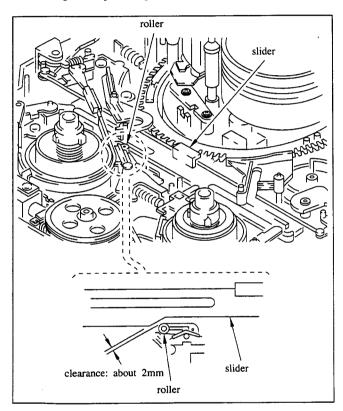
- (1) Rotate the manual using a philips type 2mm dia. screwdriver in the counter clockwise direction.
- (2) When the slider moves into the condition shown in the figure, stop rotating the screwdriver.



#### 3. STOP/FF/REW mode

STOP/FF/REW mode is similar to the threading end mode in the aspect of mode, but the position of the slider is slightly different from the latter.

- (1) Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- (2) When the slider moves to the condition shown in the figure, stop rotating the screwdriver.

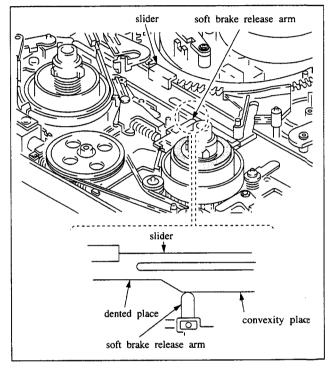


#### 4. PLAY mode

PLAY mode means the mode where the pinch roller is pressed against the capstan shaft after STOP mode.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction, and put into the STOP mode.
- (2) When the slider moves to the condition shown in the figure, stop rotating the screwdriver.

**NOTE:** Be sure not to rotate the gear further from this state, if rotate the gear further, the gear may be broken.

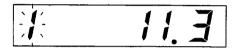


# 1-22. VOLTAGE CHANGE OF BATTERY BEFORE END

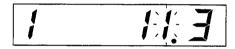
Voltage of battery before end can be changed by the following procedures.

Setting available range: 11.0 V to 13.0 V Setting available minimum unit: 0.1V When the unit is shipped, it is set to 11.3V.

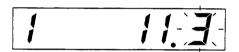
- Press the [DIAGNOSTIC] switch on the side panel, and put into the DIAGNOSTIC mode. (Refer to section 1-9-2. Diagnostic mode)
- Press the [ADVANCE] button on the side panel, and put into the MODE "1". Then, the voltage of battery before end is displayed on the LCD display.



Press the [SHIFT] button on the side panel, and the first digit blinks.



- 4. Press the [ADVANCE] button, and set the desired figure.
- 5. Press the [SHIFT] button, and the decimal digit blinks.

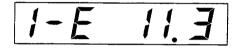


- 6. Press the [ADVANCE] button, and set the desired figure.
- Press the [SHIFT] button. Then the desired voltage is stored in the ROM.

If the value is stored in the ROM, "0" is displayed automatically.



If the value can not be stored in the ROM because of the error, the following message is displayed.



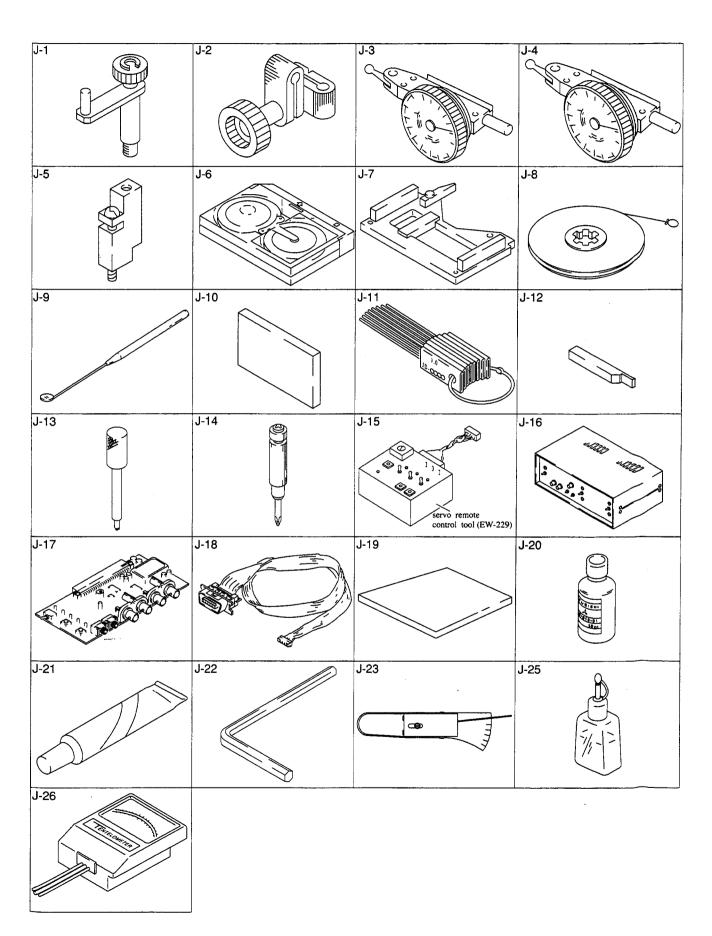
In this case, press the [ADVANCE] button, and then repeat the order of steps 2 through 7.

## 1-23. ALIGNMENT FIXTURE

Ref. No.	Part Number	Description	For Use	
J-1	J-6001-820-A	Drum eccentricity gauge(3)	Upper drum eccentricity adjustment	
1-2	J-6001-830-A	Drum eccentricity gauge(2)		
I-3	J-6001-840-B	Drum eccentricity gauge(1)		
ſ <b>-</b> 4	or J-6325-530-A	Drum eccentricity gauge(6)		
I-5	J-6087-000-A	Drum eccentricity gauge(5)		
I-6	J-6080-003-C	Cassette Torque Measurement	Torque adjustment	
<b>1-7</b>	J-6080-008-A	Cassette reference plate	Reel table adjustment	
I-8	J-6080-011-A	Plate Reel, Tension gauge	Torque adjustment	
I-9	J-6080-029-A	Inspection Mirror	Tape path adjustment	
I-10	J-6086-570-A	Flatness plate	Audio/TC head zenith adjustment	
J-11	J-6152-450-A	Wire Clearance gauge	Clearance check	
J-12	J-6190-800-A	Tension Regulator Vertical	Tension regulator slatness	
		Check tool	adjustment	
J-13	J-6321-040-A	Screwdriver for Motor pulley	Motor pulley replacement	
I-14	J-6321-500-A	Tape guide adjustment driver	Tape guide height adjustment	
J-15	J-6332-290-A	Servo remote control tool (EW-229)	Servo system adjustment	
J-16	J-6335-790-A	Deviation Checker	Deviation adjustment	
J-17	J-6337-830-A	Camera Tool (EW-783)	Component video system adjustmen	
J-18	J-6338-040-A	Cable (EW-804)	Connection cable connected Servo	
			remote control tool with PVV-1P	
J-19	2-034-697-00	Cleaning piece	Cleaning	
J-20	7-661-018-18	Oil	Lubrication	
J-21	7-662-010-04	Grease		
J-22	7-700-736-05	Wrench, L-Shaped 1.5mm	m. 1	
	7-700-736-06	Wrench, L-Shaped 0.89mm	Tightening screw	
J-23	7-732-050-30	Tension scale(100g full scale)	Torque/Back tension adjustment	
	7-732-050-40	Tension scale(200g full scale)	Torque/Back tension adjustment	
J-24	8-960-096-51	Alignment tape, CR2-1B PS	Video tracking adjustment	
	8-960-096-91	Alignment tape, CR5-1B PS	Video tracking adjustment	
	8-960-098-45	Alignment tape, CR8-1A PS	Audio alignment	
	8-960-096-86	Alignment tape, CR8-1B PS	Audio alignment	
	8-960-098:44	Alignment tape, CR5-2A PS	Video system, servo system adjustment	
J-25	9-919-573-01	Cleaning fluid	Cleaning	
J-26		7-UMC) : recommended tool		

NOTE: TENTEL Corp. 1506 Dell Ave. Campbell, CA 95008

TENTEL and TENTELOMETER are registered trademark of TENTEL Corp., Campbell, CA U.S.A



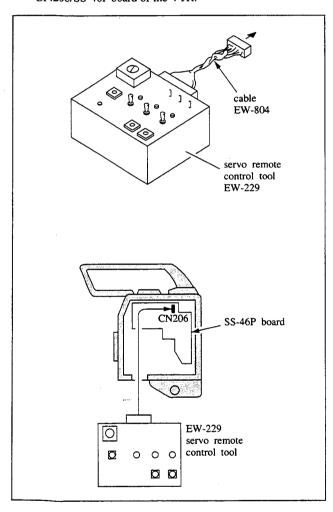
# 1-24. USE OF THE SERVO REMOTE CONTROL TOOL (EW-229)

For servo system alignment and mechanical alignment, it is recommended to use the SERVO REMOTE CONTROL TOOL (EW-229).

By using this tool, the mode that are not available in this unit can be obtained.

#### 1. Connection

- (1) Connect the connector (14P, female) of the supplied harness to the tool
- (2) Connect the other side of the connector of the harness to CN206/SS-46P board of the VTR.



#### 2. Mode Selection

The desired mode can be selected by pressing the switches and rotary switch on the function control panel of this tool.

#### • TRCON Switch

After the rotary switch is set to the "F" position, turn ON this switch. Then LED lights. Tracking control is possible by pressing the "+"button or the "-"button.

When turned OFF, return the unit to the just tracking mode.

When turned OFF, return the unit to the just tracking mode. The memory is cleared by disconnecting the connector of the tool from the CN206/SS-46P board.

#### • SW POSITION Switch

After the rotary switch is set to the "F" position, turn ON this switch. Then LED lights, the switching position is shifted by pressing the "+" button or the "-" button.

#### • REC SERVO Switch

After the rotary switch is set t\*o the "F" position, turn ON the switch. Then LED lights, and the capstan servo circuit is put into the REC SERVO mode.

#### • REV Button

The unit is put into REV mode by pressing this button. Press the [STOP] button on the VTR, and the unit is put into the STOP mode.

#### • Rotary Switch

The mode described in the following mode table is obtained by setting the rotary switch to "0" through "F" positions. When the rotary switch is set to the specified position, it is necessary to mute the slack detection circuit.

The slack detection circuit can be muted by turning ON the S5/SS-46P board.

#### • SW PULSE Test Point

The switching pulse signal is appeared at this test terminal. When mode is "0" through "3", SW PULSE of selected head is appeared.

### • CTL Test Point

The CTL signal is appeared at this test terminal.

## Mode table

Rotary Switch	Mode	For Use
0	CH-A SW PULSE of Y is selected	Check CH-A head of Y.
1	CH-B SW PULSE of Y is selected	Check CH-B head of Y.
2	CH-A SW PULSE of C is selected	Check CH-A head of C.
3	CH-B SW PULSE of C is selected	Check CH-B head of C.
4	PAUSE mode	Put the capstan into the stop servo mode, it enable to keep RF on wave-shaped of counter. Check the capstan stop servo adjustment.
5		
6		
7	Drum rotating stops.  (Mute the slack detection circuit.)	Turn four head ON, and stop drum rotating to check REC current of drum head.
8	Capstan x 1/2 times speed mode	Confirm the servo system
9	Capstan x 1/6 times speed mode	Confirm the servo system
A		
В		
C	Capstan FG DUTY adjustment mode	Rotate the capstan to adjust the capstan FG DUTY-
D	Capstan free speed adjustment mode	Measuring adjustment instruction is appeared to check capstan free speed.
E		
F	Normal mode	·

## 1-25. USE OF CAMERA TOOL (EW-783)

Camera tool has terminals of every kind component video signal input, play back video signal output, mic signal input and earphone output. This also has VTR S/S switch, REC REVIEW switch, SAVE  $\rightarrow$  STBY switch and every kind of LED DISPLAY system.

When every kind component video signal is input during video system alignment, and when VTR is connected as follows to check with no camera during PVV-1P maintenance, use the camera tool.

#### 1. Switch operation

#### VTR S/S Switch

This switch is VTR record start/stop switch. When this switch is pressed, recording starts. When this switch is pressed again, recording stops.

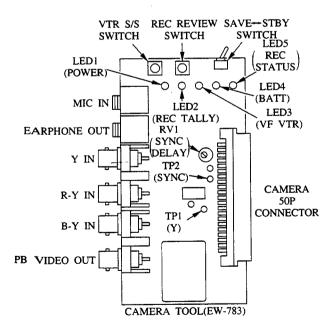
#### REC REVIEW Switch

When this switch is pressed, part of recorded portion plays back. Confirm recording display in PB VIDEO OUT display during waiting to record.

#### SAVE → STBY Switch

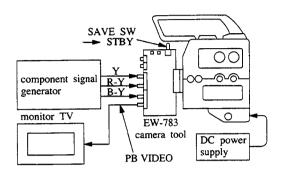
- SAVE
- VTR is in power-saving condition.
- STBY

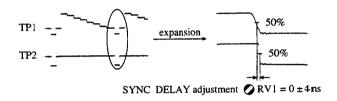
VTR is waiting to record. Press [VTR S/S] switch, and recording starts at once.



## 2. Camera Tool Connection and Alignment

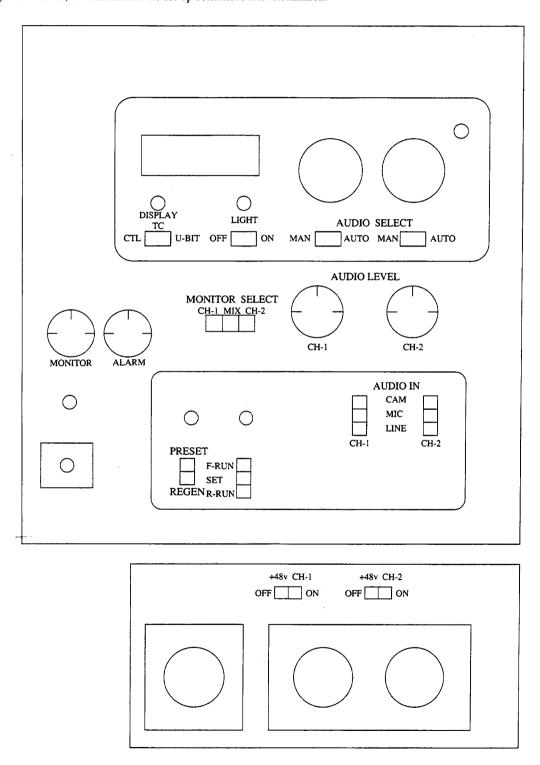
When electrical alignments are performed with the camera tool, never fail to perform SYNC DELAY alignment connecting the camera tool as follows.





## 1-26. SET-UP CHECK SHEET

It is recommended to use this set-up check sheet to write down the set-up conditions (switch setting, control volume setting, etc...) before preforming maintenance, or to memorize the set-up conditions after installation.



# SECTION 2 PERIODIC CHECK AND MAINTENANCE

## 2-1. PERIODIC CHECK AND MAINTENANCE

It is recommended that the periodic check and maintenance schedule be employed in order to obtain maximum performance and longer tape life from the PVV-1. (Refer to Section 2-6.)

#### 2-2. HOURS METER

The operation time of the unit is displayed in the LCD display or the monitor screen which is connected to ENCODE VIDEO OUT connector on the side panel.

#### Operation procedure:

Press the [DIAGNOSTIC] switch on the side panel with a pencil lead or similar object, and put into the DIAGNOSTIC mode. Then the HOURS METER of MODE [0] is displayed on the LCD display, and/or [HOURS METER DISPLAY] is displayed on the monitor screen.

The HOURS METER display has three functions.

- A. DRUM RUNNING
   Displays accumulated rotation time of the drum.
- (2) B. TAPE RUNNING
  Displays accumulated tape running time.
- (3) C. OPERATION
  Displays accumulated time that the POWER has been turned ON

These three functions can select by pressing the [SHIFT] button on the side panel.

It is recommended that the HOURS MENTER is used as a tool for determing the periodic check.

## 2-3. MAINTENANCE AFTER THE REPAIRS

Perform the following maintenance after repair without regarding the machin operating hours.

- 1. Video heads and stationary heads cleaning. (Refer to Section 2-4-1.)
- 2. Tape movement area cleaning. (Refer to Section 2-4-4.)

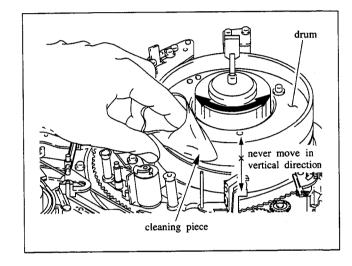
## 2-4. CLEANING PROCEDURE

Cleaning procedure is as follows. Be sure not to insert a cassette tape before the cleaning fluid evaporates completely.

#### 2-4-1. Video Head

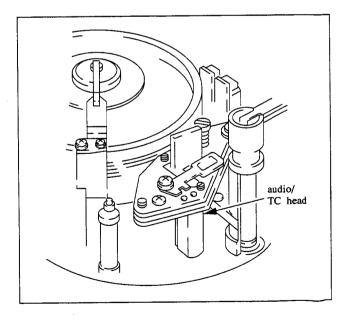
Press a cleaning piece moistened with cleaning fluid and turn the drum slowly with hand.

- (NOTE) 1. Never move the cleaning piece in the vertical direction of the head tip when cleaning.
  - 2. Perform the cleaning with the POWER OFF.



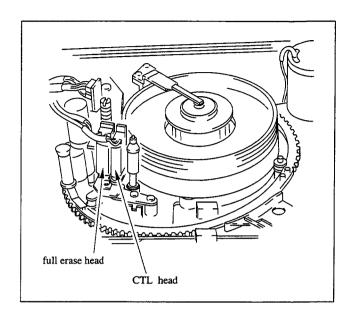
#### 2-4-2. Audio/TC Heads

Clean with a cleaning piece moistened with cleaning fluid.



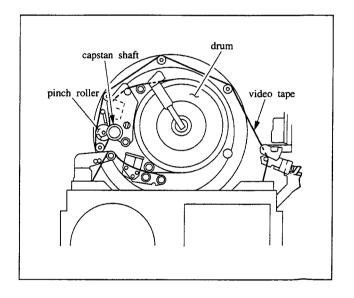
## 2-4-3. CTL, FE (Full Erase) Heads

Clean with a cleaning piece moistened with cleaning fluid.



## 2-4-4. Tape Movement Areas

Clean with a cleaning piece moistened with cleaning fluid, tape guides, drum, capstan and the pinch roller as shown in the figure.



## 2-5. AFTER EXPOSE TO SAND OR DUST

It is recommended to check the following items after the PVV-1 is exposed to sand or dust.

- Clean off the sand or dust in the PVV-1 with a cleaning piece moistened with cleaning fluid, or carefully blow it off with an air-brush.
- (2) Clean the video head and stationary heads with a cleaning piece moistened with cleaning fluid.
- (3) Clean the tape movement areas (the durm surface, tape guides, capstan shaft and the pinch roller) with a cleaning piece moistened with cleaning fluid.
- (4) Clean the belts located on both sides of chassis.
- (5) Clean the surface of the reel tables contact with the brake shoes.
- (6) Rotate the tape guides, pulley, capstan and the pinch roller by hand, and check for any abnormal noise. If there are any abnormal noises, replace the part immediately.
- (7) After the PVV-1 is used at seaside, remove the printed circuit board. Clean the printed circuit board with a cleaning piece moistened with cleaning fluid after blow off sand on the completely. Clean the soldering side in the same manners.
- (8) Clean the connector on the connector panel completely. (Disconnect and clean each pin.)
- (9) Perform the operation check and be sure that the machine operates normally.

## 2-6. PERIODIC MAINTENANCE TABLE

It is recommended to perform the periodic maintenance in order to obtain correct function and higher performance, and also to extend the life of tape and unit.

It is recommended to perform the periodic check and maintenance reffering to "A. DRUM RUNNING" shown in HOURS METER display.

Omark: Execute

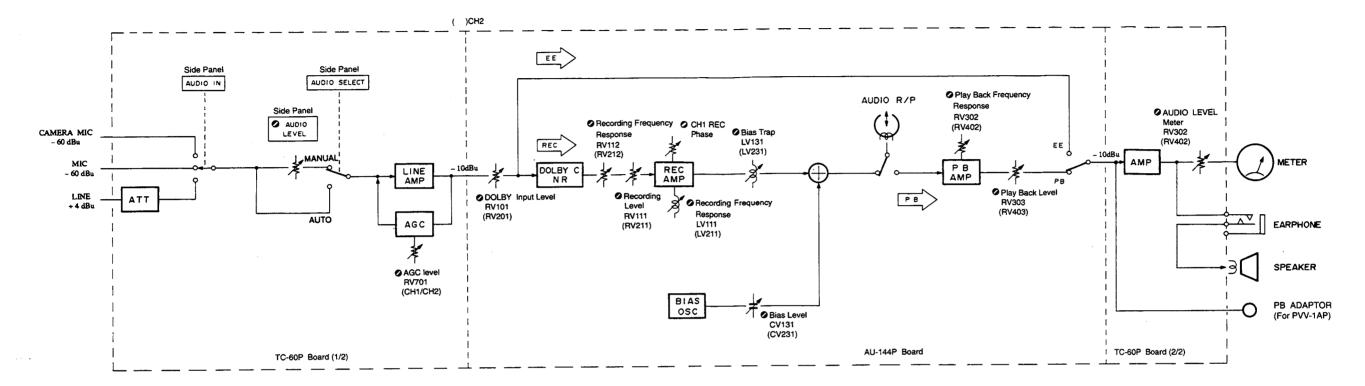
△mark: confirm, if not, replace or adjust

Item	500H	1000H	1500H	2000H	2500H	3000H	Re	eplacement Part	Q'ty	Remarks
Tape running system										
Tape running surface cleaning	0	0	0	0	0	0				
Tape running confirmation/adjustment	Δ	Δ	Δ	Δ	. Δ	Δ				
Upper drum assembly replacement	0	0	_	0	0		,	UPPER DRUM ASSY, DBR-23-R	1pc	(Note 1)
								UPPER DRUM ASSY, DBR-38-R		
Drum assembly replacement	_	_	0	-	<u> </u>		'	DRUM ASSY, DBH-23A-R	1pc	
							PVV-1AP; A-8260-607-A	DRUM ASSY, DBH-38A		
Video tracking confirmation/adjustment	Δ	Δ.	Δ	Δ	Δ	Δ				
Tension regulator band replacement	0	0	0	0	0	0	X-3717-736-1	BAND ASSY, T	1pc	
S soft brake shoe replacement	0	0	0	0	0	0	X-3166-112-3	BRAKE ASSY, S SOFT	1pc	
T soft brake shoe replacement	0	0	0	0	0	0	X-3166-113-1	BRAKE ASSY, T SOFT	1pc	
S brake shoe replacement	0	0	0	0	0	0	X-3717-734-5	BRAKE ASSY, MAIN S	1pc	·
· · · · · ·								(FOR PVV-1P; S/N 10001 through 10800)	1pc	
							X-3166-577-1	BRAKE ASSY, MAIN S	1pc	
								(FOR PVV-1P; S/N 10801 and higher)	1pc	
								(FOR PVV-1AP)	1pc	
T brake shoe replacement	0	0	0	0	0	0	X-3717-735-4	BRAKE ASSY, MAIN T	1pc	
Tape guide wearing confirmation/adjustment	_	<u> </u>	Δ		_	Δ	A-6746-023-E	GUIDE ASSY, ENTRANCE	1pc	
The games of the same of the s							A-6746-024-E	GUIDE ASSY, EXIT	1pc	
							X-3675-851-0	ROLLER ASSY, TR	1pc	
							3-717-923-01	GUIDE, DUMMY	1pc	
Tape guide flange wearing confirmation			Δ	_	_	Δ	X-3617-703-2	LIND ASSY, SLANT	1pc	
/adjustment							3-677-752-00	NUT, ADJUSTMENT, T	1pc	
, adjustanesa							3-717-859-01	FLANGE, TR (LOWER)	1pc	
AUDIO/TC head replacement			0		_	0	8-825-776-11	HEAD, AU PS244-2103D	1pc	
CTL head replacement	T_		0	_		0	8-825-554-83	HEAD, CTL PS244-21B	1pc	
Full erase head replacement	_		0	_	_	0	8-825-770-72	HEAD, FE EF291-21	1pc	
Drive system										
Pinch roller replacement		0	0	0	0	0	X-3166-107-2	ARM ASSY, PINCH	1pc	
Reel belt replacement	0	0	0	0	0	0	3-717-908-01	BELT, REEL	1pc	
Drum belt replacement	0	0	0	0	0	0	3-717-910-01	BELT, DRUM	1pc	
Ground shaft replacement	<del>  _</del>	0		0	<del></del>	0	X-3166-357-1	GROUND ASSY, SHAFT	1pc	
Idler replacement		0	_	0		0	X-3166-116-1	IDLER SUB ASSY	1pc	
Pinch solenoid replacement	<del> </del>		0		<u> </u>	0	1-454-445-21	SOLENOID	1pc	
Brake solenoid replacement			0	_	_	0	1-454-382-31	SOLENOID	1pc	
Reel motor replacement			0		_	0	8-835-461-01	MOTOR, DC LN22-M16Z1B	1pc	
Drum motor replacement			0	<u> </u>	-	0	A-8267-147-A	MOTOR ASSY, DRUM	1pc	
Capstan motor replacement			0	_	· _	0	8-835-437-01	MOTOR, DC SCV-0201A	1pc	
Threading motor replacement			0	_		0	8-835-462-01	MOTOR, DC DN20-Q7Z2B	1pc	
Gear box replacement	<del> </del>	T				0	A-6750-297-A	GEAR BLOCK ASSY	1pc	

Note 1: The video head life is greatly affected by operating ambient condition and tape.

Item	500H	1000H	1500H	2000H	2500H	3000H	Replacement Part	Q'ty	Remarks
Mechanical operation confirmation									
Abnormal noise	Δ	Δ	. 🛆	Δ	Δ	Δ			
S soft brake operation confirmation	Δ	Δ	Δ	Δ	Δ	Δ		<u> </u>	
T soft brake operation confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
S main brake torque confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
T main brake torque confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
FWD torque adjustment	Δ	Δ	Δ	Δ	Δ	Δ			
FWD back tension adjustment	Δ	Δ	Δ	Δ	Δ	Δ			
Electrical confirmation									
System control operation confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
Servo system operation confirmation/adjustment	Δ	Δ	Δ	Δ	Δ	Δ			
Audio specifications confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
Video specifications confirmation	Δ	Δ.	Δ	Δ	Δ	Δ			

## [Audio System Adjustment Block Diagram]



#### [Outline of Audio System Adjustment]

- Audio reference input level

  MIC input = -60 dBu

  (0 dBu = 0.775 Vrms)

  Decrease by attenuator in LINE input
- **⊘** AUDIO LEVEL (Manual operation)
- Adjusts the reference input level of Audio System Adjustment.
   Never move this level until Audio System Adjustment is completed.
- **⊘** AGC Level (Auto operation)
- When a level of input signal is too large, AGC circuit controls the level to specified value automatically.
   This adjusts this specified value.
- ODOLBY Input Level
- Adjusts input level to Dolby C noise reduction encoder circuit.

#### Recording Level

- Adjust a level which is to be recorded on a tape. This unit only have a simple play back function, so adjust the level to specified level by playing back with a standard play back machine.
- Recording Frequency Response
- Adjusts frequency response recorded on a tape. Adjust to specified frequency response by playing back with a standard play back machine
- --- Recording level also changes a little.

#### Bias Trap

- Adjusts to minimize a leak value of bias signal to REC AMP.
- Adjust with Bias Level at the same time.

#### Bias Level

- Adjusts bias signal level that is mixed with recording audio signal.
- Adjust with Bias Trap at the same time.
- Recording frequency response and recording level also change.

## Play Back Frequency Response

- Adjusts play back frequency response by playing back an alignment tape.
- · Play back level also changes a littel.

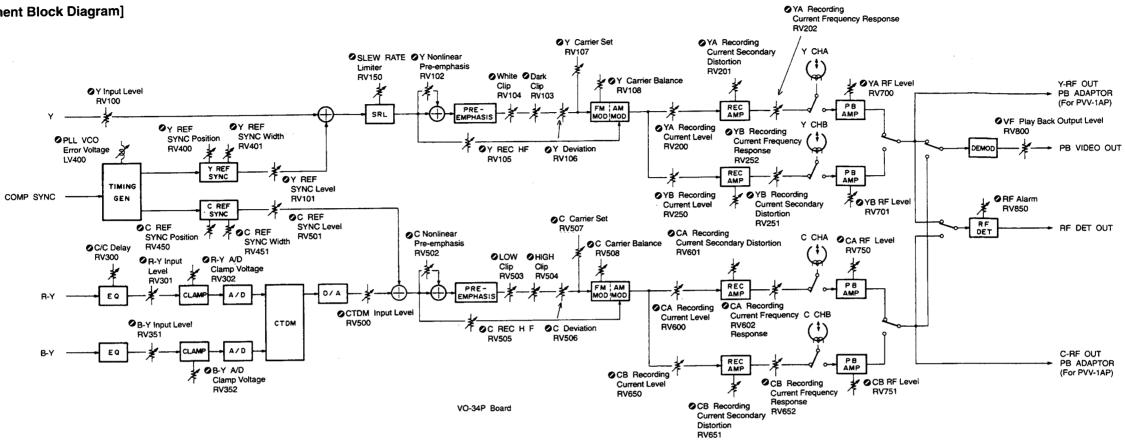
#### Play Back Level

- Adjust play back level to specified value by playing back an alignment tape.
- Before this adjustment, adjust Play Back Frequency Response.

## **⊘** AUDIO LEVEL Meter

 Connects reference input signal, and adjusts indication of level meter to OVU.

## [Video System Adjustment Block Diagram]



## [Outline of Video System Adjustment]

- Y Input Level
- · Adjusts Y signal input level.
- R-Y Input Level, B-Y Input Level
- Adjusts A/D converter input level.
- R-Y A/D Clamp Voltage
  B-Y A/D Clamp Voltage
- Adjusts A/D converter input dc bias voltage.

#### **⊘** C/C Delay

- Adjusts phase of R-Y signal and B-Y signal.
- Records Bowtie signal, and measure C/C delay value by playing back with a standard play back machine.

#### CTDM Input Level

• Adjusts CTDM signal input level.

- **⊘** PLL VCO Error Voltage
- Adjusts voltage to phase lock VCO of timing generator to COMP SYNC.
- Y REF SYNC Position, Width, Level
- As for a phase information of Y signal during recording, Y REF SYNC is inserted. Adjusts this REF SYNC pulse position, width and level
- Y REF SYNC position is adjusted as a video phase adjustment. Records Bowtie signal, and play it back with a standard play back machine, and measure video phase, then adjust.
- OC REF SYNC Position, Width, Level
- As for a phase information of R-Y/B-Y signals during recording, C REF SYNC is inserted. Adjusts this REF SYNC pulse position, width and level.
- C REF SYNC position is adjusted as a Y/C deley adjustment. Records Bowtie signal, and play it back with a standard play back machine, and measure Y/C delay value, then adjust.

## SLEW RATE Limiter

 Adjusts for over-modulation compensate circuit during recording that is to limit the steep signal at rising-up edge of too large amplitude and too high frequency signal of Y signal.

## Y Nonlinear Pre-emphasis C Nonlinear Pre-emphasis

 Adjusts for compensate circuit that improves play back picture quality in details portion during playing back by pre-emphasize the high frequency signal component.

#### White Clip, Dark Clip

- After pre-emphasized, controls the over shooting and under shooting levels of signal, and adjusts to control an exessive frequency deviation after frequency modulation.
- White clip controls over shooting.
   Dark clip controls under shooting.

## 

- After pre-emphasized, controls the over shooting and under shooting levels of signal, and adjusts to control an exessive frequency deviation after frequency modulation.
- · Low clip controls under shooting.
- · High clip controls over shooting.

#### OY REC HF, C REC HF

 By extracting the signal where amplitude is too large and frequency is too high, and amplified FM signal of this signal by AM modulator, and then to record it. This compensates over modulation during play back. Adjusts slice level of this compensate circuit.

#### Y Carrier Set, Y Deviation

- Adjusts pedestal frequency and frequency deviation (a difference between sync tip frequency and white peak frequency) of Y-FM signal.
- Y Carrier set adjusts the pedestal frequency to 7.4MHz.
- Y deviation adjusts the frequency deviation to 2.0 MHz

## OC Carrier Set, C Deviation

- Adjusts pedestal frequency and frequency deviation (a difference between Low level frequency and High level frequency) of C-FM signal.
- C Carrier set adjusts the pedestal frequency to 6.1MHz.
- C deviation adjusts the frequency deviation to 1MHz.

#### Y Carrier Balance, C Carrier Balance

 Adjusts to minimize the level of secondary distortion of FM Carrier.

- **②** YA•YB Recording Current Level, Secondary Distortion, Frequency Response
- CA•CB Recording Current Level, Secondary Distortion, Frequency Response
- Recording current is adjusted to match the characteristics of video heads on an upper drum, be sure to adjust it when upper drum is replaced.
- When adjustment is out of specification, over-modulation may be appeared.

## ♦ YA•YB RF Level, CA•CB RF Level

 Adjusts play back RF signal level by playing back an alignment tape.

#### **◊** VF Play Back Output Level

 Adjusts play back output video signal level for view finder by playing back an alignment tape.

#### RF Alarm

 Adjusts sensitivity of RF alarm detect circuit in REC pause mode.

# SECTION 3 MAJOR PART REPLACEMENT AND ALIGNMENT

## 3-1. GENERAL INFORMATION FOR PART REPLACEMENT

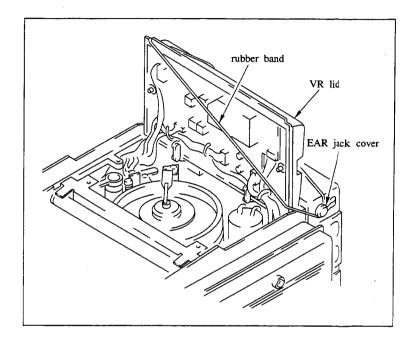
1. When replacing part on the upper portion of the unit.

## Preparations before replacement:

Before replacing part, perform the following procedures:

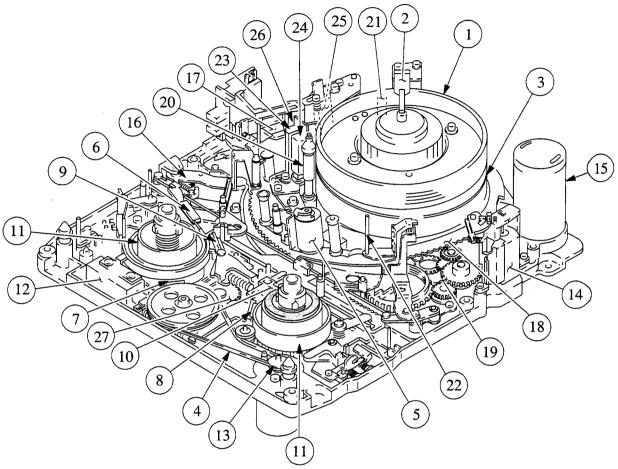
- (1) Turn the POWER switch OFF.
- (2) Remove a cassette-up compartment lid. (Refer to Section 1-12.)
- (3) Open a VR lid. (Refer to Section 1-12.) It is easier if the lid is fixed with a rubber band as shown in the figure to prevent the VR lid from closing while part replacement and adjustment work is in progress.
- (4) Remove a cassette-up compartment. (Refer to Section 1-14.)

**Note:** The above item is omitted in the respective replacement sections.



NO.	PART NAME		REPLACEMENT ITEM NAME	PAGE
1.	Upper drum assembly	3-2.	Upper drum assembly replacement	3-13
2.	Ground shaft	3-3.	Ground shaft assembly replacement	3-18
3.	Drum assembly	3-4.	Drum assembly replacement	3-19
4.	Reel belt	3-5.	Reel belt replacement	3-23
5.	Pinch roller	3-7.	Pinch roller replacement	3-26
6.	Tension regulator band	3-8.	Tension regulator band replacement	3-30
7.	S brake shoe	3-9.	S brake shoe replacement	3-38
8.	T brake shoe	3-10.	T brake shoe replacement	3-41
9.	S Soft brake shoe	3-11.	S soft brake shoe replacement	3-44
10.	T soft brake shoe	3-12.	T soft brake shoe replacement	3-48
11.	S/T reel table	3-13.	Supply reel table replacement	3-51
		3-14.	Take-up reel table replacement	3-53
12.	Brake solenoid		Brake solenoid replacement	3-55
13.	Reel motor/reel motor pulley	3-16.	Reel motor replacement	3-59
14.	Threading motor/threading motor pulley		Threading motor replacement	3-61
15.	Drum motor/drum motor pulley	3-18.	Drum motor replacement	3-63
16.	Tension regulator	3-19.	Tension regulator block replacement	3-66
17.	Pinch press block / pinch solenoid		Pinch press block replacement	3-70
18.	Threading ring	3-21.	Threading ring replacement	3-75
19.	Gear block	3-22.	Gear block replacement	3-79
20.	TG-I tape guide	3-23.	TG-I tape guide replacement	3-83
21.	TG-II tape guide	3-24.	TG-II tape guide replacement	3-85
22.	Slantness guide		Slantness guide assembly replacement	3-86
23.	Full erase head		Full erase head replacement	3-87
24.	CTL head		CTL head replacement	3-89
25.	AUDIO/TC head		AUDIO/TC head replacement	3-91
26.	Capstan motor	3-29.	Capstan motor replacement	3-93
27.	Idler pulley assembly		Idler pulley assembly replacement	3-95

## < Top View >



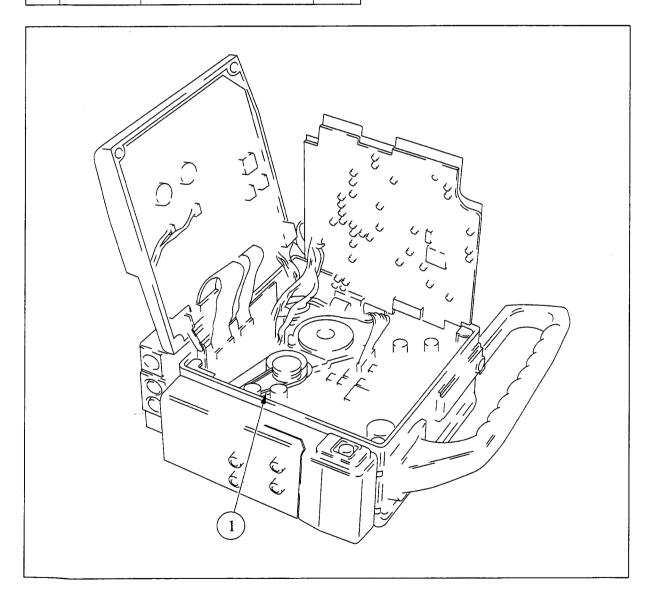
PVV-1P

2. When replacing part on the back side portion of the unit.

**Preparations before replacement:**Before replacing part, perform the following procedures:

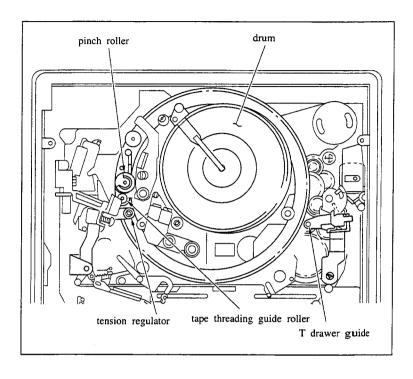
- Turn the POWER switch OFF.
   Open a side panel. (Refer to Section 1-12.)
   Open VO-34P board. (Refer to Section 1-13.)

NO.	PART NAME	REPLACEMENT ITEM NAME	PAGE
1.	Drum belt	3-6. Drum belt replacement	3-24

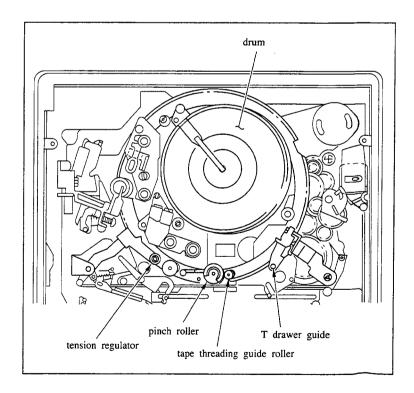


## 3. Threading end mode / Unthreading end mode

Threading end mode means that the threading ring rotates in the counterclockwise direction and stops.



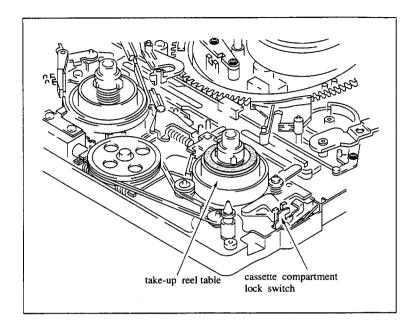
Unthreading end mode is the same condition with EJECT completion and means that the threading ring rotates in the clockwise direction and stops.



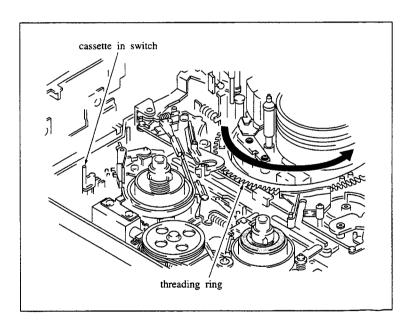
In order to put into the threading end mode without inserting a cassette tape:

## Method 1:

 Turn the POWER switch ON. Push down a cassette compartment lock switch to get locked state.

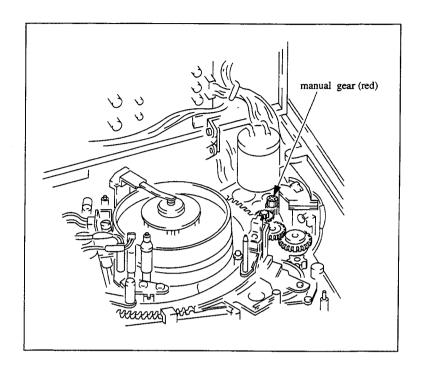


- Push a cassette in switch shown in the figure.
- Threading ring rotates in the counterclockwise direction and stops.

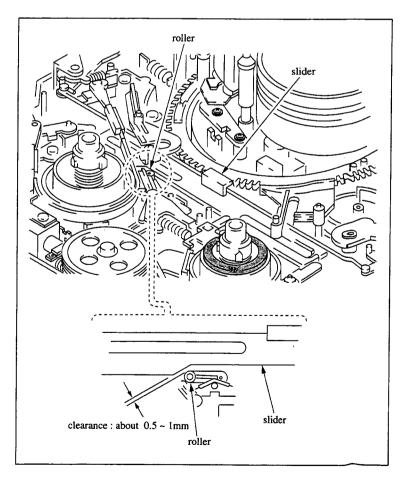


## Method 2:

• Rotate a manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.



• When a slider moves into the condition shown in the figure, stop rotating the screwdriver.



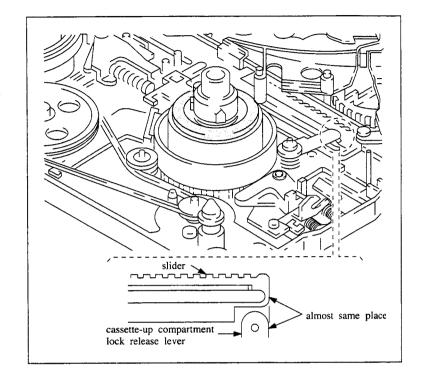
In order to put into the unthreading end mode without inserting a cassette tape:

#### Method 1:

• Push the EJECT button while in the threading end mode.

#### Method 2:

 Rotate the manual gear using a philips type 2mm dia. screwdriver in the counterclockwise direction.
 When the slider moves into the condition shown in the figure, stop rotating the screwdriver.



#### 4. Stop mode

STOP mode is similar to the threading end as the mode, but the position of the slider is slightly different from the threading end mode.

In order to put into STOP mode without inserting a cassette tape:

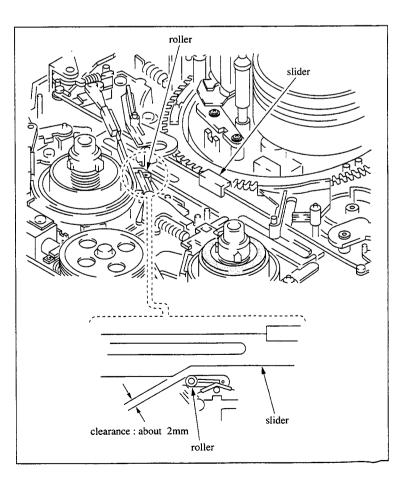
## Method 1:

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Turn the POWER switch ON.
- Press down the cassette compartment lock switch to get locked state.
- Push the cassette in switch.
- Threading ring rotates in the counterclockwise direction and stops.
- Push the PLAY button to put into play mode tentatively.
- Push the STOP button.

Note: After the completion of replacement and/or adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

## Method 2:

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- When the slider moves to the state shown in the figure, stop rotating the screwdriver.



#### 5. PLAY mode

PLAY mode means the conditions where the pinch roller is pressed against the capstan shaft after STOP mode.

In order to put into PLAY mode without inserting a cassette tape:

#### Method 1:

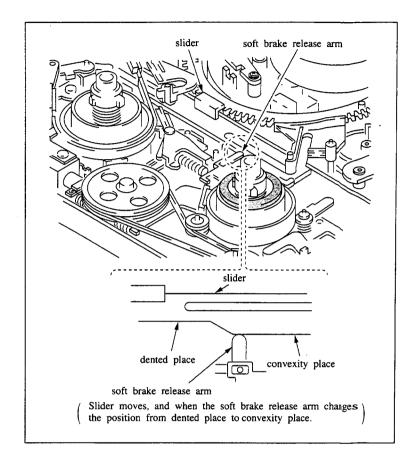
- Put the switch S5 of SS-46P board in "SLACK MUTE ON" state.
- Put the unit into STOP mode.
- Press the PLAY button.

Note: After the completion of replacement and/or adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

#### Method 2:

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction, and put into STOP mode.
- When the slider moves to the state indicated in the figure, stop rotating the screwdriver.

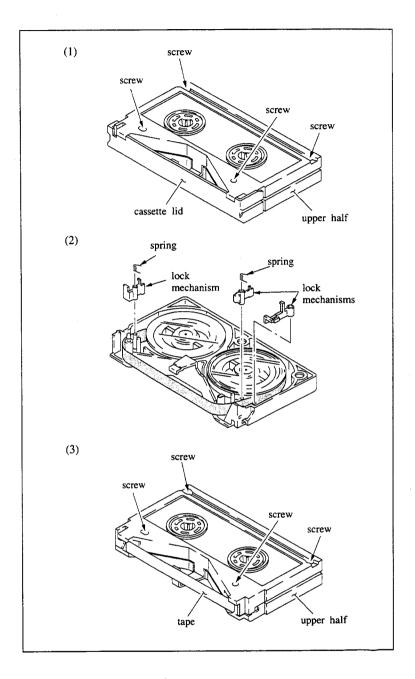
**Note:** Be sure not to rotate the gear further from this state, if rotate the gear further, the gear may be broken.



## 6. How to make a cassette tape without lid

Since this unit is designed to be compact, the check and adjustment cannot be performed if a cassette tape lid is installed. Remove the cassette tape lid as follows:

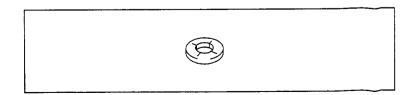
- (1) Remove four screws on the back of the cassette tape as shown in the figure, and remove an upper half of the cassette.
- (2) Remove the lock mechanisms parts and springs both at left and right sides, and remove the cassette lid from the upper half.
- (3) Install the upper half on the lower half with four screws from the back side.



## 7. Stop ring

If a stop ring is deformed when replacing part, replace it with a new one:

Stop ring dia 1.5mm: 3-669-465-00



#### 8. Oil

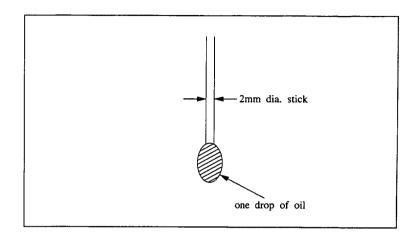
Apply only the specified oil when oiling is required for replacing parts and/or adjustment. If a different oil is used, major malfunctions may be caused due to differences in oil viscosity and ingredients.

SONY part number: 7-661-018-18

If oil is used that has been mixed with dust, shafts and bearings may be damaged, causing major malfunctions.

One drop of oil is defined as follows:

About the amount that will adhere to the end of a stick 2 mm in diameter, as shown in the figure.



#### 9. Grease

Smear only the specified grease product to sliding part. If a different grease is used, major malfunctions may be caused due to differences in viscosity and ingredients.

SONY part number: 7-662-010-04

Major malfunctions may also be caused by using grease that has been mixed with dust.

#### Amounts of grease to smear

Smear just enough grease to create a thin film on the surface of the part. Any grease that adheres to other surrounding parts must be removed with gauze or soft cloth.

## 3-1-1. Index to adjustment items

The following is an alphabetical listing of the adjustment items contained in section 3. Use this index to find desired adjustment items.

Adjustment Item	Section number	Page
Brake solenoid position adjustment	3-15	3-58
FWD back tension adjustment	3-8	3-36
FWD torque adjustment	3-30	3-96
Gear assembly engagement adjustment	3-22	3-82
Main brake release adjustment	3-15	3-58
Pinch arm assembly vertical play adjustment	3-7	3-27
Pinch press block position adjustment	3-20	3-72
Pinch press lever height adjustment	3-7	3-28
Pull-lod position adjustment	3-8	3-34
S main brake clearance adjustment	3-9	3-40
S main brake torque adjustment	3-9	3-40
S soft brake clearance check	3-11	3-46
S soft brake operation check	3-11	3-46
S soft reinforcement brake torque adjustment	3-11	3-47
Supply reel table height adjustment	3-13	3-52
T main brake clearance adjustment	3-10	3-42
T main brake torque adjustment	3-10	3-43
T soft brake clearance check	3-12	3-49
T soft brake operation check	3-12	3-50
Take-up reel table height adjustment	3-14	3-54
Tension regulator operating position adjustment	3-8	3-32
Tension regulator rollor slantness adjustment	3-19	3-68
Threading ring rotation adjustment	3-21	3-78
Upper drum eccentricity adjustment	3-2	3-16

#### 3-2. UPPER DRUM ASSEMBLY REPLACEMENT

- When the video heads are worn or damaged, replace an upper drum assembly.
- · When the upper drum assembly is removed, if a spacer is placed on the flange, be sure to leave it in place on the flange. If the spacer is lost or replaced with one of a difference thickness, the height of the video head from its reference surface will be changed, making it impossible to get interchangiability.
- The upper drum assembly is a periodic replacement part. It is recommended to replaced periodically based on the periodic maintenance table.

#### Tools

Upper drum eccentricity gauge (2): J-6001-830-A Upper drum eccentricity gauge (3): J-6001-820-A Upper drum eccentricity gauge (5): J-6087-000-A Upper drum eccentricity gauge (6): J-6325-530-A

or (1): J-6001-840-A

Cleaning piece

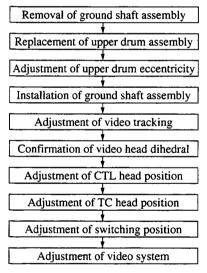
: 2-034-697-00

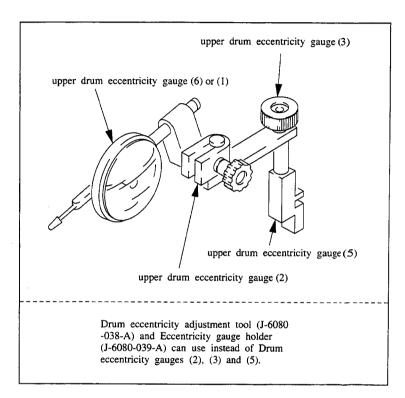
Cleaning fluid

: 9-919-573-01

Assemble the upper drum eccentricity gauges as shown in the figure.

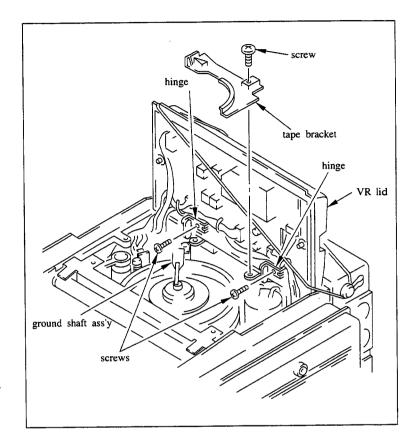
## Replacement flow chart



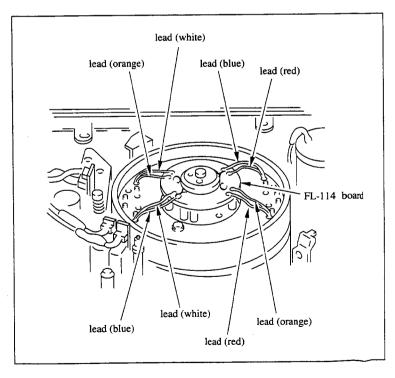


#### Removal

- 1. Remove a screw of a tape holder, and remove the tape holder.
- Remove two fixing screws of two hinges on the right and left sides of a VR lid, and remove the VR lid. The harness is not disconnected from the VR lid.
- 3. Remove a ground shaft assembly. (Refer to Section 3-3.)



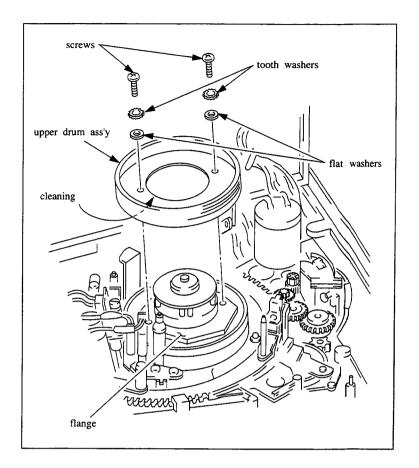
4. Unsolder eight leads of the video heads soldered to FL-114 board in the drum's center.



Remove two screws holding an upper drum assembly, and lift the upper drum assembly straight up to remove.

#### Installation

- Clean the flange surface of a lower drum and the installation surface of a new upper drum assembly with cleaning piece moistened with cleaning fluid.
- As shown in the figure, place the white and blue leads of the upper drum assembly on the flange.
   And tighten the upper drum assembly with two screws snugly, but do not tighten.
  - Note 1: When placing the upper drum assembly on the lower drum, never make a scratch or otherwise damage on the tape surface and video heads of the upper drum assembly.
  - **Note 2:** When placing the upper drum assembly on the lower drum, pay particular attention to install in the correct position.
- Solder eight leads of the upper drum assembly wires to FL-114 board in the positions shown in the figure.



#### Adjustments after replacement

- 9. Install the upper drum eccentricity gauges to the holes on a rear panel as shown in the figure.
  - (1) Clean the pointer of the gauge with a cleaning piece moistened with cleaning fluid.
    - Note: The tape running surface of the upper drum may be damaged if the gauge is used with dirt or dust adhering to the pointer.
  - (2) Install the gauge so that the pointer is positioned about 5mm away from the upper edge of the upper drum assembly.

**Note:** Pay particular attention not to touch the pointer to the video heads.

## 10. Perform the upper drum eccentricity adjustment.

 Turn the upper drum slowly in the clockwise direction. Make sure that the pointer deviation indicated in one full turn of the upper drum satisfies the specification.

### Specification: 3µ or less.

If the specification is satisfied, perform sub-step (3) and later.

If the specification is not satisfied, perform sub-step (2) and later.

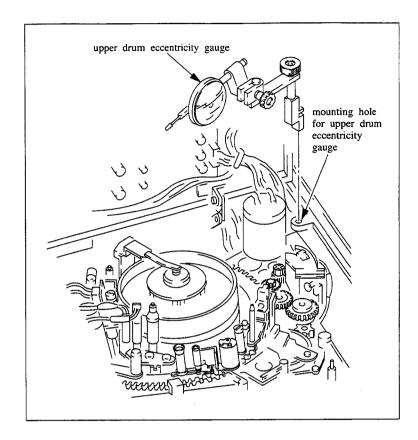
(2) Perform if the specification is not satisfied: Turn the upper drum slowly in the clockwise direction, and make sure that the amount of the pointer deviation.

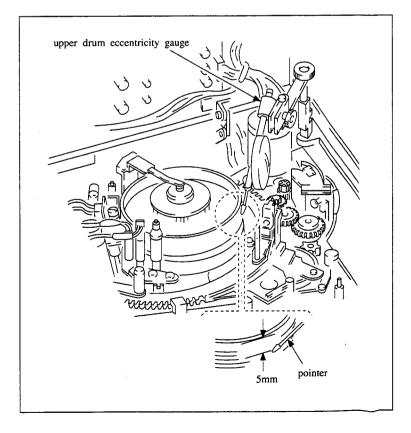
Turn the upper drum slowly in the clockwise direction, and stop the turning at the place where the least pointer deviation is indicated.

Adjust the position of the upper drum to about one-half the amount of the pointer deviation by pressing with finger against the upper edge of the upper drum assembly at a point 180 degrees opposed to the contact point of-pointer. If no movement is produced by this adjustment, slightly loosen two screws of the drum assembly. If the movement occurs too readily, tighten two screws slightly.

Make sure that the eccentricity again to satisfy the specification.

- (3) Tighten two screws alternately and gradually (tightening torque: 8kg-cm).
- (4) Make sure that the eccentricity of the upper drum to satisfy the specification.





- Remove the upper drum eccentricity gauges.
   Note: Take care not to contact the pointer with the video heads.
- 12. Install the ground shaft assembly. (Refer to Section 3-3.)
- 13. Install the left/right hinges to the VR lid.
- 14. Clean the video heads and tape running surface of the upper drum assembly with a cleaning piece moistened with cleaning fluid. After cleaning, be sure to clean the cleaned surface two or three times with a soft dry cleaning piece.
- 15. Perform video tracking adjustment. (Refer to Section 4-3.)
- 16. Perform confirmation of video head dihedral. (Refer to Section 4-13.)
- 17. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 18. Perform TC head position adjustment. (Refer to Section 4-12.)
- 19. Perform switching position adjustment. (Refer to Section 4-14.)
- 20. Perform the video system adjustment. (Refer to Section 5-2-1.)

#### 3-3. GROUND SHAFT ASSEMBLY REPLACEMENT

- When a ground shaft becomes worn, white noise may appear on the monitor screen. In this case, replace the ground shaft
- Do not apply excessive force or try to bend the ground shaft assembly.
- The ground shaft assembly is a periodic replacement part. It is recommended to replace periodically based on the periodic maintenance table.

#### **Tools**

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

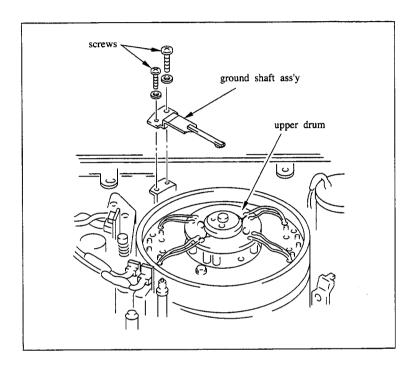
#### Removal and installation

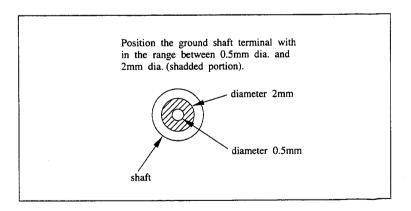
- 1. Remove two screws of the ground shaft assembly, and remove the ground shaft assembly.
- Clean the contacting surface of the upper parts
  of the drum which is contacted by the ground
  shaft with a cleaning piece moistened with
  cleaning fluid. After cleaning, be sure to clean
  the cleaned surface two or three times with a
  soft dry cleaning piece.
- Clean the protrusion on the new ground shaft assembly gently with a cleaning piece moistened with cleaning fluid. After cleaning, be sure to clean the cleaned surface two or three times with a soft dry cleaning piece.

**Note:** When cleaning the ground shaft assembly, never apply excessive force or try to bend the ground shaft assembly.

- Clean the mounting place of the drum and the installation surface on a new ground shaft assembly with a cleaning piece moistened with cleaning fluid.
- 5. Install a new ground shaft assembly so that the protrusion on its end fits the shaded portion of the contact surface on top of the drum as shown in the figure; tighten it with two screws.

**Note:** When installing the ground shaft assembly, never apply excessive force or try to bend it.





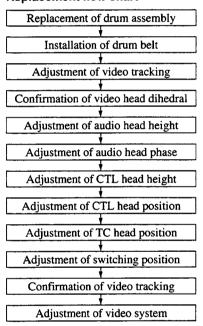
# 3-4. DRUM ASSEMBLY REPLACEMENT

- A drum assembly is a periodic replacement part. It is recommended to replace periodically based on the periodic maintenance table.
- It is necessary to replace the drum assembly in the following cases:
- (1) The lead surface of the lower drum is worn, and a correct RF waveform cannot be obtained even when tracking adjustments are performed.
- (2) The lower drum's lead surface and tape running surface of the lower drum are scratched and cannot be repaired.
- (3) The drum shaft bearings are out of life, resulting in noise or jitter that makes it impossible to maintain the performance of the unit.
- When replacing the drum assembly, replace the upper drum assembly at the same time.

#### Tools

Cleaning piece Cleaning fluid : 2-034-697-00 : 9-919-573-01

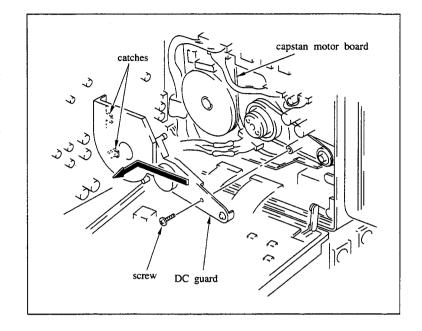
# Replacement flow chart



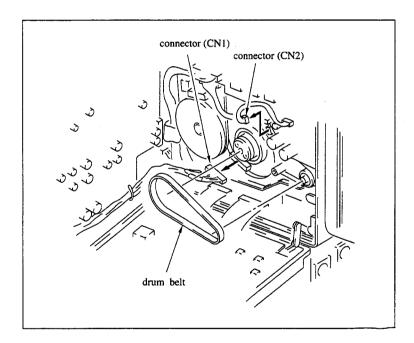
# Removal

- 1. Remove a tape holder. (Refer to Section 3-2.)
- Open a side panel. (Refer to Section 1-12.)
- Open VO-34P board. (Refer to Section 1-13.)
   Stand the unit keeping the connector box down.
- 5. Remove one screw shown in the figure, and move a DC guard in the direction of the arrow to remove.

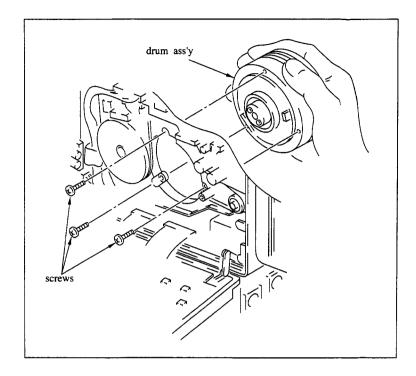
Note: The catches on the left side of the DC guard are hooked under the capstan motor board.



- 6. Remove a drum belt.
- Disconnect two connectors connected to a drum assembly.



- 8. Remove three screws holding the drum assembly, and remove the drum assembly.
  - **Note 1:** Hold the drum assembly with hands to prevent it from dropping.
  - Note 2: Be careful not to damage the guides and other parts surrounding the drum assembly.

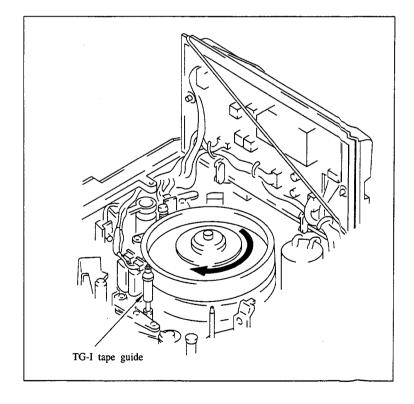


#### Installation

- Clean a new drum assembly mounting surface and the chassis with cleaning piece moistened with cleaning fluid.
- 10. Install the new drum.
  - (1) Install the drum assembly on the chassis so that the drum seal affixed on the drum is to the reel table side, and tighten it with three screws snugly, but do not tighten.

Note: Take care not to damage the tape running surface of the upper drum, the video heads, the lower drum's tape running surface of the lower drum and the lead of the lower drum. Also, be careful not to damage the guides and other parts around the drum.

- (2) Turn the drum assembly fully in the direction of the arrow, and while pushing toward a TG-I tape guide side, tighten the screws (tightening torque: 8kg-cm).
- (3) Confirm that there is no play in the drum assembly.



- 11. Connect two connectors to the drum assembly.
- 12. Install the drum belt. (Refer to Section 3-6.)Note: Be sure to install the drum belt with the
  - **Note:** Be sure to install the drum belt with the white marker on the belt outside.
- 13. Install the DC guard by reversing the order of step 5. Make sure that the catches on the left side of the DC guard go underneath the capstan motor board to support the board, and that the pins fit securely into their chassis holes.
- 14. Tighten the DC guard with a screw.
- 15. Close VO-34P board, and tighten with two screws. (Refer to Section 1-13.)
- 16. Close the side panel. (Refer to Section 1-12.)
- 17. Place the unit with the side panel down.
- 18. Clean the tape running surface of the drum assembly with a cleaning piece moistened with cleaning fluid. After cleaning, be sure to clean the cleaned surface two or three times with a soft dry cleaning piece. (Refer to Section 2-2.)
- 19. Perform video tracking adjustment. (Refer to Section 4-3.)
- 20. Confirmation of video head dihedral. (Refer to Section 4-13.)
- 21. Perform audio head height adjustment. (Refer to Section 4-10.)
- 22. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 23. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 24. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 25. Perform TC head position adjustment.
- (Refer to Section 4-12.)
  26. Perform switching position adjustment.
- (Refer to Section 4-14.)
- 27. Perform confirmation of video tracking adjustment. (Refer to Section 4-3.)
- 28. Perform video system adjustment. (Refer to Section 5-2-1.)

# 3-5. REEL BELT REPLACEMENT

# **Tools**

Cleaning price : 2-034-697-00 Cleaning fluid : 9-919-573-01

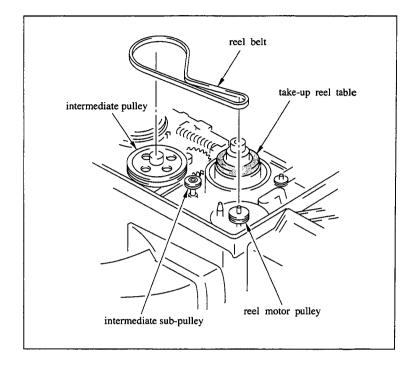
# Removal

1. Place the unit with its side panel down.

2. Remove a reel belt from a reel motor pulley, intermediate sub-pulley and intermediate pulley.

# Installation

- 3. Clean the following parts with a cleaning piece moistened with cleaning fluid:
  - Reel motor pulley
  - Intermediate sub-pulley
  - Intermediate pulley
  - New reel belt
- 4. Install a new reel belt as shown in the figure.
- Rotate the intermediate pulley two or three turns in the counterclockwise direction, and make sure that the belt is installed on its pulleys correctly, and not twisted.



# 3-6. DRUM BELT REPLACEMENT

Tools

Cleaning piece : 2-034-697-00 Cleaning fluid : 9-919-573-01

#### Removal

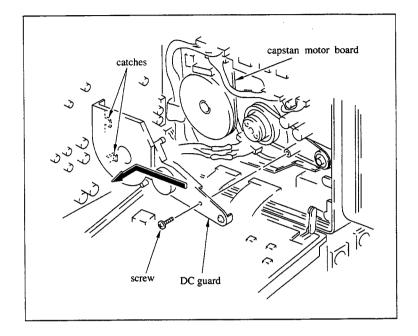
1. Open a side panel. (Refer to Section 1-12.)

2. Open VO-34P board. (Refer to Section 1-13.)

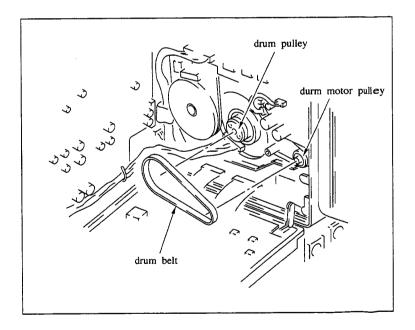
3. Set the unit with a VR lid down.

4. As shown in the figure, remove one screw, and move a DC Guard in the direction of the arrow to remove.

**Note:** The catches on the left side of the DC guard are hooked under the capstan motor board.



5. Remove a drum belt from a drum motor pulley and drum pulley.



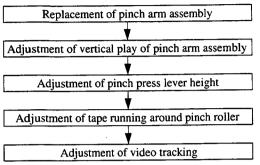
# Installation

- 6. Clean the following parts with a cleaning piece moistened with cleaning fluid:
  - Drum motor pulley
  - Drum pulley
  - New drum pulley
- 7. Install the drum belt on the drum motor pulley with white marker on the belt outside.
- 8. While rotating the drum pulley by hand in clockwise direction, install the drum belt onto the drum pulley correctly.
- Rotate the drum pulley clockwise two or three turns by hand, and make sure that the drum belt stays in the center of the drum pulley and drum motor pulley.
- 10. Install the DC guard by reversing the order of step 4. Make sure that the catches on the left side of the DC guard go underneath the capstan motor board to support the board, and that the pins fit securely into their chassis holes.
- 11. Tighten the DC guard with one screw.
- 12. Close VO-34P board, and tighten with two screws. (Refer to Section 1-13.)
- 13. Close the side panel. (Refer to Section 1-12.)

# 3-7. PINCH ROLLER REPLACEMENT

• Replace a pinch arm assembly when a pinch roller is worn or damaged.

# Replacement flow chart



Tools

Cleaning piece

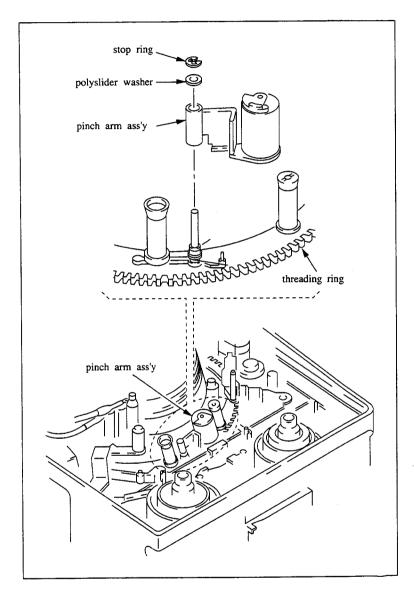
: 2-034-697-00

Cleaning fluid

: 9-919-573-01

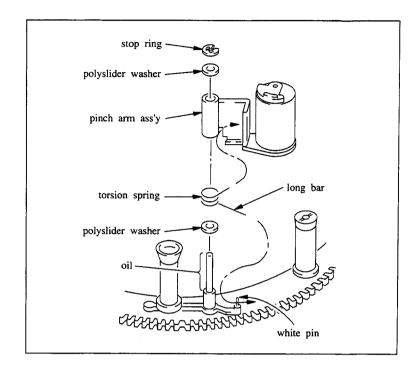
#### Removal

- Put the unit into the unthreading end mode. (Refer to Section 3-1.)
- Remove a stop ring and polyslider washer on the upper end of a pinch arm assembly.
  - Note 1: When removing the stop ring, do not press or bend the tape guides and other parts above a threading ring.
- 3. Remove the pinch arm assembly from the threading ring.
  - **Note 1:** Do not remove the polyslider washer and torsion spring at the bottom of the pinch arm assembly.
  - Note 2: Be careful not to lose polyslider washer at the lower part of the pinch arm assembly when the pinch arm assembly is removed. It may detach together with the pinch arm assembly.
  - Note 3: If in case polyslider washer is detached, install it to the pinch arm shaft.



#### Installation

- Clean the pinch arm shaft with a cotton swab moistened with oil. (This step means that apply oil to the pinch arm shaft slightly.)
- Set the torsion spring as shown in the figure and install a new pinch arm assembly.
  - Note 1: Install the torsion spring so that the long bar is on the white pin side on the threading ring, and the short bar is behind the pinch arm assembly.
  - Note 2: When installing the pinch arm assembly, do not press or bend the tape guides and other parts on the threading
  - Note 3: Using tweezers to install the torsion spring will help to easy installation.
- 6. Insert the polyslider washer above the pinch arm assembly, and tighten with the stop ring.
- 7. Clean the new pinch roller with a cleaning piece moistened with cleaning fluid.



#### Adjustments after replacement

- 8. Perform the vertical play adjustment of the pinch arm assembly.
  - (1) Hold the pinch arm assembly with finger and move it up and down. Make sure that the amount of vertical play satisfies the specification.
    - If the specification is satisfied, perform sub-step (3) and later.
    - If not, perform sub-step (2) and later.
  - (2) Perform this sub-step if the specification is not satisfied:
    - [1] Remove the stop ring and adjust the thickness of the polyslider washers installed above the pinch arm assembly so that the specification is satisfied.

Polyslider washers for adjustment:

1.6 mm diameter: 0.13 mm thickness Part No. 3-701-436-01

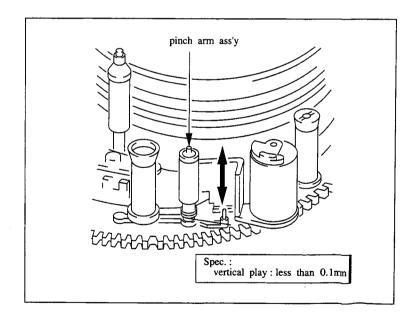
1.6 mm diameter: 0.25 mm thickness

Part No. 3-701-436-11

1.6 mm diameter: 0.5 mm thickness

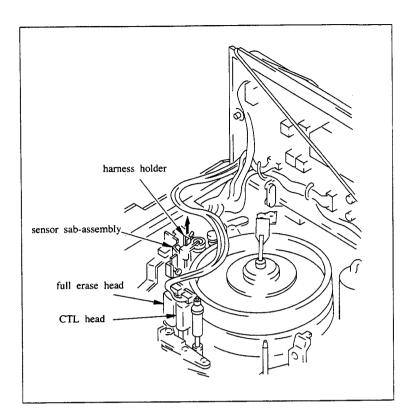
Part No. 3-701-436-21

- [2] Tighten with the stop ring and check again whether the specification is satisfied.
- (3) Push the pinch arm assembly toward the drum with finger, then release the finger and make sure that it returns smoothly to its original position.



# 9. Perform the pinch press lever height adjustment:

- (1) Put the unit into the threading end state. (Refer to Section 3-1.)
- (2) Unhook the CTL head and full erase head harness from the harness holder of a sensor sub assembly.
- (3) Remove a screw of the sensor sub assembly, and lift up the sensor sub assembly with its harness attached.
- (4) Press the tension regulator arm gently with finger and move it to the reel table side.

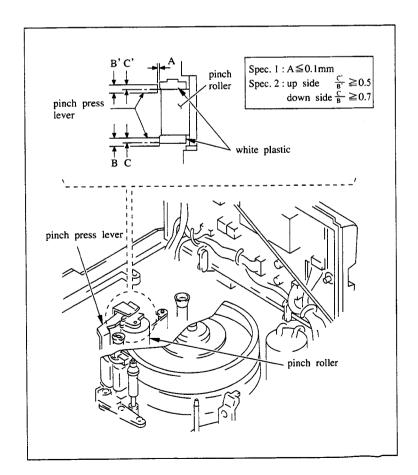


(5) Make sure that the up side or down side of clearance between the pinch press lever, and white plastic part of the pinch roller is less than 0.1mm. (Spec. 1)

Put the unit into PLAY mode, perform visual inspection of the engagement of the pinch press lever and the white plastic part of the pinch roller, and make sure that it satisfies the required specification.

If both specifications 1 and 2 are satisfied, perform sub-step (7) and later.

If both specifications 1 and 2 are not satisfied, perform sub-step (6) and later.



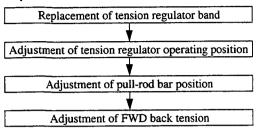
- (6) Perform this sub-step if the specification is not satisfied:
  - [1] Put the unit into unthreading end mode. (Refer to Section 3-1.)
  - [2] Adjust the amount of polyslider washers under the pinch arm assembly so that both specifications 1 and 2 are satisfied.

**Note:** The polyslider washers used are the same as those used in step 8 vertical play adjustment of the pinch arm assembly.

- [3] Perform the vertical play adjustment of the pinch arm assembly again.
- (7) Perform the threading and unthreading operations two or three times, and make sure that the specifications are satisfied.
- (8) Hook the harnesses for the CTL head and full erase head into the harness holder on the sensor sub-assembly.
- 10. Perform tape running adjustment around pinch roller. (Refer to Section 4-2-4.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)

### 3-8. TENSION REGULATOR BAND REPLACEMENT

#### Replacement flow chart



# Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid : 9-919-573-01 Cassette tape without lid (BCT-30M) (Refer to

Section 3-1.)

TENTELOMETER (commercially available)

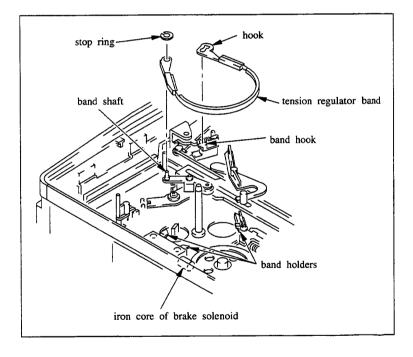
Alligator clip (commercially available)

#### Removal

- Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a stop ring at the top of a supply reel table with tweezers, then remove the supply reel table. (Refer to Section 3-13.)

Note: Be carefull not to lose steel washer and polyslider washer at the lower part of the reel table when the reel table is removed. They may detach together with the reel table.

- Disconnect a band hook of a tension regulator assembly from a band holder of a tension regulator assembly.
- 4. Remove a stop ring that holds the other end of the tension regulator band from a band shaft.
- Remove the tension regulator band from the band shaft.



#### Installation

- 6. Install a new tension regulator band onto the band shaft and band hook.
  - Note 1: When installing the tension regulator band, pay particular attention not to damage the band on the three band holders and other parts shown in the figure.
  - **Note 2:** When installing the tension regulator band, never twist or bend the band.
- 7. Fasten the tension regulator band to the band shaft with the stop ring.

**Note:** If the stop ring is deformed, replace with a new one.

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- 8. Clean the surface of a reel table with a cleaning piece moistened with cleaning fluid.
- Push an iron core of a brake solenoid to the energized position with tweezers, and while releasing the main brake, install the reel table onto the reel shaft.
  - Note 1: If the steel and polyslider washers came off when the reel table was removed, replace the steel washer first, then the polyslider washer onto the reel shaft, then apply a drop of oil to the shaft. (Refer to Section 3-13.)
  - Note 2: If the reel shaft was cleaned by mistake, apply a drop of oil to the shaft. (Refer to Section 3-13.)
  - **Note 3:** When installing the reel table, take care not to bend or otherwise damage the tension regulator band.
- 10. Fasten the supply reel table onto the reel shaft with the stop ring.

### Adjustments after replacement

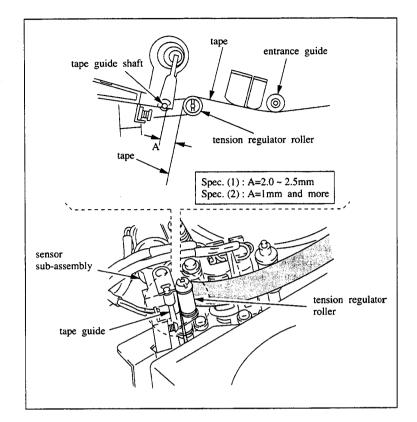
- 11. Perform the tension regulator operating position adjustment.
  - (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
  - (2) Turn the POWER switch ON.
  - (3) Insert a cassette tape without lid (BCT-30M).

**Note:** Place a weight on top of the cassette tape to prevent the tape it from coming up.

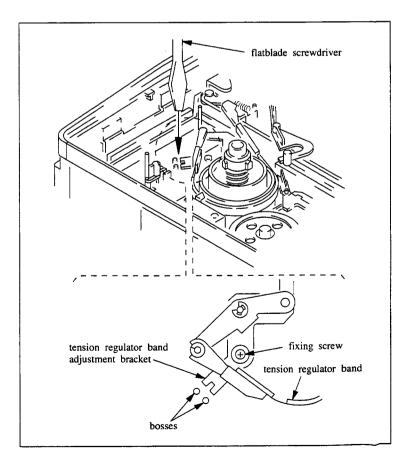
- (4) Put the unit into the F.FWD mode, and advance the tape for about 27 minutes from tape beginning (near the end of the tape.)
- (5) Put the unit into PLAY mode.
- (6) Visually check the clearance between the tape at the tension regulator roller and the tape guide of the sensor sub-assembly, and make sure that it satisfies the required specification (1).

If the specification (1) is satisfied, perform sub-step (14) and later.

If the specification (1) is not satisfied, perform sub-step (7) and later.



- (7) Press the EJECT button, and after the unit put into the unthread end mode, remove the cassette tape.
- (8) Turn the POWER switch OFF.
- (9) As shown in the figure, loosen a screw holding a tension regulator band adjustment bracket by 1/3 to 1/2 turn.



- (10) Use the manual gear to put the unit into PLAY mode. (Refer to Section 3-1.)
- (11) Press the tension regulator arm lightly toward the drum with finger, and press lightly against the boss "a" of the tension regulator.

Keep holding the unit in this condition, insert a 3mm dia. flatblade screwdriver between the notch of the tension regulator band adjustment bracket, and the bosses of the chassis.

In this condition, clip a band shaft assembly with an alligator clip as shown in the figure. (Before performing this step, reform the alligator clip as shown in the figure.)

Adjust the clearance between the tension regulator roller and tape guide of the sensor sub-assembly with flatblade screwdriber.

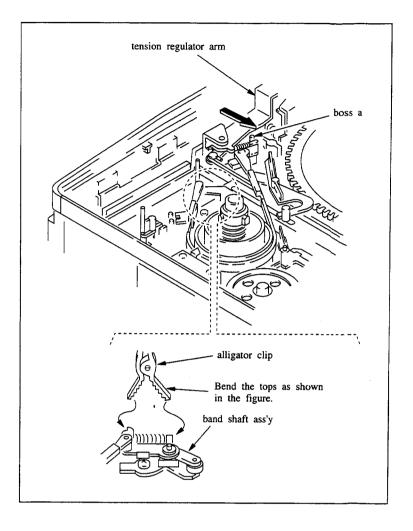
- At sub-step (6), if the clearance is narrower than the specification 1, turn the screwdriver in the counterclockwise direction.
- At sub-step (6), if the clearance is wider than the specification 1, turn the screwdriver in the clockwise direction.
- (12) Tighten a screw of the tension regulator band adjustment bracket.
- (13) After adjustment, repeat all sub-steps from (1), and make sure that the required specification 1 is satisfied. Repeat the adjustment procedures until the specification is satisfied.
- (14) Make sure that the band shaft assembly does not move, even if the tension regulator moves to the original position with finger.
- (15) Insert a cassette tape without lid (BCT-30M) and put the unit into REW mode, then stop the tape at a point about 3 minutes from the tape beginning (near the beginning of the tape).
- (16) Put the unit into PLAY mode.
- (17) Visually check the clearance between the tape at the tension regulator roller and tape guide of the sensor sub-assembly satisfies the required specification 2.

If the specification 2 is satisfied, perform step 12.

If the specification 2 is not satisfied, perform sub-step (7) and later and repeat adjustments until both specifications 1 and 2 are satisfied.

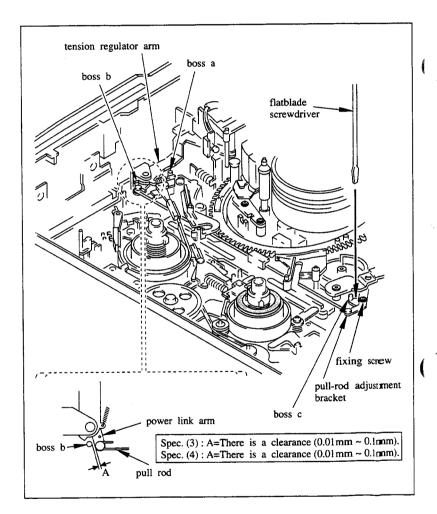
After performing the adjustments, perform step 12.

(18) After the adjustment, be sure to put switch S5 on SS-46P board in "SLACK MUTE OFF" state.



# 12. Perform the pull-rod position adjustment.

- (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Insert a cassette tape without lid (BCT-30M).
  - **Note:** Place a weight on top of the cassette tape to prevent the tape from coming up.
- (3) Put the unit into F.FWD mode and advance the tape for about 27 minutes from tape beginning (near the end of the tape).
- (4) Put the unit into PLAY mode.
- (5) Memorize the position of the tension regulator roller relative to the sensor sub-assembly.
- (6) Press the EJECT button and remove the cassette tape.
- (7) Put the unit into PLAY mode without cassette tape. (Refer to Section 3-1.)
- (8) Push the tension regulator arm with finger, and move it to the position you memorized in sub-step (5). In this condition, make sure that the clearance between the power link arm and tension regulator boss "b" (as shown in figure) satisfies the required specification 3.
  - If the specification is satisfied, perform sub-step (13) and later.
  - If the specification is not satisfied, perform sub-step (9) and later.
- (9) As shown in the figure, loosen a screw holding the pull-rod adjustment bracket by 1/3 to 1/2 turn.
- (10) Push the tension regulator arm gently with finger so that it touches the boss "a" of the tension regulator.
  - In this condition, insert a 3mm dia. flatblade screwdriver between the pull-rod adjustment bracket and the boss "c" shown in the figure, and turn the screwdriver either clockwise or counterclockwise to set the position of the adjustment bracket.
  - At sub-step (8), if the clearance was narrower than the specification 3, turn the screwdriver in the counterclockwise direction
  - At sub-step (8), if the clearance was wider than the specification 3, turn the screwdriver in the clockwise direction.
- (11) Securely tighten the screw that holding the pull-rod adjustment bracket.



- (12) After adjustment is completed, perform steps (4) and later, and make sure that the required specification 3 is satisfied. If the specification is not satisfied, repeat the adjustments.
- (13) Insert the cassette tape without lid (BCT-30M) and put the unit into REW mode, and rewind the tape for about 3 minutes from tape beginning.
- (14) Put the unit into PLAY mode.
- (15) Memorize the position of the tension regulator roller relative to the sensor sub-assembly.
- (16) Press the EJECT button and remove the cassette tape.
- (17) Put the unit into PLAY mode without cassette tape. (Refer to Section 3-1.)
- (18) Push the tension regulator arm with finger and move it to the position memorized in sub-step (15).
  - In this condition make sure that the clearance between the power link arm and tension regulator boss "b" (shown in the figure) satisfies the required specification 4.
  - If the specification 4 is satisfied, perform step 13.
  - If the specification 4 is not satisfied, perform sub-step (9) and later, until the required both specifications 3 and 4 are satisfied. After adjustment is completed, perform step 13.
- (19) After adjustment is completed, be sure to put switch S5 on SS-46P board in "SLACK MUTE OFF" state.

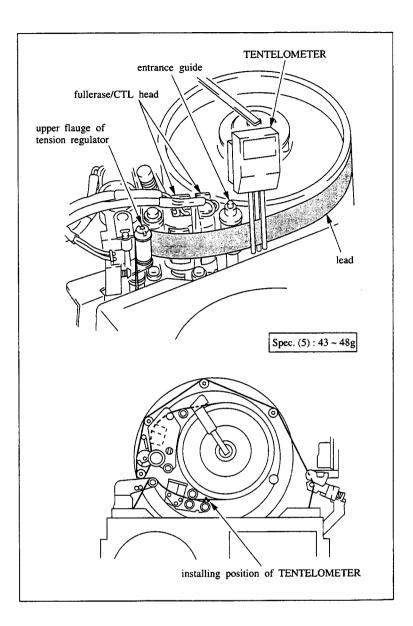
# Perform the FWD back tension adjustment.

(1) Insert a cassette tape without lid (BCT-30M), and foward/rewind it for about 3 minutes from the tape top (near beginning of the tape).

**Note:** Place a weight on top of the cassette tape to prevent the tape from coming up.

- (2) Put the unit into PLAY mode.
- (3) Hold the TENTELOMETER by hand, and set it as shown in the figure.
  - **Note 1:** Never contact the probe of the TENTELOMETER to the rotating drum.
  - Note 2: Adjust the slantness of the TENTELOMETER so that the tape runs in contact with the lead of the drum and so that it does not curl at the guide flange of the entrance guide.
- (4) Make sure that the indicating value of the TENTELOMETER satisfies the required specification 5.

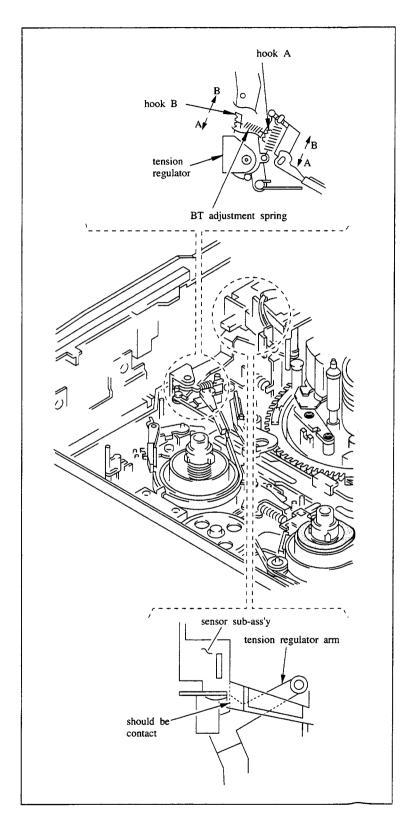
If the specification 5 is not satisfied, perform sub-step (5) and later.



- (5) Change the hooks A and B for the back tension adjustment spring on the tension regulator are hooked.
  - If the indicating value is larger than the specification, move hook A or hook B in the direction of arrow "A".
  - If the indicating value is smaller than the specification, move hook A or hook B in the direction of arrow "B".
  - For each pitch of hook A is moved, the tension will change by 7-8 grams.
  - For each pitch of hook B is moved, the tension will change by 14-15 grams.
- (6) After adjustment, make sure again that the required specification 5 is satisfied.
- (7) After adjustment, put the unit into PLAY mode, and make sure that the tension regulator arm is in contact with the sensor sub-assembly.

If it does not in contact, turn the pull-rod adjustment bracket in the counterclockwise direction until above mentioned specification is satisfied.

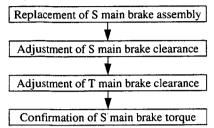
After adjustment is completed, perform the tension regulator operating position adjustment.



# 3-9. S BRAKE SHOE REPLACEMENT

The S brake shoe is braked against the supply reel table when the unit is in the POWER OFF mode and STOP mode. When the POWER is turned ON and the unit is put into any mode other than STOP, the brake solenoid energized and the brake is released from the reel table.

# Replacement flow chart



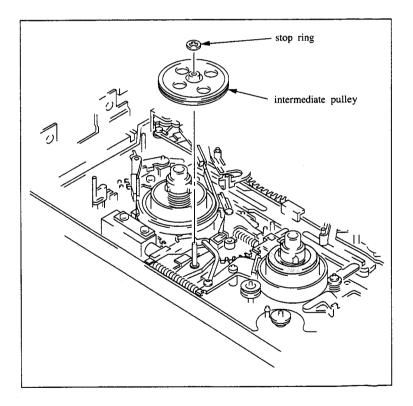
### Tools

Cleaning piece : 2-034-697-00 Cleaning fluid : 9-919-573-01 Reel table tension gauge : J-6080-011-A Tension scale (100g full scale) : 7-732-050-30

#### Removal

- Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a reel belt. (Refer to Section 3-5.)
- 3. Remove a stop ring above a intermediate pulley.
- 4. Remove the intermediate pulley.

Note: A polyslider washer is installed at the lower part of the intermediate pulley. When the intermediate pulley is removed, the polyslider washer may detach together with the intermediate pulley. Replace it on the shaft.



- 5. Remove a stop ring of a T main brake assembly as shown in the figure.
- 6. Remove a stop ring of a S main brake assembly, and then remove the S main brake assembly.

Note: When removing the S main brake assembly, take care not to damage a tension regulator band.

7. Unhook a spring attached to the S main brake assembly from the T main brake assembly.

#### Installation

 Insert a new S main brake assembly onto the shaft. Make sure that the rib on the S main brake assembly fits into the groove on the iron core of a brake solenoid.

Note: Pay particular attention not to cause damage to the tension regulator band when installing the S main brake assembly.

- 9. Hook the spring attached to the S main brake assembly onto the T main brake assembly.
- 10. Fasten the S main brake assembly onto the shaft using the stop ring.

**Note:** In case the stop ring is deformed, be sure to replace it with a new one.

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11. Use the stop ring to fasten the arm of the S main brake assembly to the shaft of the T main brake assembly.

**Note:** In case the stop ring is deformed, be sure to replsce it with a new one.

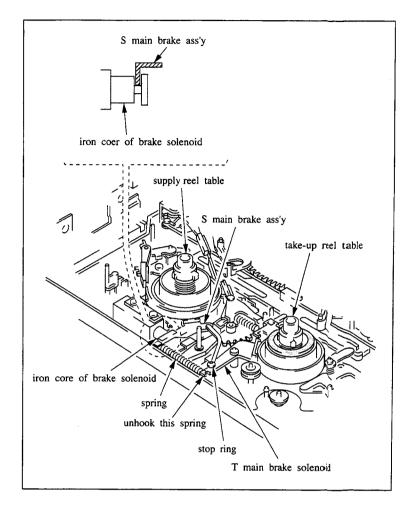
Part No.: 3-669-465-00

12. Insert the intermediate pulley onto the shaft and fasten it using the stop ring.

**Note:** In case the stop ring is deformed, be sure to replace it with a new one.

Part No.: 3-669-465-00

- 13. Clean the surface of the reel belt with a cleaning piece moistened with cleaning fluid.
- 14. Install the reel belt. (Refer to Section 3-5.)

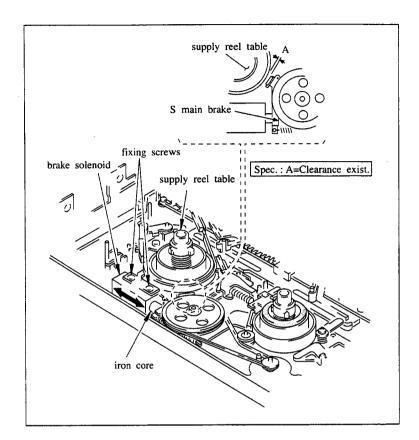


#### Adjustments after replacement

- 15. Perform the S main brake clearance adjustment.
  - (1) Turn the POWER switch ON.
  - (2) After confirming that the unit is in STOP mode, press the EJECT button and put the unit into the unthreading completion mode.

**Note:** Never turn POWER OFF even after the unthreading completion mode is performed.

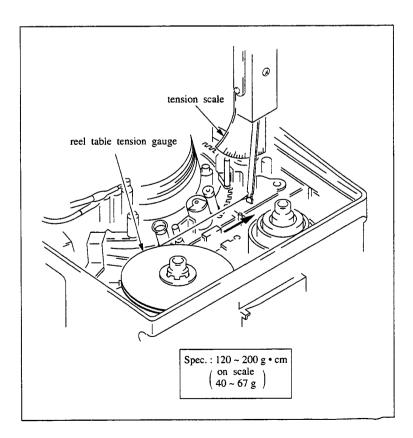
- (3) Make sure that the clearance between the S main brake shoe and supply reel table satisfies the required specification.
  - If the specification is satisfied, perform step 16.
  - If the specification is not satisfied, loosen two screws of the brake solenoid by 1/2 to one turn, and move the solenoid in the direction shown by the arrow.
- 16. Perform the T main brake clearance adjustment. (Refer to Section 3-10.)



#### 17. Perform the S main brake torque check.

- (1) Put the unit into STOP mode, then turn the POWER switch OFF.
- (2) Wind the string onto the reel table tension gauge, in the clockwise direction.
- (3) Install the reel table tension gauge on the supply reel table, and hook a tension scale on an end of the string.
- (4) Move the tension scale in the arrow direction, and make sure the scale reading satisfies the required specification.

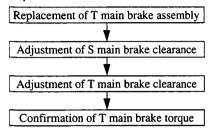
If the specification is not satisfied, clean the supply reel table surface contacted by the S main brake with a clearing piece moistened with cleaning fluid.



# 3-10. T BRAKE SHOE REPLACEMENT

The T brake shoe is braked against the take-up reel table when the unit is in the POWER OFF mode and STOP mode. When the POWER is turned ON and the unit is put into any mode other than STOP, the brake solenoid energized, and the brake is released from the reel table.

#### Replacement flow chart



#### **Tools**

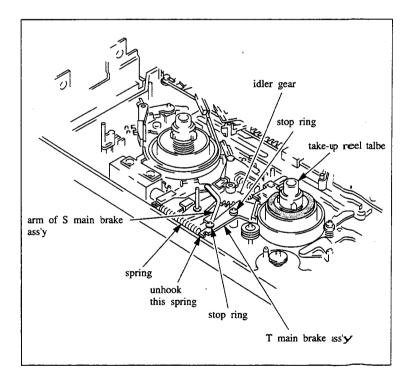
Cleaning piece : 2-034-697-00
Cleaning fluid : 9-919-573-01
Wire clearance gauge : J-6152-450-A
Reel table tension gauge : J-6080-011-A
Tension scale (200g full scale) : 7-732-050-30

#### Removal

- Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a reel belt. (Refer to Section 3-5.)
- 3. Remove a stop ring above a intermediate pulley. (Refer to figure in Section 3-9.)
- 4. Remove the intermediate pulley.

Note: A polyslider washer is installed at the lower part of the intermediate pulley. When the intermediate pulley is removed, the polyslider washer may detach together with the intermediate pulley. Replace it on the shaft.

- 5. Remove a stop ring of an arm of a S main brake assembly, as shown in the figure.
- 6. Unhook a spring of the S main brake assembly from a T main brake assembly.
- Remove a stop ring of the T main brake assembly, and then remove the T main brake assembly.



#### Installation

8. Insert a new T main brake assembly onto the shaft, and fasten with the stop ring.

**Note:** In case the stop ring is deformed, be sure to replace it with a new one.

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- Hook the spring of the S main brake assembly onto the T main brake assembly.
- Fasten the arm of the S main brake assembly to the T main brake assembly with the stop ring.

**Note:** In case the stop ring is deformed, be sure to replace it with a new one.

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11. Insert the intermediate pulley onto the shaft and fasten it using the stop ring.

**Note:** In case the stop ring is deformed, be sure to replace it with a new one.

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- 12. Clean the reel belt with a cleaning piece moistened with cleaning fluid.
- 13. Install the reel belt. (Refer to Section 3-5.)

#### Adjustments after replacement

- Perform the T main brake clearance adjustment.
  - (1) Turn the POWER switch ON.
  - (2) After confirming that the unit is in STOP mode, press the EJECT button and put the unit into the unthreading completion mode.

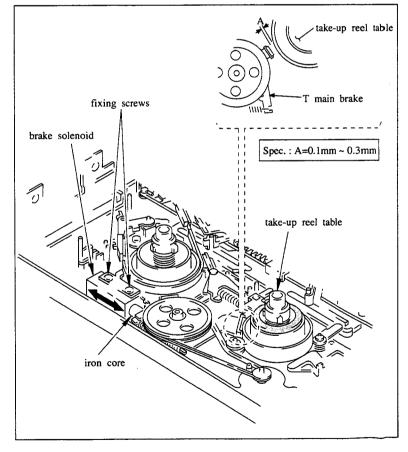
Note: Never turn POWER OFF even after the unthreading completion mode is performed.

(3) Make sure that the clearance between the T main brake shoe and take-up reel table satisfies the required specification using the wire clearance gauge.

If the specification is satisfied, perform step 15.

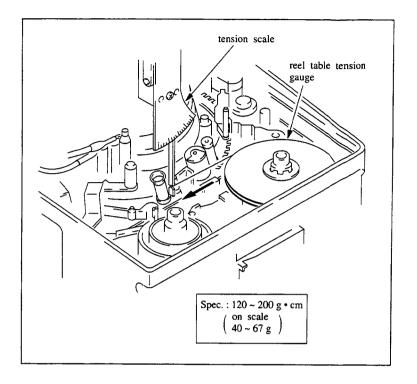
If the specification is not satisfied, loosen two screws of the brake solenoid by 1/2 to one turn, and move the solenoid in the direction shown by the arrow.

15. Perform the S main brake clearance adjustment. (Refer to Section 3-9.)



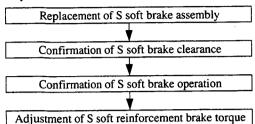
# 16. Perform the T main brake torque check.

- (1) Put the unit into STOP mode, then turn the POWER switch OFF.
- (2) Move the idler gear with finger so that it stays around center position between supply reel table and take-up reel table.
- (3) Wind the string onto the reel table tension gauge in the counterclockwise direction.
- (4) Install the reel table tension gauge on the take-up reel table, and hook a tension scale on an end of the string.
- (5) Move the tension scale in the arrow direction, and make sure that the scale reading meets the required specification.
  If the specification is not satisfied, clean the take-up reel table surface contacted by the T main brake with a cleaning piece moistened with cleaning fluid.



# 3-11. S SOFT BRAKE SHOE REPLACEMENT

#### Replacement flow chart



#### **Tools**

Cleaning piece : 2-034-697-00
Cleaning fluid : 9-919-573-01
Wire clearance gauge : J-6152-450-A
Reel table tension gauge : J-6080-011-A
Tension scale (100g full scale) : 7-732-050-30
Cassette tape without lid (BCT-30M):

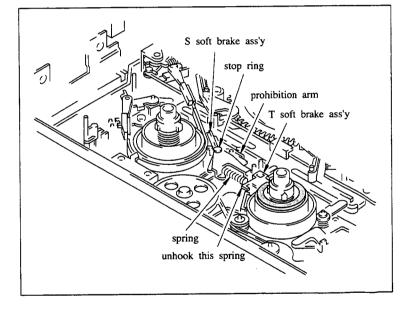
(Refer to Section 3-1)

#### Removal

- 1. Make sure that the unit is in the unthreading end mode. (Refer Section 3-1.)
- Unhook a spring attached to a T soft brake assembly.
- Remove a stop ring of the T soft brake assembly, and then remove the T soft brake assembly.
- Remove a stop ring of a S soft brake assembly, and then remove the S soft brake assembly.
   Remove the prohibition arm at the same time.

**Note:** When removing the S soft brake assembly, take care not to damage a tension regulator band.

- 5. Unhook the prohibition arm spring from the removed S soft brake assembly.
- Disassemble the prohibition arm from the S soft brake assembly.

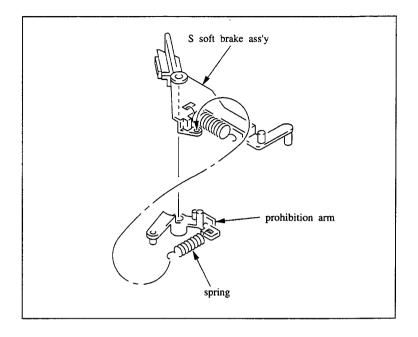


### Installation

- Assemble a new S soft brake assembly with prohibition arm as shown in the figure, and hook the prohibiting arm spring to the S soft brake assembly.
- 8. Insert the assembled S soft brake assembly onto the shaft, and fasten it with the stop ring.
  - **Note 1:** When installing the assembly, pay particular attention not to cause damage to the tension regulator band.
  - Note 2: In case the stop ring is deformed, be sure to replace it with a new one.

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  - Note 3: Install the band holder of the S soft brake assembly so as to hold down the tension regulator band.
- 9. Assemble the T soft brake assembly and fasten it with the stop ring.
  - **Note:** In case the stop ring is deformed, be sure to replace it with a new one.
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  10. Hook the spring of the S soft brake assembly
- onto the T soft brake assembly.



#### Adjustments after replacement

- 11. Perform the S soft brake clearance adjustment
  - (1) Put the unit into the threading end mode. (Refer to Section 3-1.)
  - (2) Turn the POWER witch OFF, then rotate the manual gear in the clockwise direction, setting the unit to PLAY mode using a 2 mm dia. Philips type screwdriver.
  - (3) Push a tension regulator arm gently with finger in the direction of the reel table, and release the tension regulator band from the supply reel table (this is done in order to facilitate the check in the following step).
  - (4) Make sure that the narrowest point of clearance between the S soft brake shoe and supply reel table satisfies the required specification using a wire clearance gauge.
    If the specification is satisfied perform

If the specification is satisfied, perform step 12 and later.

If the specification is not satisfied, make sure whether there was some error in assembly of the S soft brake.

If there was no error in assembly, replace the S soft brake assembly once more with a new one.

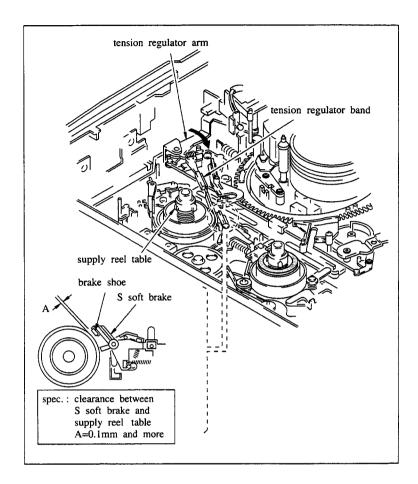
#### 12. Perform the S soft brake operation check.

- Insert a cassette tape without lid (BCT-30M), and lightly press down the top with hand.
- (2) Put the unit into REW mode. and rewind the tape to its beginning.
- (3) Put the unit into F.FWD mode for about 10 seconds, then press the STOP button. At this time, make sure that the following specifications are satisfied.

Specification 1: When in F.FWD mode, no cyclic tape slackness occurs between the supply side of the cassette tape and the tension regulator.

Specification 2: When in F.FWD mode, no cyclic vibration of the tension regulator guide occurs.

Specification 3: When just put into STOP mode, no tape slackness occurs around the tension regulator.



Specification 4: When just put into STOP mode, the tension regulator arm does not vibrate unnaturally.

If all the specifications are satisfied, perform step 13.

If the specification are not satisfied, make sure whether there was some error in assembly of the S soft brake, particularly in the way the spring is hooked correctly.

(4) Press the EJECT button and remove the cassette tape.

# 13. Perform the S soft reinforcement brake torque adjustment.

- Make sure that the unit is in the unthreading completion mode, then turn the POW-ER switch OFF.
- (2) Wind the string onto the reel table tension gauge in the clockwise direction.
- (3) Install the reel table tension gauge on the supply reel table, and hook a tension scale on an end of the string.
- (4) Push the iron core of a brake solenoid in the energized direction using a 2 mm dia. flatblade screwdriver so as to release the braking of the S main brake against the supply reel table.

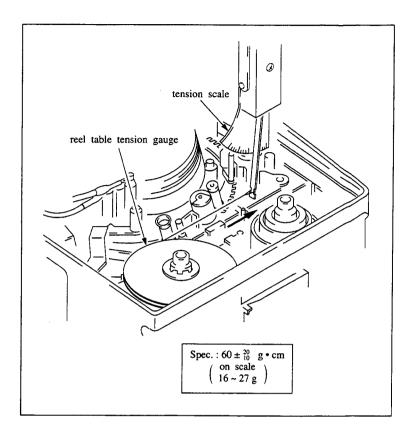
Keeping in this condition, move the tension scale in the direction of the arrow. Make sure that the scale reading satisfies the required specification.

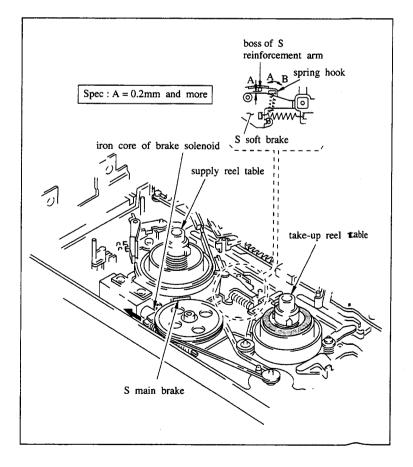
If the specification is not satisfied, change the position of the spring as shown in the figure.

If the scale reading is larger than the specification, move hook in the direction of arrow A.

If the scale reading is smaller than the specification, move hook in the direction of arrow B.

(5) In the condition of sub-step (4), make sure that the clearance exists between the boss of the S soft reinforcement brake arm and S soft brake.

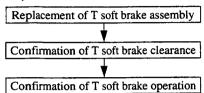




#### 3-12. T SOFT BRAKE SHOE REPLACEMENT

T soft brake operates as the back tension during threading operation and REW operation.

# Replacement flow chart



#### **Tools**

Wire clearance gauge

: J-6152-450-A

Cassette tape without lid (BCT-30M):

(Refer to Section 3-1)

#### Removal

- 1. Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)
- 2. Unhook the spring of a S soft brake assembly from a T soft brake assembly.
- Remove a stop ring of the T soft brake assembly, and remove the T soft brake assembly.

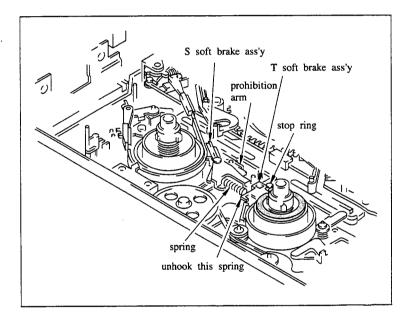
### Installation

4. Insert a new T soft brake assembly onto the shaft, and fasten it with a stop ring.

**Note:** In case the stop ring is deformed, be sure to replace it with a new one.

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5. Hook the spring of the S soft brake assembly to the T soft brake assembly.



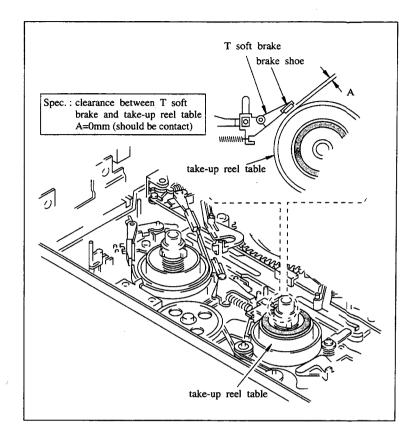
# Adjustments after replacement

- 6. Perform the T soft brake clearance check.
  - (1) Put the unit into the threading end mode. (Refer to Section 3-1).
  - (2) Turn OFF the POWER switch, rotate the manual gear in the clockwise direction, using a 2 mm dia. philips type screwdriver, setting the unit into PLAY mode.
  - (3) Make sure that the clearance between the T soft brake shoe and take-up reel table satisfies the required specification using a wire clearance gauge.

If the specification is satisfied, perform step 7.

If the specification is not satisfied, make sure whether there was some error in assembly of the T soft brake.

If there was no error in assembly, replace the T soft brake assembly once more with a new one.



- 7. Perform the T soft brake operation check.
  - Insert a cassette tape without lid (BCT-30M), and lightly press down the top with hand.
  - (2) Put the unit into the F.FWD mode and wind the tape to its end.
  - (3) Put the unit into the REW mode for about 10 seconds, then press the STOP button. At this time, make sure that the following specifications are satisfied.
    - Specification 1: When in REW mode, no cyclic tape slackness occurs between the take-up side of the cassette tape and slantness guide.
    - Specification 2: When just put into STOP mode, no tape slackness occurs around the take-up side of the cassette tape.
    - Specification 3: Stand the unit keeping a connector box down.

      Perform sub-steps (1) through (3), and make sure that the specifications 1 and 2 are satisfied.

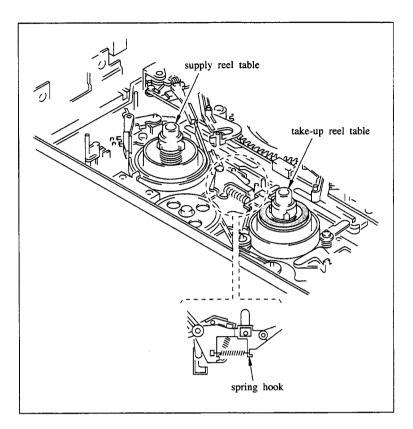
If the specifications are not satisfied, change the position of the spring of the T soft brake.

- (4) Press the EJECT button, and remove the cassette tape.
- (5) Insert the cassette tape removed in sub-step (4), and threading again. Make sure that the following specifications are satisfied.
  - Specification 4: During threading, no tape slackness occurs around the tape exit side (take-up reel side) of the cassette tape.
  - Specification 5: Just after the threading completion, no tape slackness occurs around the tape exit side (take-up reel side) of the cassette tape.
  - Specification 6: Stand the unit keeping a connector box down.

    Perform sub-step (5), and make sure that the specifications 4 and 5 are satisfied.

If the specifications are not satisfied, adjust the position of the T soft brake until all specifications 1 through 6 are satisfied.

(6) Press the EJECT button and remove the cassette tape.



# 3-13. SUPPLY REEL TABLE ASSEMBLY REPLACEMENT

## Replacement flow chart

Replacement of supply reel table assembly

Adjustment of supply reel table height

#### **Tools**

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Oil

: 7-661-018-18

Cassette reference plate

: J-6080-008-A

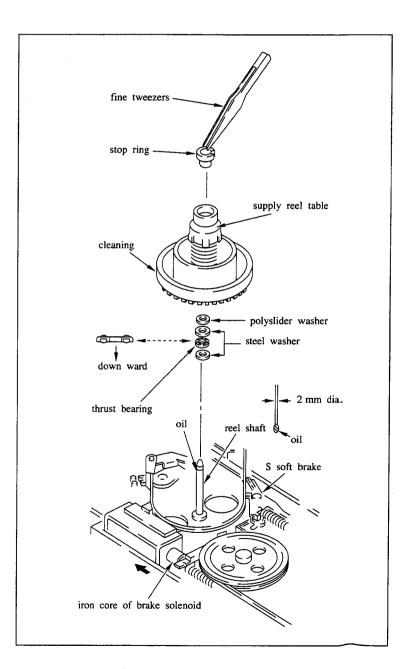
#### Removal

- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a stop ring on the upper part of a supply reel table using a pair of fine tweezers.
- 3. Remove the supply reel table.
  - Note 1: Be careful not to lose steel washer and polyslider washer at the lower part of reel table when the reel table is removed. They may detach together with the reel table.
  - Note 2: If in case steel washer and polyslider washer are detached, install them to the reel shaft in the order shown in the figure.

# Installation

- 4. Clean the reel shaft and the circumference of a new reel table with a cleaning piece moistened with cleaning fluid.
- 5. Apply a drop of oil to the reel shaft on the position shown in the figure.
  - **Note:** A drop of oil means the volume attached to the tip of stick with diameter of about 2 mm as more or less shown in the figure.
- While putting the iron core of the brake solenoid in energized position using tweezers etc. to release the main brake, install the supply reel table to the reel shaft.

**Note:** Be carefull not to bend or cause damage to the tension regulator band when installing the supply reel table.



#### Adjustment after replacement

- Perform the supply reel table height adjustment.
  - (1) Clean both surfaces of the cassette reference plate with a cleaning piece moistened with cleaning fluid.
  - (2) Clean the surface of gauge in the same manner. This gauge is used to check the height of reel table.
  - (3) Place the cassette reference plate on four cassette pillars.
  - (4) Place a gauge on the cassette reference plate as shown in the figure, and move it toward the supply reel table.
  - (5) Make sure that passing side of the gauge runs over the flanges on the reel table, as shown in the figure, while no passing side of the gauge is blocked at the flanges on the reel table. If above specifications are satisfied, perform step 8.
    - If above specifications are not satisfied, perform sub-step 6 and later.
  - (6) Only in case the specifications are not satisfied, perform this adjustment.
    - 1) Remove the reel table from the reel shaft.
    - Adjust the height of reel table with polyslider washer installed under the reel table.
      - Note 1: Make sure to install at least one polyslider washer under the reel table.
      - Note 2: In case 2 or more of polyslider washers of different thickness are used, install the thicker washer on the top.

Polyslider washer for adjustment use 3 mm dia. 0.13 mm thick

Part No. 3-701-439-01

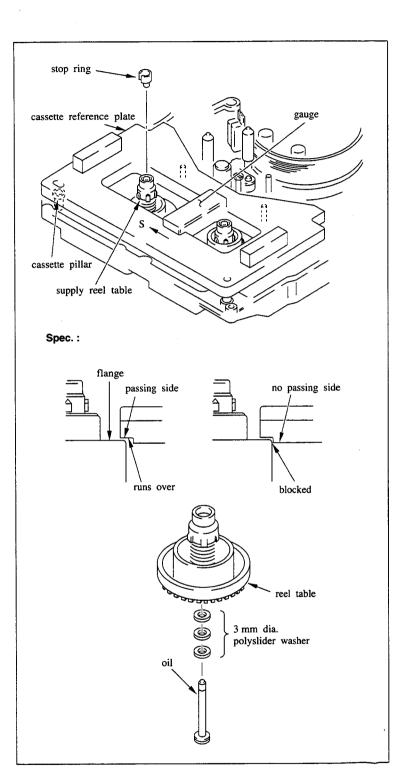
3 mm dia. 0.25 mm thick

Parts No. 3-701-439-11

3 mm dia 0.5 mm thick

Parts No. 3-701-439-21

- 3) In case of removing polyslider washer from or of adding it to the reel shaft, apply a drop of oil to the reel shaft on the position shown in the figure.
- Install the supply table to the reel shaft once again, and make sure the required specifications are satisfied.
- Install the supply reel table to the reel shaft with the stop ring.



# 3-14. TAKE-UP REEL TABLE ASSEMBLY REPLACEMENT

# Replacement flow chart

Replacement of take-up reel table

Adjustment of take-up reel table height

#### **Tools**

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Oil

: 7-661-018-18

Cassette reference plate

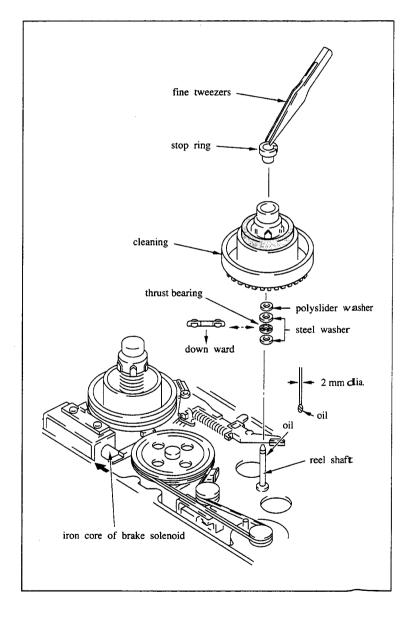
: J-6080-008-A

## Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a stop ring on the upper part of a takeup reel table using a pair of fine tweezers.
- 3. Remove the take-up reel table.
  - Note 1: Be carefull not to lose steel washer and polyslider washer at the lower part of the reel table when the reel table is removed. They may detach together with the reel table.
  - **Note 2:** If in case steel washer and polyslider washer are detached, install them to the reel shaft in the order shown in the figure.

# Installation

- Clean the reel shaft and the circumference of reel table with a cleaning piece moistened with cleaning fluid.
- Apply a drop of oil to the reel shaft on the position indicated in the figure.
  - **Note:** A drop of oil means the volume attached to the tip of stick with diameter of about 2 mm as more or less shown in the figure.
- While putting the iron core of the brake solenoid in-energized position with the tweezers etc. to release the main brake, install the take-up reel table to the reel shaft.



#### Adjustment after replacement

- Perform the take-up reel table height adjustment.
  - (1) Clean both surfaces of the cassette reference plate with a cleaning piece moistened with cleaning fluid.
  - (2) Clean surface of gauge in the same manner. This gauge is used to check the height of reel table.
  - (3) Place the cassette reference plate on four cassette pillars.
  - (4) Place the gauge on the cassette reference plate as shown in the figure, and move it toward the take-up reel table.
  - (5) Make sure that passing side of the gauge runs over the flanges on the reel table, as shown in the figure, while no passing side of the gauge is blocked at the flanges of the reel table.

If above specifications are satisfied, perform step 8.

If above specifications are not satisfied, perform sub-step 6 and later.

- (6) Only in the case the specifications are not satisfied, perform this adjustment.
  - 1) Remove the reel table from the reel shaft.
  - Adjust the height of reel table with polyslider washer installed under the reel table.
    - Note 1: Make sure to install at least one polyslider washer under the reel table.
    - Note 2: In case two or more polyslider washers of different thickness are used, install the thicker one on the top.

Polyslider washer for adjustment use:

3 mm dia. 0.13 mm thick

Parts No. 3-701-439-01

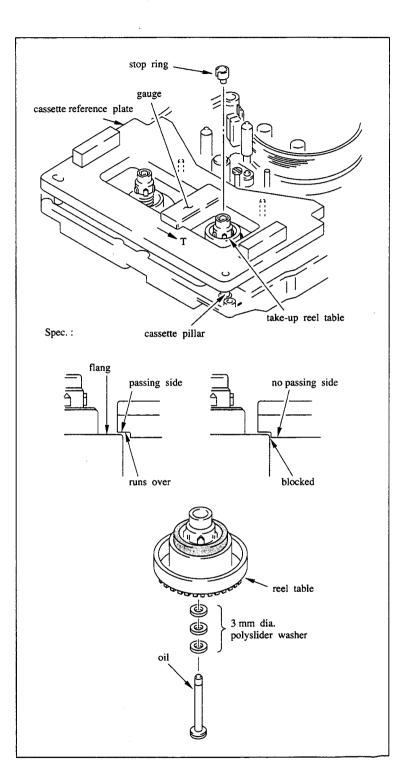
3 mm dia. 0.25 mm thick

Parts No. 3-701-439-11

3 mm dia. 0.5 mm thick

Parts No. 3-701-439-21

- 3) In case of removing the polyslider washer from or of adding it to the reel shaft, apply a drop of oil to the reel shaft on the position shown in the figure.
- Install the take-up reel table to the reel shaft once again, and make sure the required specifications are satisfied.
- 8. Install the take-up reel table to the reel shaft with the stop ring.



# 3-15. BRAKE SOLENOID REPLACEMENT

# Replacement flow chart

Replacement of brake solenoid

Adjustment of main brake release (Adjustment of position of brake solenoid etc.)

#### **Tools**

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Wire clearance gauge

: J-6152-450-A

## Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open V0-34P board. (Refer to Section 1-13.)
- 4. Place the unit keeping a VR lid side down.
- Remove six screws which are fixing SS-46P board.

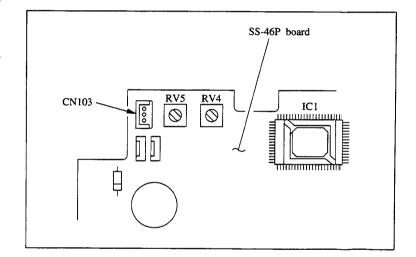
**Note:** Be careful not to drop the screws inside of the unit.

- Disconnect the connector CN103 of SS-46P board.
- 7. Close V0-34P board and the side pannel tentatively.

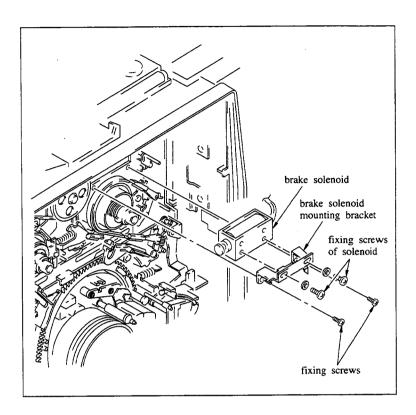
Note: No screwing is required.

- 8. Place the unit keeping the side panel down.
- 9. Remove a reel belt and a intermediate pulley. (Refer to Section 3-9.)
- 10. Remove a stop ring which is holding a supply main brake assembly, and remove the supply main brake assembly.

**Note:** Be careful not to cause damage to a tension regulator band when removing the supply main brake assembly.



- 11. Remove two screws which is fixing a brake solenoid mounting bracket to the chassis.
- 12. Stand the unit keeping the connector box down.
- 13. Open the side panel and VO-34P board.
- Slide SS-46P board manually toward a capstan motor.
- 15. Remove the brake solenoid mounting bracket with the solenoid attached from the unit.
  - Then, remove the harness attached with connecter of the solenoid through the square hole of the chassis.
  - Note: Be careful not to cause damage to the tension regulator band when the brake solenoid mounting bracket are taken off.
- Remove two screws which is fixing the solenoid to brake solenoid mounting bracket, remove the solenoid.



#### Installation

- 17. Install a new solenoid to the brake solenoid mounting bracket.
- 18. Thread the harness with connecter of the solenoid through the square hole of the chassis. Then pull its tip on SS-46P board.
- Close V0-34P board and the side panel tentatively.

Note: No screwing is required.

- 20. Place the unit keeping the side panel down.
- 21. Install the brake solenoid mounting bracket to the chassis.

**Note:** Be careful not to cause damage to the tension regulator band.

22. Place the supply main brake assembly on the shaft.

The rib of the supply main brake assembly must be placed at the groove of an iron core of the brake solenoid. (Refer to Section 3-9.)

**Note:** Be careful not to cause damage to the tension regulator band.

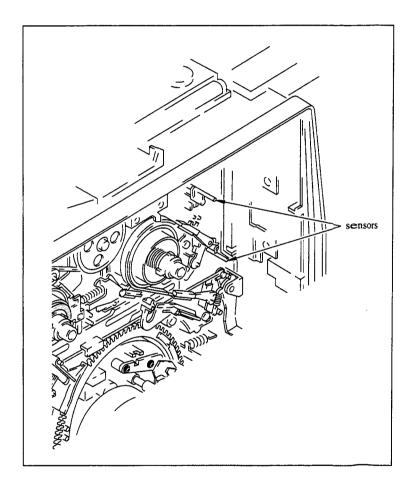
23. Secure the supply main brake assembly on the shaft with the stop ring.

**Note:** In case the stop ring is deformed, be sure to replace it with a new one. Parts No. 3-669-465-00

- 24. Place the unit keeping the VR lid down.
- 25. Install SS-46P board with six screws.

**Note:** Be carefull not to drop the screws inside of the unit.

- 26. Connect the connector CN103 of SS-46P board to the unit.
- 27. Stand the unit keeping the connector box down.
- 28. Make sure that the sensor returns smoothly to the original position upon released after pressing down four points of the sensor with finger.
- 29. Close VA-34P board and install it with two screws. (Refer to Section 1-13.)
- 30. Close the side panel. (Refer to Section 1-12.)



#### Adjustment after replacement

- Perform the main brake release adjustment. (Brake solenoid position adjustment).
  - (1) Turn the POWER switch ON.
  - (2) Put the unit in STOP mode and push the EJECT button making it in the state of unthreading completed.

Note: Never turn the POWER switch OFF, even after unthreading is completed.

(3) Make sure that the clearance between the T main brake shoe and the take-up reel table is satisfied the required specification using the wire clearance guage. (Specification 1) Make sure that the clearance between the S main brake shoe and the supply reel table is satisfied the required specification. (Specification 2)

If the specifications 1 and 2 are satisfied, perform step 32 and later.

If the specifications 1 and 2 are not satisfied, perform sub-step 4 and later.

- (4) Loosen two screws for 1/2 to one turn which are fixing the solenoid to the brake solenoid mounting bracket.
- (5) Slide the solenoid in the direction of arrow, and fasten the screws in order to satisfy the required specifications required.
- (6) Perform the sub-steps 1 to 3 once again, and make sure that the specifications 1 and 2 are satisfied.

If the specifications 1 and 2 are satisfied, perform step 32 and later.

If the specifications 1 and 2 are not satisfied, perform sub-step 4 and later.

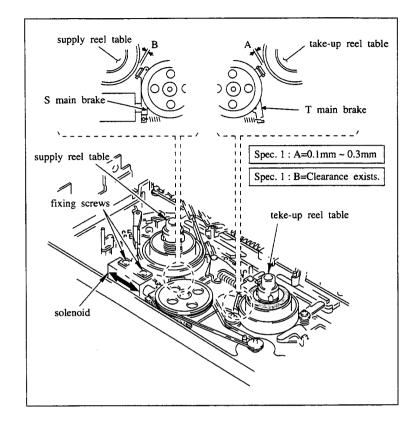
**Note:** If this adjustment is not correctly adjusted, it is possibility to cause tape slack at near battery end state.

32. Put a intermediate pulley in the shaft, and fasten it onto the shaft with a stop ring.

**Note:** If in case the stop ring is deformed, be sure to replace it with a new one.

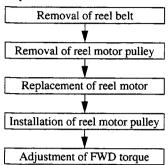
Parts No.: 3-669-465-00

- Clean the reel belt with a cleaning piece moistened with the cleaning fluid.
- 34. Install the reel belt. (Refer to Section 3-5.)



#### 3-16. REEL MOTOR REPLACEMENT

#### Replacement flow chart



#### **Tools**

Cleaning piece : 2-034-697-00
Cleaning fluid : 9-919-573-01
L shaped wrench (across flat has 1.5mm)

: 7-700-736-05 Wire clearance gauge : J-6152-450-A Screwdriver for motor pulley : J-6321-040-A

## Removal

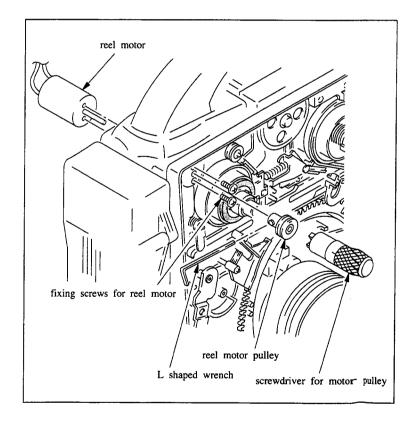
- Make sure that the unit is in unthrading end mode. (Refer to Section 3-1.)
- 2. Remove a reel belt. (Refer to Section 3-5.)
- Put the L shaped wrench in the hole at the lower part of a reel motor pulley so as to prevent rotation of the pulley, then remove the reel motor pulley with the screwdriver for motor pulley.
- 4. Open a side panel. (Refer to Section 1-12.)
- 5. Open VO-34P board. (Refer to Section 1-13.)
- Disconnect the connector CN205 on SS-46P board.
- Close VO-34P board and the side panel tentatively.

Note: Screwing is not required.

8. Remove two screws, and remove the reel motor.

### Installation -

- 9. Install a new reel motor with two screws.
- 10. Open VO-34P board and the side panel.
- 11. Connect the connector of reel motor with the connector CN205 on SS-46P board.
- 12. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 13. Close the side panel. (Refer to Section 1-12.)
- 14. Put the reel motor pulley in the reel motor shaft.
- 15. Install the reel motor pulley. (Refer to Section 3-16-1.)
- 16. Install the reel motor pulley and the reel belt after cleaning. (Refer to Section 3-5.)
- 17. Make sure that the belt is not twisted by rotating the intermediate pulley in the counterclockwise direction manually for two to three turns.
- 18. Perform the FWD torque adjustment. (Refer to Section 3-30.)



## 3-16-1. REEL MOTOR PULLEY REPLACEMENT

# Replacement flow chart

Removal of reel belt

Replacement of reel motor pulley

# Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

L shaped wrench (across flat has 1.5mm)

: 7-700-736-05

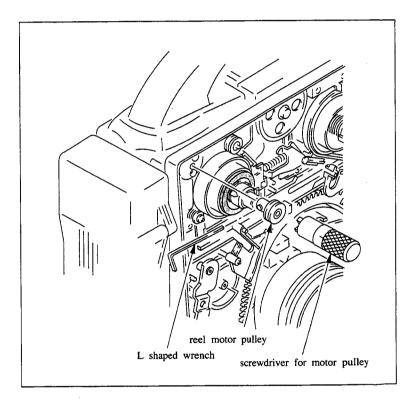
Screwdriver for motor pulley : J-6321-040-A

#### Removal

- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a reel belt. (Refer to Section 3-5.)
- 3. Put the L shaped wrench in the hole at the lower part of a reel motor pulley so as to prevent rotation of the pulley, then remove the reel motor pulley with the screwdriver for motor pulley.

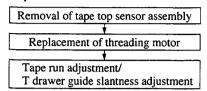
### Installation

- 4. Put the L shaped wrench in the hole at the lower part of the reel motor pulley, then install the pulley with screwdriver for motor pulley, while pressing the pulley against chassis.
- 5. Install the reel belt after cleaning the motor pulley and reel belt. (Refer to Section 3-5.)
- Make sure that the belt is not twisted by rotating the intermediate pulley in the counterclockwise direction manually for two to three turns.



# 3-17. THREADING MOTOR REPLACEMENT

## Replacement flow chart



#### Removal

- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- 4. Disconnect a connector CN101 on SS-46P board, and push it out on the surface of the unit.
- Close VO-34P board and the side panel tentatively.

**Note:** Screwing is not required.

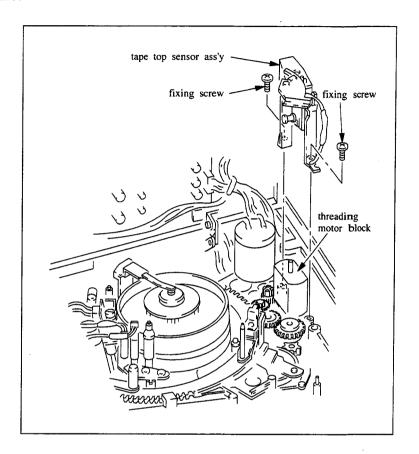
6. Remove two screws as shown in the figure, and remove a tape top sensor assembly.

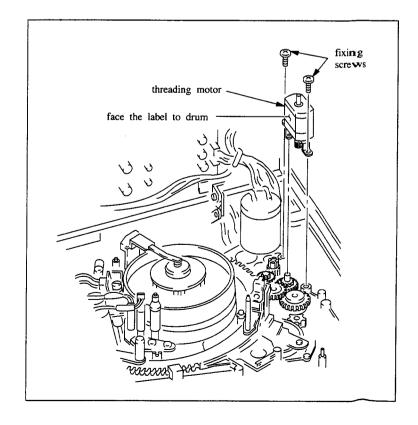
**Note:** Be carefull not to drop the screws inside of the unit during the removal.

Place the tape sensor assembly close to the take-up reel table.

 Remove two screws as shown in the figure, and remove a threading motor block.

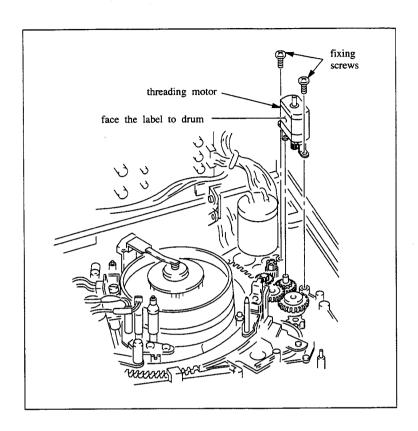
**Note:** Be carefull not to drop the screws inside of the unit during the removal.





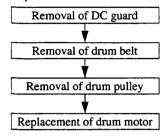
#### Installation

- 8. Remove two screws out of the removed threading motor block, and remove a threading motor.
- 9. Install a new threading motor to a motor bracket in the direction as shown in the figure.
- 10. Install a new threading motor block to the chassis with two screws.
  - **Note:** Insert the hole of the motor bracket into the shaft of the gear block.
- 11. Make sure that gears in neighboring area can rotate when motor shaft is turned manually after its installation.
- 12. Push out the harness of the threading motor block in the back of the unit.
- 13. Install the removed tape top sensor in step 6 to the chassis with two screws.
- 14. Open VO-34P board and the side panel.
- 15. Connect the threading motor connector to CN101 on SS-46P board.
- 16. Close VO-34P board and install it with two screws. (Refer to Section 1-13.)
- 17. Close the side panel. (Refer to Section 1-12.)
- 18. Perform the tape run adjustment/T drawer guide slantness adjustment.
  (Refer to Section 4-2-5.)



# 3-18. DRUM MOTOR REPLACEMENT

# Replacement flow chart



# Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

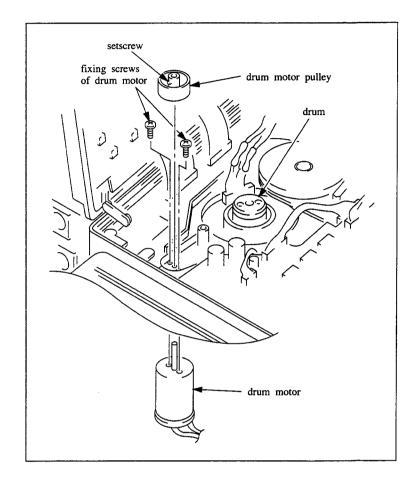
L shaped wrench (across flat has 0.89 mm)

: 7-700-736-06

#### Removal

- 1. Open a side panel. (Refer to Section 1-12.)
- 2. Open VO-34P board. (Refer to Section 1-13.)
- 3. Place the unit keeping a VR lid down.
- 4. Remove a DC guard. (Refer to Section 3-4.)
- 5. Remove a drum belt. (Refer to Section 3-4.)
- Loosen a setscrew of a drum motor pulley with L shaped wrench, and remove it.
- Disconnect a connector CN202 on SS-46P board.
- 8. Stand the unit keeping a connector box down.
- Remove two screws, and remove a drum motor assembly.

**Note:** Be careful not to drop the screws inside of the unit.



# Installation

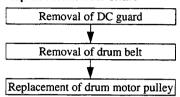
- 10. Install a new drum motor assembly with two screws keeping the black lead wire at drum side.
- 11. Connect the connector of the drum motor to CN202 on SS-46P board.
- 12. Insert the drum motor pulley in the drum motor shaft, and tighten a setscrew with L shaped wrench while pressing the motor pulley toward the chassis side.
- Install the drum belt after cleaning the drum motor pulley and drum belt. (Refer to Section 3-6.)

**Note:** Be sure to install the drum belt with the white marker on the drum belt outside.

- 14. Rotate the pulley manually in the clockwise direction for two to three turns, and make sure that the drum belt stays in center of the drum pulley and drum motor pulley.
- 15. Install the DC guard. (Refer to Section 3-4.)
- 16. Close VO-34P board and install it with two screws. (Refer to Section 1-13.)
- 17. Close the side panel. (Refer to Section 1-12.)

### 3-18-1. DRUM MOTOR PULLEY REPLACEMENT

### Replacement flow chart



#### Tools

Cleaning piece Cleaning fluid : 2-034-697-00

: 9-919-573-01

L shaped wrench (across flat has 0.89mm)

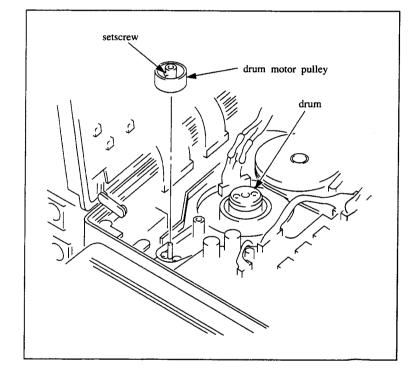
: 7-700-736-06

### Removal

- 1. Open a side panel. (Refer to Section 1-12.)
- 2. Open VO-34P board. (Refer to Section 1-13.)
- 3. Place the unit keeping a VR lid down.
- 4. Remove a DC guard. (Refer to Section 3-4.)
- 5. Remove a drum belt. (Refer to Section 3-4.)
- Loosen a setscrew of a drum pulley using L shaped wrench, and remove it.

#### Installation

- Remove a setscrew from the removed drum motor pulley, and install it to a new drum pulley.
- Put a new drum motor pulley in the drum motor shaft and tighten the setscrew with L shaped wrench while pressing the motor pulley toward the chassis.
- Install the drum belt after cleaning the drum motor pulley and belt. (Refer to Section 3-6.)
   Note: Be sure to install the drum belt with white marker on the drum belt outside.
- 10. Rotate the drum pulley manually in the clockwise direction for two to three turns, and make sure that the drum belt stays in center of the drum pulley and drum motor pulley.
- 11. Install the DC guard. (Refer to Section 3-4.)
- 12. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 13. Close the side panel.(Refer to Section 1-12.)



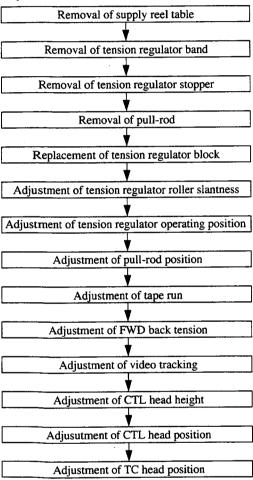
# 3-19. TENSION REGULATOR BLOCK REPLACEMENT

Perform the slantness adjustment of a tension regulator roller after the replacement of a tension regulator block. This adjustment is performed with the use of relevant tools.

But the slantness adjustment of the tension regulator roller is the pre-adjustment for tape run adjustment at later

The most appropriate slantness of the tension regulator to meet the unit under adjustment can be obtained by performing the tape run adjustment.

# Replacement flow chart



## **Tools**

Cleaning piece Cleaning fluid : 2-034-697-00 : 9-919-573-01

Cassette reference plate

: J-6080-008-A

Tension regulator slantness check tool

: J-6190-800-A

#### Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a supply reel table. (Refer to Section 3-13.)

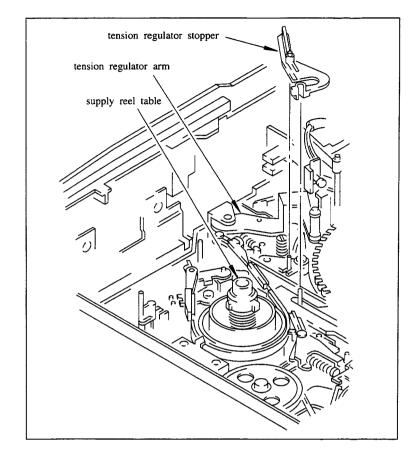
Note: Be careful not to lose steel washer and polyslider washer at the lower part of the reel table when the reel table is removed. They may detach together with the reel table.

(Refer to Section 3-13.)

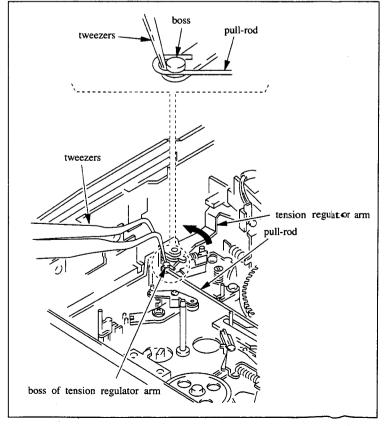
3. Remove a tension regulator band. (Refer to Section 3-13.)

**Note:** Never twist or bend the tension regulator band under any circumstances when removing it.

4. Pull a tension regulator stopper upward, and remove it from two shafts.



- After pushing a tension regulator arm slightly in the direction of the arrow, place a pair of fine tip tweezers between a pull-rod and boss of the tension regulator arm.
- Remove the pull-rod from the boss while pushing the tension regulator arm with finger in the direction of arrow.



7. Remove a screw and the stepped screw as shown in the figure.

**Note:** Be carefull not to lose a spring. It may detach together with the stepped screw when it is removed.

8. Remove a tension regulator block from the unit.

#### Installation

- Remove a setscrew from the removed tension regulator, and install it to a new tension regulator block.
- Install a new tension regulator block with a fixing screw and stepped screw accompanied by a compression spring.

Note: Tighten the stepped screw firmly. Tighten the other screw snugly, but do not tighten firmly. It places by loosening it for one to two turns from the firmly tightened condition. (Adjustment will be performed using this screw at later stage.)

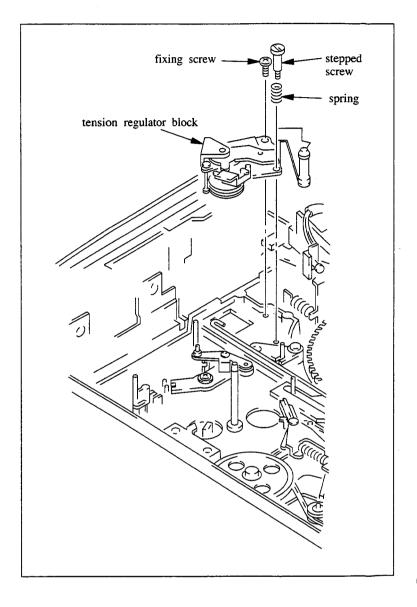
- 11. After pushing the tension regulator arm with finger in the same direction of step 6, install the pull-rod to the boss.
- 12. Install the tension regulator stopper into two shafts
- 13. Install the tension regulator band. (Refer to Section 3-8.)

**Note:** Never twist or bend the tension regulator band under any circumstances when it is installed.

14. Install the supply reel table. (Refer to Section 3-13.)

# Adjustment after replacement

- 15. Perform the tension regulator roller slantness adjustment.
  - (1) Put the unit into threading end mode. (Refer to Section 3-1.)
  - (2) Clean both surfaces of cassette reference plate with a cleaning piece moistened with cleaning fluid.
  - (3) Clean the surface of tension regulator slantness check tool in the same manner.



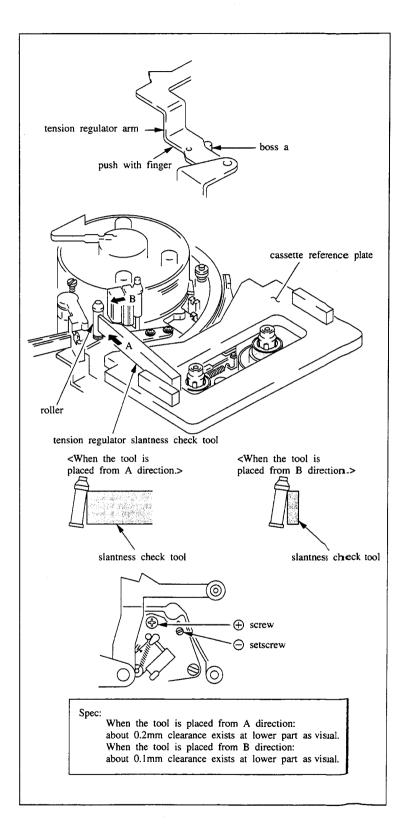
- (4) Place the the cassette reference plate on four cassette pillars.
- (5) By pushing the tension regulator arm softly with finger in the direction of the drum, let it touch on the boss "a" of the tension regulator.
- (6) While maitaining step (5), let the tension regulator slantness check tool touch on the roller of the tension regulator from A and B directions.

If both specifications are satisfied when the tool is placed from A and B directions, perform step 16 and later.

If the specification is not satisfied when the tool is placed from A direction, perform sub-step (7) and later.

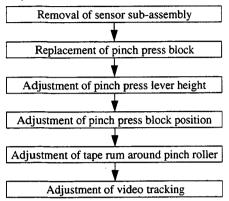
If the specification is not satisfied when the tool is placed from B direction, perform sub-step (8) and later.

- (7) Adjustment method in case that the specification is not satisfied when the tool is placed from A direction.
  - 1) Adjust it to satisfy the required specification by turning setscrew.
    - The clearance at lower part gets wider when setscrew is turned in the clockwise direction.
  - Be sure to check once again by performing sub-step (8) after adjustment completes.
- (8) Adjustment method in case that the specification is not satisfied when the tool is placed from B direction.
  - Adjust it to satisfy the required specification by turning + screw.
    - The clearance at the lower part gets narrower when + screw is turned in the clockwise direction.
  - Be sure to check once again by performing sub-step (7) after the adjustment completes.
- (9) Perform both sub-steps (5) and (6) once again and make sure that both specifications are satisfied.
- 16. Perform tension regulator operating position adjustment. (Refer to Section 3-8.)
- 17. Perform pull-rod position adjustment. (Refer to Section 3-8.)
- 18. Perform overall adjustment relating to tape run adjustment. (Refer to Section 4-2.)
- 19. Perform FWD back tension adjustment. (Refer to Section 3-8.)
- 20. Perform video tracking adjustment. (Refer to Section 4-3.)
- 21. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 22. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 23. Perform TC head position adjustment. (Refer to Section 4-12.)



# 3-20. PINCH PRESS BLOCK REPLACEMENT

# Replacement flow chart



## Tool

Wire clearance gauge

: J-6152-450-A

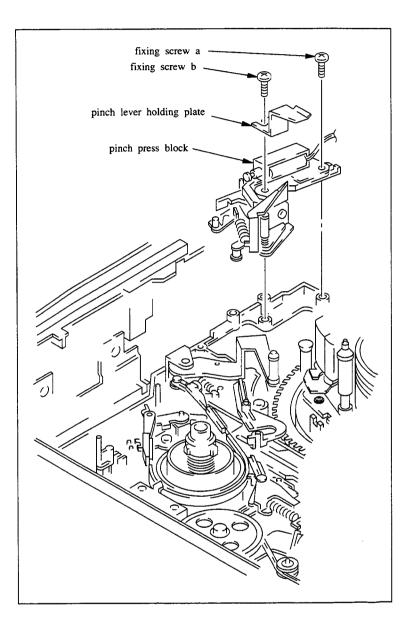
#### Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove the harness of a CTL head and full erase head from the harness holder of sensor sub-assembly. (Refer to Section 3-7.)
- 3. Remove a fixing screw of the sensor sub-assembly, and lift the sensor sub-assembly together with the harness attached to it.
- 4. Open a side panel. (Refer to Section 1-12.)
- 5. Open VO-34P board. (Refer to Section 1-13.)
- 6. Disconnect a connector CN102 on SS-46P board, and push it out on the surface of the unit.
- Close VO-34P board and the side panel tentatively.

Note: Screwing is not required.

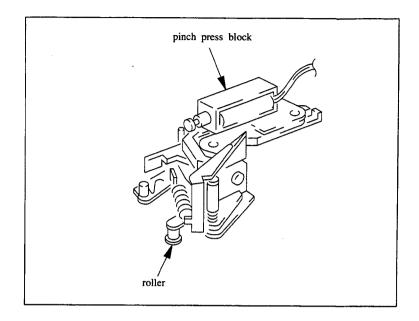
8. Remove two screws (a and b) which are mounting a pinch press block as shown in the figure, and remove the pinch press block.

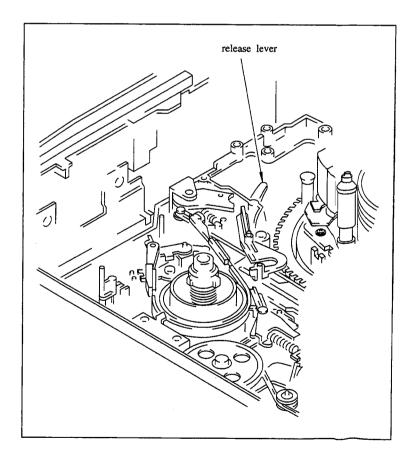
Fixing screw b is fixing a pinch lever holding plate together with the pinch press block.



### Installation

- Install a new pinch press block to the unit so as to put the roller of the lower part of pinch press block is on the left side (cabinet side) of a release lever.
- 10. Fasten the pinch press block tentatively with screw a.
- 11. Install the pinch press block with screw b together with the pinch lever holding plate.
- 12. Tighten screw a.
- 13. Install the sensor sub-assembly.
- 14. Open VO-34P board and the side panel.
- 15. Connect the connector of pinch solenoid with the connector CN102 on SS-46P board.
- 16. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 17. Close the side panel. (Refer to Section 1-12.)





# Adjustment after replacement

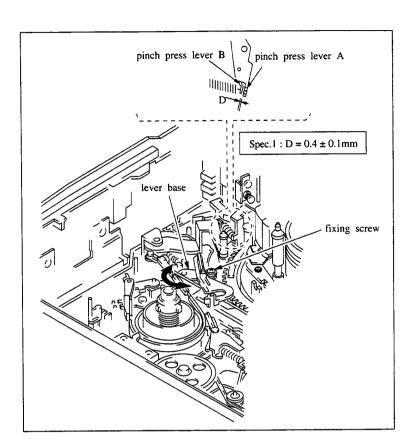
- 18. Perform the pinch press lever height adjustment.
- 19. Perform the pinch press block position adjustment.
  - (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
  - (2) Put the unit into PLAY mode.
  - (3) Make sure that the clearance between pinch press levers A and B satisfies the required specifications using the wire clearance gauge. (Specification: 1)

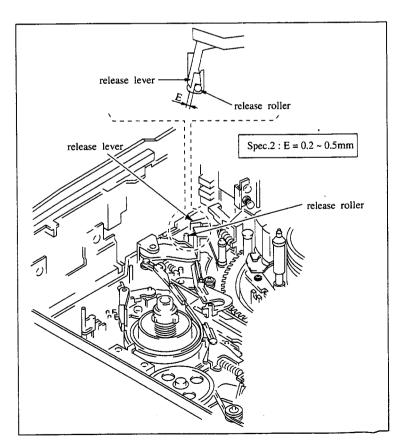
Make sure that the clearance between a release lever and release roller satisfies the required specification while pushing the tension regulator arm gently with finger in the direction of the supply reel table. (Specification: 2)

If the specifications 1 and 2 are satisfied, perform step 20 and later.

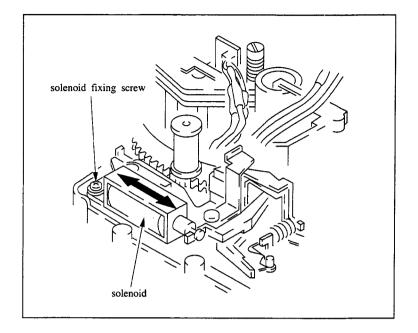
If the specifications 1 and 2 are not satisfied, perform sub-step (4) and later.

- (4) Loosen a screw for fixing a lever base for 1/3 to 1/2 turn.
- (5) Adjust the lever base by moving it in the direction of arrow in order to satisfy the specification 1, and tighten a fixing screw.





- (6) Loosen two solenoid fixing screws for 1/3 to 1/2 turn.
- (7) Adjust the solenoid by moving it in the direction of arrow in order to satisfy the specification 2, and tighten the fixing screws.
- (8) Repeat sub-step (3) to make sure both specifications 1 and 2 are satisfied.If the specifications are not satisfied, repeat sub-step (3) through (7).
- (9) Put the unit into STOP mode. (Refer to Section 3-1.)

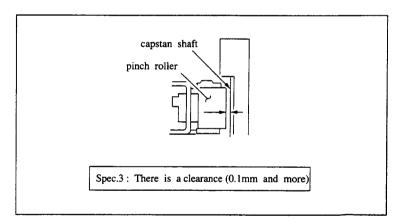


(10) Make sure visually that there is a clearance between a pinch roller and capstan shaft. (Specification 3)

If the specification 3 is not satisfied, perform sub-step (1) through (8) once again, and adjust it to satisfy all of the specifications 1 through 3.

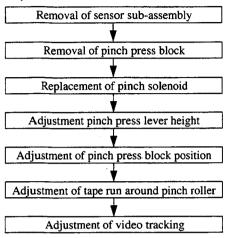
Note: After the adjustment, be sure to put switch S5 on SS-46P board in "SLACK MUTE OFF" state.

- 20. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- 21. Perform video tracking adjustment. (Refer to Section 4-3.)



### 3-20-1. PINCH SOLENOID REPLACEMENT

### Replacement flow chart



#### Removal

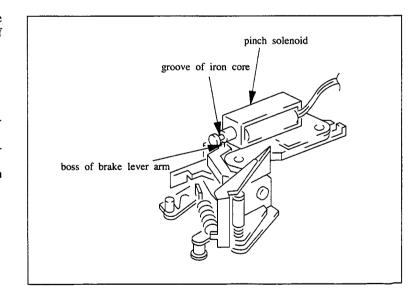
- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a sensor sub-assembly. (Refer to Section 3-20.)
- 3. Remove a pinch press block. (Refer to Section 3-20.)
- Remove a pinch solenoid by removing two screws.

# Installation

- Install a new pinch solenoid. At that time, the boss of a brake lever arm shall be put inside of the groove of iron core of the pinch solenoid.
- 6. Install the pinch press block to the unit. (Refer to Section 3-20.)

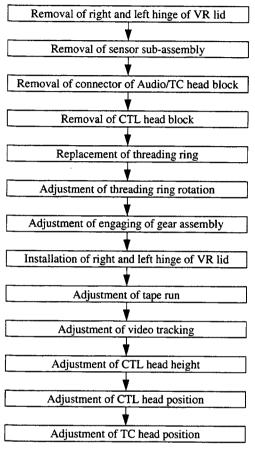
# Adjustment after replacement

- 7. Perform pinch press lever height adjustment. (Refer to Section 3-7.)
- 8. Perform pinch press block position adjustment. (Refer to Section 3-20.)
- 9. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- 10. Perform video tracking adjustment. (Refer to Section 4-3.)



# 3-21. THREADING RING REPLACEMENT

# Replacement flow chart



## **Tools**

 Cleaning piece
 : 2-034-697-00

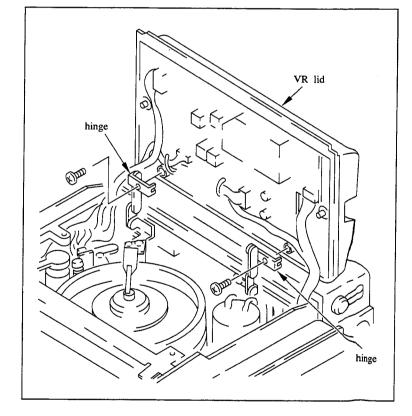
 Cleaning fluid
 : 9-919-573-01

 Wire clearance gauge
 : J-6152-450-A

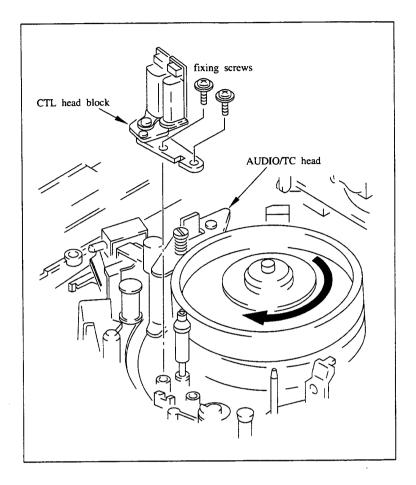
 Grease (SGL-505)
 : 7-662-010-04

## Removal

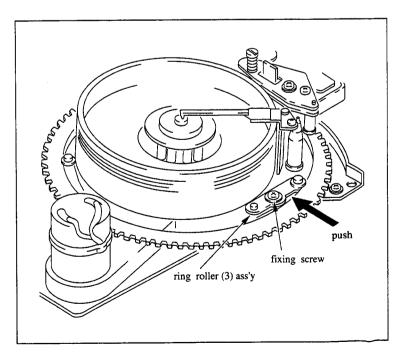
- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Remove two fixing screws of right and left hinge of a VR lid, and remove the VR lid. At that time, leave the harness in connected condition as it is.



- 3. Remove a tape retainer. (Refer to Section 3-2.)
- 4. Remove a sensor sub-assembly, and place it outside of the unit. (Refer to Section 3-7.)
- Disconnect the harness connector of CN006 on MB-363 board and CN006 on AU-144P which connects with an Audio/TC head.
- Rotate an upper drum with finger, and put the video head in the position not too close to the Audio/TC head.
- Remove two screws which are fixing a CTL head block, and remove the CTL head block.
  - **Note:** Be careful not to cause damage to the drum during CTL head block removal.



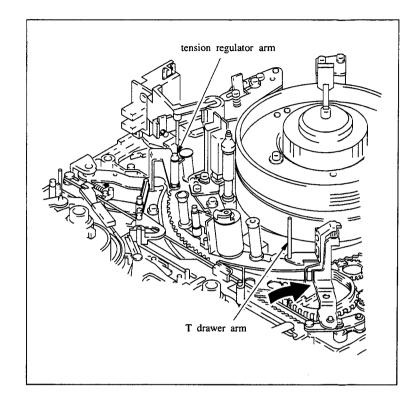
- 8. Remove a stop ring of a ring drive gear on a gear block ass y, and remove the ring drive gear.
- 9. Loosen a fixing screw of a ring roller (3) assembly as shown in the figure, and push the ring roller in the direction of the drum.



 As a first step, remove a threading ring by lifting the part behind the drum of the threading ring.

As the next step, push a T drawer arm in the direction of the arrow, then remove the threading ring from the unit while moving the T drawer arm and tension regulator arm into the position upon threading completion.

Note: At the time of removal, be careful not to cause damage to the drum, capstan shaft and tape guide etc.

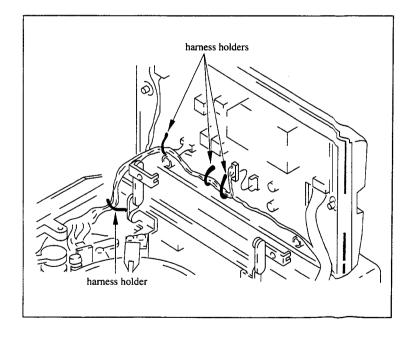


# Installation

11. Install a new threading ring, in the reverse order of step 10, while placing pinch a roller at the side of reel table (Unthreading end position).

**Note:** At the time of installation, be careful not to cause damage to drum, capstan shaft and tape guide etc.

- 12. By putting the threading ring in the groove of the ring roller at 3 points, fix the ring roller (3) while pushing it in the direction of cabinet side.
- Install the CTL head block with two screws while pressing gently in the direction of the drum.
- 14. Connect the harness connector of AUDIO/TC head with CN006 on MB-363 board and CN006 on AU-144P board, and hold the harness with the harness holders.
- 15. Install the sensor sub-assembly.



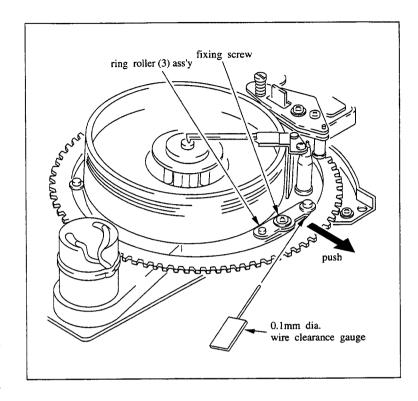
### Adjustment after replacement

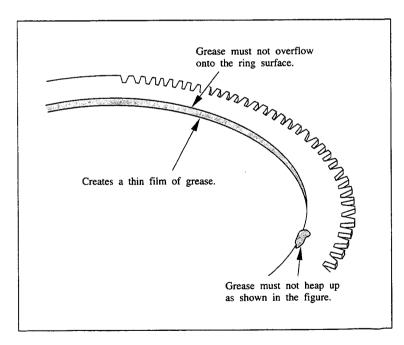
- 16. Perform the threading ring rotation adjustment
  - (1) Loosen a fixing screw of the ring roller (3) tentatively.
  - (2) Insert a wire clearance gauge of 0.1 mm dia. between the ring roller (3) and threading ring, and shift the ring roller (3) as close as possible to the cabinet side.
  - (3) Tighten a screw of the ring roller (3).
  - (4) Withdraw the wire clearance gauge.
  - (5) Rotate the threading ring manually make sure that the threading ring rotates smoothly.
- 17. Smear grease to the inside edge of the threading ring. Standard amount of grease smearing is indicated in the figure.
  - Smear grease to the inside edge of the ring as much as to create a thin film of grease.
  - (2) Grease must not heap up at any part.
  - (3) Grease must not overflow onto the ring surface, and wipe it off, if it actually happens.

**Note:** Be careful not to cause attachment of grease to the tape guide, pinch roller and etc..

If it attaches, wipe it off with a cleaning piece moistened with cleaning fluid.

- 18. Clean the pinch roller, tape guide, drum, stationary head, and capstan and etc. with a cleaning piece moistened cleaning fluid.
- 19. Install the right and left hinge of the VR lid.
- 20. Install the tape retainer.
- Install the ring drive gear and perform the gear assembly engagement adjustment.
   (Refer to Section 3-22.)
- 22. Perform tape run adjustment.(Refer to Section 4-2-1 through 4-2-6.)
- 23. Perform video tracking adjustment. (Refer to Section 4-3.)
- 24. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 25. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 26. Perform TC head position adjustment. (Refer to Section 4-12.)

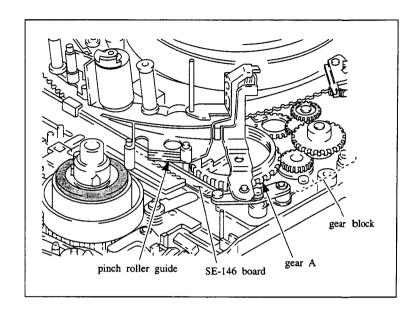




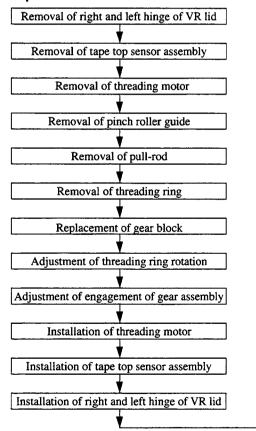
# 3-22. GEAR BLOCK REPLACEMENT

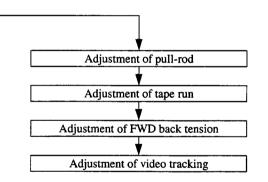
Note 1: Cannot replace SE-164 board on a gear block as an individual part. Be sure to replace the whole gear block as a unit.

Note 2: It is not recommended to replace a gear A of the gear block part and the gears in its peripheral area as an individual parts. It is recommended to replace the gear block as a whole assembly. For its replacement, a great deal of time and high level of technique are required. (At the time of replacement, it is necessary to remove majority of parts inside of the gear block. Also for assembly, high level of technique concerning the gear combination and its performance are indispensable.)



### Replacement flow chart





# Tools

 Cleaning piece
 : 2-034-697-00

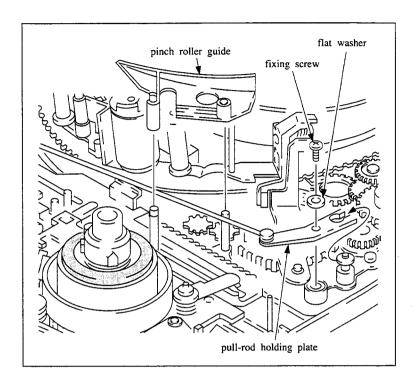
 Cleaning fluid
 : 9-919-573-01

 Wire clearance gauge
 : J-6152-450-A

 Grease (SGL-505)
 : 7-662-010-04

#### Removal

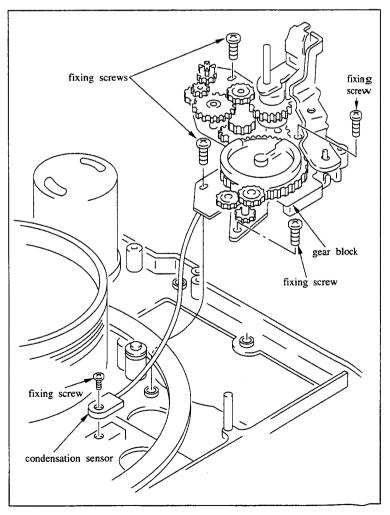
- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Remove two fixing screws of right and left hinge of a VR lid, and remove the VR lid. At that time, harness may be left as it is connected.
- 3. Remove a tape top sensor assembly. (Refer to Section 3-17.)
- 4. Remove a threading motor. (Refer to Section 3-17.)
- 5. Remove a pinch roller guide shown in the figure from 2 shafts upon pulling it upward.
- After removing a screw and flat washer which are holding a pull-rod holding plate, remove the pull-rod holding plate. Place removed the pullrod holding plate in the position close to the cassette sensor.



7. By referring to the procedure for replacement of threading ring (Section 3-21), lift up the threading ring in the neighborhood of a gear block for about 5 cm.

Note: Be careful not to cause damage to the drum, stationary head and tape guide

- Remove four screws holding the gear block and a screw holding a condensation sensor, and lift the gear block from the unit.
- Disconnect two connectors of CN501 and CN502 connected with SE-164 board of the gear block.

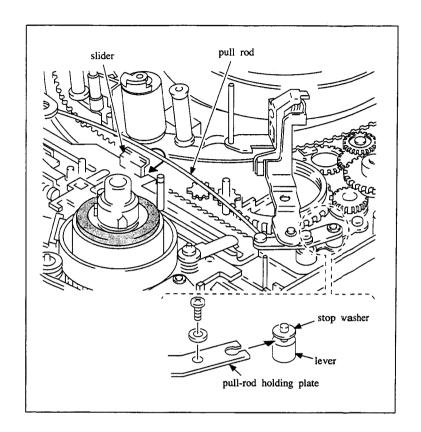


### Installation

- 10. Connect two connectors with a new gear block.
- 11. Install the gear block with three screws while pushing it toward cabinet side, and install the condensation sensor with one screw.
- 12. Install the threading ring. (Refer to Section 3-21.)

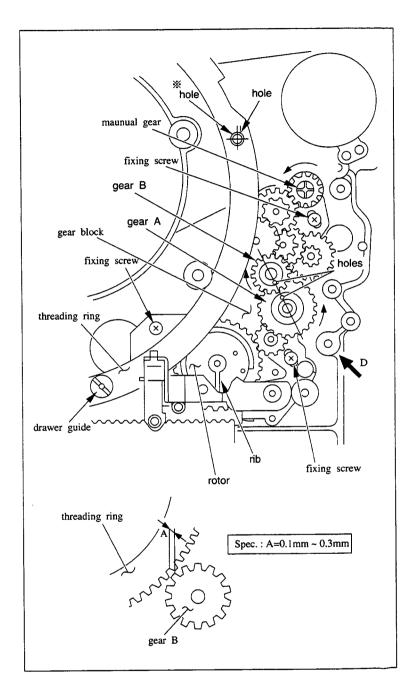
Note: Be careful not to cause damage to the drum, stationary head and tape guide

- 13. Insert the central portion of pull-rod under the holder of the slider.
- 14. Insert the notch of the pull-rod holding plate between a lever of the gear box and stop washer.
- 15. Install the pull-rod holding plate with flat washer and one screw.
- 16. Install the pinch roller guide.



### Adjustment after replacement

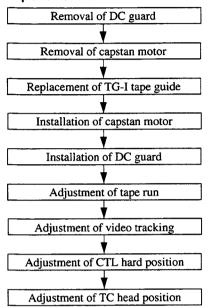
- 17. Perform the threading ring rotation adjustment. (Refer to Section 3-21.)
- 18. Smear grease to the inside edge of the threading ring as mush as to create a thin film of grease. (Refer to Section 3-21.)
- 19. Perform the gear assembly engagement adjustment.
  - Put the slider into threading end state. Rotate the threading ring manually, align the \*\* marked hole in the figure with the hole of chassis.
  - (2) Rotate a manual gear with a philips type screwdriver 2mm dia. and place the rotor rib with face down as shown in the figure.
  - (3) Align the holes of a gear A with gear B as shown in the figure.
  - (4) Rotate the gear A gently with finger in the direction of arrow. Adjust the position of gear block by pushing it in the direction of arrow D so that the clearance between the gear B and threading ring satisfies the required specification.
  - (5) Tighten the gear block with four screws.
  - (6) Rotate the threading ring into threading and unthreading operations by turning the manual gear, check that the drawer guide roller on the threading ring dose not contact with a slant guide. If contacts, shift one tooth of the gear B to the clockwise direction against the threading ring. Check again to satisfies the specification.
  - (7) Rotate the manual gear and perform substep (2) through (4) to make sure that the specification is satisfied.
- 20. Install the threading motor. (Refer to Section 3-17.)
- 21. Install the tape top sensor assembly. (Refer to Section 3-17.)
- 22. Clean the pinch roller, tape guide, drum, stationary head and capstan shaft etc. with a cleaning piece moistened with cleaning fluid.
- 23. Install the right and left hinge of VR lid.
- 24. Perform pull-rod position adjustment. (Refer to Section 3-8.)
- 25. Perform tape run adjustment. (Refer to Section 4-2-1 through 4-2-6.)
- Perform FWD back tension adjustment. (Refer to Section 3-8.)
- 27. Perform video tracking adjustment. (Refer to Section 4-3.)



# 3-23. TG-I TAPE GUIDE REPLACEMENT

The service for TG-I tape guide is provided for the replacement of TG-I tape guide whole assembly instead of replacement of the component parts.

# Replacement flow chart



# Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

#### Removal

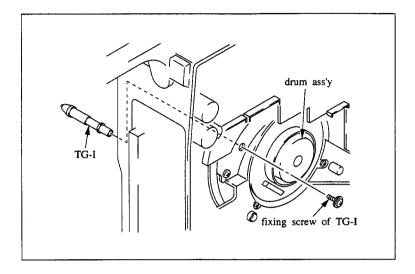
- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- 4. Remove a DC guard. (Refer to Section 3-4.)
- Disconnect the connector CN301 connected with a capstan motor board.
- Rotate the upper drum with finger, and place the video head not too close to the Audio/TC head.
- 7. Stand the unit keeping a connector box down.
- 8. Remove a capstan motor. (Refer to Section 3-29.)
- 9. Remove a screw (PS 2.6 x5) shown in the figure, and remove a TG-I tape guide.

#### Installation

- Clean the installation surface of the TG-I tape guide of chassis and a new TG-I tape guide with a cleaning piece moistened with cleaning fluid.
- 11. Install a new TG-I tape guide.
- 12. Install the capstan motor. (Refer to Section 3-29.)
- 13. Connect the connector CN301 with capstan motor board.
- 14. Install the DC guard. (Refer to Section 3-4.)
- 15. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 16. Close the side panel. (Refer to Section 1-12.)
- 17. Clean the tape running surface of the capstan shaft and Audio/TC head etc.

# Adjustment after replacement

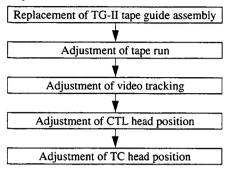
- 18. Perform tape run adjustment. (Refer to Section 4-2-1 through 4-2-6.)
- 19. Perform video tracking adjustment. (Refer to Section 4-3.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- 21. Perform TC head position adjustment. (Refer to Section 4-12.)



# 3-24. TG-II TAPE GUIDE REPLACEMENT

The service for TG-II tape guide is provided for the replacement of TG-II tape guide whole assembly instead of replacement of component parts.

## Replacement flow chart



#### **Tools**

Cleaning piece

: 2-034-697-00

Cleaning fluid : 9-919-573-01

### Removal

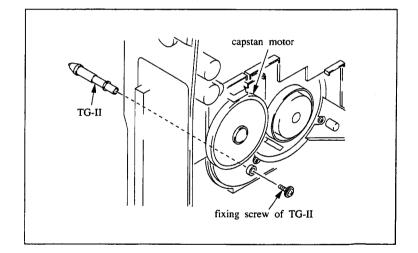
- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- 4. Stand the unit keeping a connector box down.
- 5. Remove a screw (PS 2.6x5) and, remove a TG-II tape guide assembly.

# Installation

- Clean the installation surface of the TG-II tape guide of chassis and a new TG-II tape guide with a cleaning piece moistened with cleaning fluid.
- 7. Install a new TG- II tape guide.
- 8. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 9. Close the side panel. (Refer to Section 1-12.)

# Adjustment after replacement

- 10. Perform tape run adjustment. (Refer to Section 4-2-1 through 4-2-6.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)
- 12. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 13. Perform TC head position adjustment. (Refer to Section 4-12.)



# 3-25. SLANTNESS GUIDE ASSEMBLY REPLACEMENT

# Replacement flow chart

Replacement of slantness guide assembly

Adjustment of tape run

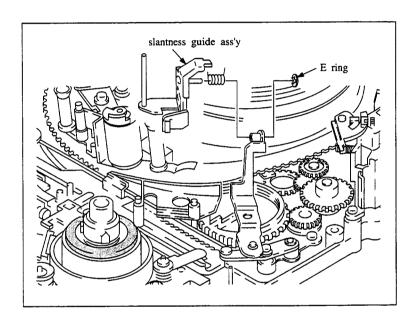
# Tools

Cleaning piece Cleaning fluid : 2-034-697-00 : 9-919-573-01

# Removal and installation

1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)

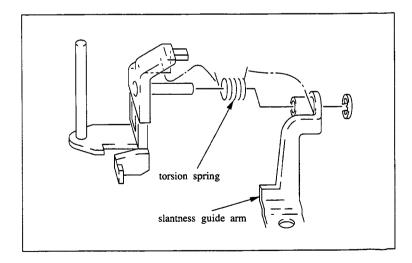
2. Remove an E ring shown in the figure, and remove the slantness guide assembly.



- 3. Hook a torsion spring on it as shown in the figure, and install it to the slantness guide arm.
- Clean the slantness guide with a cleaning piece moistened with cleaning fluid.

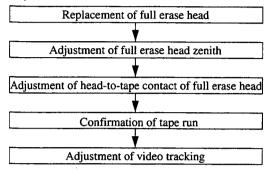
# Adjustment after replacement

5. Perform tape run adjustment. (Refer to Section 4-2-3, 4-2-5 and 4-2-6.)



# 3-26. FULL ERASE HEAD REPLACEMENT

## Replacement flow chart



### Tools

Cleaning piece

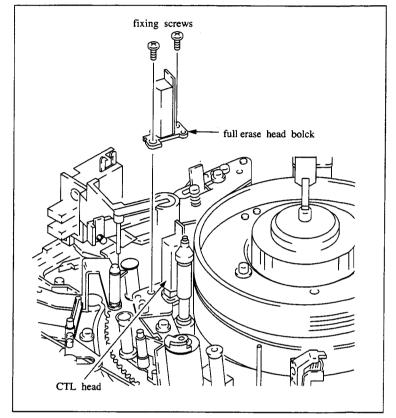
: 2-034-697-00

Cleaning fluid

: 9-919-573-01

# Removal

- 1. Unsolder the connector CN504 of the upper part of an full erase head.
- Remove two screws as shown in the figure, and remove the full erase head block.
  - Note 1: Be careful not to cause damage to the drum when removing the full erase head block.
  - Note 2: Be careful not to drop the screws inside of the unit during removal.
- Remove one screw from the full erase block, and remove an full erase head.



### Installation

- 4. Install a new full erase head to a head bracket with one screw while pressing it in the direction shown in the figure.
- Align the hole of the head bracket with the protrusion of CTL head block.
- 6. Install the full erase head block to CTL head block with two screws.

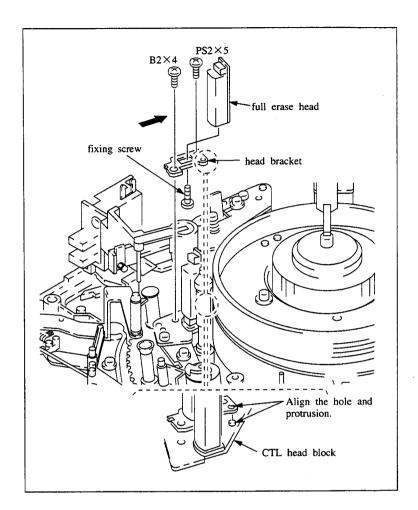
At that time, thread the screw in the front of head snugly but do not tighten. (It will be used for adjustment after replacement.)

- Note 1: Use the screw of PS 2x5 for the rear of head.

  Use the screw of B 2x4 for the front of head.
- Note 2: Pay particular attention not to cause damage to the drum when installing the full erase head block.
- **Note 3:** Pay particular attention not to drop the screws inside of the unit during installation.
- 7. Solder the connector CN504.
- Clean the full erase head with a cleaning piece moistened with cleaning fluid.

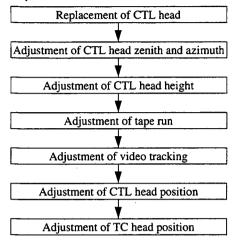
### Adjustment after replacement

- Perform full erase head zenith adjustment. (Refer to Section 4-4.)
- 10. Perform head-to-tape contact adjustment of the full erase head. (Refer to Section 4-5.)
- 11. Perform tape run adjustment. (Refer to Section 4-2-3 and 4-2-6.)
- 12. Perform video tracking adjustment. (Refer to Section 4-3.)



# 3-27. CTL HEAD REPLACEMENT

# Replacement flow chart



# **Tools**

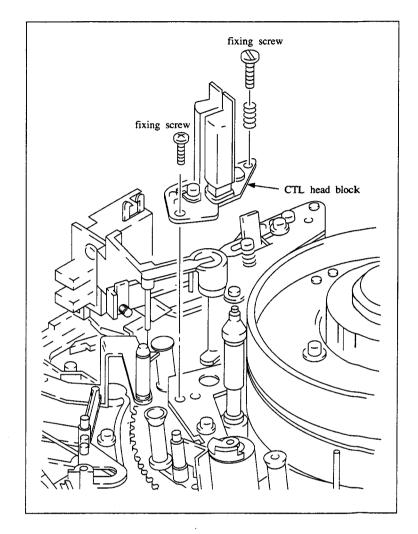
Cleaning piece Cleaning fluid : 2-034-697-00 : 9-919-573-01

# Removal

 Remove two screws as shown in the figure, and remove a CTL head block from the unit.

**Note:** Be carefull not to cause damage to drum when the CTL head block is removed.

- 2. Unsolder the connector from the CTL head board.
- 3. Remove two screws from the rear of the CTL head block, and remove a CTL head.

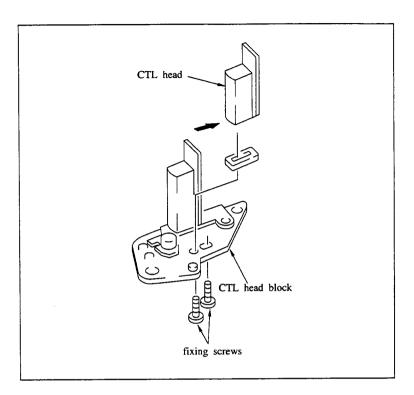


# Installation

- 4. Install a new CTL head to the CTL head block with two screws while pressing it in the direction indicated in the figure.
- 5. Solder the connector to the head board. Solder a pink lead wire on right hand side and a white lead wire on left looking from the head front.
- 6. Install the CTL head block with two screws while pressing it in the direction of the drum.
- 7. Clean the CTL head with a cleaning piece moistened with cleaning fluid.

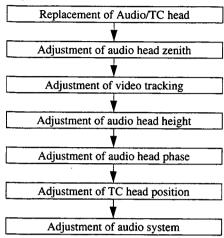
# Adjustment after replacement

- 8. Perform CTL head zenith and azimuth adjustment. (Refer to Section 4-6.)
- Perform CTL head height adjustment. (Refer to Section 4-7.)
- 10. Perform tape run adjustment. (Refer to Section 4-2-3 and 4-2-6.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)
- 12. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 13. Perform TC head position adjustment. (Refer to Section 4-12.)



# 3-28. AUDIO/TC HEAD REPLACEMENT

# Replacement flow chart



# Tool

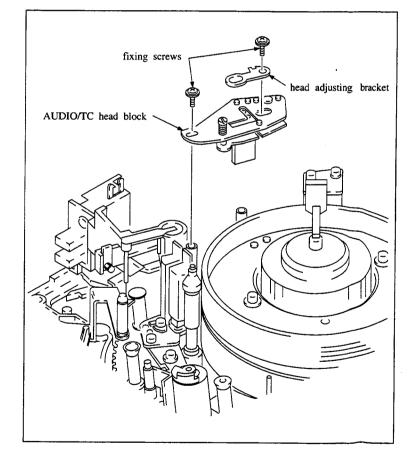
Cleaning piece Cleaning fluid : 2-034-697-00

: 9-919-573-01

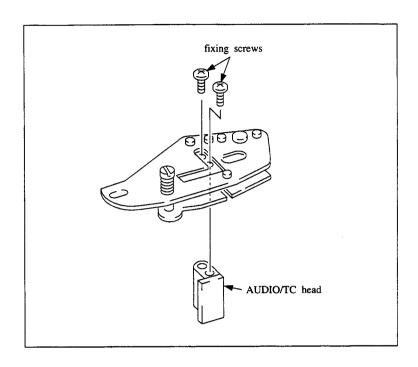
# Removai

- 1. Rotate an upper drum with finger, and place the video head not too close to an Audio/TC head.
- Disconnect the harness connector CN006 on both MB-363 and AU-144P boards which comes from the Audio/TC head.
- 3. Remove two screws as shown in the figure, and remove the Audio/TC head. Head adjusting bracket is also detached simultaneously.

Note: Be carefull not to cause damage to the drum when the Audio/TC head block is removed.



- Remove two screws as shown in the figure, and remove the Audio/TC head.
- Unsolder the harness from the Audio/TC head.



#### Installation

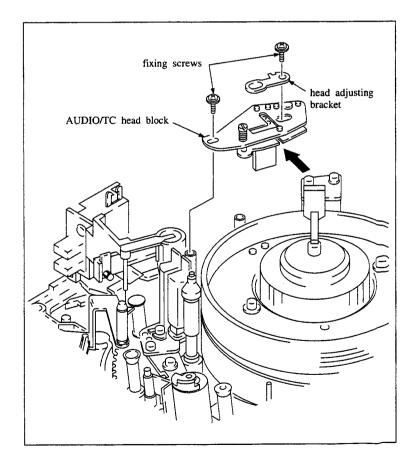
- 6. Install a new Audio/TC head to the head bracket in the order indicated in the figure, and fasten it with two screws snugly, but do not tighten.
- Tighten the screws while pressing the Audio/TC head in the direction of arrow.
- 8. Install the Audio/TC head block and head adjustment bracket to the unit with two screws.

**Note:** Be careful not to cause damage to the drum during installation.

 Connect the harness connectors CN006 and CN6 of the Audio/TC head block with MB-363 and AU-144P boards respectively.

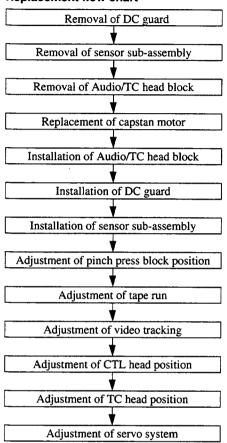
# Adjustment after replacement

- 10. Perform audio head zenith adjustment. (Refer to Section 4-9.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)
- 12. Perform audio head height adjustment. (Refer to Section 4-10.)
- 13. Perform audio head phase adjustment. (Refer to Section 4-11.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- 15. Perform TC head position adjustment. (Refer to Section 4-12.)
- 16. Perform audio adjustment. (Refer o section 5-2-2.)



# 3-29. CAPSTAN MOTOR REPLACEMENT

# Replacement flow chart



# **Tools**

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

#### Removal

- 1. Make sure that the unit is in unthreading end mode. (Refer-to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- 4. Remove a DC guard. (Refer to Section 3-4.)
- 5. Disconnect the connector CN301 connected with a capstan motor board.
- 6. Remove a sensor sub-assembly. (Refer to Section 3-20.)
- 7. Rotate an upper drum with finger, and place the video head not too close to an Audio/TC head.

- 8. Remove an Audio/TC head block. (Refer to Section 3-28.)
- 9. Stand the unit keeping a connector box down.
- 10. Remove two screws as shown in the figure and remove a capstan motor.

**Note:** Be carefull not to cause damage to the inner circumference etc. of threading ring when capstan motor is removed.

#### Installation

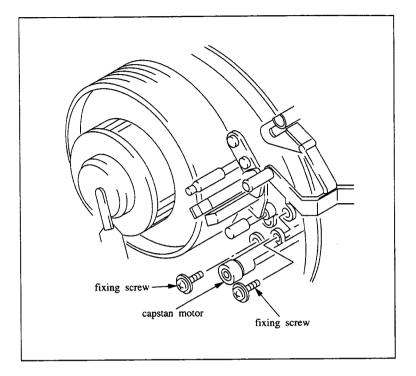
- Clean the installation surfaces of chassis and a new capstan motor with a cleaning piece moistened with cleaning fluid.
- 12. Install a new capstan motor.

**Note:** Be careful not to cause damage to the capstan motor shaft by inner circumference etc. of threading ring when the capstan motor is installed.

- 13. Install the new capstan motor with two screws.
- Connect the connector CN301 with the capstan motor board.
- 15. Install the Audio/TC head block. (Refer to Section 3-28.)
- 16. Install the DC guard. (Refer to Section 3-4.)
- 17. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 18. Close the side panel. (Refer to Section 1-12.)
- Clean the tape running surface such as the capstan motor shaft and Audio/TC head etc.
- 20. Install the sensor sub-assembly. (Refer to Section 3-20.)

# Adjustment after replacement

- 21. Perform pinch press block position adjustment. (Refer to Section 3-20.)
- 22. Perform tape run adjustment. (Refer to Section 4-2-3,4-2-4 and 4-2-6.)
- 23. Perform video tracking adjustment. (Refer to Section 4-3.)
- 24. Perform CTL head position adjustment. (Refer to Section 4-8.)
- Perform TC head position adjustment. (Refer to Section 4-12.)
- 26. Perform servo adjustment. (Refer to Section 5-2-3.)



# 3-30. IDLER PULLEY ASSEMBLY REPLACEMENT

# Replacement flow chart

Replacement of idler pulley

Adjustment of FWD torque

# **Tools**

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

FWD back tension measuring cassette

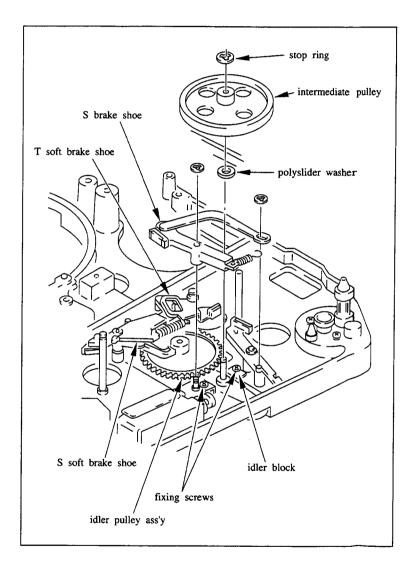
:J-6080-003-C

Cassette tape without lid

(tape beginning portion)(BCT-20M)

#### Removal

- 1. Make sure that the unit is in unthreading end state. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Remove a reel belt. (Refer to Section 3-5.)
- 4. Remove a stop ring above a intermediate pulley.
- 5. Remove the intermediate pulley.
- 6. Remove a S brake shoe. (Refer to Section 3-9.)
- 7. Remove a S soft brake shoe. (Refer to Section 3-11.)
- 8. Remove a T soft brake shoe. (Refer to Section 3-12.)
- Remove two screws shown in the figure, and remove an idler block then remove polyslider washer and an idler pulley assembly.



## Installation

- Install a new idler pulley assembly and polyslider washer to the shaft of the idler block.
- 11. Install the idler block with two screws.
- 12. Install the T soft brake shoe. (Refer to Section 3-12.)
- 13. Install the S soft brake shoe. (Refer to Section 3-11.)
- 14. Install the S brake shoe. (Refer to Section 3-9.)
- 15. Insert the intermediate pulley into the shaft, and fix it to the shaft with stop ring.

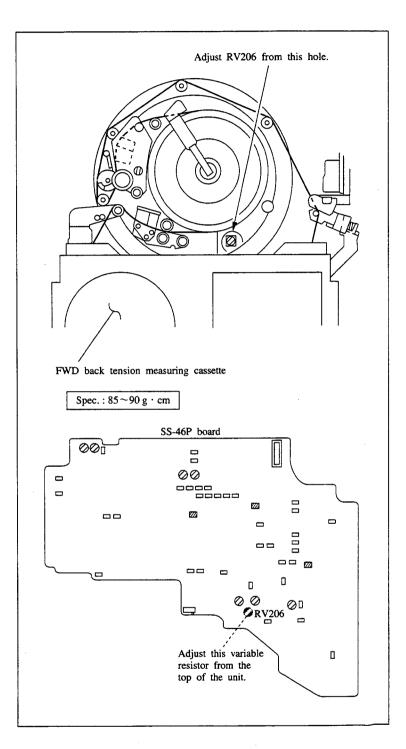
Note: In case of the stop ring is deformed, be sure to replace it with a new one.

Parts No.:3-669-465-00

- Clean the reel belt with a cleaning piece moistened with cleaning fluid.
- 17. Install the reel belt. (Refer to Section 3-5.)

# Adjustment after replacement

- 18. Perform the FWD torque adjustment.
  - (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
  - (2) Insert the FWD back tension measuring cassette without lid, at the tape beginning portion, and put it into PLAY mode.
  - (3) Adjust RV206 on SS-46P board, through the hole on upper surface of the chassis as shown in the figure, so that the value at take-up side of measuring cassette satisfies the required specification.
  - (4) Make sure once again that the specification is satisfied by rewinding measuring cassette to its tape beginning.
  - (5) After the adjustment, be sure to put the switch S5 on SS-46P board to "SLACK MUTE OFF" state.



# SECTION 4 TAPE RUN ALIGNMENT

# 4-1. INFORMATION FOR TAPE RUN ALIGNMENT

# 1. How to make a cassette tape without lid

Since this unit is designed to be compact, the check and adjustment cannot be performed if a cassette tape lid is installed. Remove the cassette tape lid as follows:

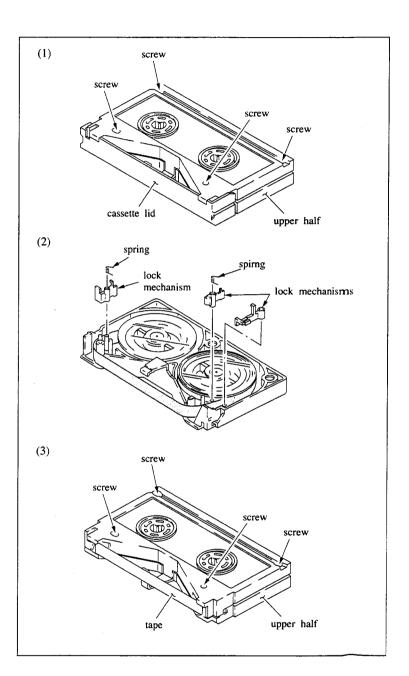
- (1) Remove four screws on the back of the cassette tape as shows in the figure, and remove an upper half of the cassette.
- (2) Remove the lock mechanism parts and springs both at right and left sides, and remove the cassette lid from the upper half.
- (3) Install the upper half on the lower half with four screws from the back side.

# 2. Alignment Tape

The alignment tapes to be used for tape run adjustment are as follows.

CR2-1B PS: 8-960-096-51 CR5-2A PS: 8-960-098-44 CR8-1A PS: 8-960-098-45

Note: When an oxide tape is installed in this unit, the cassette tape is ejected forcibly. Above mentioned alignment tapes CR5-2A PS and CR8-1A PS are used the oxide tape. When performing adjustment and/or check using these tapes, put the switch S5 on SS-46P board in "SLACK MUTE ON" state. Then above mentioned alignment tapes can be played back. After adjustment and/or check is completed, return the switch S5 in "SLACK MUTE OFF" state.



# 3. Tools for adjustment

While there are several types of adjustment tool available for use in Section 4., here is the explanations about the special tools in this Section.

 When performing the repair and adjustment on the VTR without camera connected with it, exclusive tools are required.

Parts No. J-6337-830-A Camera tool (EW-783)

The connecting method of VTR with exclusive tool is shown in the figure.

(2) There are tools for the servo remote control (EW-229) and cable (EW-804) available to the adjustment work on the servo system adjustment and mechanical system adjustment.

Parts No.

Servo remote control tool(EW-229):

J-6332-290-A

Cable (EW-804):

J-6338-040-A

Meantime, the for servo remote control tool has been designed for the use of BVW-200P, BVW-300P and BVW-400P series VTR for broadcasters.

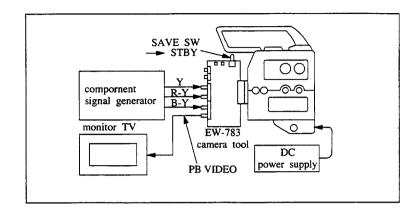
As such, it contains the additional function not utilized by PVV-1P. Here, is the explanation about the function applicable to PVV-1P use.

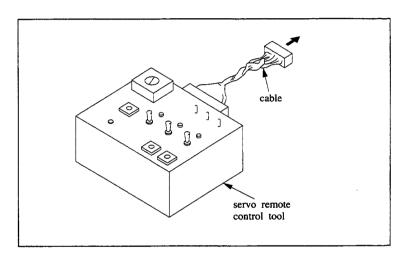
# Connecting method

- (1) Connect 14-pin connector of cable (EW-804) with the tool.
- Connect the connector of harness end with CN206 on SS-46P board of VTR.

# Selection of mode

You can select any desirable mode by operating switch, push switch and rotary switch on operational surface of the tool.





# **TRCON switch**

Put the rotary switch in 'F', then turn this switch to 'ON'. LED lights up, and tracking control becomes operatable by pushing button either of '+' or '-'.

When turning this switch to 'OFF' state, the just tracking state resumed.

By removing connector of tool from the VTR, the memory used for the adjustment is automatically cleared.

# **SW POSITION switch**

Put the rotary switch in 'F', then turn to 'ON'. LED lights up and the switching position becomes variable by pushing button either of '+' or '-'.

# **REC SERVO switch**

Put the rotary switch in 'F', then turn this switch to 'ON'. LED lights up and capstan servo circuit is in REC SERVO condition.

# **REV** button

When pushing this button, VTR will be in REV mode. The unit put into the stop by pushing the STOP button of VTR.

# **SW PULSE test point**

Switching pulse is output at this test point.

# **CTL test point**

CTL signal is output at this test point.

# **Rotary switch**

By setting rotary switch on 'F' from 'O', it is possible to go to the mode in the following table.

. In addition, it may be required to mute slack detecting circuit depending upon the selective condition of the rotary switch. Muting of slack detecting circuit can be done by putting the S5 on SS-46P board in 'ON'.

# Mode

Rotary switch	Mode	For use
0	Select CH-A SW PULSE of Y	Being used to check CH-A head of Y.
1 .	Select CH-B SW PULSE of Y	Being used to check CH-B head of Y.
2	Select CH-A SW PULSE of C	Being used to check CH-A head of C.
3	Select CH-B SW PULSE of C	Being used to check CH-B head of C.
4	PAUSE mode	Being used to adjust the capstan stop servo because RF can be maintained in a non-continuous wave form by setting the capstan to the stop servo mode.
5		
6		
7	Stop rotation of the drum. (Mute the slack detection circuit.)	Stop the rotation of the drum by turning on each four drums to check the REC current for the drum head.
8	Capstan rotating at 1/2 speed	Confirmation of the servo operation
9	Capstan rotating at 1/6 speed	Confirmation of the servo operation
Α		
В		
С	Adjust capstan FG DUTY mode	Rotate the capstan without applying servo to adjust the capstan FG DUTY.
D	Capstan free speed adjusting mode	Indicate instructions for measurement and adjustment for adjusting the capstan free speed.
Е		
F	Normal mode	

# (3) Tape guide adjustment driver

During tracking adjustment, rotate the flange on the tape guide in order to obtain the most desirable tape path. At that time, use the tape guide adjustment driver.

Tape guide adjustment driver:

J-6321-500-A

Here is the explanation about how to use the tape guide adjustment driver.

- (1) Align A portion (flatblade) with the groove of the tape guide flange.
- (2) Fix knob C, rotate knob B, then loosen locking screw.
- (3) Align the tip of knob B with the hole of locking screw of the tape guide flange. Fix knob B and rotate knob C. Then, the upper flange on tape guide is rotated.
- (4) In order to tighten the locking screw of the tape guide flange, firstly, fix the knob C, then rotate the knob B. (Tightening torque: 1.0 to 1.2 kg-cm)

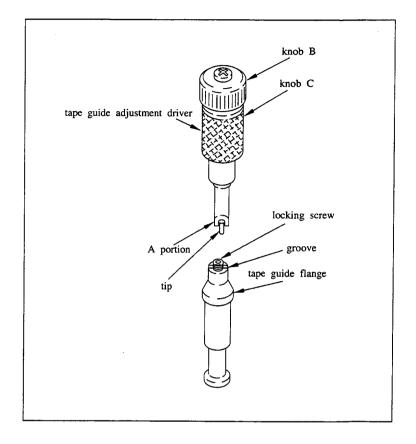
#### 4. Mode

Here is the explanation about the method how to put the unit in the desirable mode while cassette compartment is attached and cassette tape is inserted, and also the same method when the cassette compartment is not attached.

 You can put the unit easily in the mode stated in the items for adjustment according to the following method, in the case that the cassette compartment is attached and cassette tape is inserted.

In addition, as explained in the preceeding section, you can get various mode with use of servo remote control tool (EW-229) and cable (EW-804).

- PLAY: Push PLAY button on the unit.
- F.FWD: Push F.FWD button on the unit.
- REW: Push REW button on the unit.
- STOP: Push STOP button on the unit.
- EJECT: Push EJECT button on the unit.



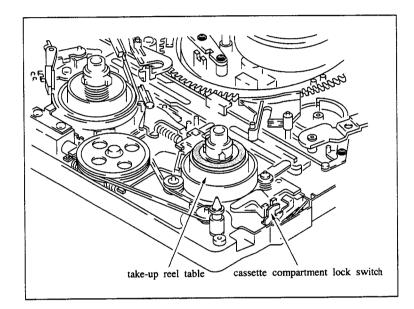
(2) You can put the unit in the mode stated in the items for adjustment according to the following method in the case that the cassette compartment is not attached with and the cassette tape is not inserted in VTR.

# Threading end mode:

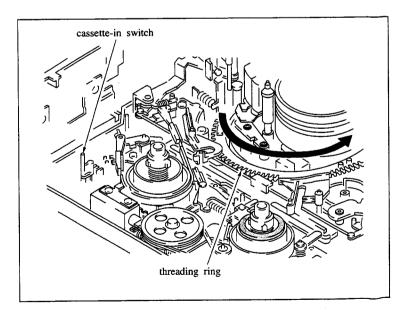
Threading end mode means that the threading ring rotates in the counterclockwise direction and stops. In order to put into the threading end mode:

# Method 1.

- Turn the POWER switch ON.
- Push down a cassette compartment lock switch to get locked state.

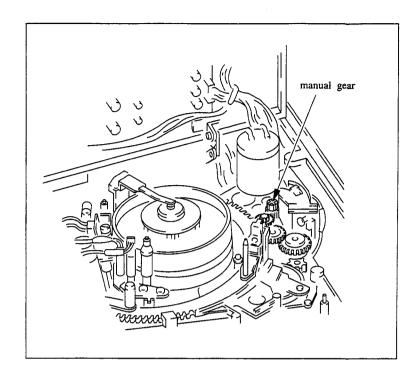


- Push a cassette in switch shown in the figure.
- Threading ring rotates in the counterclockwise direction and stops.

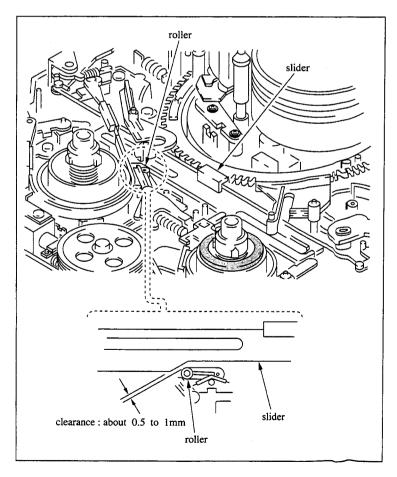


# Method 2

• Rotate a manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.



• When a slider moves into the condition shown in the figure, stop rotating the screwdriver.



# Unthreading end mode:

Unthreading mode is the same mdee with EJECT completion and means that the threading ring rotates in the clockwise direction and stops.

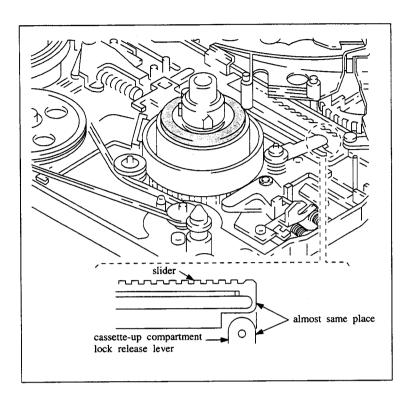
In order to put into the threading end mode:

# Method 1.

• Push the EJECT button while in the threading end mode.

# Method 2.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the counterclockwise direction.
- When the slider moves into the condition shown in the figure, stop rotating the screwdriver.



# STOP mode:

STOP mode is similar to the threading end mode in the aspect of mode, but the position of the slider is slightly different from the latter.

In order to put into STOP mode:

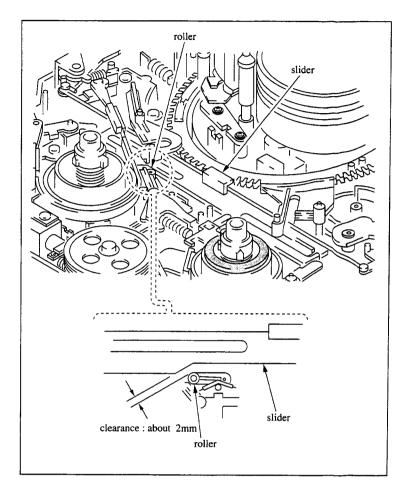
## Method 1.

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Turn the POWER switch ON.
- Push down the cassette compartment lock switch to get locked state.
- Push the cassette in switch.
- Threading ring rotates in the counterclockwise direction and stops.
- Push the PLAY button to put into PLAY mode tentatively.
- Then push STOP button.

Note: After the completion of adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

# Method 2.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- When the slider moves to the condition shown in the figure, stop rotating the screwdriver.



#### PLAY mode:

PLAY mode means the mode where the pinch roller is pressed against the capstan shaft after STOP mode.

• In order to put into PLAY mode:

#### Method 1.

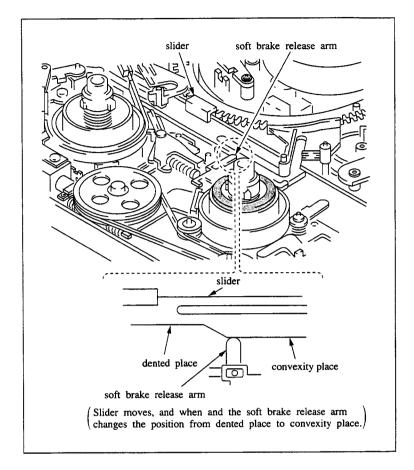
- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Put the unit into STOP mode.
- Push the PLAY button.

Note: After the completion of adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

#### Method 2.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction, and put into the STOP mode.
- When the slider moves to the condition shown in the figure, stop rotating the screwdriver.

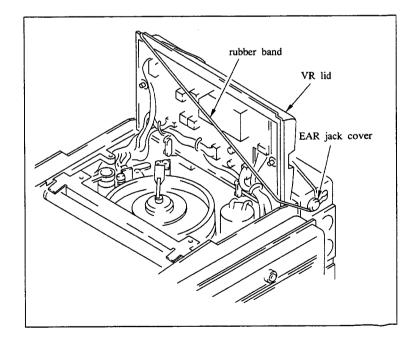
**Note:** Be sure not to rotate the gear further from this state, if rotate the gear further, the gear may be broken.



- 5. When performing tape run and video tracking adjustment
- (1) Turn the POWER switch OFF.
- (2) Remove s cassette-up compartment lid. (Refer to Section 1-12.)
- (3) Open a VR lid. (Refer to Section 1-12.)

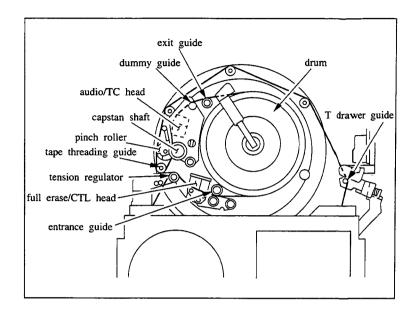
  It is easier if the lid is fixed with a rubber band as shown in the figure to prevent the VR lid from closing while adjustment work is in progress.
- (4) Remove a tape retainer. (Refer to Section 3-2.)
- (5) Remove a cassette-up compartment. (Refer to Section 1-14.)

**Note:** The above item is omitted in the respective adjustment section.



# 6. Locations of heads and tape guides

The locations of heads and tape guides listed up in the adjustment item is shown in the figure.

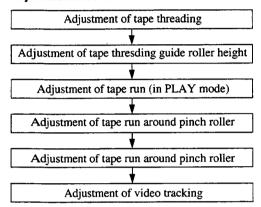


# 4-2. TAPE RUN ADJUSTMENT

- Adjustment of tape run is extremely important and critical adjustment for the purpose of running the tape in the most appropriate state.
- If this adjustment is not adequate, there is a possibility to damage the tape or cause serious damage to the unit. Take utmost care in performing adjustment.
- Perform this adjustment with cassette-up compartment attached as it is. By this way, accurate adjustment will be possible without difficulty as a service operation.

# 4-2-1. Tape Threading Adjustment

# Adjustment flow chart



#### **Tools**

Cassette tape without lid (Tape beginning cassette/tape end cassette) (BCT-30M)
Adjustment mirror: J-6080-029-A

# Adjustment procedure

- 1. Insert a cassette tape without lid into the unit after winding for about one minute from tape beginning putting it in the threading mode.
- Make sure that the specification 1 is satisfied during the tape threading (from cassette-in to threading end).

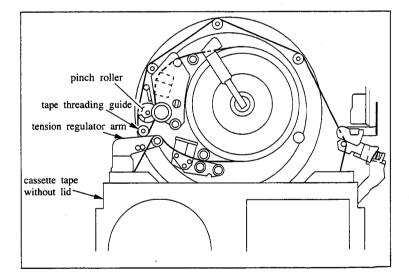
# Specification 1:

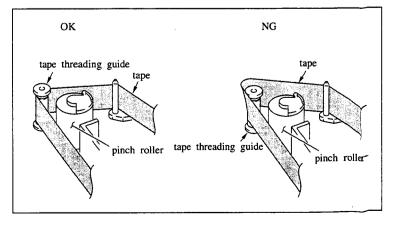
Tape shall not run over the tape threading guide during threading.

Repeat step 2 for two to three times and make sure that the specification 1 is satisfied.

If the specification 1 is satisfied, perform step 3 and later.

If the specification is not satisfied, make sure once again after performing replacement of threading ring assembly and relative adjustment required.





- 3. Insert a cassette tape without lid in the unit after winding for about 3 minutes from tape end putting it in the threading mode.
- Make sure that the specification 2 is satisfied during the tape threading (from cassette-in to threading end).

# **Specification 2:**

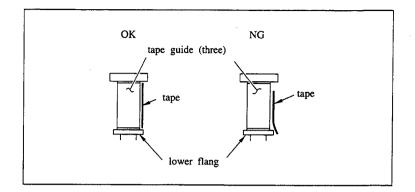
Tape shall not run over the flange of tape guide on the threading ring during threading.

Repeat step 4 for two to three times and make sure that the specification 2 is satisfied.

If the specification 2 is satisfied, perform step 5 and later.

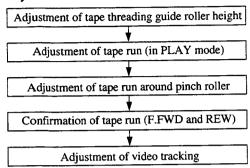
If the specification 2 is not satisfied, make sure once again after performing replacement of threading ring and relative adjustment required.

- 5. Perform tape threading guide roller height adjustment. (Refer to Section 4-2-2.)
- 6. Perform tape run adjustment(in PLAY mode). (Refer to Section 4-2-3.)
- 7. Perform tape tun adjustment around pinch roller. (Refer to Section 4-2-4.)
- 8. Perform tape run confirmation (F.FWD and REW). (Refer to Section 4-2-6.)
- 9. Perform video tracking adjustment. (Refer to Section 4-3.)



# 4-2-2. Tape Threading Guide Roller Height Adjustment

# Adjustment flow chart



#### Tools

Cassette tape without lid (BCT-30M)

L shaped wrench (across flat has 0.89 mm):

7-700-736-06

Adjustment mirror: J-6080-029-A

# **Adjustment**

- 1. Insert a cassette tape without lid in the unit and put it into PLAY, F.FWD and REW modes.
- 2. Make sure using the adjustment mirror that, in every mode, lower edge of the tape runs in contact with the lower flange of the tape threading guide roller without any tape curl.

# Specification 1:

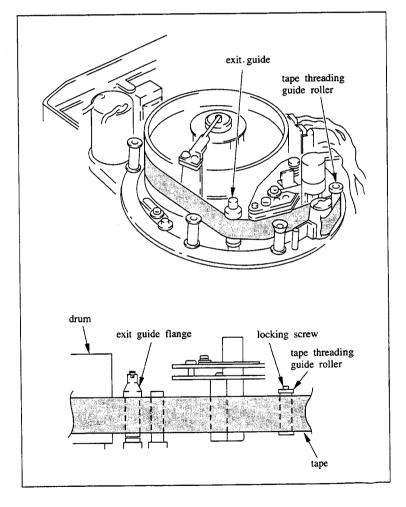
The lower edge of the tape runs in contact with the lower flange of the tape threading guide roller without any curl.

# Specification 2:

There shall be a clearance between the upper flange of the tape threading guide roller and the upper edge of tape.

If the specifications are satisfied, perform step 7 and later.

If the specifications are not satisfied, perform step 3 and later.



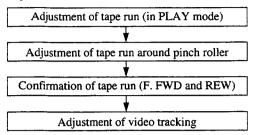
- Loosen the locking screw of the upper flange of the tape threading guide roller for one to two turns using L shaped wrench (across flat has 0. 89mm).
- Put the unit into PLAY mode, and adjust it by rotating the upper flange of the tape threading guide roller to satisfy the required specifications.

When rotating in clockwise direction: Tape threading guide roller moves downward. When rotating in counterclockwise direction: Tape threading guide roller moves upward.

- Put the unit into F.FWD and REW modes, make sure that the tape runs in contact with the lower flange without any curl using the adjustment mirror.
- Repeat the threading operation three or four times, and make sure that the tape does not run over an upper flange of the tape guide TG-II.
- After the adjustment, tighten the locking screw of the upper flange of the tape threading guide roller and make sure once again.
- 8. Perform tape run adjustment (in PLAY mode). (Refer to Section 4-2-3.)
- 9. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- 10. Perform tape run confirmation (F.FWD and REW). (Refer to Section 4-2-6.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)

# 4-2-3. Tape Run Adjustment (in PLAY mode)

# Adjustment flow chart



#### Tools

Cassette tape without lid (BCT-30M) (Never use an alignment tape.)

Adjustment mirror:

J-6080-029-A

Tape guide adjustment driver: J-6321-500-A

#### **Adjustment**

- Insert a cassette tape without lid of BCT-30M into the unit.
- 2. Put the unit into PLAY mode.
- 3. Make sure using a adjustment mirror that the tape curl at each flange of a tension regulator roller and entrance guide roller satisfy the specification 1.

# **Specification 1:**

No tape curl shall exist at each tape guide.

4. Make sure that tape curl at the lead of drum entrance part satisfies the specification 2.

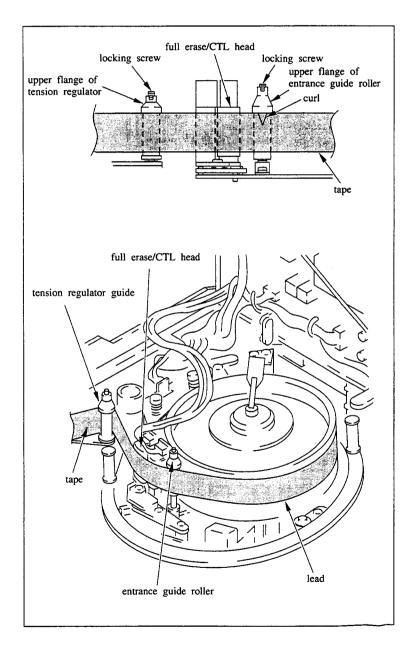
# Specification 2:

No tape curl shall exist.

If the specifications 1 and 2 are not satisfied, perform step 5 and later.

If the specifications 1 and 2 are satisfied, perform step 9 and later.

- Loosen the locking screws at each flange of the tension regulator roller and entrance guide roller for two to three turns.
- 6. Turn the upper flange of the tension regulator roller, so the tape runs along the lead of drum.
- 7. Turn the upper flange of entrance guide roller, so that the upper edge of the tape runs in contact with the upper flange without any curl.



- Tighten the locking screw at each flange of the tension regulator roller and the entrance guide roller, but do not tighten.
- Make sure using a adjustment mirror that the tape curl at each flange of the exit guide roller and the tape threading guide roller satisfy the specification 3.

# **Specification 3:**

No tape curl shall exist at each tape guide.

10. Make sure that the tape curl at the drum exit side satisfies the specification 4.

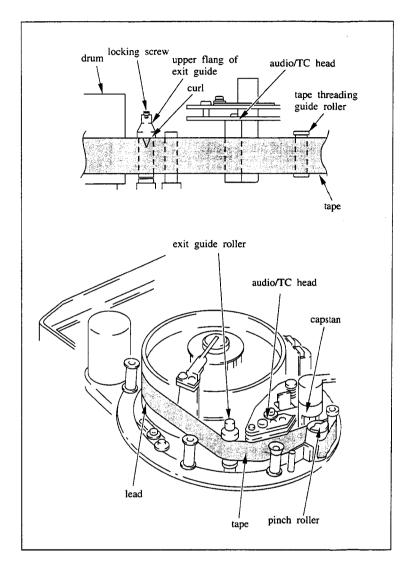
#### Specification 4:

No tape curl shall exist.

If the specifications 3 and 4 are not satisfied, perform step 11 and later.

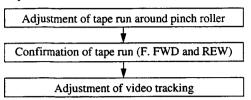
If the specifications 3 and 4 are satisfied, perform step 14 and later.

- 11. Loosen the locking screw at the upper flange of the exit guide roller for one to two turns using the tape guide adjustment driver.
- 12. Turn the upper flange of the exit guide roller, and adjust the tape to run along the lead of drum, and at the same time to run with its upper edge of tape in contact with the flange without any curling at the upper flange.
- 13. Tighten the locking screw at the upper flange of exit guide roller, but do not tighten.
- 14. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- 15. Perform tape run confirmation (F.FWD and REW). (Refer to Section 4-2-6.)
- 16. Perform video tracking adjustment. (Refer to Section 4-3.)



# 4-2-4. Tape Run Adjustment around Pinch Roller

# **Adjustment flow chart**



#### **Tools**

Cassette tape without lid (BCT-30M) (Never use an alignment tape)
Adjustment mirror: J-6080-029-A

# **Adjustment**

- 1. Insert a cassette tape without lid, and put the unit into PLAY mode.
- Make sure that the specifications 1 and 2 are satisfied in the area A and B respectively shown in the figure.

# Specification 1:

There shall be no uneven tape tension in the area between the audio/TC head and capstan shaft (area A shown in the figure).

#### **Specification 2:**

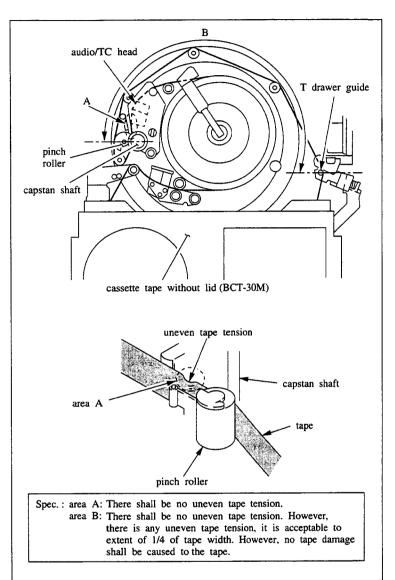
There shall be no uneven tape tension in the area between the pinch roller and T drawer guide (area B shown in the figure). figure).

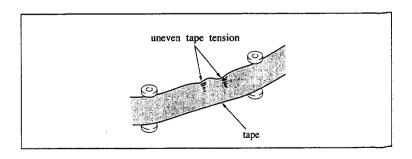
If, however, there is any uneven tape tension, it is acceptable to the extent of 1/4 of tape width.

However, no tape damage shall be caused to the tape by its uneven tape tension.

If both specifications 1 and 2 are satisfied, perform step 4 and later.

If either or both of the specifications 1 and 2 are not satisfied, perform step 3 and later.

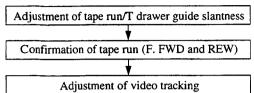




- 3. Make sure that the audio head zenith adjustment satisfies the required specification. (Refer to Section 4-9.)
  - If the specification is not satisfied: Adjust the zenith of the audio head and make sure by repeating the above steps.
  - If the specification is satisfied: Perform fine zenith adjustment of the audio head and make sure by repeating the above steps.
  - However, pay full attention to the possible impact on the video tracking adjustment as well as in audio system electrical adjustment caused by audio head zenith adjustment.
  - If both specifications 1 and 2 are satisfied: Perform step 4 and later.
  - If both specifications 1 and 2 are not satisfied: Make sure once again after replacement of the threading ring assembly and the relative adjustment.
- 4. Performe tape run confirmation ( F.FWD and REW). (Refer to Section 4-2-6.)
- 5. Perform video tracking adjustment. (Refer to Section 4-3.)

# 4-2-5. Tape Run Adjustment/T Drawer Guide Slantness Adjustment.

# Adjustment flow chart



# **Tools**

Cassette tape without lid (tape beginning cassette) (BCT-30M)

(Never use an alignment tape) Adjustment mirror: J-6080-029-A

# Adjustment

- Insert a cassette tape into the unit after winding for about one minute from the tape beginning, and put the unit into PLAY mode.
- Pay attention to the tape guide at its take-up side of the cassette tape in 4 to 7 seconds after its start.
- Make sure that the running tape stays in the right position shown in the figure of the tape guide. (Specification 1)

Repeat steps 1 and 2 for four to five times and make sure that the specification 1 is satisfied.

If the specification 1 is satisfied:

Perform step 4 and later.

If the specification 1 is not satisfied:

Perform step 6, then perform step 4.

- 4. Put the unit into STOP mode once, then push the PLAY button again to put it into PLAY
- 5. Make sure that the uneven tape tension in the area between the tape guide on the threading ring and T drawer guide (area A shown in the figure) is within the required specification. (Specification 2)

# Specification 2:

It is most desirable to have no uneven tension of tape at all.

If, however, there is any uneven tape tension, it is acceptable to the extent of 1/4 of tape width.

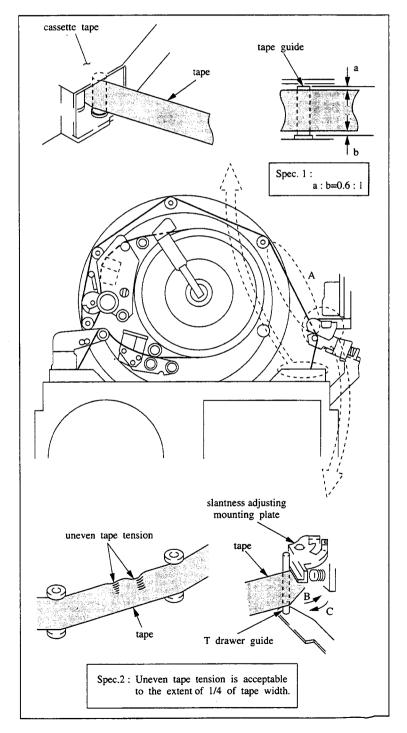
However, no tape damage shall be caused to the tape by its uneven tape tension.

By repeating steps 4 and 5 for four to five times, make sure that the required specification 2 is satisfied.

If the specification 2 is satisfied:

Perform step 7 and later.

If the specification 2 is not satisfied: Perform step 6 and later.



- 6. After putting the unit into PLAY mode, move the slantness guide mounting plate with finger so as to obtain both specifications 1 and 2. In case that the tape runs the upper part of cassette tape guide, move the slantness guide mounting plate in the direction of arrow B. In case that the tape runs the lower part of cassette tape guide, move the slantness guide mounting plate in the direction of arrow C.
- 7. Perform tape run confirmation (F.FWD and REW). (Refer to Section4-2-6.)
- 8. Perform video tracking adjustment. (Refer to Section 4-3.)

# 4-2-6. TAPE RUN CONFIRMATION (F.FWD and REW)

# Adjustment flow chart

Adjustment of tape run (F. FWD and REW)

Adjustment of video tracking

#### **Tools**

Cassette tape without lid (BCT-30M) (Never use an alignment tape)
Adjustment mirror: J-6080-029-A

# Adjustment

- 1. Insert a cassette tape (BCT-30M) without lid in the unit
- Press the F.FWD button, and put the unit into F. FWD mode.
- 3. Make sure using an adjustment mirror that the tape curl at the respective flange of tension regulator roller, entrance guide roller, drum lead and exit guide roller satisfy the specification 1. (Specification 1)

# Specification 1:

It is most desirable to have no tape curl at all.

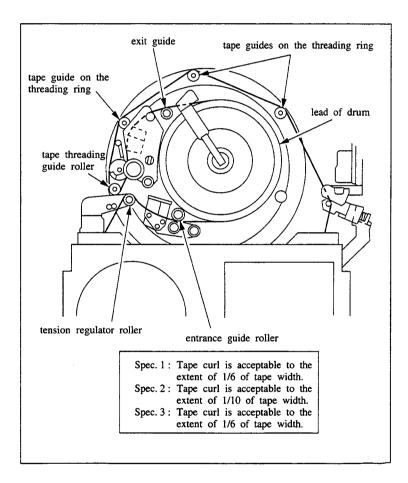
If, however, there is any tape curl, it is acceptable to the extent of 1/6 of tape width.

Make sure using an adjustment mirror that the tape curl at flange of tape threading guide rollers satisfies the specification 2. (Specification 2)

# **Specification 2:**

It is most desirable to have no tape curl at all.

If, however, there is any tape curl, it is acceptable to the extent of 1/10 of the tape width.



4. Make sure that the tape curl at the respective flange of the tape guides on threading ring satisfy the specification 3. (Specifications 3)

# Specification 3:

It is most desirable to have no tape curl at all.

If, however, there is any tape curl, it is acceptable to the extent of 1/6 of the tape width.

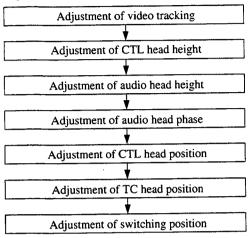
If the specifications 1 to 3 are not satisfied, perform step 7 and later.

- Press the REW button, put the unit into REW mode.
- 6. Make sure, as in steps 3 and 4, that the tape curl at the tape guide flange and drum lead satisfy the specifications 1 to 3.

  If the specifications 1 to 3 are not satisfied, perform step 7 and later.
- Make sure once again after the replacement of threading ring assembly and the relative adjustment.
- 8. Perform video tracking adjustment. (Refer to Section 4-3.)

#### **VIDEO TRACKING ADJUSTMENT** 4-3.

# Adjustment flow chart



# **Tools**

Cleaning piece:

2-034-697-00

Cleaning fluid:

9-919-573-01

Alignment tape without lid CR2-1B PS:

8-960-096-51

Adjustment mirror:

J-6080-029-A

Servo remote control tool (EW-229): J-6332-290-A

Cable (EW-804):

J-6338-040-A

Tape guide adjustment driver: Dual trace oscilloscope

J-6321-500-A

Setting

1. Connect the 14 pin connector of cable (EW-804) with the tool.

- 2. Connect the connector at harness end with CN206 on SS-46P board of the unit.
- 3. Clean the outer circumference of drum and tape guides with a cleaning piece moistened with cleaning fluid.

# Check

1. Connect the oscilloscope as follows.

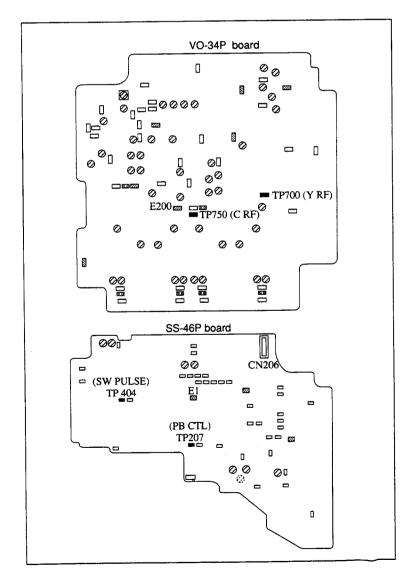
CH-1: TP700/VO-34P board

(Address: Surface A, E-3) (Y-RF signal)

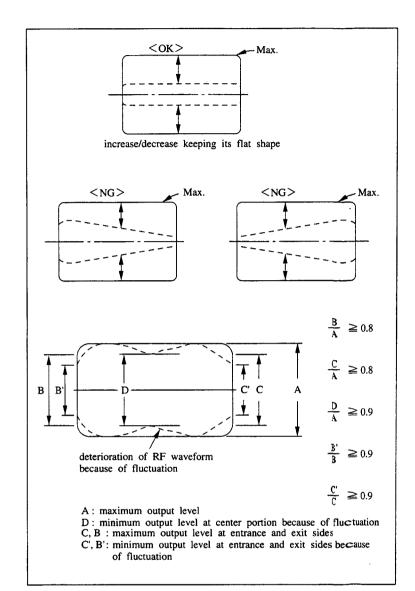
CH-2: TP404/SS-46P board

(Address: Surface A, A-2) (Switching pulse)

TRIG: CH-2

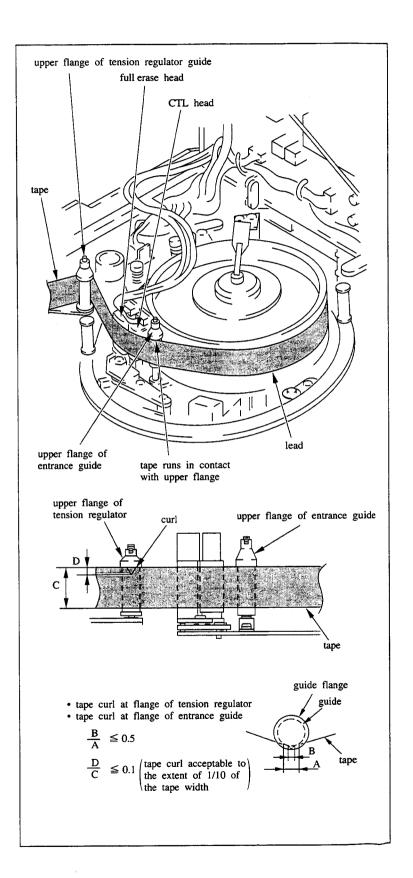


- 2. Insert an alignment tape CR2-1B PS, and put the unit into PLAY mode.
- After putting the servo remote control tool in TRCON mode, make sure that the RF envelope waveform increases/decreases keeping its flat shape when (+) or (-) button of tracking control is pressed down.
- Make sure that the head-to-tape contact waveform and fluctuation of waveform satisfy the required specifications when the RF envelope waveform is maximized.

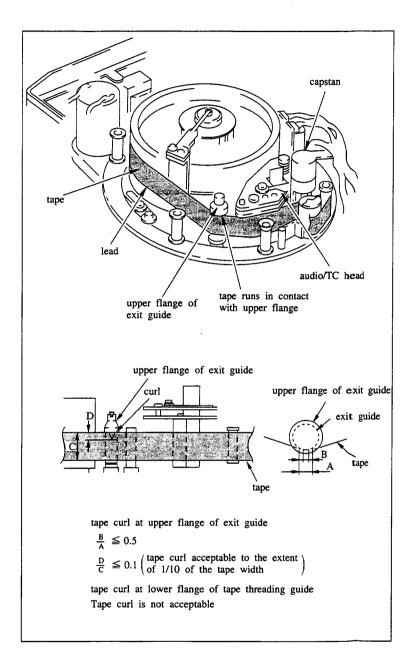


# **Adjustment**

- For the adjustment of tracking at drum entrance side, perform steps 5 through 8 and step 13 and later.
- For the adjustment of tracking at drum exit side, perform step 9 and later.
- Pressing (+) or (-) button of tracking control, maintain the RF envelope waveform at 70 to 80% of the maximum output.
- Loosen the locking screws of respective flange at the tension regulator roller and entrance guide roller for two to three turns with the tape guide adjustment driver.
- Rotating the upper flanges of the tension regulator roller and entrance guide, adjust the height of the upper flanges to satisfy the following specifications. (Confirm the tape curl using the adjustment mirror.)
  - (1) Put the RF envelope waveform at the entrance side in flat shape.
  - (2) Tape runs in contact with the lead at the drum entrance side without tape.
  - (3) No tape curl to occur at the upper flange. (If tape curl can not be removed, it is acceptable as far as the maximum limit shown in the figure.)



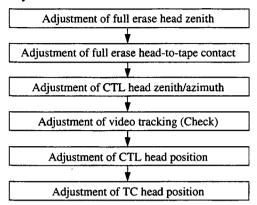
- 8. Tighten the locking screws at the respective flange of tension regulator roller and entrance guide roller.
- Pressing (+) or (-) button of tracking control, maintain the RF envelope waveform at 70 to 80% of the maximum output.
- Loosen the locking screw at upper flange of the exit guide roller for one to two turns using the tape guide adjustment driver.
- Rotate the upper flange of the exit guide roller, and adjust its height to satisfy the following specifications. (Confirm the tape curl using the adjustment mirror.)
  - (1) Put the RF envelope waveform at the exit side in flat shape.
  - (2) Tape runs in contact with the lead at the drum exit side.
  - (3) No tape curl to occure at the upper flange. (If tape curl can not be removed, it is acceptable as far as the maximum limit shown in the figure.)
- 12. Tighten the locking screw at the upper flange of the exit guide roller.
- 13. Pressing (+) or (-) button of tracking control, maximize the output at the center of RF envelope waveform.
- 14. Make sure that the head-to-tape contacting waveform and its fluctuation satisfy the required specifications when the RF envelope waveform is maximized.
- 15. Make sure that the required specifications are satisfied without changing the waveform when standing the unit keeping the connector box down.
- Connect the oscilloscope with TP750/VO-34P board (Address: Surface A, C-4)
- 17. Make sure that the RF envelope waveform increases/decreases keeping its flat shape when pressing (+) or (-) button of tracking control after servo remote control tool has been put into TRCON mode.



- 18. Make sure that the head-to-tape contacting waveform and its fluctuation satisfy the required specifications when the RF envelope waveform is maximized.
- 19. Make sure using the adjustment mirror that the lower edge of the tape runs in contact with the lower flange of the tape threading guide roller without any tape curl.
  - If not to satisfy the specification, turn the flange of the tape threading guide roller to satisfy the specification.
- 20. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 21. Perform audio head height adjustment. (Refer to Section 4-10.)
- 22. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 23. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 24. Perform TC head position adjustment. (Refer to Section 4-12.)
- 25. Perform switching position adjustment. (Refer to Section 4-14.)

#### 4-4. FULL ERASE HEAD ZENITH ADJUSTMENT

#### Adjustment flow chart



#### Tools

Cleaning piece: 2-034-697-00
Cleaning fluid: 9-919-573-01
Cassette reference plate: J-6080-008-A
Tension regulator slantness check tool:
J-6190-800-A

#### Adjustment

- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Clean both surfaces of cassette reference plate with a cleaning piece moistened with cleaning fluid.
- 3. Clean the surface of tension regulator slantness check tool in the same manner.
- 4. Place the cassette reference plate on four cassette pillars.
- Place the tension regulator slantness check tool on the cassette reference plate, and contact the slantness check tool softly with the tape contacting surface of the full erase head.

**Note:** Pay particular attention not to scratch the tape contacting surface of the full erase head.

Make sure visually that the zenith at full erase head satisfies the required specifications.

#### Specification 1:

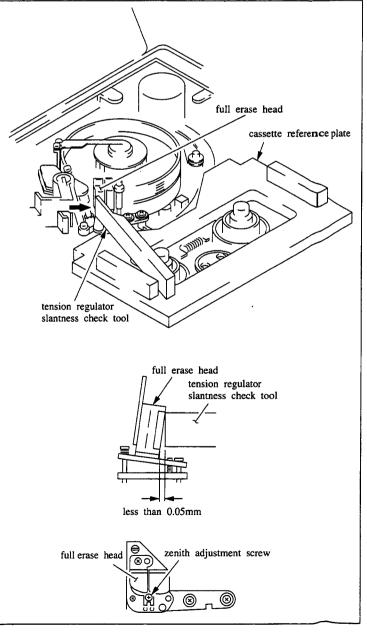
Be sure that the upper part of the head is in contact with the slantness check tool.

#### Specification 2:

The clearance between lower part of the head and the slantness check tool must be virtually nil or extremely narrow. (Clearance to be 0.05 mm max.)

If the specifications are satisfied, perform step 8 and later

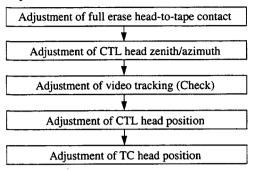
If the specifications are not satisfied, perform step 7 and later.



- Turning zenith adjustment screw, adjust it to satisfy the required specifications.
  - In case of clearance occures at lower part, adjust it by turning the zenith adjustment screw in counterclockwise direction.
  - With 1/4 turn, the cleance at lower part of head will decrease about 0.1 mm.
  - In case of clearance occures at upper part, adjust it by turning the zenith adjustment screw in clockwise direction.
- 8. Perform full erase head-to-tape contact adjustment. (Refer to Section 4-5.)
- 9. Perform CTL head zenith/azimuth adjustment. (Refer to Section 4-6.)
- 10. Confirm video tracking at the drum entrance side. (Refer to Section 4-3.)
- 11. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 12. Perform TC head position adjustment. (Refer to Section 4-12.)

#### 4-5. FULL ERASE HEAD-TO-TAPE CONTACT ADJUSTMENT

#### **Adjustment flow chart**



#### Tool

Cassette tape without lid (BCT-30M)

#### **Adjustment**

- Insert a cassette without lid in the unit and put it into PLAY mode.
- Make sure that the positions of A and B where the tape and head are in contact with, satisfy the required specification by looking down the full erase head from just above it.

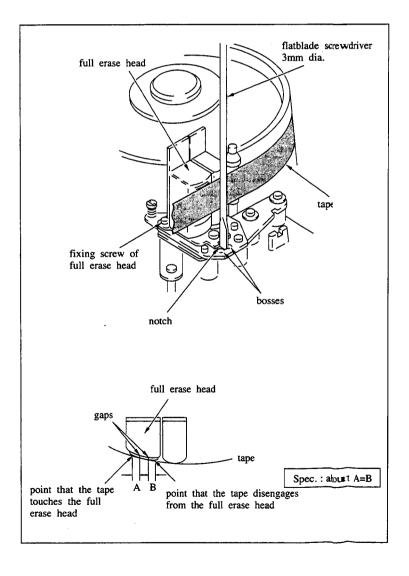
If the specification is satisfied, perform step 8 and later.

If the specification is not satisfied, perform step 3 and later.

 After putting the unit into EJECT mode, and the rotation of drum stopped completely, loosen the fixing screw of the full erase head for about 1/3 to 1/2 turn.

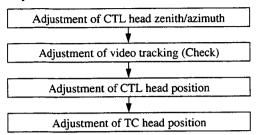
**Note:** Be careful not to scratch the drum with driver when the screw is loosened.

- 4. After putting the unit in PLAY mode once again, adjust it to satisfy the required specification upon placing the 3 mm dia. flatblade screwdriver at the position indicated in the figure.
- 5. After the adjustment, put the unit into EJECT mode
- After the drum rotation comes to complete stop, tighten the fixing screw of the full erase head.
- 7. Put into PLAY mode once again, and make sure that the specifications are satisfied.
- 8. Perform CTL head zenith/azimuth adjustment. (Refer to Section 4-6.)
- 9. Perform video tracking (Check). (Refer to Section 4-3.)
- 10. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 11. Perform TC head position adjustment. (refer to Section 4-12.)



#### 4-6 CTL HEAD ZENITH/AZIMUTH ADJUSTMENT

#### Adjustment flow chart



#### Tools

Cleaning piece: 2-034-697-00
Cleaning fluid: 9-919-573-01
Cassette reference plate: J-6080-008-A
Tension regulator slantness check tool:
J-6190-800-A

## Adjustment

- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Clean both surfaces of a cassette reference plate with a cleaning piece moistened with cleaning fluid
- Clean the surface of tension regulator slantness check tool in the same manner.
- Place the cassette reference plate on four cassette pillars.
- Place the tension regulator slantness check tool on the cassette reference plate, and contact the slantness check tool softly with the tape contacting surface and the side of the CTL head.

**Note:** Pay particular attention not to scratch the tape contacting surface of the CTL

 Contacting the slantness check tool with the tape contacting surface of the CTL head, make sure visually that the zenith satisfies the required specifications.

#### Specification 1:

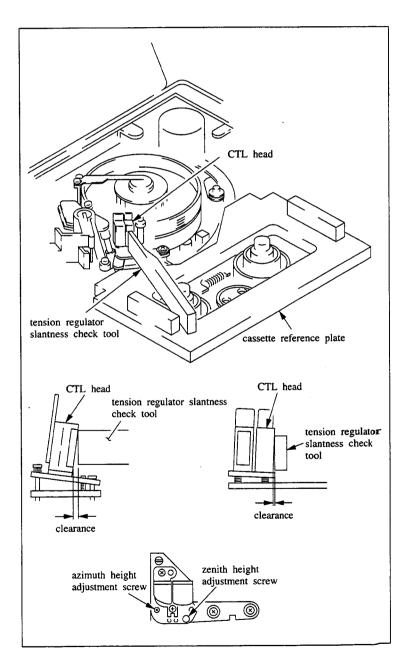
Be sure that the upper part of the head is in contact with the slantness check tool.

#### Specification 2:

Clearance between the head and the slantness check tool must be virtually nil. (Acceptable clearance is 0.05 mm max.)

If the specifications are satisfied, perform step 8 and later.

If the specifications are not satisfied, perform step 7 and later.



- 7. Turning the zenith height adjustment scrwew, adjust it to satisfy the required specifications. In case of clearance occurs at the lower part, adjust it by turning the zenith height adjustment screw in counterclockwise direction.
  In case of clearance occurs at the upper part, adjust it by turning the zenith height adjustment screw in clockwise direction.
- Contacting the slantness check tool with the side surface of the CTL head, and make sure visually that its azimuth satisfies the required specification.

### Specification 3:

Clearance between the head and the slantness check tool must be virtually nil. (Acceptable clearance is 0.1 mm max.)

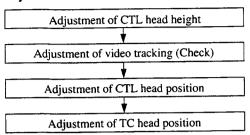
If the specification is satisfied, perform step 10 and later.

If the specification is not satisfied, perform step 9 and later.

- 9. Turning the azimuth height adjustment screw, adjust it to satisfy the required specification. In case of clearance occurs at lower part, adjust it by turning the azimuth height adjustment screw in counterclockwise direction.
  In case of clearance occurs at upper part, adjust it by turning the azimuth height adjustment screw in clockwise direction.
- 10. Make sure that the zenith is within the required specification in accordance with step 6.
- 11. Confirm video tracking at the drum entrance side. (Refer to Section 4-3.)
- 12. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 13. Perform TC head position adjustment. (Refer to Section 4-12.)

#### 4-7. CTL HEAD HEIGHT ADJUSTMENT

#### Adjustment of flow chart



#### **Tools**

Alignment tape without lid CR8-1A PS:

8-960-098-45

#### Oscilloscope

#### **Adjustment**

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- 2. Connect the oscilloscope as follows: CH-1: TP207/SS-46P board

(Address: Surface A, C-4) (PB CTL signal)

- Insert an alignment tape CR8-1A PS, then play back the portion where 1 kHz signal has been recorded on CTL track.
- 4. Make sure that the level goes down when the part of the tape shown in the figure is pressed down and pushed up slightly.

If the level goes up, perform step 5 and later. If the level goes down in both cases, perform

- step 8 and later.5. In case that the level goes up when the tape is pressed down:
  - Adjust the waveform to maximum by turning the azimuth height adjustment screw in clockwise direction, and zenith height adjustment screw in counterclockwise direction to the exactly equal amount.

In case that the level goes up when the tape is pushed up:

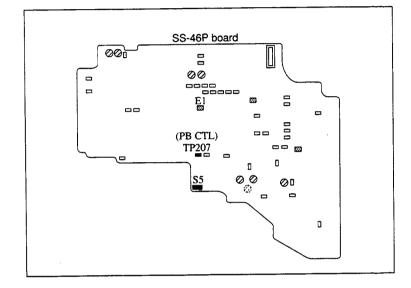
- Adjust the waveform to maximum by turning the azimuth height adjustment screw in counterclockwise direction, and zenith height adjustment screw in clockwise direction to the exactly equal amount.
- 6. Perform step 4 once again, and make sure that the level goes down in both cases. In case the level goes up, make sure that the level of the change satisfies the required specification.

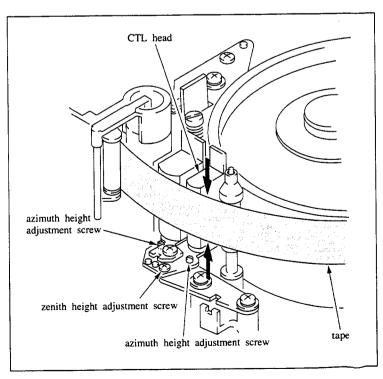
#### Specification:

Level must go down.

In case the level goes up, increasing level shall be 10% or less.

- 7. After adjustment, put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- 8. Make sure of the video tracking at the drum entrance side. (Refer to Section 4-3.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- Perform TC head position adjustment. (Refer to Section 4-12.)





## 4-8. CTL HEAD POSITION ADJUSTMENT

#### Adjustment flow chart

Adjustment of CTL head position

Adjustment of TC head position

#### Tools

Alignment tape without lid CR2-1B PS:

8-960-096-51

Servo remote control tool (EW-229): J-6332-290-A Cable (EW-804): J-6338-040-A

Dual trace oscilloscope

## Adjustment

1. Connect the oscilloscope as follows:

CH-1: TP700/VO-34P board

(Address: Surface A,E-3) (Y-RF signal)

CH-2: TP207/SS-46P board (Address: Surface A,C-4) (PB CTL)

TRIG: TP404/SS-46P board

(Address: Surface A,A-2) (Switching pulse)

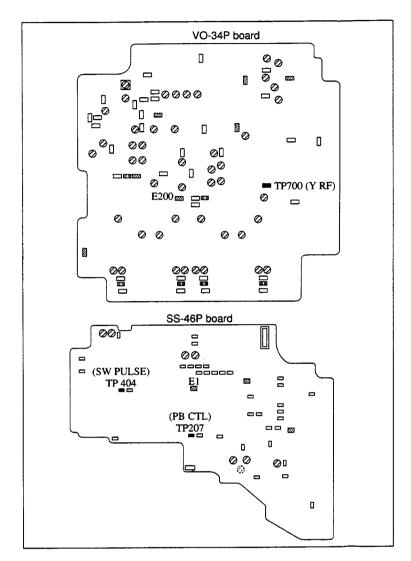
- 2. Insert an alignment tape CR2-1B PS, and put the unit into PLAY mode.
- After putting the servo remote control tool in TRCON mode, maximize the RF envelope waveform by pressing (+) or (-) button of tracking control.

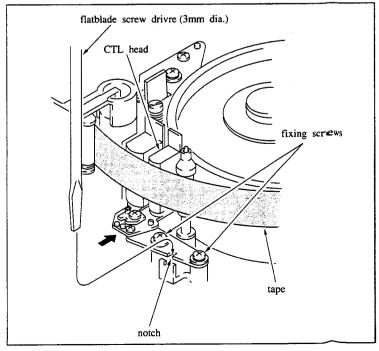
Memorandum this level.

 Put off TRCON switch of servo remote control tool. Make sure that the level is same with the one in step 3.

In case level is same, perform step 7 and later. In case level is different, perform step 5 and later

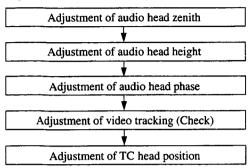
- 5. Loosen two screws of a CTL head bracket by 1/2 to 1/4 turn.
- Insert a 3 mm dia. flatblade screwdriver in the notch of the CTLL head bracket, and adjust the position of the CTL head while pushing it toward the drum so that the center level of the RF envelope waveform is maximized.
- Tighten two fixing screws of the CTL head bracket while pushing it toward the drum.
- 8. Perform steps 3 and 4 once again, and make sure that the specification is satisfied.
- Perform TC head position adjustment. (Refer to Section 4-12.)





#### 4-9. AUDIO HEAD ZENITH ADJUSTMENT

#### Adjustment flow chart



#### Too

Flatness plate: J-6086-570-A

#### **Adjustment**

- Make sure that the unit is in unthreading end state. (Refer to Section 3-1.)
- Rotate the manual gear, so that the tape guide on the threading ring does not to come to the position in front of the audio head.
- 3. Press a flatness plate against the audio head softly after contacting it with the dummy guide.
  - **Note:** Pay particular attention not to scratch the tape contacting surface of the audio head.
- 4. While pressing the flatness plate against the dummy guide with finger, push the upper part of the flatness plate in front of the audio head softly with finger of the other hand. Then, push the lower part of the flatness plate in front of the audio head softly with finger of the other hand.

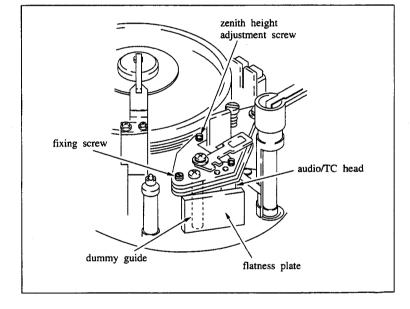
#### Specification:

The flatness plate must not move when pushed the upper and lower parts.

(In other words, no clearance shall exist between the flatness plate and head.)

If the specification is satisfied, perform step 9 and later.

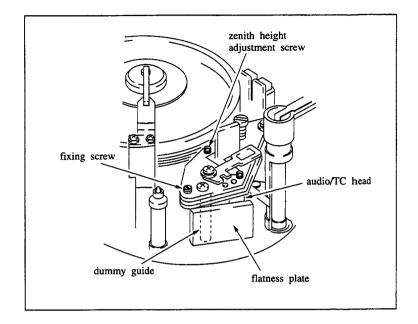
If the specification is not satisfied, perform step 5 and later.



- 5. Loosen a fixing screw by 1/4 to one turn.
- In case clearance is observed at lower part.
   Turn the zenith height adjustment screw in clockwise direction to meet the required specification.

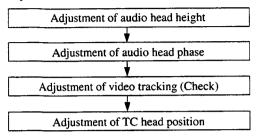
In case clearance is observed at upper part. Turn the zenith height adjustment screw in the counterclockwise direction to meet the required specification.

- 7. Tighten a fixing screw.
- Make sure once again that the specification is satisfied.
- 9. Perform audio head height adjustment. (Refer to Section 4-10.)
- 10. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 11. Perform confirmation of video tracking at the drum exit side. (Refer to Section 4-3.)
- 12. Perform TC head position adjustment. (Refer to Section 4-12.)



#### 4-10. AUDIO HEAD HEIGHT ADJUSTMENT

#### Adjustment flow chart



#### Tools

Alignment tape without lid CR8-1A PS:

8-960-098-45

Dual trace oscilloscope or audio level meter

### **Adjustment**

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Connect the oscilloscope or audio level meter as follows.

CH-1: TP303/AU-144P board (CH-1)

(Address: Surface A, B-1)

CH-2: TP403/AU-144P board (CH-2)

(Address: Surface A, B-1)

- 3. Insert an alignment tape CR8-1A PS, and play back the audio 1 kHz signal recorded portion in its last part of the alignment tape.
- Make sure that the level goes down when the part of the tape shown in the figure is pressed down and pushed up slightly.

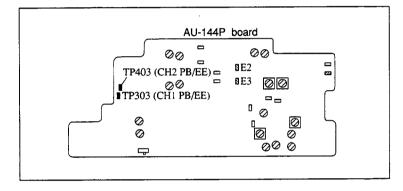
If the level goes up, perform step 5 and later.

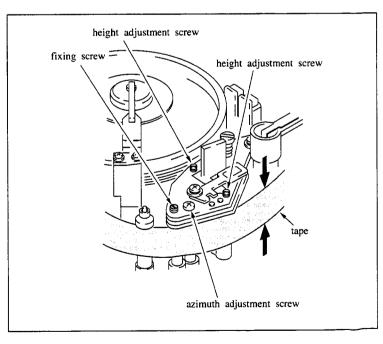
If the level goes down in both cases, perform step 7 and later.

- In case the level goes up when the tape is pressed down.
  - (1) Loosen a fixing screw by 1/2 to one turn.
  - (2) Adjust the waveform to maximum by turning the azimuth adjustment screw in clockwise direction, and height adjustment screw in counterclockwise direction to the exactly equal amount.
  - (3) Tighten a fixing screw.

In case the level goes up when the tape is pushed up.

- (1) Adjust the waveform to maximum by turning the azimuth adjustment screw in counterclockwise direction, and height adjustment screws in the clockwise direction to the exactly equal amount.
- (2) Tighten a fixing screw.





6. Perform step 4 once again, and confirm that the level goes down in both cases. In case the level goes up, make sure that the level of the change satisfies the required specification.

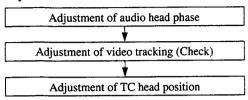
#### Specification:

Level must shall go down. If the level goes up: increasing level shall be 5% or less.

- 7. Put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- 8. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 9. Perform confirmation of video tracking at the drum exit side. (Refer to Section 4-3.)
- 10. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 11. Perform TC head position adjustment. (Refer to Section 4-12.)

#### 4-11. AUDIO HEAD PHASE ADJUSTMENT

#### Adjustment flow chart



#### Tools

Alignment tape without lid CR8-1A PS:

8-960-098-45

Dual trace oscilloscope

#### **Adjustment**

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- 2. Connect the oscilloscope as follows:

CH-1: TP303/AU-144P board (CH-1)

(Address: Surface A, B-1)

CH-2: TP403/AU-144P board (CH-2)

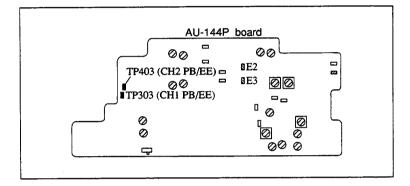
(Address: Surface A, B-1)

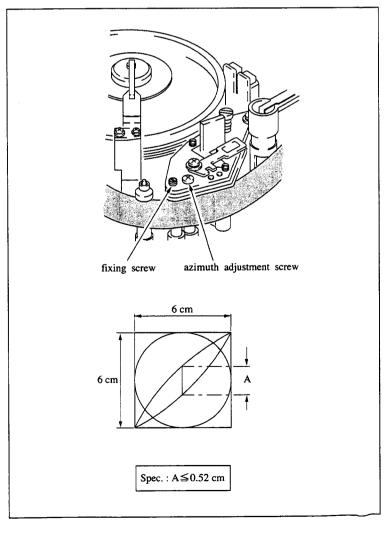
- 3. Insert an alignment tape CR8-1A PS, and play back the 10 kHz audio signal.
- 4. Adjust the scope for horizontal and vertical amplitude to 6 cm of a lissajous waveform.
- Make sure that the vertical amplitude at the center of the horizontal direction satisfies the required specification.

If the specification is satisfied, perform step 9 and later.

If the specification is not satisfied, perform step 6 and later.

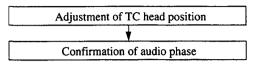
- 6. Loosen a fixing screw by 1/4 to 1/2 turn.
- Adjust it by turning azimuth adjustment screw to meet the required specification.
- Tighten a fixing screw, and make sure once again that the specification is satisfied.
- 9. Stand the unit keeping the connector box down.
- 10. Playback the audio 10 kHz signal, and make sure that satisfy the required specification.
- 11. After adjustment, put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- 12. Perform confirmation of video tracking at the drum exit side. (Refer to Section 4-3.)
- 13. Perform TC head position adjustment. (Refer to Section 4-12.)





#### 4-12. TC HEAD POSITION ADJUSTMENT

### Adjustment flow chart



#### Tools

Alignment tape without lid CR2-1B PS:

8-960-096-51

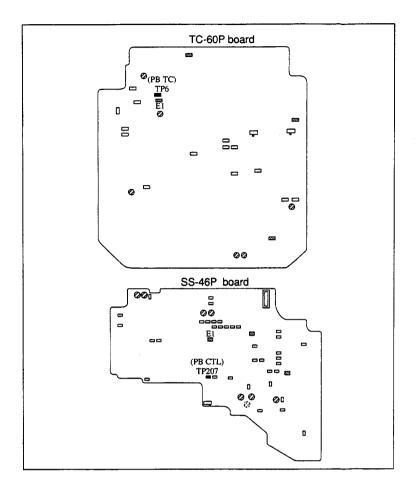
Dual trace oscilloscope

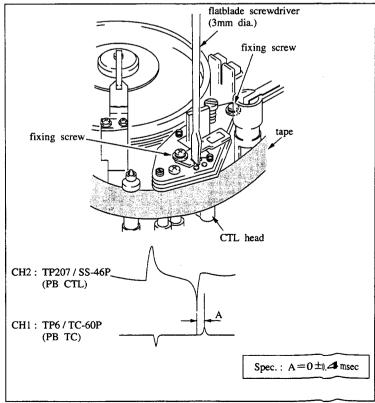
#### Adjustment

1. Connect the oscilloscope as follows.

CH-1: TP6/TC-60P board (Address: Surface B, F-6) (PB TC) CH-2: TP207/SS-46P board (Address: Surface A, C-4) (PB CTL) TRIG: CH-1

- 2. Insert an alignment tape, and put the unit in PLAY mode.
- Make sure that the positional relationship of the falling edge of the CTL signal waveform and the raising edge of the TC signal waveform satisfy the required specification.
   If the specification is not satisfied, perform step 4 and later.
- 4. Loosen two fixing screws by 1/4 to one turn.
- Put a 3 mm dia. flatblade screwdriver at the position shown in the figure, adjust the position of the TC head in order to satisfy the required specification.
- 6. Tighten two fixing screws.
- Make sure once again that the specification is satisfied.
- 8. Perform confirmation of audio phase. (Refer to Section 4-11.)

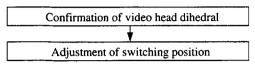




#### 4-13. VIDEO HEAD DIHEDRAL CONFIRMATION

• The video head dihedral for the unit and spare part is precisely adjusted in the factory. Therefore, this adjustment is not necessary in ordinary service operation.

### **Confirmation flow chart**

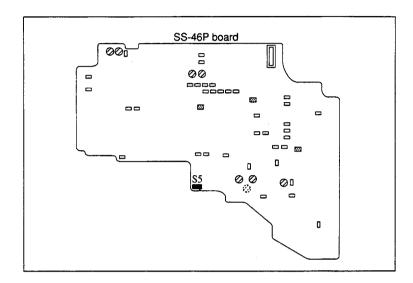


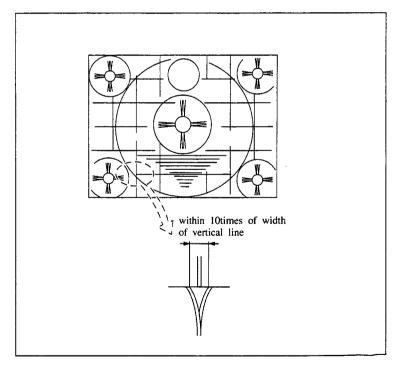
#### Tools

Camera tool (EW-783): J-6337-830-A Alignment tape CR5-2A PS: 8-960-098-44 Monitor TV

#### Confirmation procedure

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- 2. Connect the camera tool.
- 3. Connect the monitor TV with the PB VIDEO terminal of the camera tool.
- 4. Insert an alignment tape CR5-2APS, and playback the monoscope signal portion.
- 5. Make sure if the vertical line of monoscope signal beneath the switching pulse is reproduced in double lines insted single line. Make sure that the space of the double line is within 10 times of width of the vertical line.
- 6. After confirmation, put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- 7. Perform switching position adjustment. (Refer to Section 4-14.)





### For PVV-1P

## 4-14. SWITCHING POSITION ADJUSTMENT

#### Adjustment flow chart

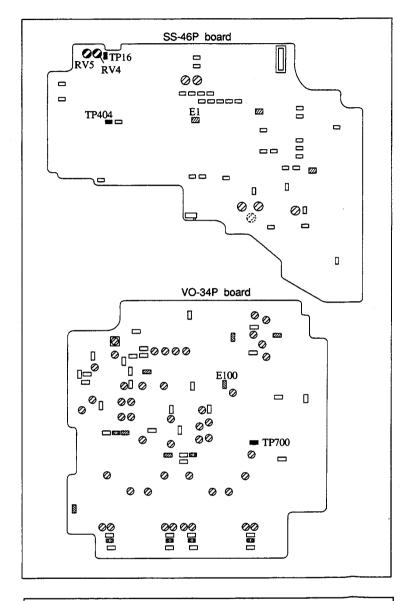
Adjustment of switching position

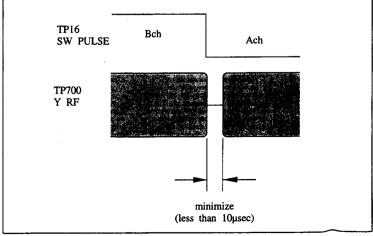
#### **Tools**

Alignment tape CR2-1B PS: 8-960-096-51 Dual trace oscilloscope

#### Adjustment

- Connect the oscilloscope as follows. CH-1: TP404/SS-46P board (Address: Surface A, A-2) (Switching pulse) CH-2: TP700/VO-34P board (Address: Surface A, E-3) (Y-RF signal)
- Insert an alignment tape CR2-1B PS and put the unit into PLAY mode.
- Adjust RV4 so that minimize the missing area
  of the Y-RF waveform (rough adjustment).
  At this time, make sure that the level at TP16 on
  SS-46P board is "L".
- Fine adjust RV5 so that the missing area of the Y-RF waveform is less than 10 μsec.
   Make sure that the level at TP16 on SS-46P board is "L".





### For PVV-1AP

### 4-14. SWITCHING POSITION ADJUSTMENT

### **Adjustment flow chart**

Adjustment of switching position

#### Tools

Alignment tape CR2-1B PS: 8-960-096-51 Dual trace oscilloscope

#### Setting

Switch (DUS-667/VO-34AP) set to "OFF". Afer this adjustment, set to "ON".

#### **Adjustment**

1. Connect the oscilloscope as follows.

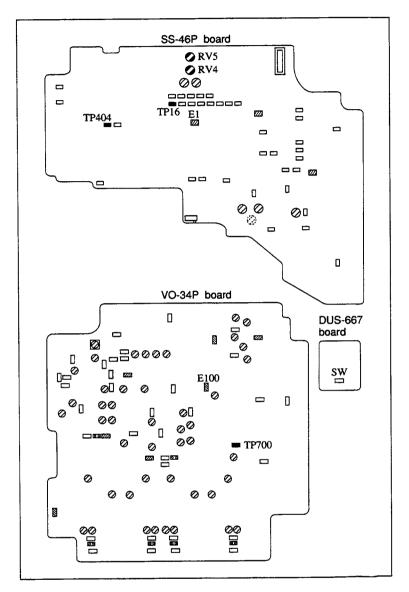
CH-1: TP404/SS-46P board

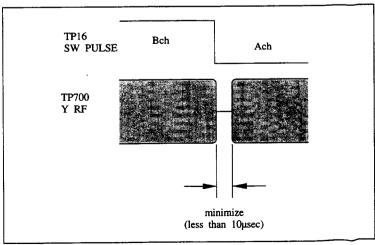
(Address: Surface A, A-2) (Switching pulse)

CH-2: TP700/VO-34P board

(Address: Surface A, E-3) (Y-RF signal)

- 2. Insert an alignment tape CR2-1B PS and put the unit into PLAY mode.
- Adjust RV4 so that minimize the missing area
  of the Y-RF waveform (rough adjustment).
   At this time, make sure that the level at TP16 on
  SS-46P board is "L".
- Fine adjust RV5 so that the missing area of the Y-RF waveform is less than 10 μsec.
   Make sure that the level at TP16 on SS-46P board is "L".





# SECTION 5 GENERAL INFORMATION FOR ELECTRICAL ALIGNMENT

#### 5-1. EQUIPMENT REQUIRED FOR ALIGNMENT

#### Measuring equipment

- Oscilloscope (Tektronix 2445/100MHz or equivalent)
- Waveform/vector monitor (Tektronix 1751 or equivalent)
- Component waveform monitor (Tekrtonix WFM300 or equivalent)
- · Spectrum analyzer
- Audio level meter (balance input type)
- · Degital voltemeter

#### Signal generator

- Component signal generator (Tektronix TSG300 or equivalent)
- Sweep generator (Tektronix TSG130 MODEL 03/leader 425: BETACAM SP Spec.)
- Audio signal generator (balance output type)

#### Tool for PVV-1P

• Camera tool EW-783 (J-6337-830-A)

Camera tool has terminals of every kind component video signal input, play back video signal output, mic signal input and earphone output for camera.

• Connection cable EW-804 (J-6338-040-A)

This is connection cable to connect the servo remote control tool EW-229 with PVV-1P, use for servo system alignment.

#### General tool

• Servo remote control tool EW-229 (J-6332-290-A)

Use servo remote contro tool EW-229 for servo system alignment. When not using this tool, adjust using a shoting clip. But when tracking is shifted for video tracking adjustment, tracking is not shifted without this tool.

• Deviation checker EW-579 (J-6335-790-A)

You have spectrum analizer, and deviation checker is not necessary.

• Alignment tape CR2-1B PS (8-960-096-51)

CR5-1B PS (8-960-096-91)

CR8-1A PS (8-960-098-45)

CR8-1B PS (8-960-096-86)

- Metal particle tape
- · Standard play back machine

Standard play back machine shall be adjusted audio head phase, play back frequency response of audio system, and play back video phase, play back Y/C delay, play back C/C delay of video system.

- DC power supply (AC-500CE, CMA-8ACE)
- Variable DC power supply (This is enable to adjusted to  $11 \sim 12 \text{ V}$ )

## 5-2. ELECTRICAL ALIGNMENT WITH REPLACEMENT OF MECHANICAL PARTS

### 5-2-1. Electrical Alignment After Upper/Head Drum Assy

- Recording current secondary distortion adjustment (refer to sections 9-2-11, 9-2-14, 9-3-13, and 9-3-14)
- Recording current frequency response/recording current level adjustment (refer to sections 9-2-13, 9-2-14, 9-3-15, and 9-3-16)
- Play back RF level adjustment (refer to sections 9-4-1, and 9-4-2)
- RF alarm adjustment (refer to section 9-4-4)

### 5-2-2. Electrical Alignment After Audio Head Replacement

• Perform all audio system alignment. (refer to sections 8-1 through 8-10)

#### 5-2-3. Electrical Alignment After Capstan Motor Replacement

• Perform all servo system alignment. (refer to sections 7-1 through 7-3)

## 5-3. TABLE OF CONTENTS FOR ADJUSTMENT POINT

AU-144P board	VO-34P board	
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	RV100	9-6
LV1118-11	RV101	9-7
LV1318-9	RV102	9-11
LV2118-11	RV103	9-12
LV2318-9	RV104	9-12
•	RV105	
RV1018-5	RV106	
RV1118-10	RV107	9-14
RV1128-11	RV108	9-16
RV1138-12	RV150	
RV2018-5	RV200	
RV2118-10	RV201	9-17
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RV3028-7	RV250	
RV3038-8	RV251	
RV4028-7	RV252	
RV4038-8	RV300	
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RV2017-2	RV451	
RV2027-2	RV500	
RV2037-6	RV501	
RV2047-4	RV502	
RV2057-4	RV503	
RV2063-96	RV504	
	RV505	
	RV506	
	RV507	
TC-60P board	RV508	
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RV016-1	RV601	
RV3028-6	RV602	
RV4028-6	RV650	
RV7006-1	RV651	
RV7018-4	RV652	
RV7046-1	RV700	
	RV701	
	RV750	
	RV751	
	RV800	
	RV850	9-41

## **SECTION 6 POWER SYSTEM ALIGNMENT**

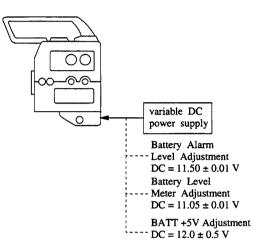
#### **Equipment required**

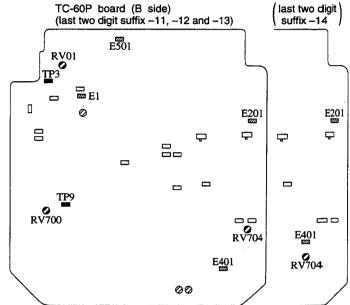
- Degital voltmeter
- Variable DC power supply (This is enable to be adjust to  $11 \sim 12 \text{ V.}$ )

#### 6-1. BATT +5 V/BATTERY LEVEL METER / BATTERY ALARM LEVEL ADJUSTMENT

Equipment required: Digital voltmeter or oscilloscope Tool and connection:

Location:





**Mode:** Power  $SW \rightarrow ON$ 

### Adjustments and specifications :

1. Battery +5 V adjustment ----- Set the power supply voltage at 12.0 ± 0.5 V dc and make adjustment.

Measuring Point

Adjustment Point

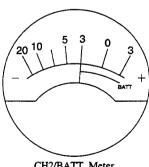
TP3 ----- •• RV01 =  $|5.40|^{+0}_{-0.05}$  V

2. Battery level meter adjustment - - - Set the power supply voltage at  $11.05 \pm 0.01 \text{ V}$  dc and make adjustments by pressing the (BATT SW) located on the side of the panel.

Measuring Point

Adjustment Point

Indicated value of the CH-2/BATT meter - - • RV704 = -3 Vu ± within one width of pointer



CH2/BATT Meter

3. Battery alarm level adjustment - - - - Set the power supply voltage at  $11.50 \pm 0.01$  V dc and make adjustments.

Measuring Point

Adjustment Point

TP9 ----  $\bigcirc$  RV700 =  $\boxed{1.75 \pm 0.01 \text{ V}}$ 

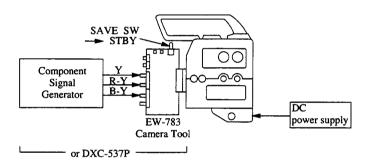
## **SECTION 7 SERVO SYSTEM ALIGNMENT**

#### **Equipment required**

- a. Using servo remote control tool (EW-229)
  - Oscilloscope (Tektronix 2445/100MHz or equivalent)
  - Servo remote control tool EW-229 (J-6332-290-A)
  - Connection cable EW-804 (J-6338-040-A)
  - DC power supply (AC-500CE, CMA-8ACE)
- **b.** Not using servo remote control tool (EW-229)
  - Oscilloscope (Tektronix 2445/100MHz or equivalent)
  - Camera tool EW-783 (J-6337-830-A)
  - or camera DXC-537P • Component signal generator (Tektronix TSG300 or equivalent)
  - DC power supply (AC-500CE, CMA-8ACE)
  - Metal particle tape
  - Shoring clip ×2

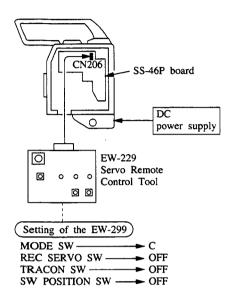
#### **REC** mode

• Input COMP SYNC signal from camera 50 pin connector to put the unit into REC mode. Connect the unit with camera tool or camera DXC-537P.

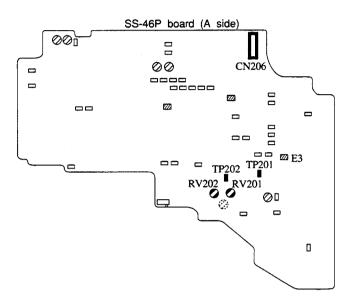


## 7-1. CAPSTAN / FG DUTY ADJUSTMENT - - - a) USING A SERVO REMOTE CONTROL TOOL (EW-229)

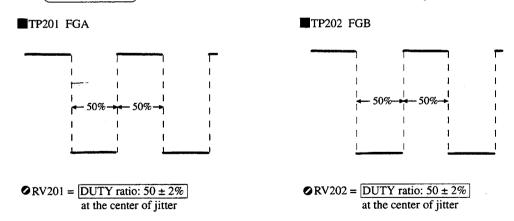
**Equipment required :** Oscilloscope **Tool and connection :** 



Location:



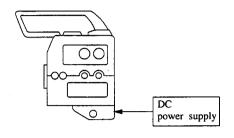
1. Put the (REC SERVO SW) on the servo remote control tool into ON from OFF, and adjust.



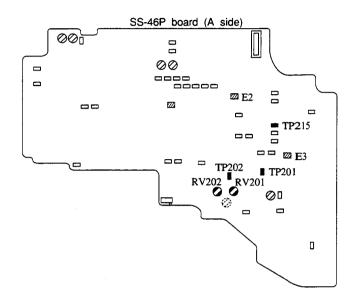
2. After adjustment, put the REC SERVO SW on the servo remote control tool into OFF, and then put the (MODE SW) switch into F.

## CAPSTAN / FG DUTY ADJUSTMENT - - - b) NOT USING SERVO REMOTE CONTROL TOOL (EW-229)

**Equipment required**: Oscilloscope **Tool and connection**: Shorting  $clip \times 1$ 

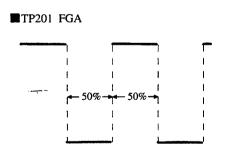


Location:



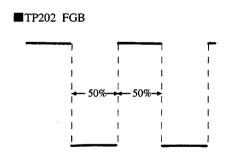
Input signal : \_\_\_\_\_ Mode : \_\_\_\_ Adjustments and specifications :

1. Short with a shorting clip between TP215 and GND to adjust.



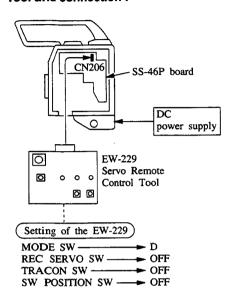
 $\bigcirc$  RV201 = DUTY ratio:  $50 \pm 2\%$ 

at the center of jitter

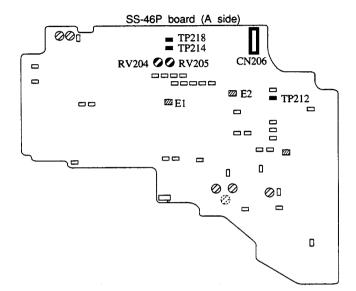


## 7-2. CAPSTAN / FREE SPEED ADJUSTMENT - - - a) USING A SERVO REMOTE CONTROL TOOL (EW-229)

### **Equipment required :** Oscilloscope Tool and connection:



#### Location:

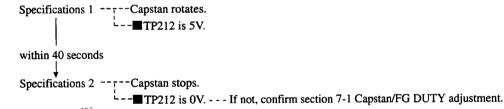


Input signal: -

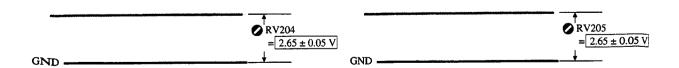
Mode: mode of the servo remote control tool

## Adjustments and specifications:

1. Put the REC SERVO SW on the servo remote control tool into ON from OFF. Confirm specifications 1 and 2, and then adjust.



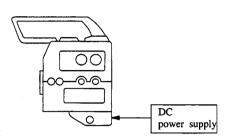
- 2. Rough adjustment
  - TP218 If the specification is out of spec. indicates 0V or 5V. TP218 If the specification is out of spec. indicates 0V or 5V.
- 3. Fine adjustment Put the (SW POSITION SW) into ON from OFF.



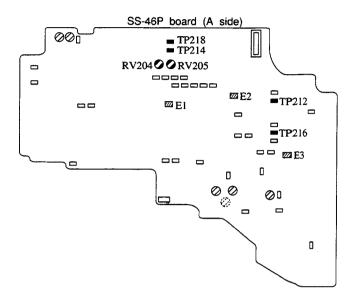
After adjustment, put the REC SERVO SW into OFF, put the SW POSITION SW into OFF and the (MODE SW) into F.

## CAPSTAN / FREE SPEED ADJUSTMENT - - - b) NOT USING A SERVO REMOTE CONTROL TOOL (EW-229)

**Equipment required :** Oscilloscope **Tool and connection :** Shorting clip ×2

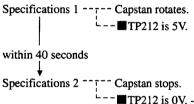


Location:



## Adjustments and specifications:

1. Short with a shorting clip between ■TP216 and GND. Confirm specifications 1 and 2, and then adjust.

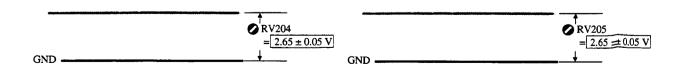


TP212 is 0V. - - - If not, confirm section 7-1 Capstan/FG DUTY adjustment.

2. Rough adjustment

3. Fine adjustment
Short with a shorting clip between ■TP214 and GN D.

■ TP218 If the specification is out of spec. indicates 0V or 5V. ■ TP218 If the specification is out of spec. indicates 0V or 5V.



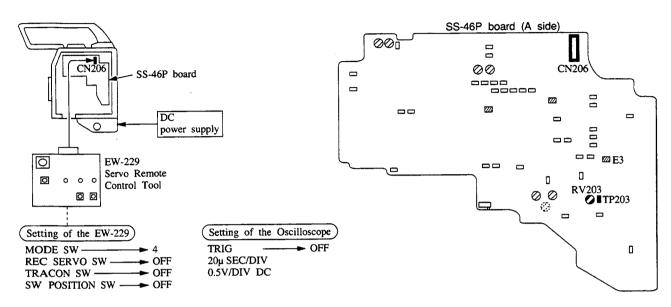
4. After adjustment, remove a (shorting clip).

## 7-3. CAPSTAN / STOP SERVO ADJUSTMENT - - - a) USING A SERVO REMOTE CONTROL TOOL (EW-229)

Equipment required : Oscilloscope

Tool and connection:

#### Location:



Input signal:

Mode: mode of the servo remote control tool

## Adjustments and specifications:

1. Put the (REC SERVO SW) on the servo remote control tool into ON from OFF, and adjust.

### ■TP203



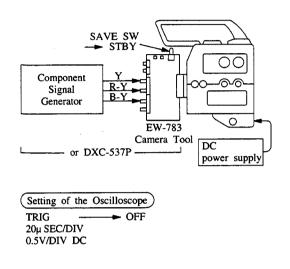
NOTE: If the waveform does not change, slightly rotate the volume control clockwise, turn on the (REC SERVO SW) again, and then make adjust.

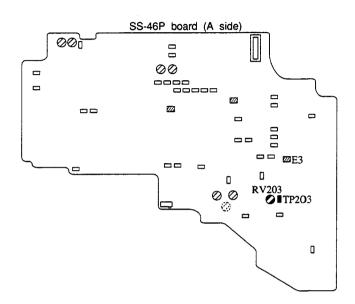
 After adjustment, put the (REC SERVO SW) into OFF, and put the (MODE SW) into F on the servo remote control tool.

## CAPSTAN / STOP SERVO ADJUSTMENT - - - b) NOT USING A SERVO REMOTE CONTROL TOOL (EW-229)

**Equipment required :** Oscilloscope **Tool and connection :** Metal particle tape

#### Location:





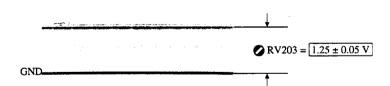
Input signal: Any signal (with SYNC)

Mode: REC PAUSE mode (metal particle tape)

### Adjustments and specifications :

1. Put the (VTR S/S SW) on the camera tool into REC PAUSE mode, and adjust.

#### **■**TP203



**NOTE:** If the waveform does not change, slightly rotate the volume control clockwise, turn on the REC PAUSE mode from REC mode, and then adjust.



## **SECTION 8 AUDIO SYSTEM ALIGNMENT**

#### **Equipment required**

- Audio level meter (balance input type)
- Oscilloscope (Tektronix 2445 or equivalent)
- Audio signal generator (balance output type)
- Camera tool EW-783 (J-6337-830-A)
- or camera DXC-537P • Component signal generator (Tektronix TSG300 or equivalent) -
- · Standard play back machine
- DC power supply (AC-500CE, CMA-8ACE)
- Alignment tape CR8-1A PS (8-960-098-45)
- Metal particle tape

NOTE: Standard play back machine shall be adjusted audio head phase, play back frequency and play back level.

NOTE: Alignment tape CR8-1A PS is an oxide tape, so that the alignment tape is ejected even if it is inserted. For that, put the SLACK MUTE SW (S5/SS-46P board) to ON, and use it.

Alignment tape contents

#### CR8-1A PS (8-960-098-45)

TIME min. sec	AUDIO TRACK	VIDEO TRACK	CTL TRACK	FOR USE
0: 00 2: 55 —— 3: 00 ——	1 kHz, 0 VU*1		CTL	Audio play back level adjustment
	Blank			
4: 55	10 kHz, −10 VU		CTL	Audio head azimuth adjustment
	Blank		·	
5: 00 —— 5: 55 ——	1 kHz, -20 VU		CTL	Audio play back frequency response adjustment
6: 00 —				
6: 25 —	40 Hz, -20 VU*2		CTL	
6: 30				<u> </u>
6: 55 —	7 kHz, -20 VU*2		CTL	
7: 00	Blank			
7: 25 —	10 kHz, -20 VU*2		CTL	
7: 30 —	30 Blank			
7: 55 — 8: 00 —	15 kHz, -20 VU*2		CTL	
	Blank			
10: 00	1 kHz, 0 VU		1 kHz, 0 VU	Audio head height adjustment CTL head height adjustment

When the tape is played back to check or adjust the audio reference level, the output level (0dB) should be calibrated in accordance with the value described below.

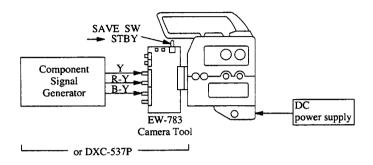
Calibration level = -0.5 dBExample:

Output level = 0 dB - 0.5 dB = -0.5 dB

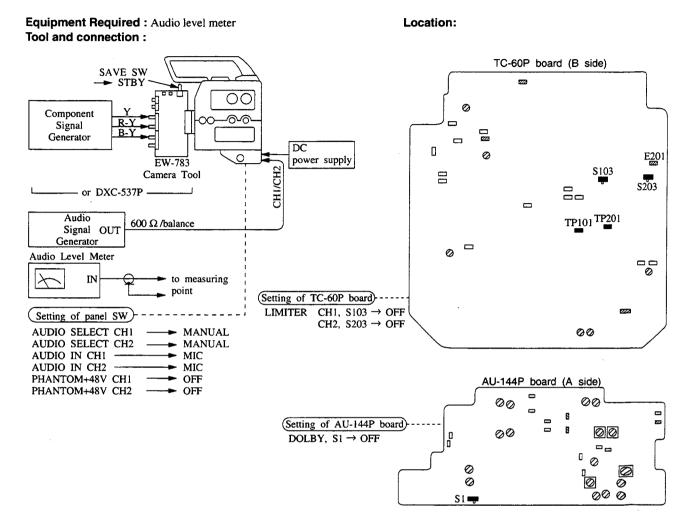
\*2 When the tape is played back to check or adjust the audio frequency response, the output level should be calibrated with the calibration value.

### **REC** mode

• Input COMP SYNC signal from camera 50 pin connector to put the uint into REC mode. Connect the unit with camera tool or camera DXC-537P.



### 8-1. AUDIO LEVEL VOLUME REFERENCE POSITION ADJUSTMENT



Input signal: 1 kHz, -60 dBu

Mode: STANDBY mode

Adjustments and specifications:

Measuring Points Adjustment points on the side panel
■TP101(CH-1) ----- CH-1 AUDIO LEVEL knob
■TP201(CH-2) ----- CH-2 AUDIO LEVEL knob

**NOTE:** Never change the volume reference position during Audio system alignment.

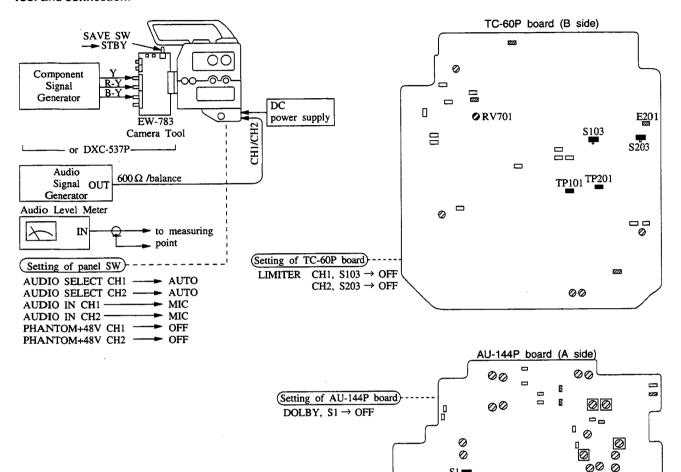
### 8-2. AGC LEVEL ADJUSTMENT

Equipment required: Audio level meter

Tool and connection:

#### Location:

S1 =



Input signal: Mode:

1 kHz, -60 dBu STANDBY mode

Adjustments and specifications:

Adjust both CH-1 and CH-2 meet the specifications.

Measuring Points

Adjustment Point

■ TP101(CH-1) -

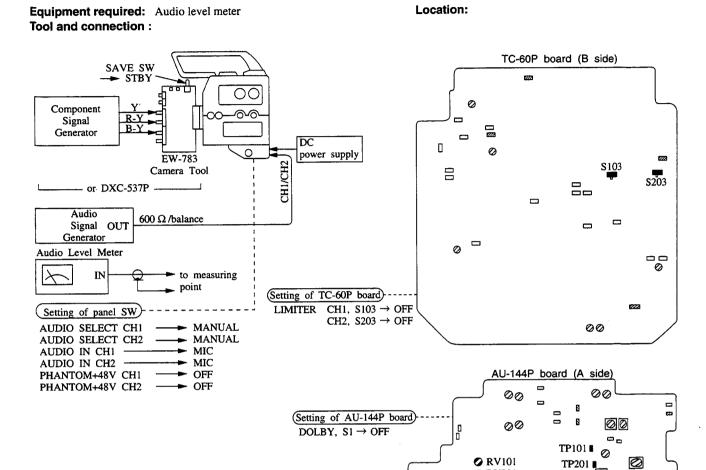
- **⊘** RV701

■ TP201(CH-2)

Specifications

 $-10.0 \pm 0.2 \text{ dBu}$ 

#### 8-3. DOLBY INPUT LEVEL ADJUSTMENT



Ø RV201

S1 🖚

Input signal: 1 kHz, -60 dBu

Mode: STANDBY mode

Adjustments and specifications:

Measuring Points Adjustment Points
■ TP101(CH-1) ----- RV101

■ TP201(CH-2) ----- RV201

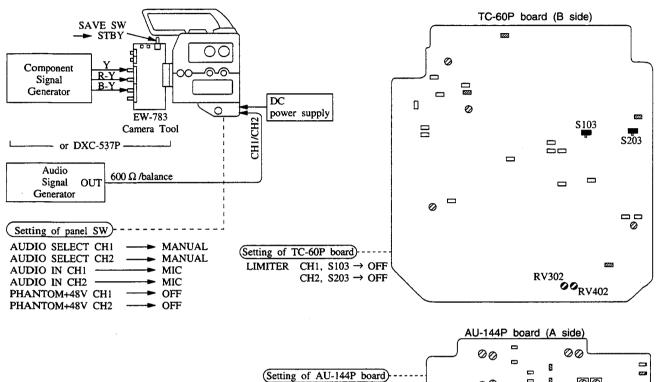
Specifications  $-10.0 \pm 0.1 \text{ dBu}$ 

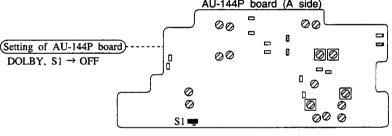
000

#### **AUDIO LEVEL METER ADJUSTMENT** 8-4.

Equipment required: Tool and connection:

Location:





Input signal: Mode:

1 kHz, -60 dBu STANDBY mode

Adjustments and specifications:

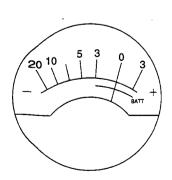
Measuring Points ....

**Adjustment Points** 

(CH-1)--- **⊘** RV302

Indication value of Audio Level Meter

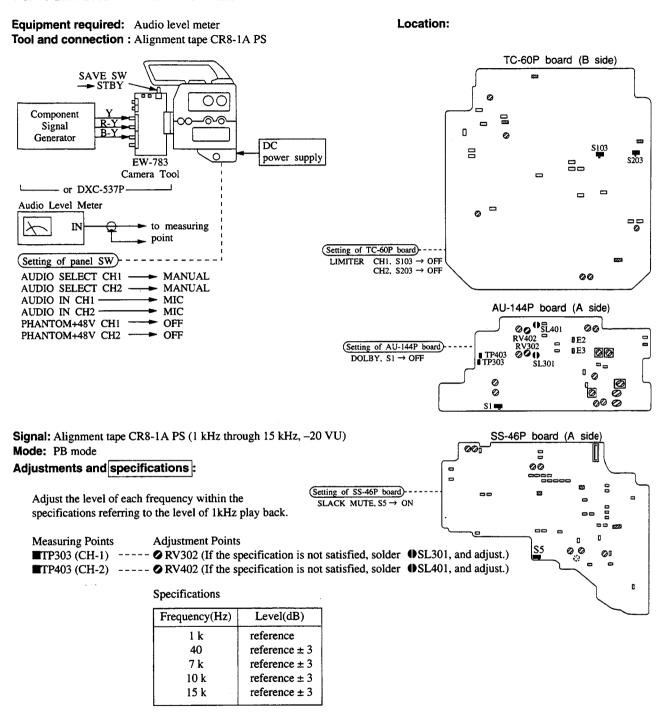
(CH-2)--- O RV402



Specifications

O VU ± within one width of pointer

#### 8-5. PLAY BACK FREQUENCY RESPONSE ADJUSTMENT



NOTE: When the alignment tape is played back, the play back output level (0dB) of used alignment tape should be calibrated with the value described below.

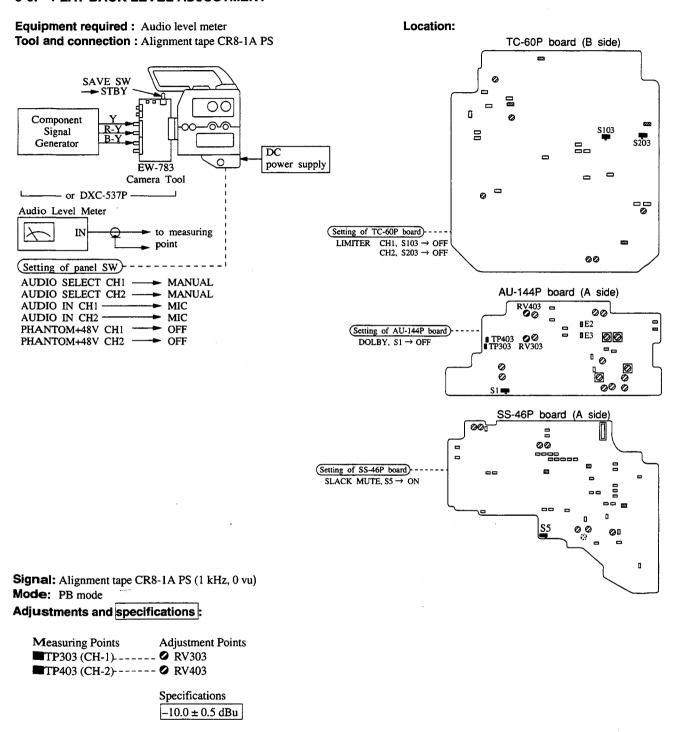
Example:

Calibration value = -0.5 dB

Play back output level = 0 dB - 0.5 dB = -0.5 dB

After adjustment, turn the S5/SS-46P board to OFF. (SLACK MUTE OFF)

### 8-6. PLAY BACK LEVEL ADJUSTMENT



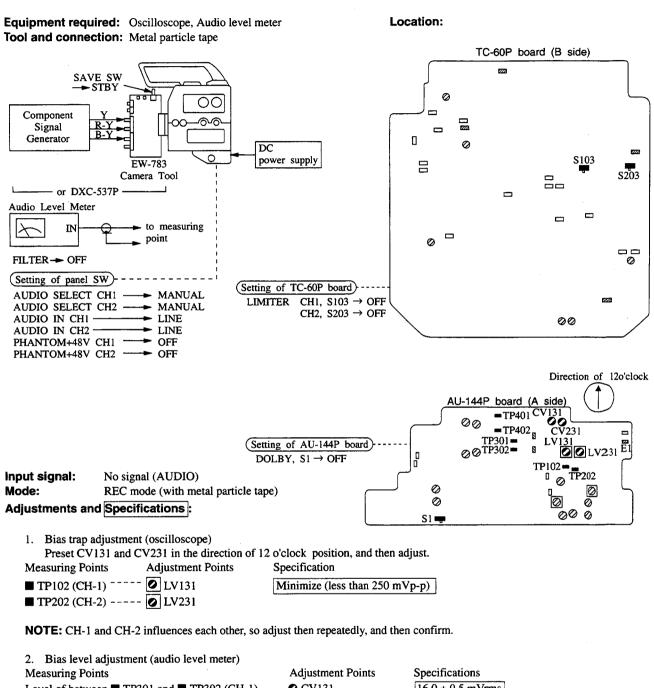
**NOTE:** When the alignment tape is played back, the play back output level (0 dB) of used alignment tape should be calibrated with the value described below.

Example: Calibration value = -0.5 dB

Play back output level = 0 dB - 0.5 dB = -0.5 dB

After adjustment, turn the S5/SS-46P board to OFF. (SLACK MUTE OFF)

### 8-7. BIAS TRAP / BIAS LEVEL ADJUSTMENT

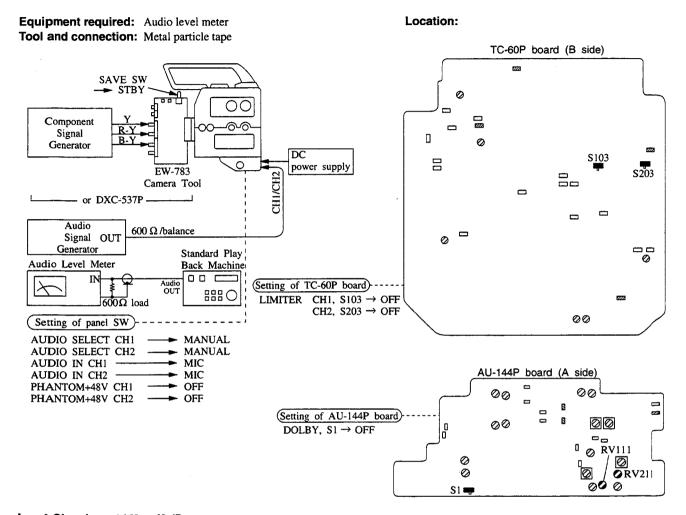


Level of between ■ TP301 and ■ TP302 (CH-1) ---- © CV131  $16.0 \pm 0.5 \text{ mVrms}$ Level of between ■ TP401 and ■ TP402 (CH-2) ---- © CV231

NOTE: CH-1 and CH-2 influence each other, so adjust then repeatedly, and then confirm.

3. Bias trap adjustment and Bias level adjustment influence each other, so confirm the specification 1 again.

### 8-8. RECORDING LEVEL ADJUSTMENT



Input Signal:

1 kHz, –60 dBu

Mode:

→ REC → Measuring (Play back with a standard play back machine) → adjustment -

### Adjustments and specifications :

Use a standard play back machine that audio head phase, play back frequency response and play back level are adjusted by an alignment tape.

- 1. Record 1 kHz, -60 dBu signal.
- 2. Play back the recorded portion with a standard play back machine (DOLBY OFF), and measure the level.

Measuring Points
AUDIO OUT terminal of a
standard play back machine(CH-1) ---- 

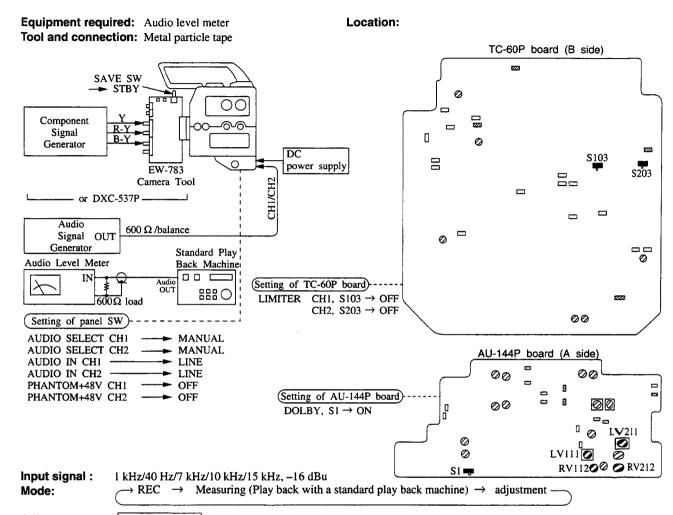
RV111
AUDIO OUT terminal of a
standard play back machine(CH-2) ---- 

RV211

Specification

+4.0 ± 0.2 dBm

### 8-9. RECORDING FREQUENCY RESPONSE ADJUSTMENT



### Adjustments and specifications :

Use a standard play back machine that audio head phase, play back frequency response and play back level are adjusted by an alignment tape.

- 1. Record each frequency for about by 10 seconds.
- Play back the recorded portion with a standard play back machine (DOLBY ON). Measure the level of each frequency referring to the level of 1 kHz.

Measuring Points
AUDIO OUT terminal of
standard play back machine (CH-1) -- 10 kHz -- 0 RV112

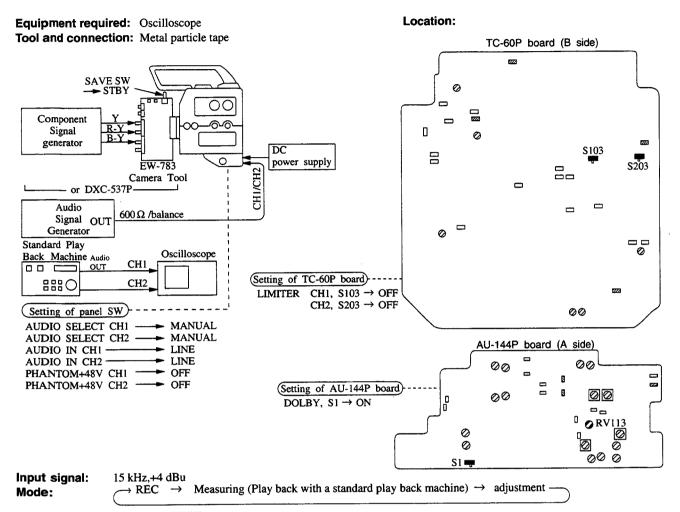
(CH-2) -- 10 kHz -- 0 RV212

(CH-2) -- 15 kHz -- 0 RV212

### Specifications

Frequency(Hz)	Level(dB)
1 k	reference
40	reference <sup>+1</sup> <sub>-3</sub>
7 k	reference ±1
10 k	reference <sup>+1</sup> <sub>-1.5</sub>
15 k	reference +1 -2.5

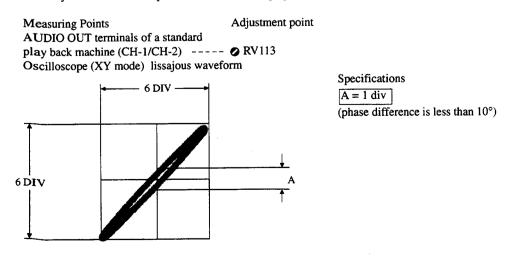
### 8-10. CHANNEL RECORDING PHASE ADJUSTMENT



### Adjustments and specifications:

Use a standard play back machine that audio head phase, play back frequency response and play back level are adjusted by an alignment tape.

- 1. Input 15 kHz +4 dBu signal at CH-1/CH-2 connectors simultaneously, and record it.
- 2. Play back the recorded portion with a standard play back machine (DOLBY ON). Measure the phase difference.



# SECTION 9 VIDEO SYSTEM ALIGNMENT

### **Equipment Required**

- Oscilloscope (Tektronix 2445/100MHz or equivalent)
- Current probe
- · Spectrtum analyzer
- Waveform/vector monitor (Tektronix 1751 or equivalent)
- Component waveform monitor (Tektronix WFM 300 or equivalent)
- Sweep generator (Tektronix TSG130 MODEL 03/leader 425: BETACAM SP Spec.)
- Deviation checker EW-579 (J-6335-790-A)
- If you have spectrum analyzer, deviation checker is not necessary.
- Camera tool EW-783 (J-6337-830-A)
- · Standard play back machine
- DC power supply (AC-500CE, CMA-8ACE)
- Alignment tape CR2-1B PS (8-960-096-51) CR5-1B PS (8-960-096-91)
- Metal particle tape
- Shorting clip x2

NOTE: Standard play back machine is adjusted with play back video phase, play back Y/C delay and play back C/C delay.

### Alignment tape contents

CR2-1B PS (8-960-096-51)

VIDEO	AUDIO	TIME CODE	CTL
TRACK	TRACK	TRACK	TRACK
Y; 4MHz signal C; 5MHz signal		CTL	CTL

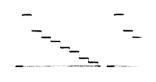
CR5-1B PS (8-960-096-91)

TIME min. sec	VIDEO TRACK	AFM	
0:00	RF Sweep		
2:00 —	60% H Sweep (CTDM)		
5:00 — 8:00 —	Pulse & Bar (CTDM)	No-Signal	
8.00	60% Multi Burst		
11:00	Pulse & Bar		
14:00	100% Color Bars	400 Hz SINE WAVE 25 kHz DEVIATION	
17:00	<del></del>	75 kHz DEVIA TION	
19:00 —	50% Bowtie & 10T		
22.00	Line 17A		
22:00 —	Quad Phase	No-Signal	
26:00	Flat Field		
28:00	100% Color Bar with Dropout		
30:00	Composite H Sweep with VISC		



### Signal waveform for adjustment

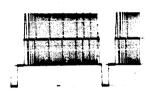
 Component signal generator 100% COLOR BARS



R-Y



100% NALLOW LINE SWEEP

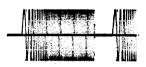


R-Y

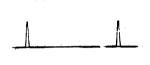


B-Y

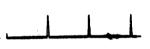
B-Y



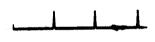
PULSE & BAR (2T) Y



R-Y



B-Y



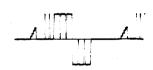
PULSE & BAR (2, 4T)

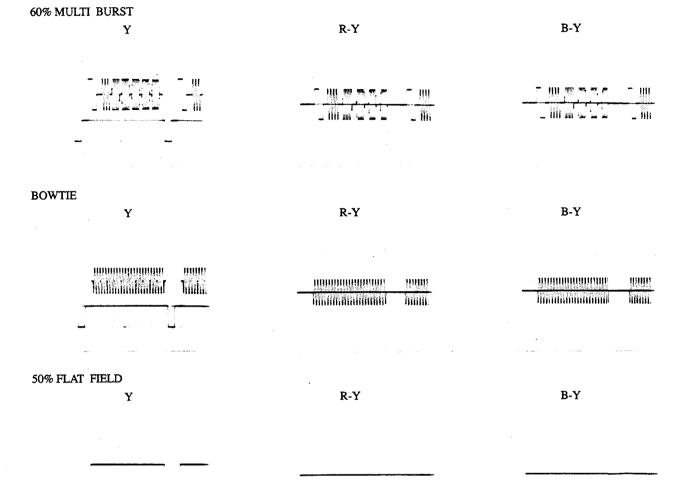


R-Y



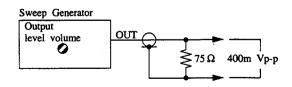
B-Y





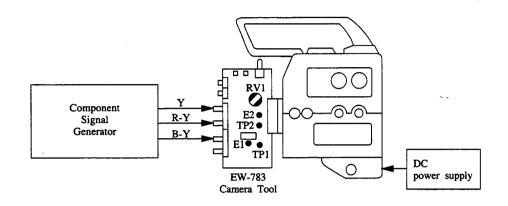
### Output level setting of sweep generator

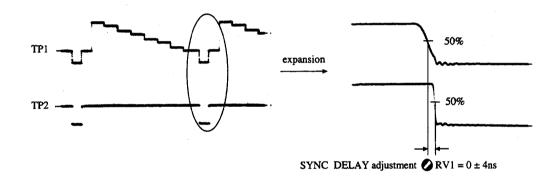
Adjust output level volume to 400mVp-p at 75 ohms terminated.



### Adjustment of camera tool

• When using camera tool, perform SYNC DELAY adjustment as follows.

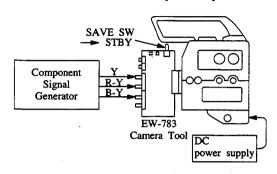




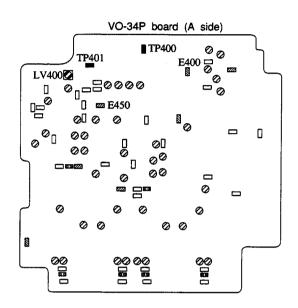
### 9-1. TIMING GENERATOR SYSTEM ADJUSTEMENT

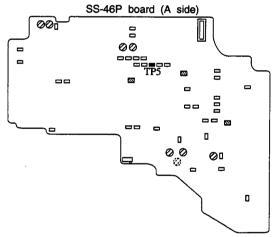
### 9-1-1. PLL VCO Error Voltage Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





Input signal:

100% COLOR BARS

Mode:

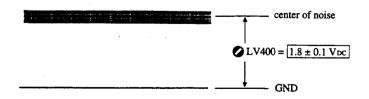
REC mode (metal particle tape)

Adjustment and specifications:

1. Press the VTR S/S SW button on the camera tool to put

the unit into REC mode, and adjust.

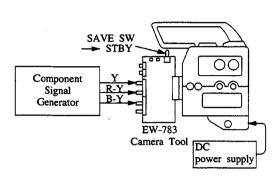
■ TP401



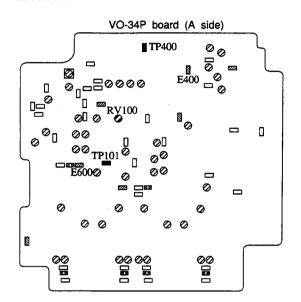
### 9-2. Y RECORDING SYSTEM ADJUSTMENT

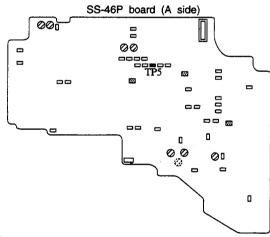
### 9-2-1. Y Input Level Adjustment

**Equipment Required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





Input signal:

100% COLOR BARS

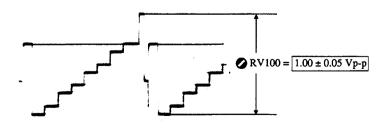
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

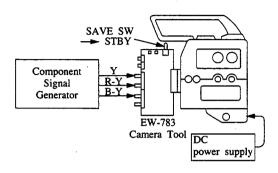
1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP101 Y

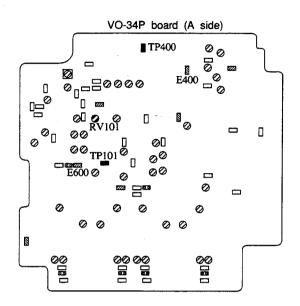


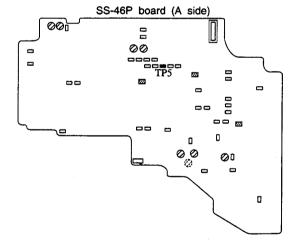
### 9-2-2. Y REF SYNC Level Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



Location:





Input signal:

50% FLAT FIELD

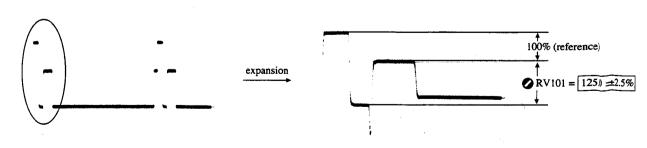
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

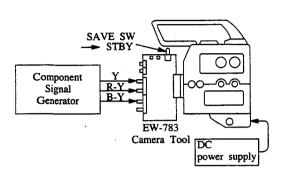
■ TP101 Y



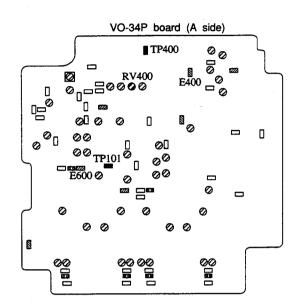


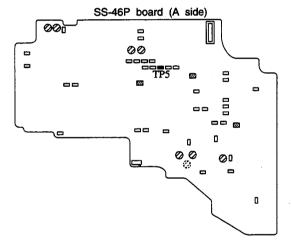
# 9-2-3. Y REF SYNC Position Tentative Adjustment (After this adjustment, perform 9-5-3 Recording Video Phase Adjustment.)

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





input signal:

100% COLOR BARS

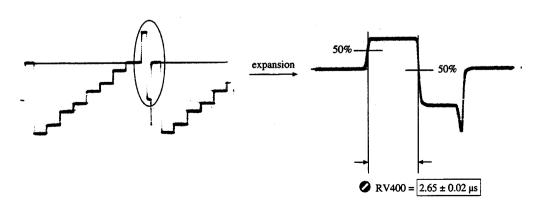
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

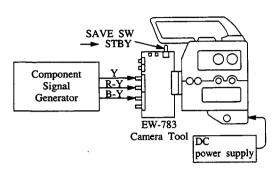
1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP101 Y

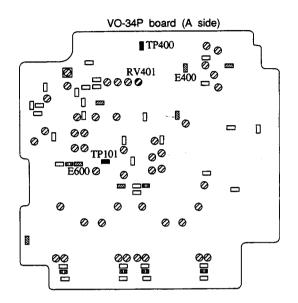


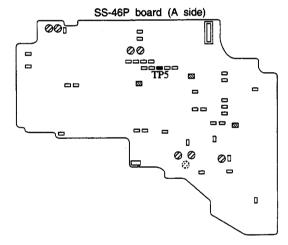
### 9-2-4. Y REF SYNC Pulse Width Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape



Location:





Imput signal:

100% COLOR BARS

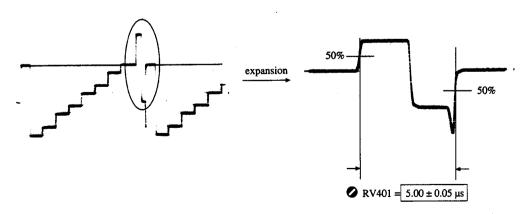
Mode:

REC mode (metal particle tape)

### Adjustment and specifications:

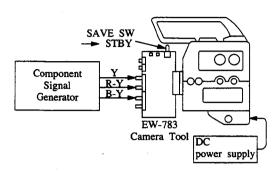
1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP101 Y

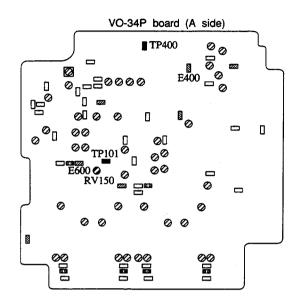


### 9-2-5. SLEW RATE Limiter Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:



Input signal:

100% NALLOW LINE SWEEP

Mode:

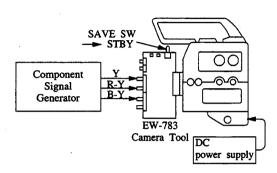
REC mode (metal particle tape)

Adjustment and specifications:

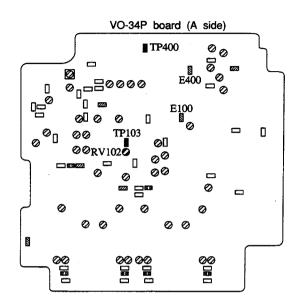
Turn RV150 fully counterolockwise.

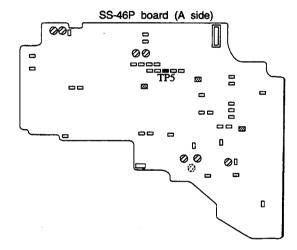
### 9-2-6. Y Nonlinear Pre-emphasis Level Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape



### Location:





Input signal:

PULSE & BAR (2, 4T)

Mode:

REC mode (metal particle tape)

Adjustment and specifications :

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP103

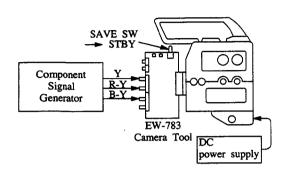


### 9-2-7. Y White Clip/Dark Clip Adjustment

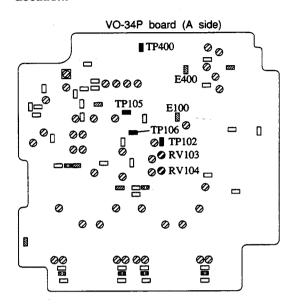
Equipment required: Oscilloscope

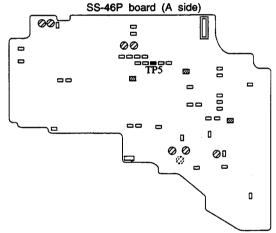
Tool and connection: Metal particle tape

Capacitor 680 PF



### Location:





Input signal:

**PULSE & BAR (2, 4T)** 

Mode:

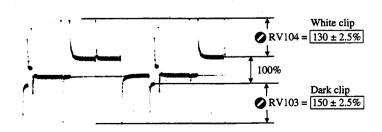
REC mode (metal particle tape)

### Adjustment and specifications:

- 1. Connectting capacitor 680 PF between TP105 and TP106.
- 2. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP102

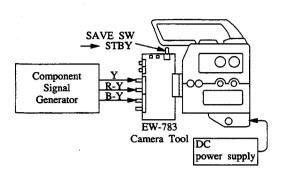
TRIG: ■ TP5 COMP SYNC



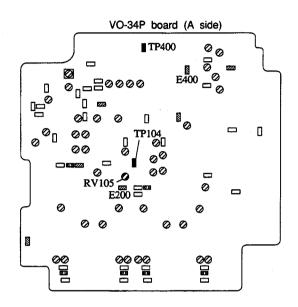
3. After adjustment, remove the capacitor 680 PF.

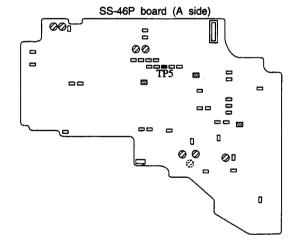
### 9-2-8. Y REC HF Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





Input signal:

100% NALLOW LINE SWEEP

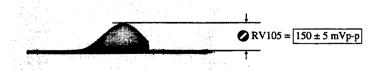
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

**■** TP104

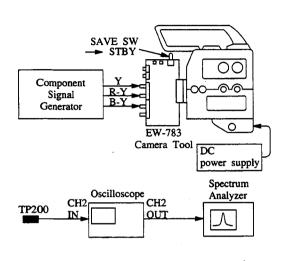


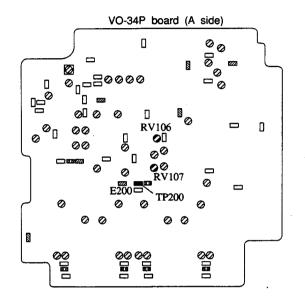
### 9-2-9. Y Carrier Set / Deviation Adjustment - - - a) Using a Spectrum analyzer

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape

### Location:





Input signal:

100% FLAT FIELD

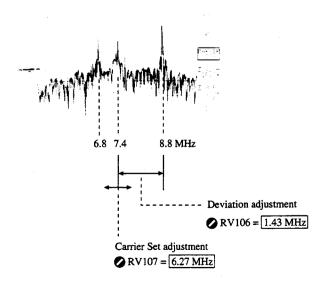
Mode:

REC mode (metal particle tape)

Adjustment and Specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

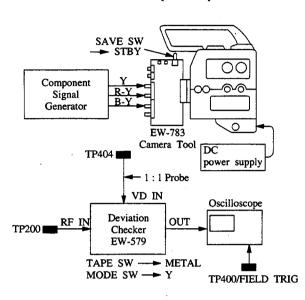
■ TP200



### Y Carrier Set / Deviation Adjustment - - - b) Using a Deviation checker

Equipment required: Deviation checker, Oscilloscope

Tool and connection: Metal particle tape

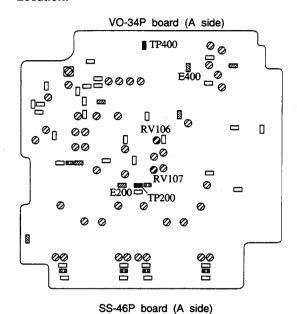


Location:

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0 0



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Input signal: Mode :

100% COLOR BARS

Mode: REC mode (me

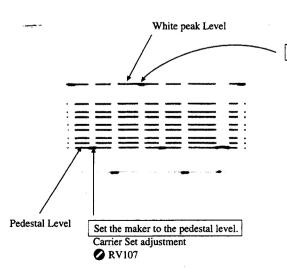
REC mode (metal particle tape)

Adjustment and specifications :

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP200

TRIG: TP5 COMP SYNC



Set the marker to the white peak level
Deviation adjustment

RV106

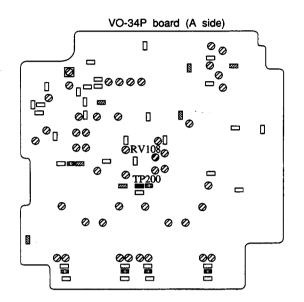
### 9-2-10. Y Carrier Balance Adjustment

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape

# Component Signal R-Y Signal Generator EW-783 Camera Tool DC power supply Spectrum Analyzer OUT OScilloscope CH2 OUT

### Location:



Input signal:

50% FLAT FIELD

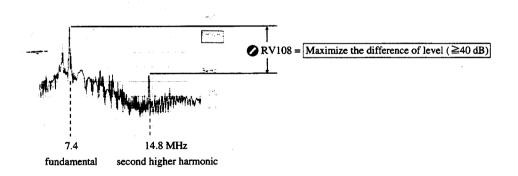
Mode:

REC mode (metal particle tape)

Adjustment and specifications :

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

**■ TP200** 



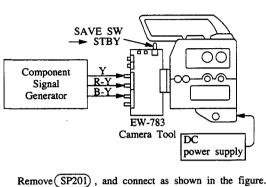
### 9-2-11. Y A-CH Recording Current Secondary Distortion Adjustment

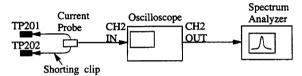
Equipment required: Spectrum analyzer, Oscilloscope

(Current probe)

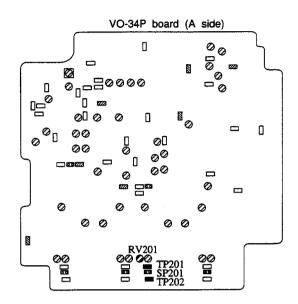
Tool and connection: Shorting clip x1

Metal particle tape





Location:



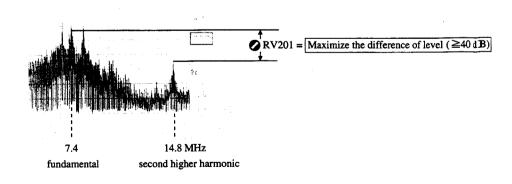
50% FLAT FIELD Input signal:

Mode:

REC mode (metal particle tape)

Adjustment and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.



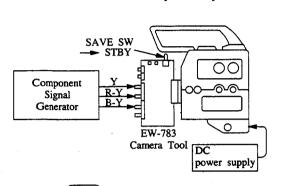
### 9-2-12. Y B-CH Recording Current Secondary Distortion Adjustment

Equipment required: Spectrum analyzer, Oscilloscope

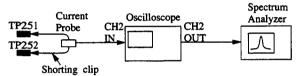
(Current probe)

Tool and connection: Shorting clip x1

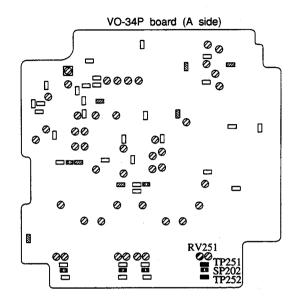
Metal particle tape



Remove SP202), and connect as shown in the figure.



Location:



Input signal:

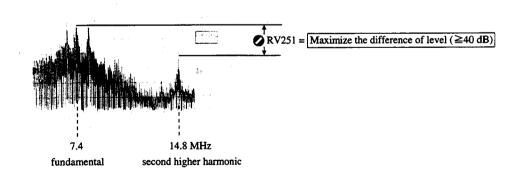
50% FLAT FIELD

Mode:

REC mode (metal particle tape)

Adjustment and specifications :

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.



### 9-2-13. Y A-CH Recording Current Frequency Response / Recording Current Level Adjustment

Equipment required: Oscilloscope (Current probe)
Tool and connection: Sweep generator
Shorting clip x1
Metal particle tape

SAVE SW
STBY
Component
Signal
Generator
Generator
B-Y

Camera Tool DC power supply

Remove (SP200), and connect as shown in the figure.

EW-783

SYNC

V-SWEEP
Signar

Marker 2,8,10MHz

Sweep Generator

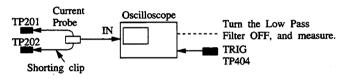
400mVp-p

TP200

\$ 75 Ω

E200

Remove (SP201), and connect as shown in the figure.



Input signal: Mode: V-SWEEP signal (400mVp-p)

REC mode (metal particle tape)

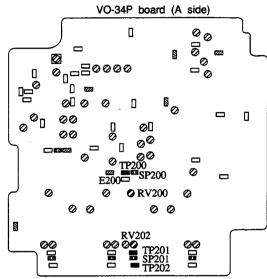
Adjustment and specifications:

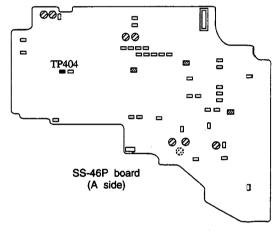
1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

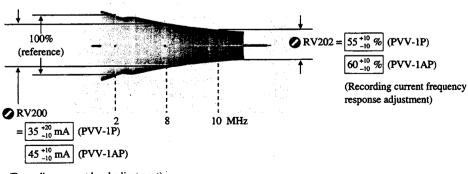
Oscilloscope

TRIG: TP404 SW PULSE









(Recording current level adjustment)

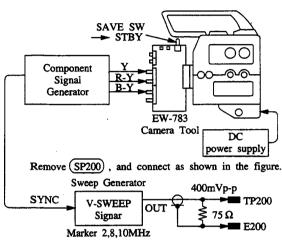
NOTE: Adjust the RV202 and RV200 alternately to satisfy the specifications.

### 9-2-14. Y B-CH Recording Current Frequency Response / Recording Current Level Adjustment

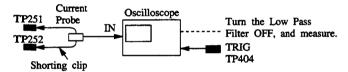
Equipment required: Oscilloscope (Current probe)

Tool and connection: Sweep generator Shorting clip x1

Metal particle tape



Remove (SP202), and connect as shown in the figure.



Input signal:

V-SWEEP signal (400mVp-p)

Mode: REC r

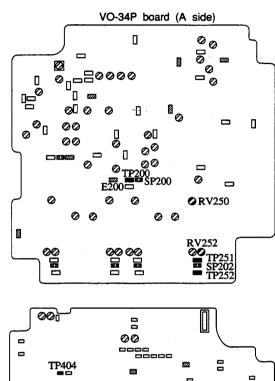
REC mode (metal particle tape)

Adjustment and specifications :

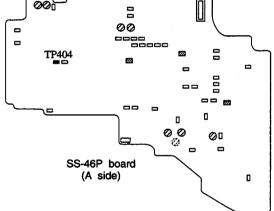
1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

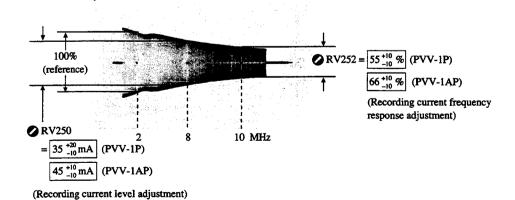
Oscilloscope

TRIG: ■ TP404 SW PULSE



Location:





NOTE: Adjust RV252 and RV250 alternately to satisfy the specifications.

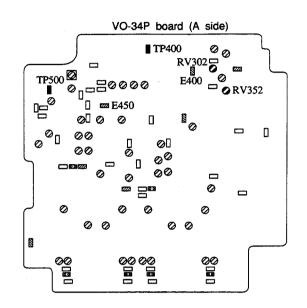
### 9-3. C RECORDING SYSTEM ALIGNMENT

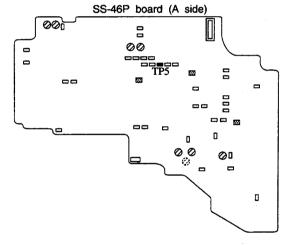
### 9-3-1. R-Y, B-Y A/D Clump Voltage Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape

# Component Signal Generator B-Y Camera Tool DC power supply

Location:





Input signal: 100% COLOR BARS

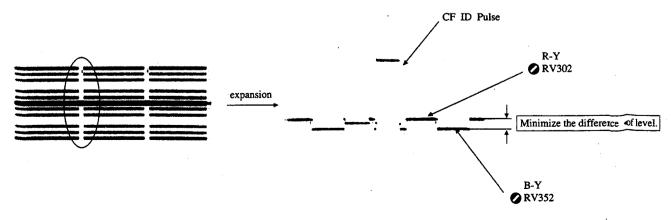
Mode: REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP500 CTDM

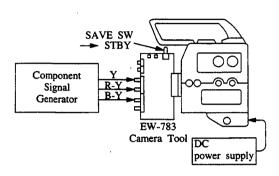
TRIG: ■ TP5 COMP SYNC/FIELD TRIG



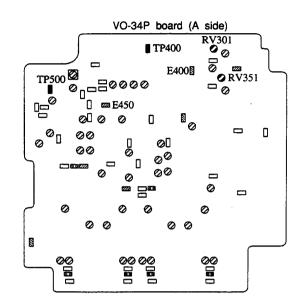
PVV-1P

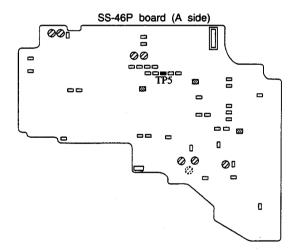
### 9-3-2. R-Y, B-Y A/D Input Level Adjustment

Equipment required: Oscilloscope
Tool and connection: Metal particle tape



### Location:





Input signal:

100% COLOR BARS

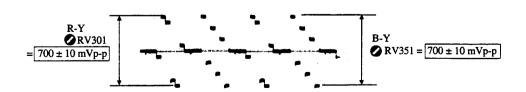
Mode:

REC mode (metal particle tape)

### Adjustments and specifications :

1. Press the <u>VTR S/S SW</u> button on the camera tool to put the unit into REC mode, and adjust.

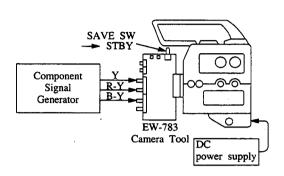
■ TP500 CTDM



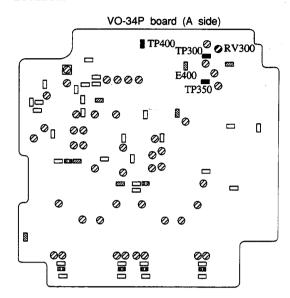


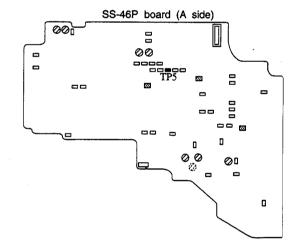
# 9-3-3. C/C Delay Tentative Adjustment (After this adjustment, perform section 9-5-4 Recording C/C Delay Adjustment.)

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





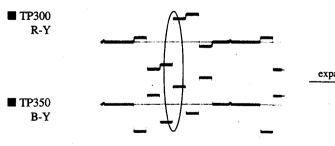
Input signal: 100% COLOR BARS

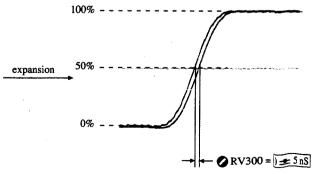
Mode: REC mode (metal particle tape)

Adjustments and specifications:

1. Press the <u>VTR S/S SW</u> button on the camera tool to put the unit into REC mode, and adjust.

TRIG:■ TP5 COMP SYNC

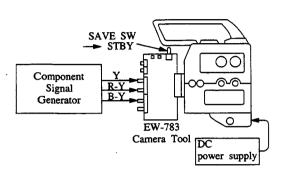




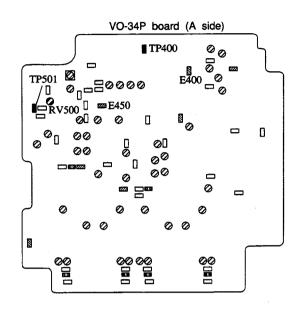
PVV-1P

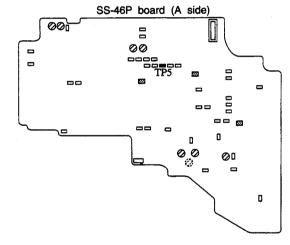
### 9-3-4. CTDM Level Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





Input signal:

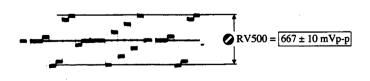
100% COLOR BARS

Mode:

REC mode (metal particle tape)

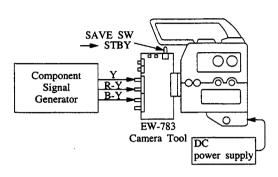
Adjustments and specifications:

- 1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.
  - TP501 CTDM

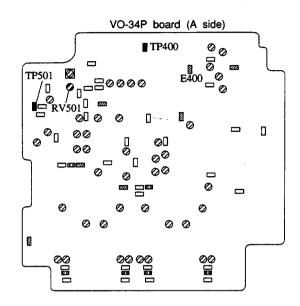


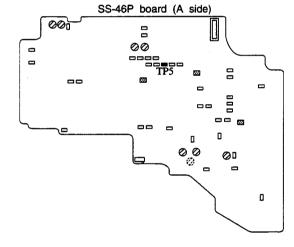
### 9-3-5. C REF SYNC Level Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





Input signal:

100% COLOR BARS

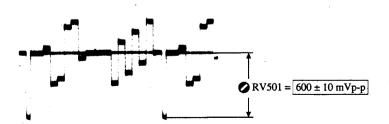
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP501 CTDM

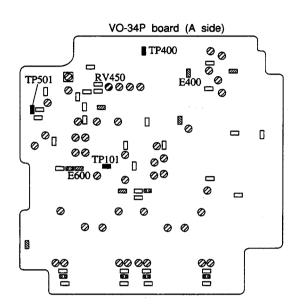


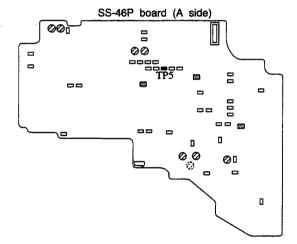
### 9-3-6. C REF SYNC Position Tentative Adjustment (After this adjustment, perform section 9-5-4 Recording Y/C **Delay Adjustment)**

Equipment required: Oscilloscope Tool and connection: Metal particle tape

### SAVE SW STBY Component Signal Generator EW-783 Camera Tool power supply

Location:





Input signal:

100% COLOR BARS

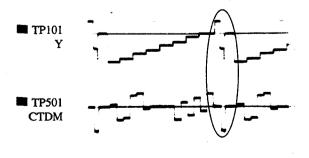
Mode:

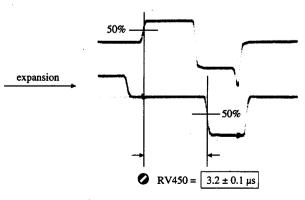
REC mode (metal particle tape)

Adjustments and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

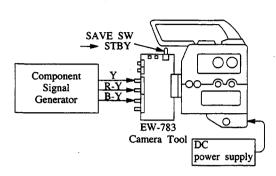
TRIG: ■ TP5 COMP SYNC



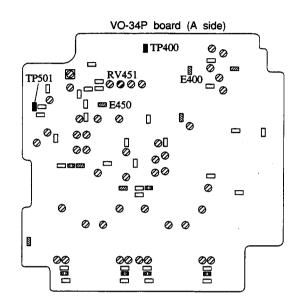


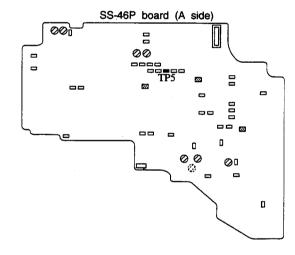
### 9-3-7. C REF SYNC Pulse Width Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape



Location:





Input signal:

100% COLOR BARS

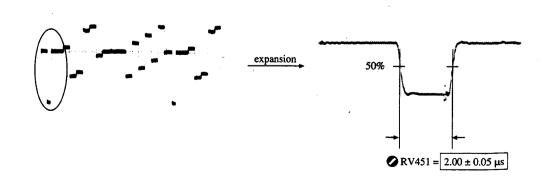
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

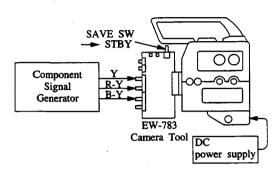
1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP501 CTDM

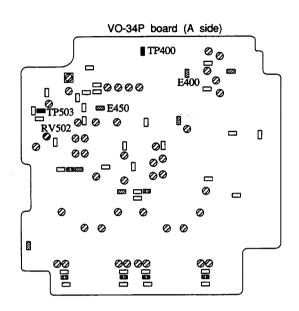


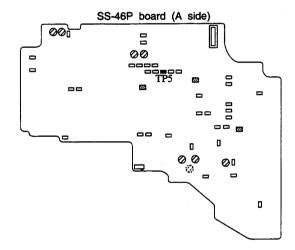
### 9-3-8. C Nonlinear Pre-emphasis Mix Level Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape



### Location:





Input signal:

**PULSE & BAR (2, 4T)** 

Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

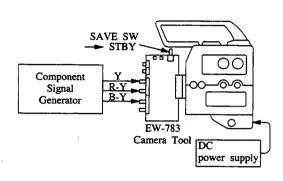
**■ TP503** 



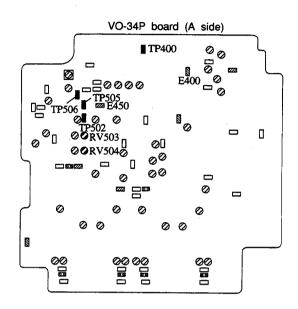
### 9-3-9. C LOW Clip / HIGH Clip Adjustment

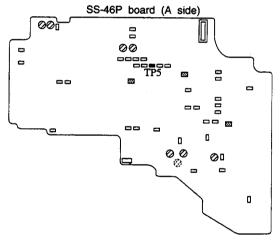
Equipment required: Oscilloscope Tool and connection: Metal particle tape

Capacitor 680 PF



Location:





Input signal:

PULSE & BARS (2, 4T)

Mode:

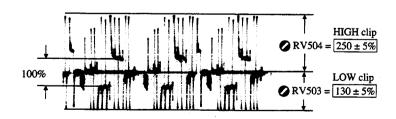
REC mode (metal particle tape)

Adjustments and specifications:

- 1. Connect capacitor 680 PF between TP505 and TP506.
- 2. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP502

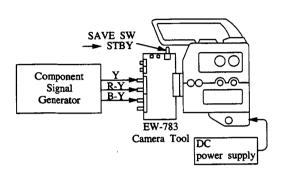
TRIG: ■ TP5 COMP SYNC



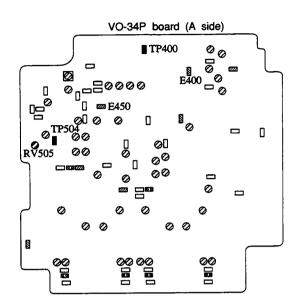
3. After adjustment, remove the capacitor 680 PF.

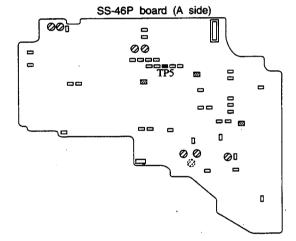
### 9-3-10. C REC HF Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape



### Location:





Input signal:

100% NALLOW LINE SWEEP

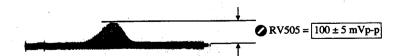
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

**■** TP504

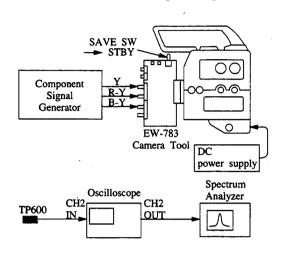


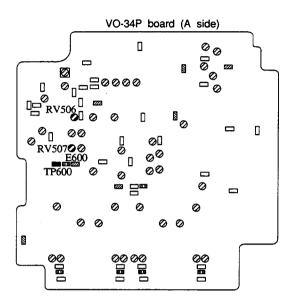
### 9-3-11. C Carrier Set / Deviation Adjustment - - - a) Using a Spectrum analyzer

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape

Location:





Input signal:

100% COLOR BARS

Mode:

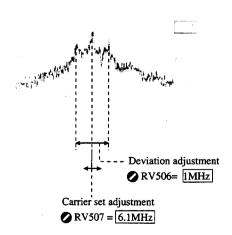
REC mode (metal particle tape)

Adjustments and

specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

**■ TP600** 



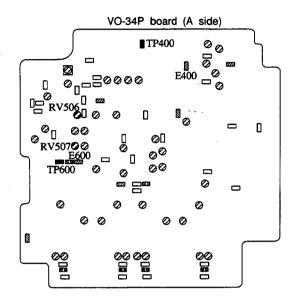
### C Carrier Set / Deviation Adjustment - - - b) Using a Deviation checker

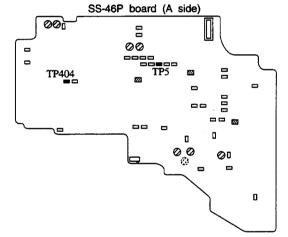
Equipment required: Deviation checker, Oscilloscope

Tool and connection: Metal particle tape

### SAVE SW 00 Component രം Signal Generator EW-783 Camera Tool DC TP404 power supply - 1 : 1 Probe VD IN Oscilloscope TP600 RF IN Deviation OUT Checker EW-579 TAPE SW → METAL MODE SW → C TP400/FIELD TRIG

Location:





Input signal:

100% COLOR BARS

Mode:

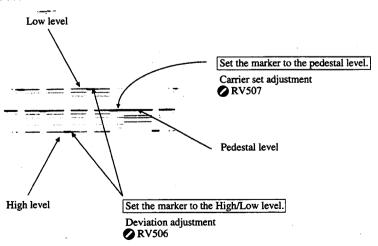
REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.



TRIG: ■ TP5 COMP SYNC



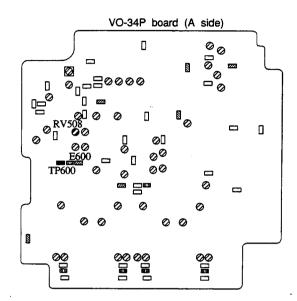
#### 9-3-12. C Carrier Balance Adjustment

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape

#### SAVE SW STBY Component Signal Generator EW-783 Camera Tool DC power supply Spectrum Oscilloscope Analyzer CH2 CH2 TP600 OUT

Location:



Input signal:

50% FLAT FIELD

Mode:

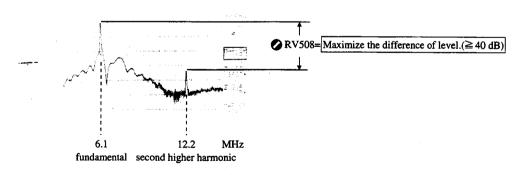
REC mode (Metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

**■ TP600** 

Spectrum analyzer waveform





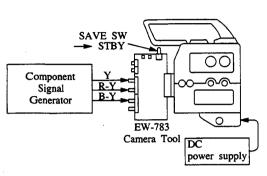
#### 9-3-13. C A-CH Recording Current Secondary Distortion Adjustment

Equipment required: Spectrum analyzer,

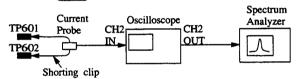
Oscilloscope (Current prove)

Tool and connection: Shorting clip x1

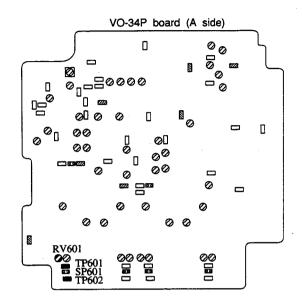
Metal particle tape



Remove SP601), and connect as shown in the figure.



#### Location:



Input signal:

50% FLAT FIELD

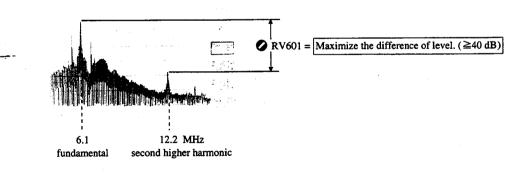
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

Spectrum analyzer waveform



#### 9-3-14. C B-CH Recording Current Secondary Distortion Adjustment

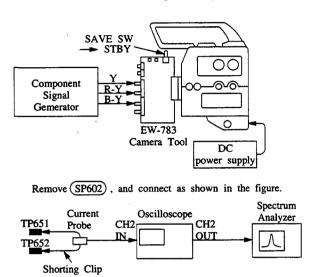
Equipment required: Spectrum analyzer,

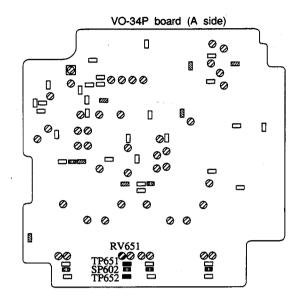
Oscilloscope (Current prove)

Tool and connection: Shorting clip x1

Metal particle tape







Input signal:

50% FLAT FIELD

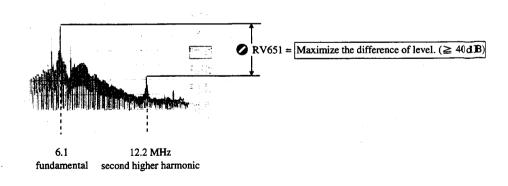
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

Spectrum analyzer waveform

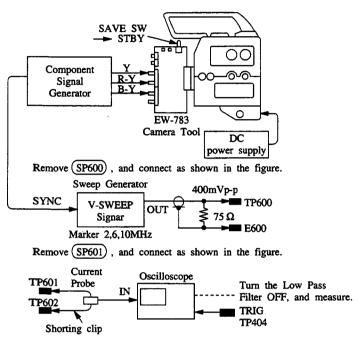


#### 9-3-15. C A-CH Recording Current Frequency Response / Recording Current Level Adjustment

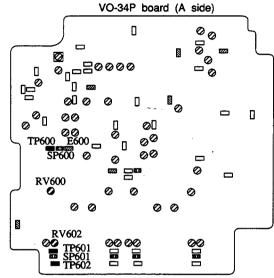
**Equipment required:** Oscilloscope (Current prove) **Tool and connection:** Sweep generator

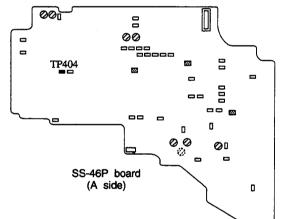
Shorting clip x1

Shorting clip x1 Metal particle tape



Location:





Input signal:

V-SWEEP (400mVp-p)

Mode:

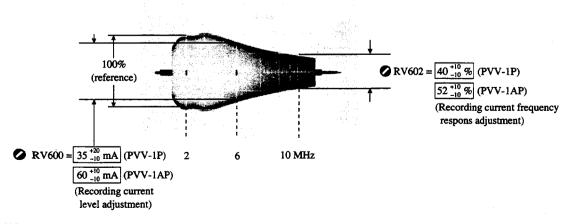
REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

\_\_\_ Oscilloscope

TRIG: ■ TP404 SW PULSE



NOTE: Adjust RV602 and RV600 alternately to satisfy the specifications.



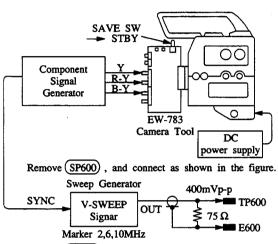
#### 9-3-16. C B-CH Recording Current Frequency Response/Recording Current Level Adjustment

Location:

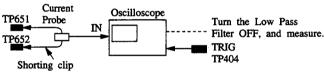
**Equipment required:** Oscilloscope (Current prove)

Tool and connection: Sweep generator

Shorting clip x1 Metal particle tape



Remove (SP602), and connect as shown in the figure.



Input signal:

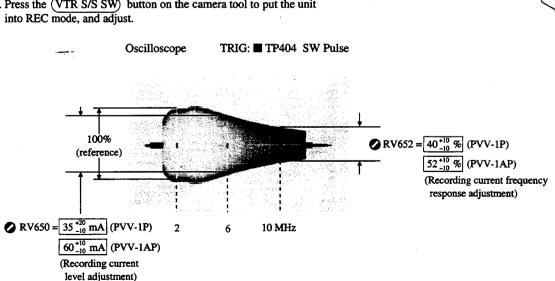
V-SWEEP (400mVp-p)

Mode:

REC mode (metal particle tape)

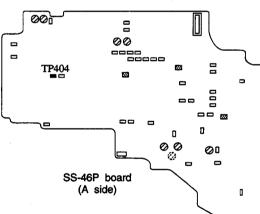
Adjustments and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.



NOTE: Adjust RV652 and RV650 alternately to satisfy the specifications.

VO-34P board (A side) 0 00 0<sub>0</sub>===0000 0 0 П Ø 00 ØØ \_\_<u>E</u>600 \_\_ 00 SP600 00 0 0 0 0 00 E



#### 9-4. VIDEO PLAY BACK SYSTEM ADJUSTMENT

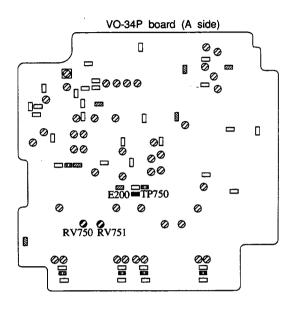
#### 9-4-1. Y RF Level Adjustment

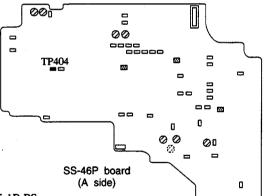
Equipment required: Oscilloscope

Tool and connection: Alignment tape CR5-1B PS

# Monitor TV PB VIDEO EW-783 Camera Tool DC power supply

#### Location:





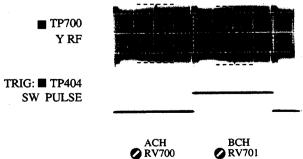
Signal: Alignment tape CR5-1B PS (FLAT FIELD segment)

Mode: PB mode

Adjustment and specifications:

Play back the FLAT FIELD segment on the alignment tape CR5-1B PS.
 Adjust within the-specification to minimize the over modulation on the monitor TV display.

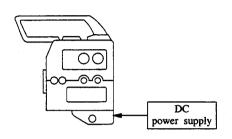
$$ACH = BCH = \boxed{400\pm200 \text{ mVp-p}}$$



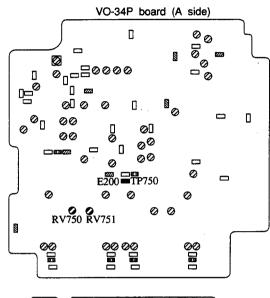
#### 9-4-2. C RF Level Adjustment

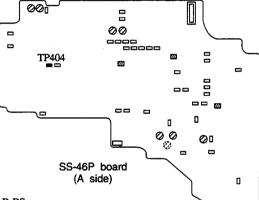
Equipment required: Oscilloscope

Tool and connection: Alignment tape CR5-1B PS



#### Location:





Signal: Alignment tape CR5-1B PS (FLAT FIELD segment)

Mode: PB mode

Adjustment and specifications :

1. Play back the FLAT FIELD segment on the alignment tape CR5-1B PS.

$$ACH = BCH = 400\pm100 \text{ mVp-p}$$

■ TP750 C RF



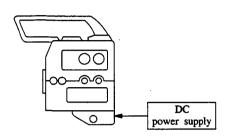
TRIG: ■ TP404 SW Pulse

ACH BCH RV751

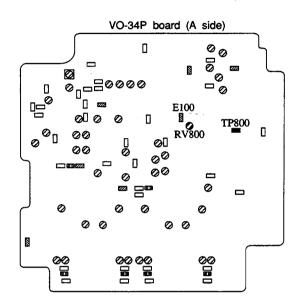
#### 9-4-3. VF Play Back Output Level Adjustment

Equipment required: Oscilloscope

Tool and connection: Alignment tape CR5-1B PS



#### Location:



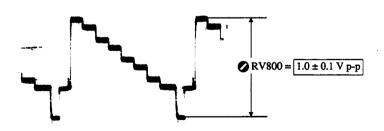
Signal: Alignment tape CR5-1B PS (COLOR BARS segment)

Mode: PB mode

Adjustment and specifications :

1. Play back the COLOR BARS segment on the alignment tape CR5-1B PS.

#### ■ TP800 PB VIDEO



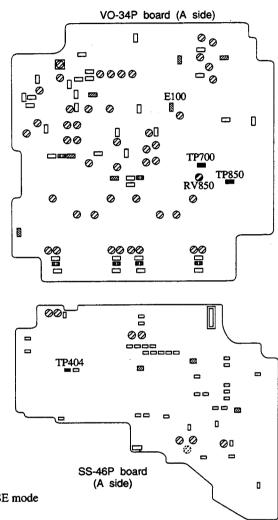
PV\- 1P

#### 9-4-4. RF Alarm Adjustment

**Equipment required:** Oscilloscope **Tool and connection:** Metal particle tape

# Component Signal Generator R-Y EW-783 Camera Tool DC power supply

#### Location:



Input Signal:

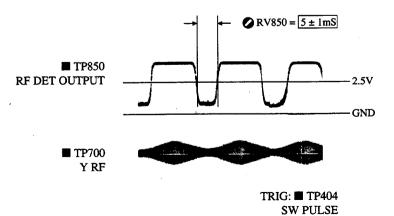
50% FLAT FIELD

Mode:

REC mode (metal particle tape)  $\rightarrow$  REC PAUSE mode

Adjustment and specifications:

1. Press the VTR S/S SW) button to put the unit into REC mode for a few seconds, and press the VTR S/S SW) button to put the unit into PAUSE mode, and adjust.



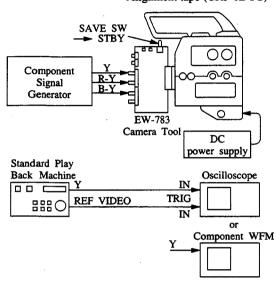
#### 9-5. VIDEO OVERALL ADJUSTMENT

#### 9-5-1. Y Recording Frequency Response Check

Equipment required: Oscilloscope or Component WFM

Tool and connection: Metal particle tape

Alignment tape (CR5-1B PS)



Input signal:

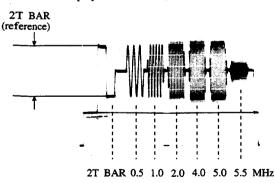
60% MULTI BURST

Mode:

→ REC → Measuring (Play back with a standard play back machine) → adjustment —

#### Adjustment and specifications:

1. Play back the MULTI BURST portion on the alignment tape (CR5-1B PS) with a standard play back machine, and measure.



- 2. Press the VTR S/S SW button, and record for about 30 seconds with PVV-1P.
- Play back the recorded portion with a standard play back machine.
   Measure the level of each frequency at the level MULTI BURST 2T portion.
- When the specification is not satisfied, re-adjust section 9-2-13,14
   Recording Current Frequency Response Adjustment within the specification.

Overall frequency response	Recording current frequency response	
> Low	→ High	
→ High	> Low	

#### Specification / CH-A and CH-B

Frequency (MHz)	against measured value of alignment tape (dB) (%)		
2T BAR	reference 0 dB	reference 100%	
0.5	+0.4 -0.5 dB	+4.7 -5.6 %	
1.0	+0.4 -0.5 dB	+4.7 <sub>%</sub> -5.6	
2.0	+0.4 -0.5 dB	+4.7 <sub>%</sub> -5.6	
4.0	±0.5 dB	+5.9 <sub>%</sub> -5.6	
5.0	±1.0 dB	+12.2 % -10.9 %	
5.5	±1.0 dB	+12.2 % -10.9 %	

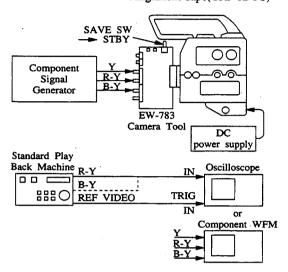
- Measure at the center of Moire.
- Difference of between A-CH and B-CH shall be within 0.4dB (4.7%) at 5.0MHz.

#### 9-5-2. C Recording Frequency Response Check

Equipment required: Oscilloscope or Component WFM

Tool and connection: Metal particle tape

Alignment Tape(CR5-1B PS)



Input signal:

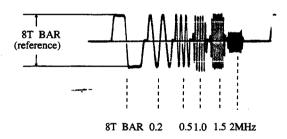
60% MULTI BURST

Mode:

→ REC → Measuring (Play back with a standard play back machine) → adjustment -

#### Adjustment and specifications :

1. Play back the MULTI BURST portion on the alignment tape (CR5-1B PS) with a standard play back machine, and measure.



- 2. Press the  $\overbrace{\text{VTR S/S SW}}$  button, and record for about 30 seconds with PVV-1P.
- Play back the recorded portion with a standard play back machine.
   Measure the level of each frequency at the level MULTI BURST 8T portion.
- 4. When the specification is not satisfied, re-adjust section 9-2-13,14 Recording Current Frequency Response Adjustment within the specification.

Overall frequency response	Recording current frequency response
∠ Low	→ High
→ High	> Low

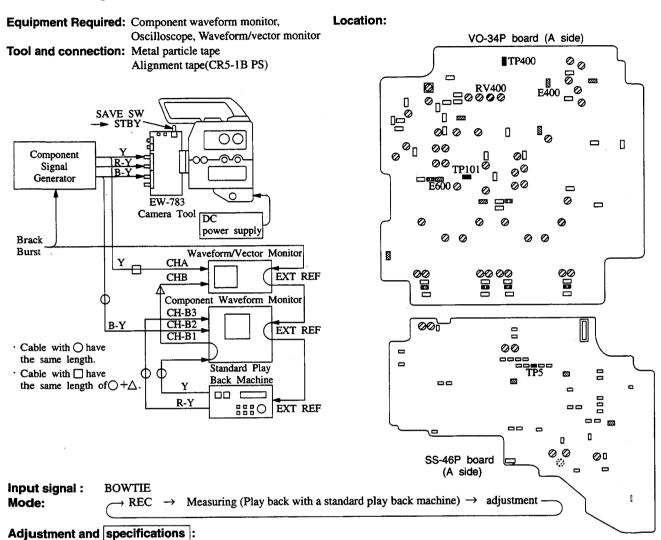
#### Specification / CH-A and CH-B

Frequency (MHz)	against measured va (dB)	lue of alignment tape (%)
8T BAR	reference 0 dB	reference 100%
0.2	, +0.4 dB	+4.7 -10.9 %
0.5	+0.4 -1.0 dB	+4.7 -10.9 <sup>%</sup>
1.0	+0.4 -1.0 dB	+4.7 -10.9 <sup>%</sup>
1.5	+0.4 -1.5 dB	+4.7 -15.9 %
2.0	±1.5 dB	+18.9 % -15.9 %

- Measure at the center of moire.
- Difference of between CH-A and CH-B shill be within 0.4dB (4.7%) at 1.5 MHz.

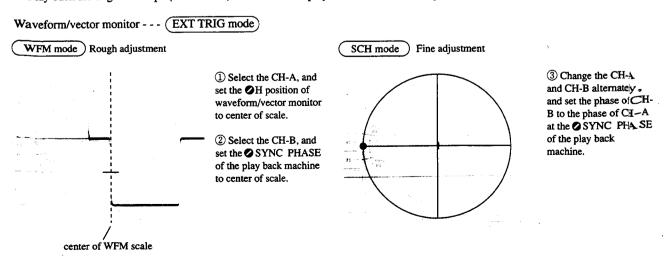


#### 9-5-3. Recording Video Phase Adjustment

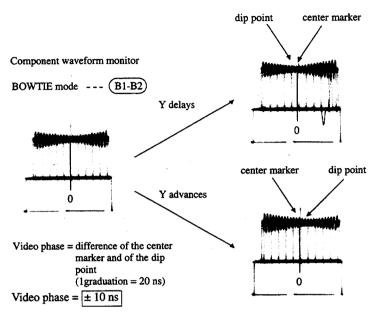


Adjust the SYNC PHASE with a standard play back machine that the Play back Video Phase is aligned by the alignment tape, and perform the adjustment.

1. Play back the alignment tape (CR5-1B PS) with a standard play back machine, and adjust the OSYNC PHASE.



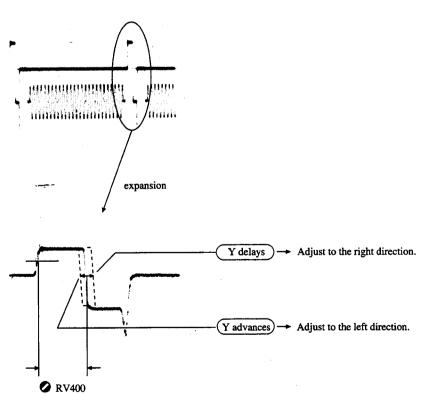
2. Press the VTR S/S SW) button on the camera tool, and record. Play back the recorded portion with a standard play back machine, and measure the Video Phase.



When the specification is not satisfied, adjust @ RV400 (Y REF SYNC position) in REC mode.

#### ■ TP101 Y

TRIG: ■ TP5 COMP SYNC

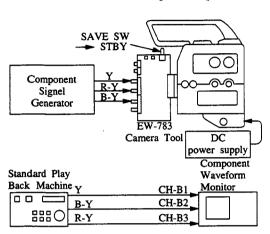


# 9-5-4. Recording Y/C Delay, Recording C/C Delay Adjustment (This adjustment must be performed after section 9-5-3 Recording Video Phase Adjustment is completed.)

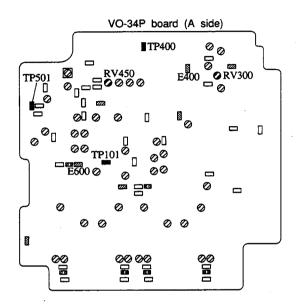
Equipment required: Component waveform monitor,

Oscilloscope,

Tool and connection: Metal particle tape







Input signal:

BOWTIE

Mode:

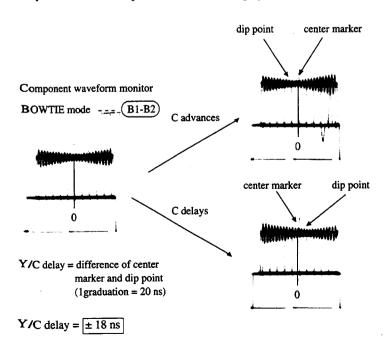
ightarrow REC ightarrow Measuring (Play back with a standard play back machine) ightarrow adjustment —

#### Adjustment and specifications :

Use a standard play back machine adjusted the Play Back Y/C Delay and Play Back C/C Delay by the alignment tape.

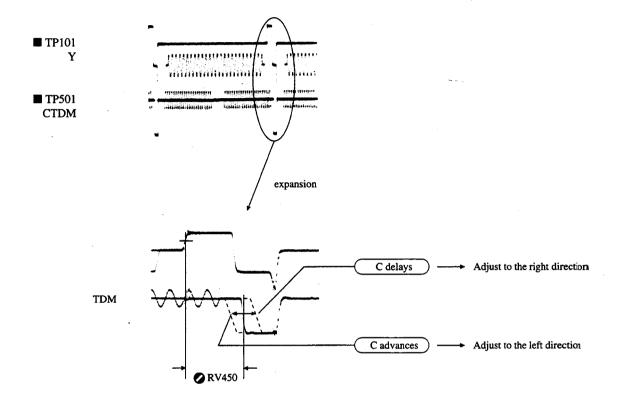
1. Press the VTR S/S SW button on the camera tool, and record.

Play back the recorded portion with a standard play back machine, and measure the Y/C delay.



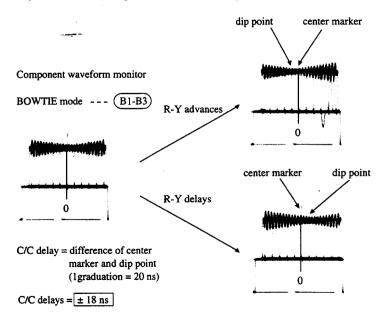
When the specification is not satisfied, adjust a RV450 (C REF SYNC position) in REC mode.

#### TRIG: ■ TP400 COMP SYNC



2. Press the VTR S/S SW button on the camera tool, and record.

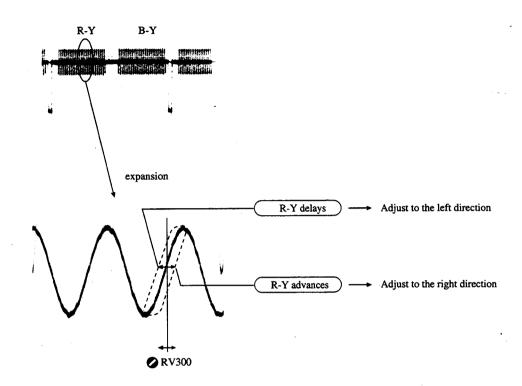
Play back the recorded portion with a standard play back machine, and measure the C/C delay.



When the specification is not satisfied, adjust  ${\bf \oslash}{\rm RV300}$  (C/C delay) in REC mode.

#### ■ TP501 CTDM

TRIG: ■ TP400 COMP SYNC



PORTABLE VIDEOCASSETTE RECORDER

# PVV-1P

### SERVICE MANUAL

Vol.2 1st Edition Revised 1 Serial No.10001 and Higher



BETACAM 52 2000 PRO

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10-1

SECTION 10 **BLOCK DIAGRAM** OVERALL BLOCK DIAGRAM

GEN LOCK VIĐED IN

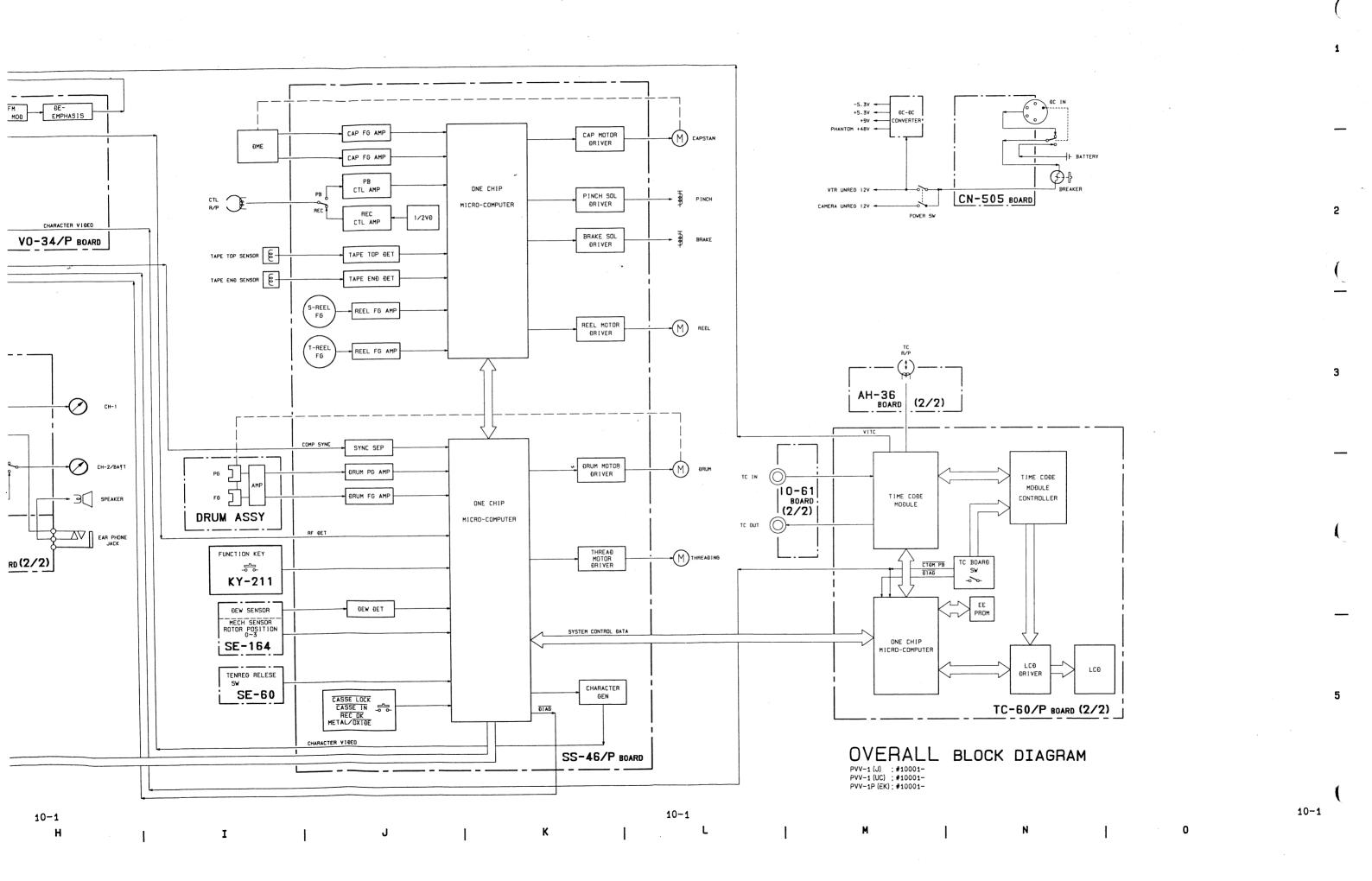
AUÐIO IN CH-2

AUÐIO CH-1 R/P

10-1

Ε

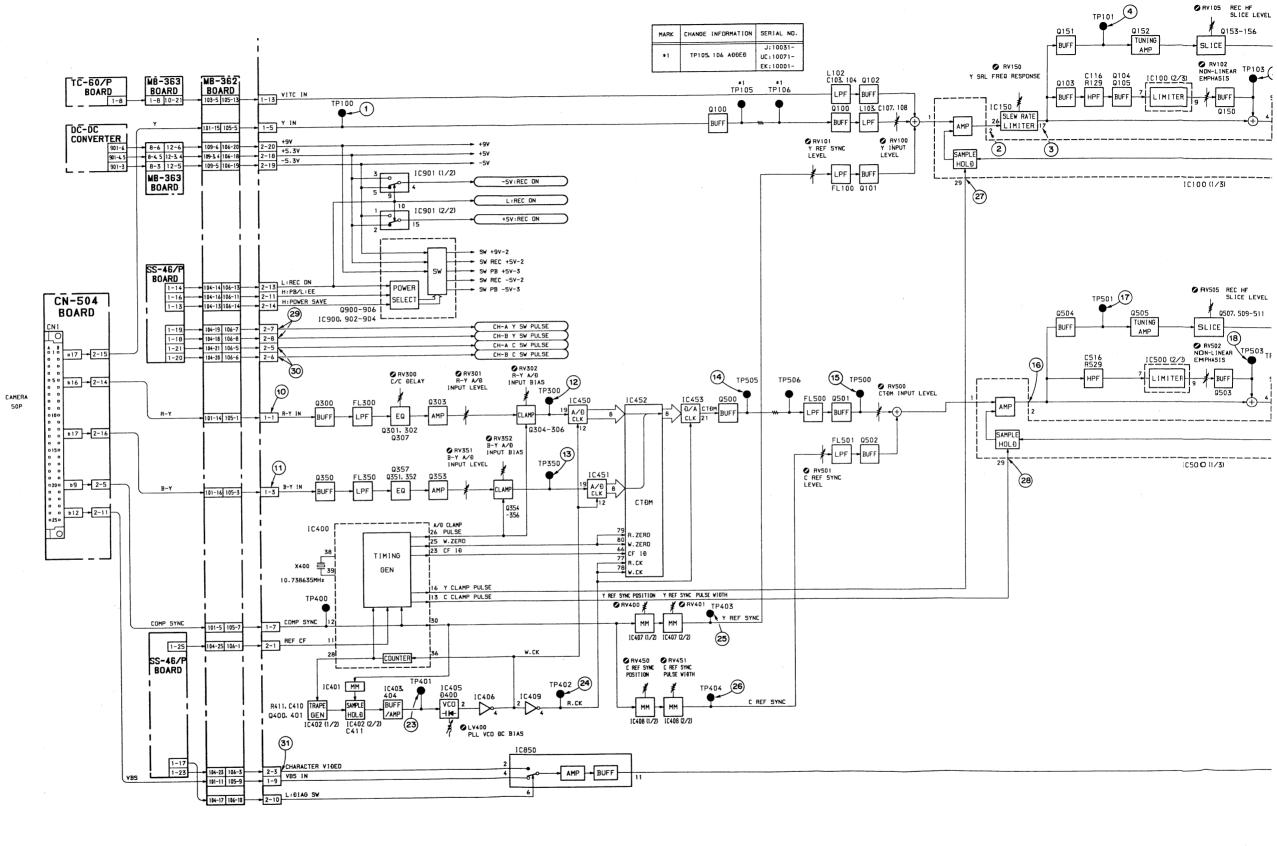
HP-50 BOARD (1/2)



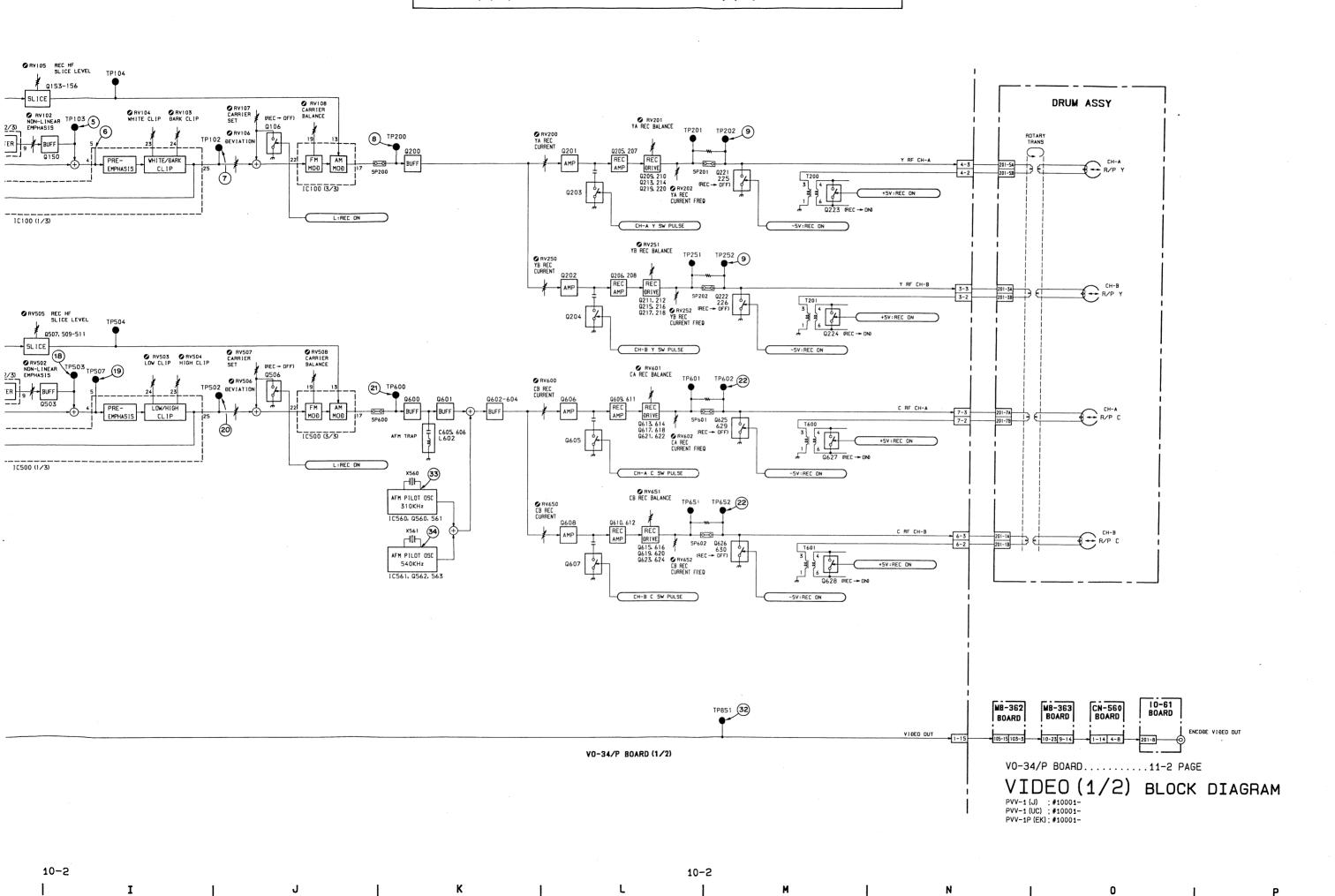
#### VIDEO (1/2) BLOCK DIAGRAM Video REC

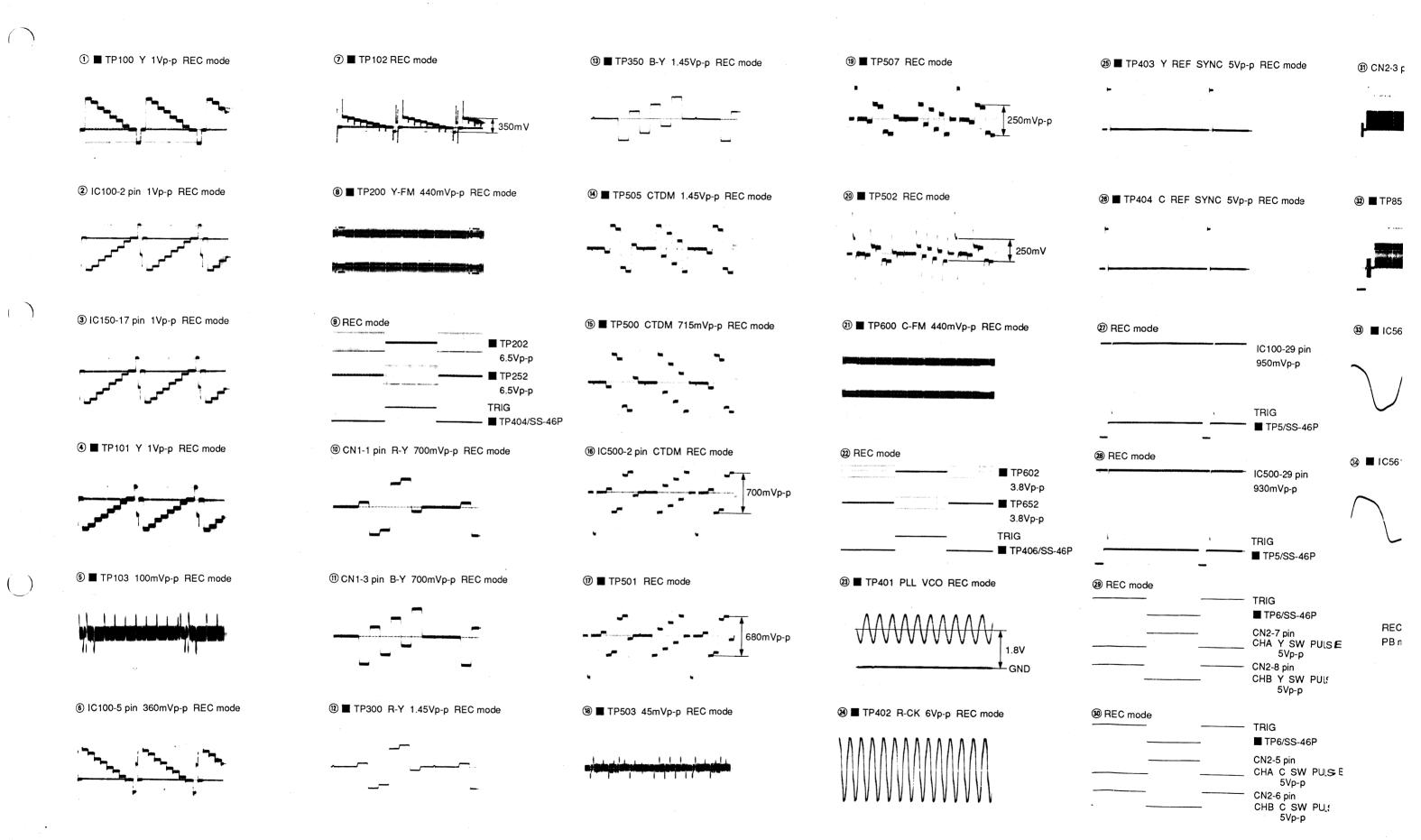
VO-34/P	BOARD	(1/2)

REF NO.	ADDRESS	REF NO.	ADDRESS
CN1	F-2	RV502	A-2
CN2	F-4	RV503	B-2
CN3	D-5	RV504	B-3
CN4	D-5	RV505	. A-3
CN6	B-5	RV506	A-2
CN7	B-5	RV507	A-3
IC100	C-2	RV508	B-2
IC150	B-3	RV600	A-4
IC400	D-1	RV601	A-5
IC401	B-1	RV602	A-5
IC402	C-1	RV650	C-4
IC403	B-1	RV651	B-5
IC404	B-1	RV652	C-5
IC405	B-1	TP100	C-2
IC406	B-2	TP101	B-3
IC407	C-1	TP102	D-3
IC408	B-1	TP103	C-3
IC409	B-1	TP104	C-3
IC450	D-1	TP105	C-2
IC451	D-1	TP106	C-2
IC452	C-1	TP200	C-3
IC453	C-2	TP201	D-5
IC500	A-2	TP202	C-5
IC560	A-5	TP251	D-5
IC561	A-4	TP252	E-5
IC850	F-2	TP300	E-1
IC900	E-4	TP350	E-1
IC901	F-3	TP400	C-1
IC902	F-4	TP401	B-1
IC903	F-4	TP402	B-2
IC904	F-4	TP403	B-2
LV400	A-1	TP404	B-1
RV100	C-2	TP500	A-2
RV101	B-2	TP501	A-2
RV102	C-3	TP502	B-2
RV103	D-3	TP503	A-2
RV104	D-3	TP504	A-3
RV107	D-3	TP505	B-2
RV108	C-3	TP506	B-2
RV150	B-3	TP507	A-2
RV200	C-4	TP600	A-3
RV201	C-5	TP601	A-5
RV202	C-5	TP602	A-5
RV250	D-4	TP651	C-5
RV251	D-5	TP652	C-5
RV252	E-5	TP851	F-2
RV300	E-1	X400	D-1
RV301	E-1	X560	A-5
RV302	E-1	X561	A-4
RV351	E-1	┧└───	
RV352	E-2	1	
RV400	C-2	1	
RV401	C-2		
RV450	B-2	1	
RV450	C-2	1	
_ ' ' ' ' ' '	<del></del>		
RV500	A-2		



10-2 A | B | C | D | E | F | G | H |





' 1.45Vp-p REC mode DM 1.45Vp-p REC mode DM 715mVp-p REC mode CTDM REC mode 700mVp-p :C mode 680mVp-p mVp-p REC mode

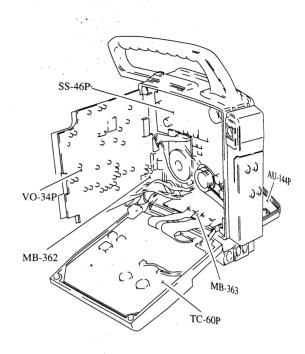
②1 ■ TP600 C-FM 440mVp-p REC mode 22 REC mode ■ TP602 3.8Vp-p ■ TP652 3.8Vp-p TRIG ■ TP406/SS-46P ② ■ TP401 PLL VCO REC mode 

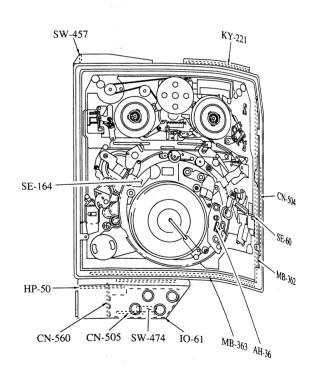
■ TP404 C REF SYNC 5Vp-p REC mode @ REC mode IC100-29 pin 950mVp-p TRIG ■ TP5/SS-46P 28 REC mode IC500-29 pin 930mVp-p TRIG ■ TP5/SS-46P 29 REC mode TRIG ■ TP6/SS-46P CN2-7 pin CHA Y SW PULSE 5Vp-p CN2-8 pin CHB Y SW PUL! 5Vр-р 30 REC mode TRIG

3 CN2-3 pin CHARACTER VIDEO DIAG mode 900mVp-p ■ TP851 680mVp-p DIAG mode 3 ■ IC560-4 pin AFM PILOT 5Vp-p REC mode ☑ IC561-4 pin AFM PILOT 5Vp-p REC mode ..Record the 100 % color bars signal. ..Play back the color bars signal portion of the alignment tape CR5-1B PS.

■ TP6/SS-46P CHA C SW PULSE 5Vp-p CHB C SW PUL: 5Vp-p

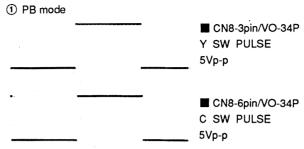
Location of the Printed Circuit Boards

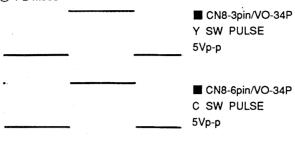


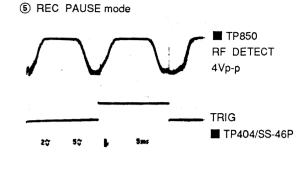


CN2-5 pin

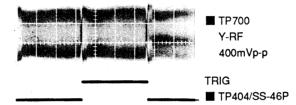
CN2-6 pin



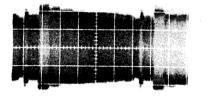




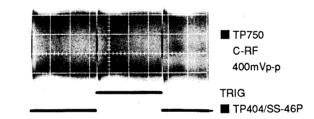




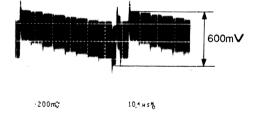




#### 3 PB mode



#### ① IC801-12 pin DEMOD OUTPUT PB mode

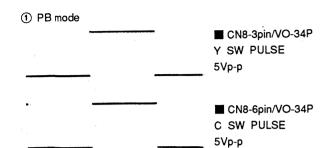


# $\textcircled{ \blacksquare TP800 PB VIDEO 1Vp-p PB mode } \\ \bullet 1 & 0.32 & 0.7 \\ \hline \end{tabular}$



8 IC801-40 pin 700mVp-p PB mode

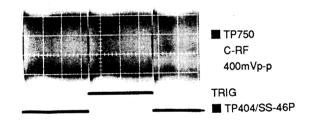




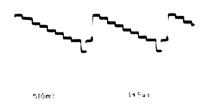
#### ② PB mode



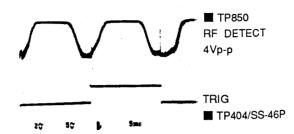
#### 3 PB mode



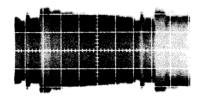
#### ④ ■ TP800 PB VIDEO 1Vp-p PB mode



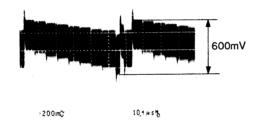
5 REC PAUSE mode



6 IC801-48 pin PB RF 150mVp-p PB mode



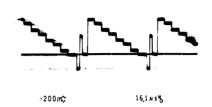
① IC801-12 pin DEMOD OUTPUT PB mode



IC801-40 pin 700mVp-p PB mode



(9) IC801-35 pin 750mVp-p PB mode





1 IC801-5 pin CLAMP PULSE 2Vp-p PB mode

•		
,	,	

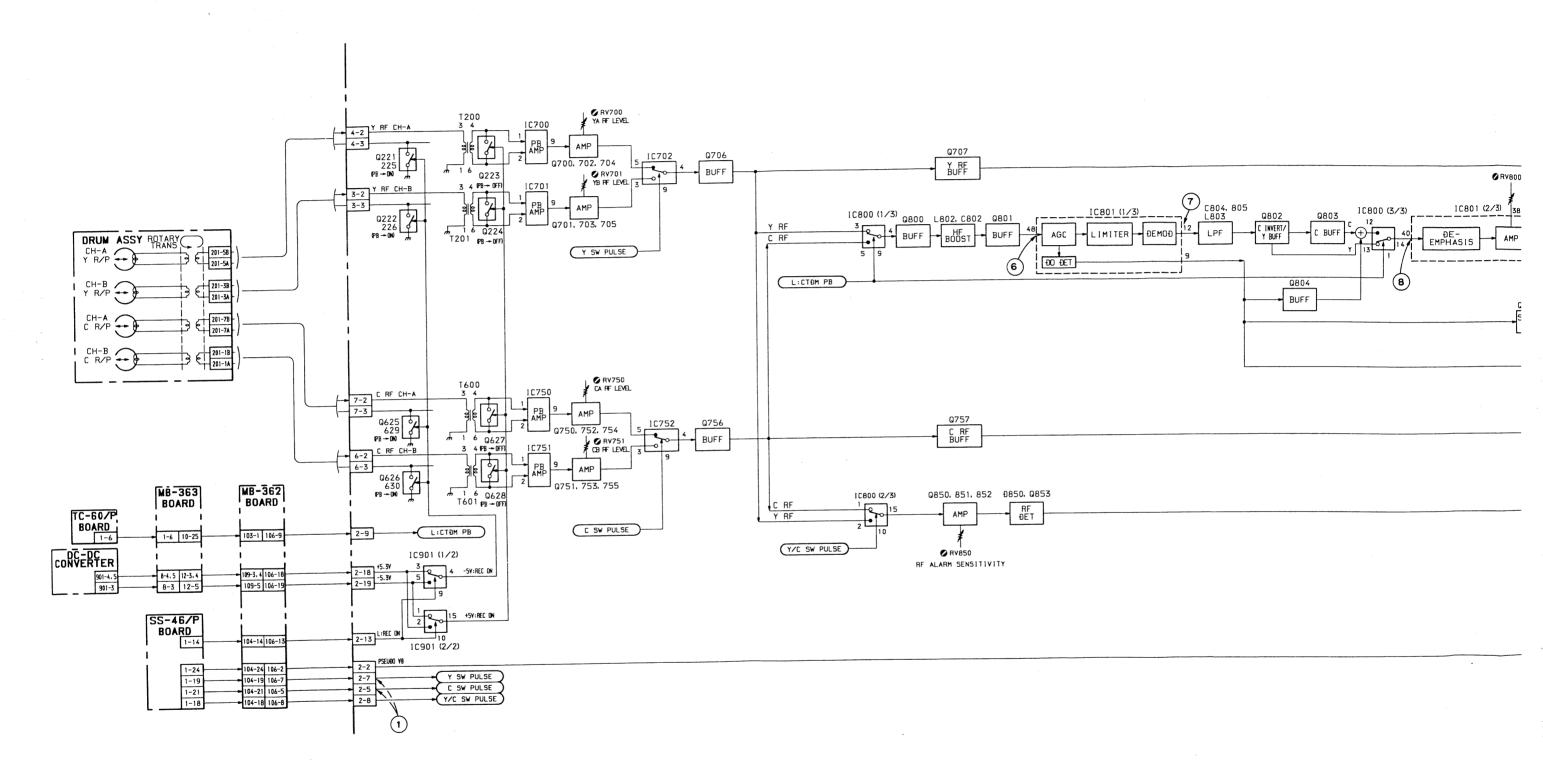
12 IC801-6 pin 5.5Vp-p PB mode



REC mode......Record the 100 % color bars signal.

PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

VIDEO (2/2) BLOCK DIAGRAM Video PB RF Detect

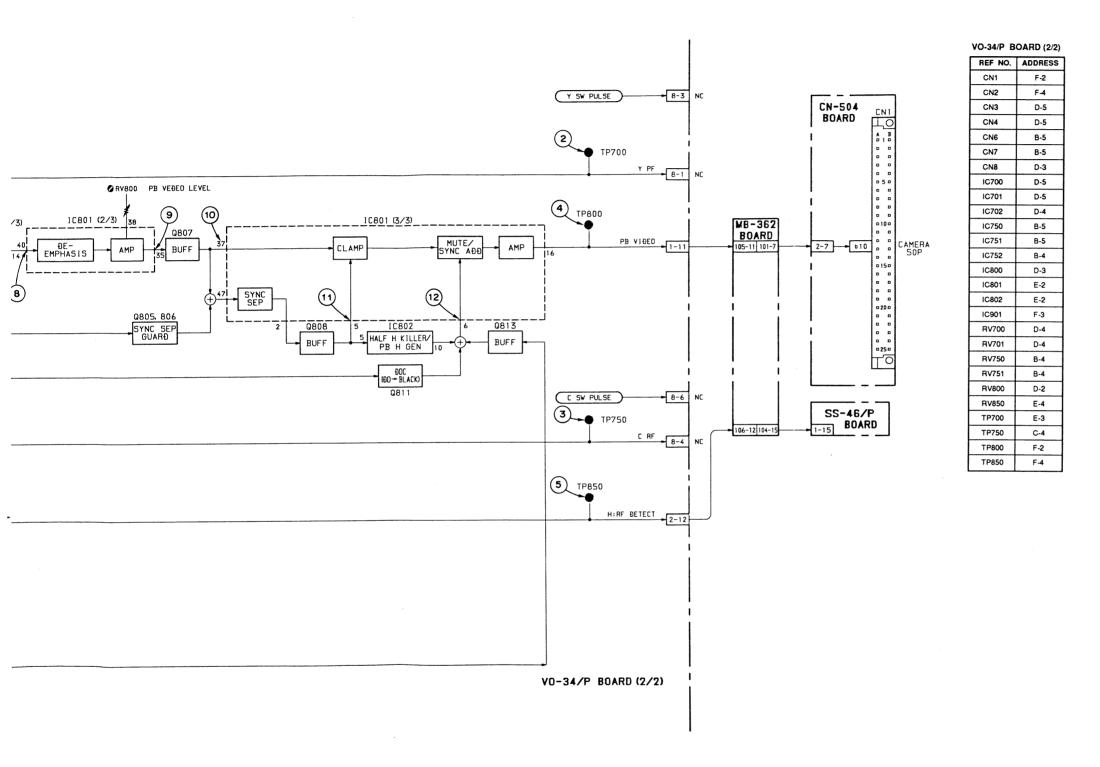


10-5

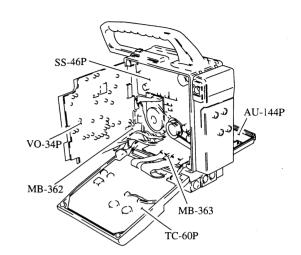
10-5

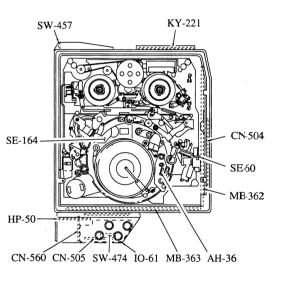
C

D



#### **Location of the Printed Circuit Boards**





VO-34/P BOARD.....11-2 PAGE

VIDEO (2/2) BLOCK DIAGRAM

PVV-1 (J) : #10001-PVV-1 (UC) : #10001-PVV-1P (EK) : #10001-

10-5

10-5

#### AUDIO (1/2) BLOCK DIAGRAM Audio REC/PB

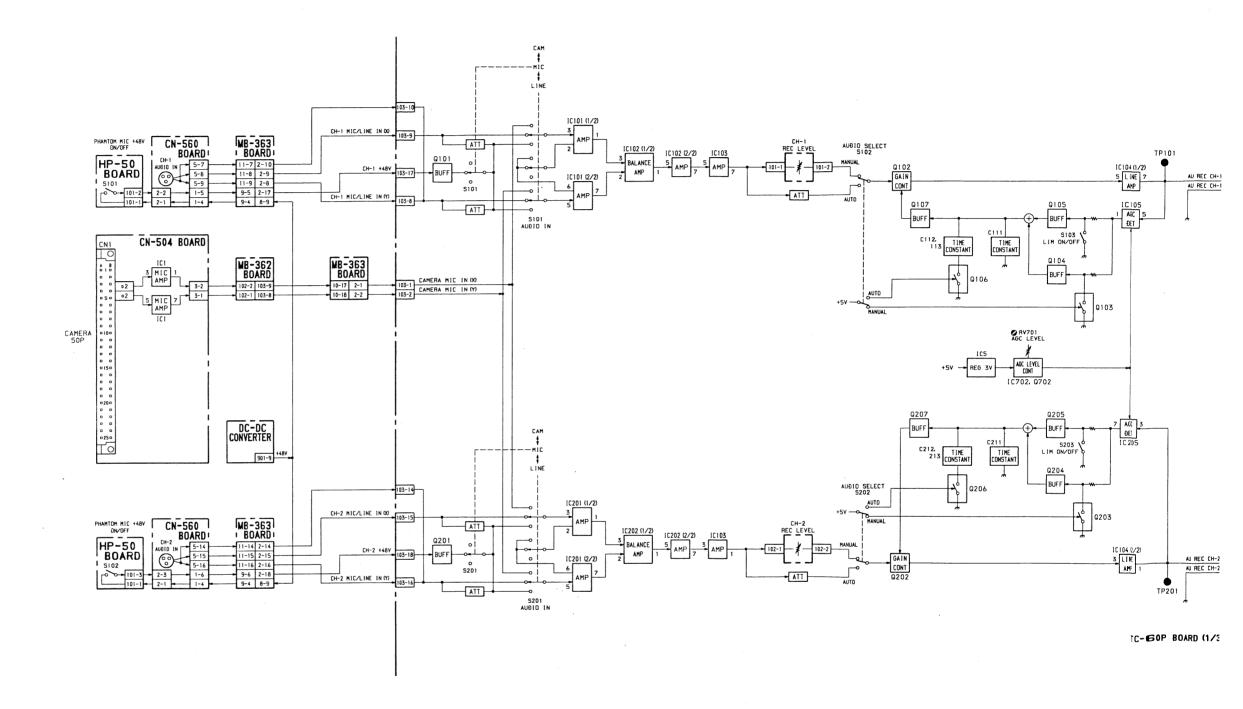
Δ	11_1	44P	ROA	RD

TC-60P BOARD (1/3)

REF NO.	ADDRESS		REF NO.	ADDRESS
CN1	A-2		CN101	C-4 (B)
CN2	G-2	1	CN102	B-4 (B)
CN4	B-1	]	CN103	B-7 (B)
CN5	G-1		IC5	F-3
CN6	D-1	1	IC101	B-6 (B)
CV131	F-1	1	IC102	B-6 (B)
CV231	F-1		IC103	B-5 (B)
IC1	G-2	1	IC104	B-4 (B)
IC2	C-2	1	IC105	B-5 (B)
IC111	F-2		IC201	B-6 (B)
IC112	F-2	]	IC202	A-6 (B)
IC301	D-1	]	IC205	A-5 (B)
IC302	C-1		IC702	E-5 (B)
IC303	B-1	1	RV701	E-5 (B)
IC501	A-2		TP101	C-4 (B)
IC502	A-2		TP201	B-4 (B)
IC503	B-2	1		

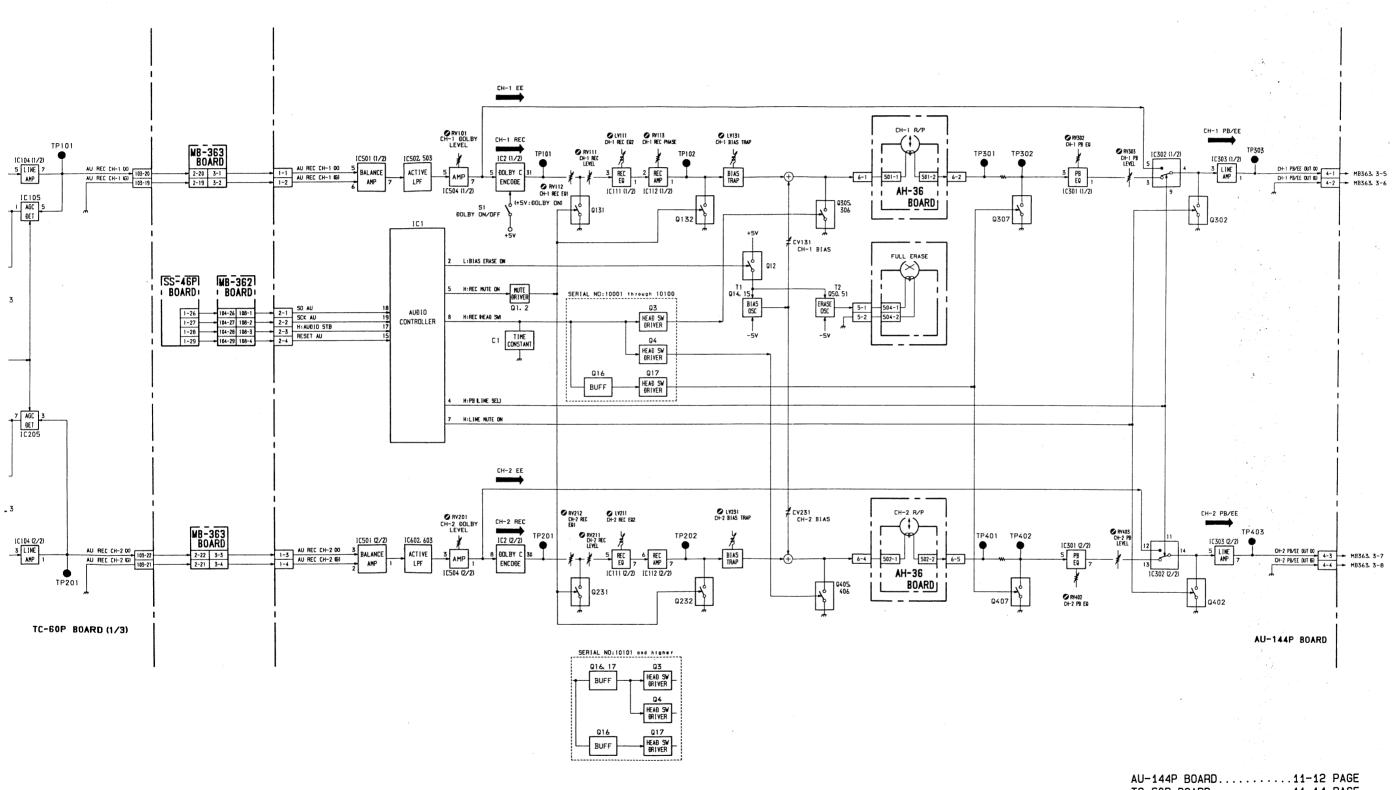
\*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

IC504 A-2 IC602 A-2 IC603 A-2 LV111 F-2 LV131 F-1 LV211 G-2 LV231 F-1 RV101 B-2 RV111 F-2 RV112 F-2 RV113 F-2 RV201 B-2 RV211 F-2 RV212 G-2 RV302 C-1 C-1 RV303 C-1 RV402 RV403 C-1 TP101 E-2 TP102 F-2 F-2 TP201 F-2 TP202 D-1 TP301 D-1 TP302 A-2 TP303 D-1 TP401 D-1 TP402 TP403 A-1



10-6

10-6

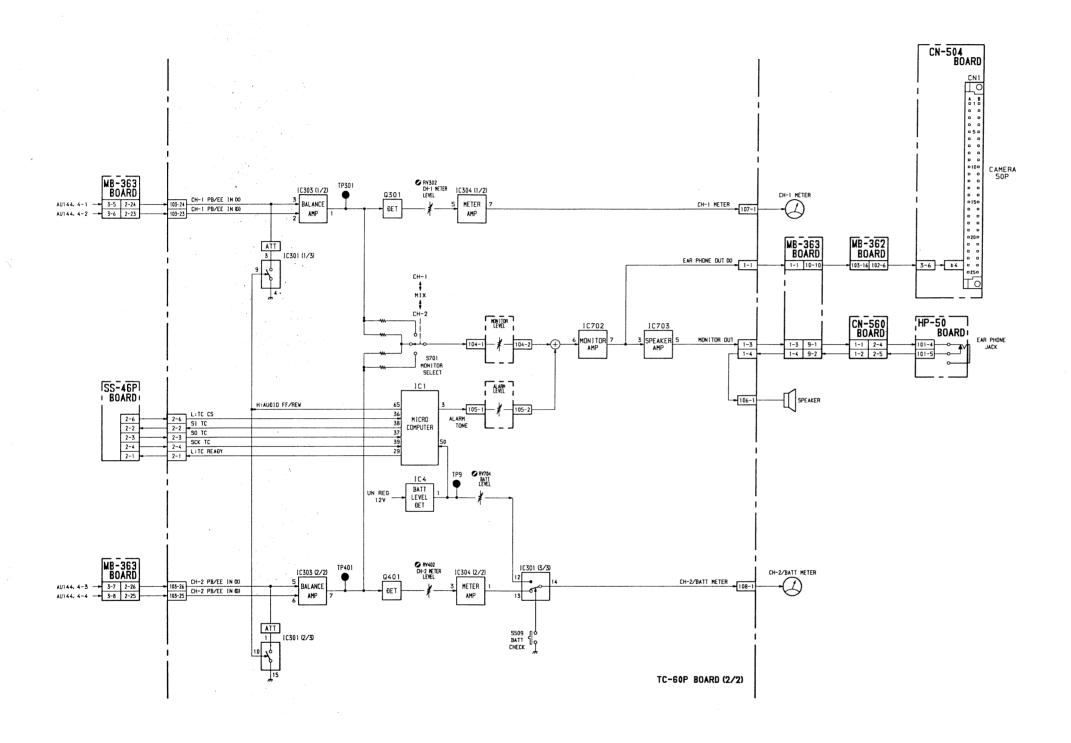


TC-60P BOARD......11-14 PAGE

AUDIO (1/2) BLOCK DIAGRAM

10-6 10-6

#### AUDIO (2/2) BLOCK DIAGRAM Audio Meter/Monitor AMP



TC-60P BOARD......11-14 PAGE

AUDIO (2/2) BLOCK DIAGRAM

10-7

11-7

TC-60P BOARD (2/3) REF NO. ADDRESS

D-7 (B)

E-7 (B)

B-7 (B)

G-4 (B)

G-3 (B)

C-1 (B)

B-1 (B)

F-3 (B)

A-3 (B)

B-2 (B)

E-5 (B)

E-5 (B)

C-1

B-1

A-1

F-3 (B)

A-3 (B) TP401 A-3 (B)

CN1

CN2

CN103

CN104

CN105 CN106

CN107

CN108

IC1

IC4

IC301 IC303

IC304

IC702

IC703

RV302

RV402

RV704

TP9

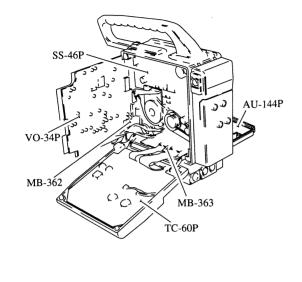
TP301

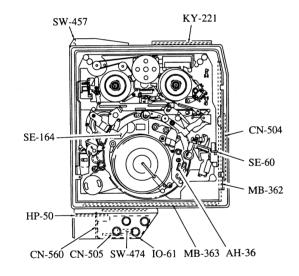
#### **Location of the Printed Circuit Boards**

.RD (2/3) ADDRESS D-7 (B) E-7 (B) B-7 (B) G-4 (B) G-4 (B) G-4 (B)
G-3 (B)
C-1 (B)
B-1 (B)
F-4
F-3 (B)
B-1 A-3 (B) E-5 (B)

E-5 (B) C-1 B-1 A-1

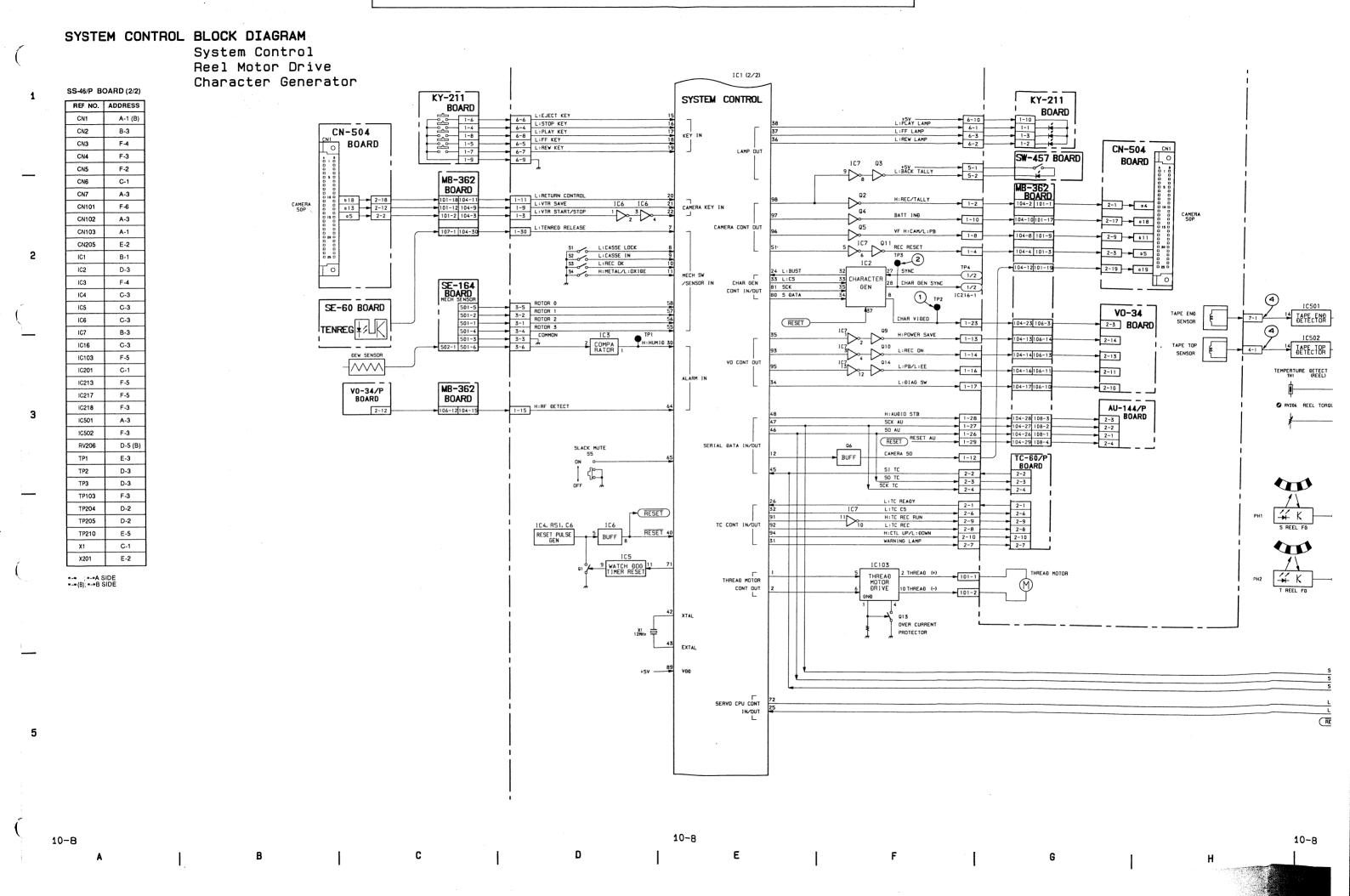
F-3 (B) A-3 (B) A-3 (B)



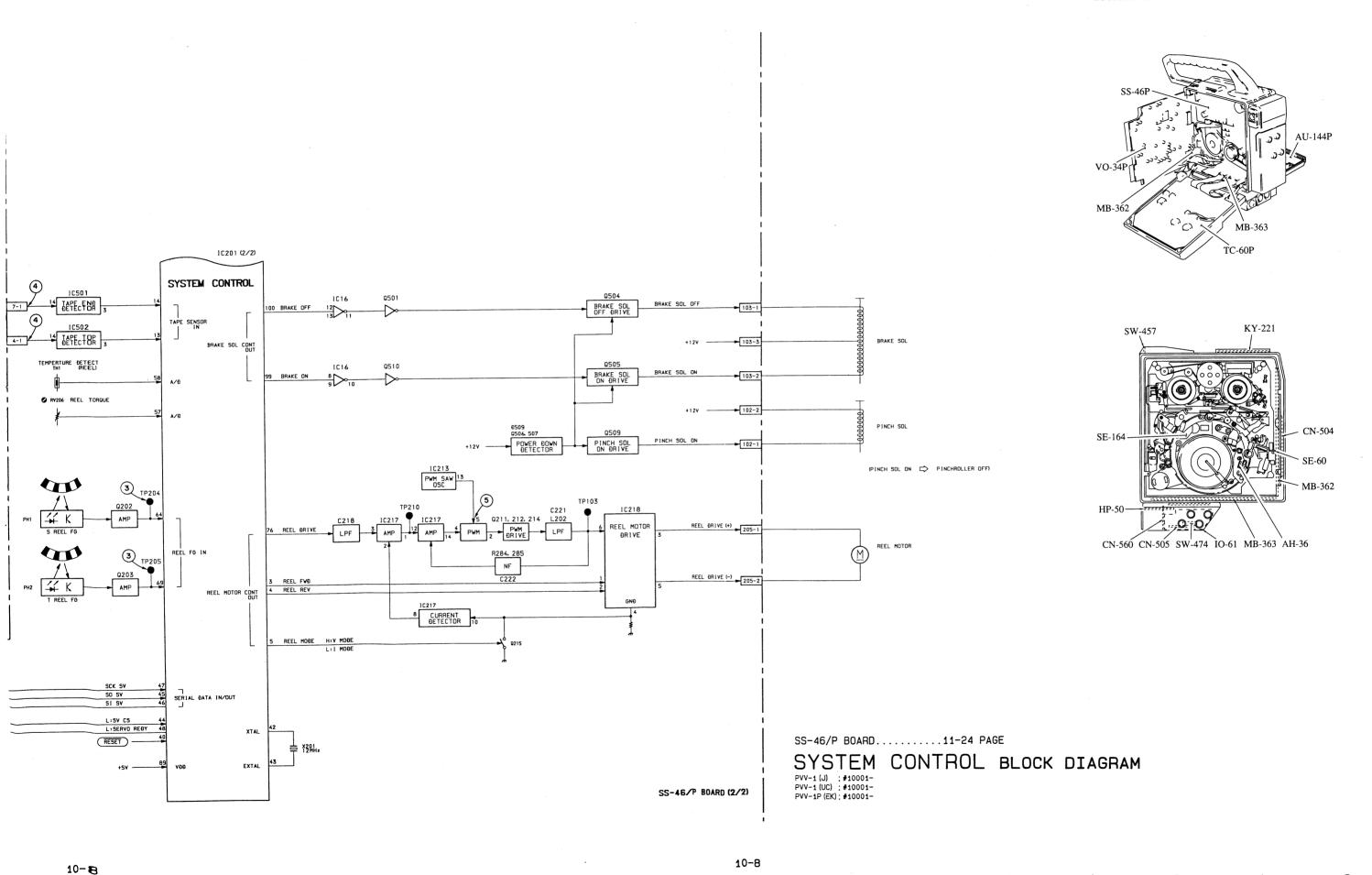


10-7

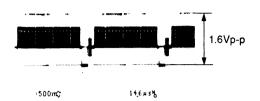
10-7



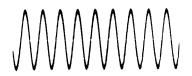
#### **Location of the Printed Circuit Boards**



① ■ TP2 CHAR VIDEO DIAG mode



4 CN4-1 pin/CN7-1 pin 180mVp-p PB mode



⑤ IC213-5,7,9 PWM SAW 1.5Vp-p

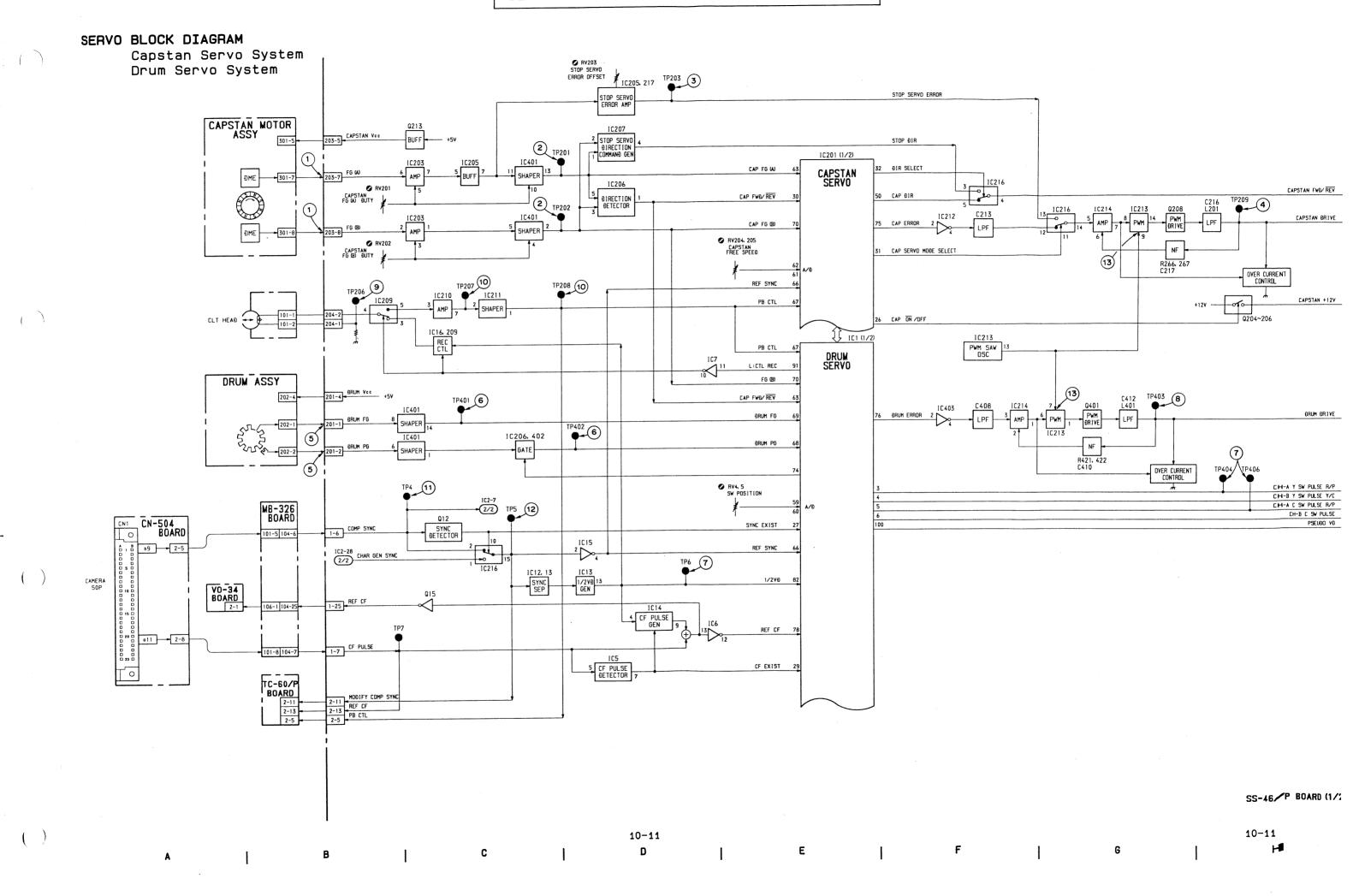
② ■ TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode



③ ■ TP204 S REEL FG 5.3Vp-p FF/REW mode ■ TP205 T REEL FG 5.3Vp-p FF/REW mode

# SERVO BLOCK DIAGRAM

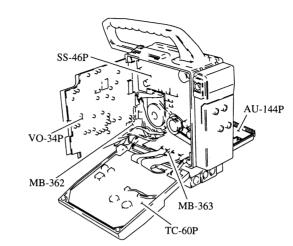
① REC mode		® ■ TP403 DRUM DRIVE 6.0Vdc REC mode
<b>~~~</b>	CN203-7 pin CAP FG A 70mVp-p	
$\sim\sim$	CN203-8 pin CAP FG B 70mVp-p	GND
② REC mode	■ TP201 CAP FG A 5Vp-p	③ ■ TP206 REC CTL 40mVp-p REC mode
	■ TP202 CAP FG B 5Vp-p	
③ ■ TP203 CAP STOP SERVO		10 PB mode
		■ TP207 PB CTL 1.8Vp-p ■ TP208 PB CTL 5Vp-p
	REC mode	① ■ TP4 COMP SYNC 5Vp-p REC mode
	<b>←</b> GND	,
	CN201-1 pin DRUM FG 540mVp-p CN201-2 pin DRUM PG 400mVp-p	② ■ TP5 REF SYNC 5Vp-p REC mode
REC mode		(1) IC213-5,7,9 PWM SAW 1.5Vp-p
	■ TP401 DRUM FG 4Vp-p ■ TP402 DRUM PG 5.3Vp-p	
→ 40ms → 7		
	TRIG  ■ TP6  1/2VD 5.5Vp-p  ■ TP404  CHA Y SW PULSE  5Vp-p  ■ TP406  CHA C SW PULSE  5Vp-p	



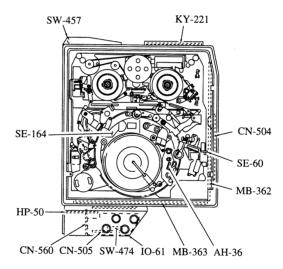
#### SS-46/P BOARD (1/2)

REF NO. ADDRESS CN1 A-1 (B)

	/\ \\D/
CN2	B-3
CN201	E-5
CN202	F-6
CN203	D-5
CN204	A-4
IC1	B-1
IC5	C-3
IC6	C-3
IC7	B-3
IC12	C-4
IC13	D-4
IC14	D-4
IC15	C-1
IC16	C-3
IC201	C-1
IC203	C-5
IC205	D-5
IC206	E-4
IC207	F-4
IC207	B-3
IC210	B-3
IC210	B-3 B-3
IC211	
IC212	E-2
	F-5
IC214	F-5
IC216	F-4
IC217	F-5
IC401	E-4
IC402	D-3
IC403	B-2
RV4	C-1
RV5	C-1
RV201	D-4
RV202	D-4
RV203	E-4
RV204	C-1
RV205	C-2
TP4	A-1
TP5	D-2
TP6	D-4
TP7	A-2
TP201	E-4
TP202	D-4
TP203	E-4
TP206	A-4
TP207	C-4
TP208	C-4
TP209	E-5
TP401	E-3
TP402	E-3
TP403	F-5
TP404	A-3
TP406	B-3
1P406	B-3



**Location of the Printed Circuit Boards** 



SS-46/P BOARD......11-24 PAGE

CAPSTAN MOTOR

SERVO BLOCK DIAGRAM

PVV-1 (J) ; #10001-PVV-1 (UC) ; #10001-PVV-1P (EK) ; #10001-

MB-362 BOARD

VO-34 BOARD

2-8 2-5 2-6

SS-46/P BOARD (1/2)

CAPSTAN FWEZ REV

CAPSTAN DRIVE

CH-B Y SW PULSE Y/C

CH-A C SW PULSE R/P CH-B C SW PULSE

0204~206

10-11

10-11

# TIME CODE BLOCK DIAGRAM Time Code REC/PB LCD Display Battery Level Detect

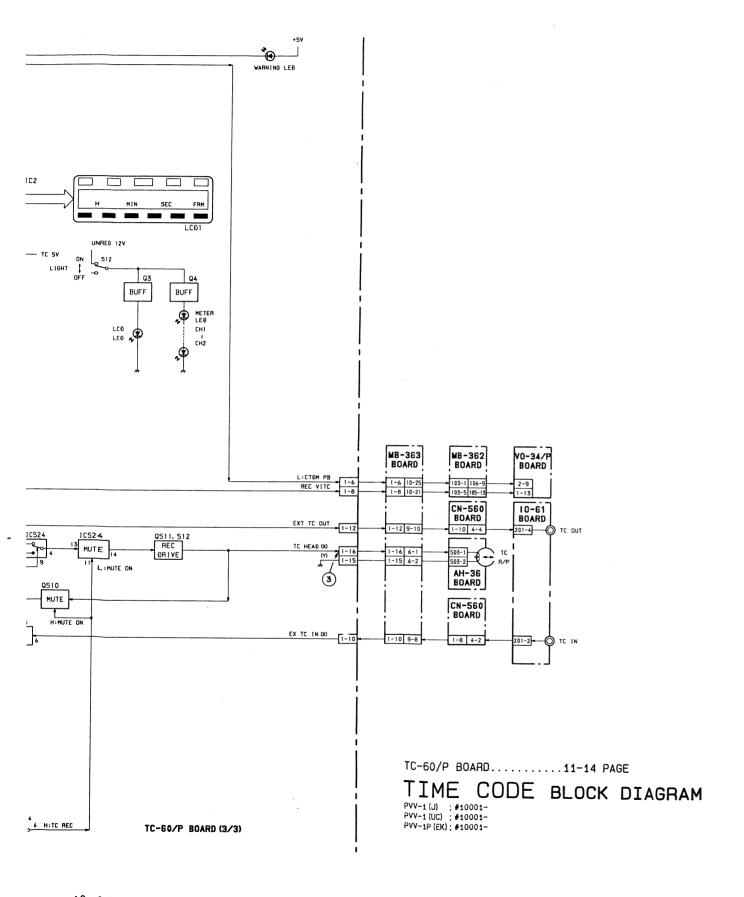
REF NO.	ADDRESS
CN1	D-7 (B)
CN2	E-7 (B)
CN103	B-7 (B)
IC1	F-4
IC2	F-1
IC3	G-5
IC4	F-3 (B)
IC5	F-3
IC6	E-4
IC500	C-5
IC503	D-4
IC505	D-4
IC506	D-5
IC507	D-6
IC508	C-5
IC509	G-6
IC510	E-5
IC511	F-6
IC512	F-7 (B)
IC513	F-7
IC514	E-6
IC515	D-1
IC516	E-4
IC517	D-4
IC519	E-2 (B)
IC520	G-2
IC520	<b></b>
IC521	D-5 (B) F-6
IC523	
IC523	E-7 (B)
	D-5
IC525	E-7 (B)
IC526	D-6 (B)
IC527	D-1
IC528	D-7
IC529	G-6
RV700	F-3 (B)
TP5	F-6 (B)
TP7	C-4 (B)
TP8	G-5 (B)
TP9	F-3 (B)
X1	D-1
X2	D-4
Х3	F-2
X504	F-4

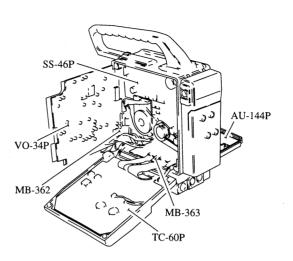
\*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

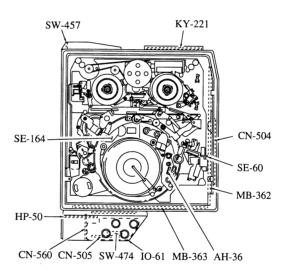
46/P ARD	-7_L:WARNING						
2-6 2-2 2-3 2-3	6 L:CS 51 TC 50 TC 5 SC TC 1 L:TC REABY	3 3 3 3 2	C1	REG 3V REG 3V	$\rightarrow$		
	513 CTDM 514 D1A6 0 514 PEGEN ON 0 515 (2/2)	1C514 EXT LOCK 5	PC3 COMPUTER PES   5 H: AUBIO FF/REW   75   8 ALARH TONE   75   80   905	BAIT LEVEL H: AUDIO FF/REV ALARM TONE	ALARM STATUS 6/	36~41 A~F	IC2
	0F/ NDF	4 4 H:SW INH1 2	PH0	→ BATT +5V			DRIVER  Vec 51 TC 5V
	13 IC507 12 11 9 IC507	1) TPB COMP SYNC 5	P64 VIIC INSERT ICS/	ADDRESS BUS 3/	ICD DATA (00~83) 4/ IC520 TIME CODE MOR	ĐẠO-ĐẠ	LIGHT \$ OFF
	, and the second		PEZ PB0~PB7 19~26  RESET 4 H: PB  34 10 35 X504 16MHz	DATA BUS 8,  CONTROL BUS 4,	₩ 800-867	0WR V 00 35.73 TC 5V LCD 0N 52~54 VLC1~3  L:STBY 34 CLR  H:STBY 35 RESET	
2-5 2-5	MOBFY COMP SYNC	1 IC529 2 4			56 GCS1 SYNC SEP  28 C DIR  12 29 CTL1  13 0 14 26 FL01		
	1C511 4 MM 6	OF/ NOF 16 RESET 3 ADVANCE 5 SHIFT 4	S2 TIME CODE MODULE  RESET CONTROLLER  ADVANCE SHFT  AS2 SVIA-SVIA SVIB-SVIA	CONTROL BUS 5, BATA BUS 6, (80~87)	B-16 B0-B7	VITC VIO 59 IC514  GEN 3 2	
	U-BIT	43	DSP V90 58 TC 5V	31.4685KHz X2 IC517 10 11 1/2 12	X3 = 53 CK0 47 He00 5 ICS10 46 Me1 COUNTER	LTCD 60 2 10 15 1C 522	1C521 6 AMP 1 +SV 3 C524 11
	81SPLAY	2506	85HD GEN. SET	5 INHI VCO PLL PHASE 14 COMP 3 TO COMP 15	43 FRM1 44 FRMO 63 LSHO	TC TC IN 65 14 15 15 12 15 15 15 15 15 15 15 15 15 15 15 15 15	10523 0510 PB AMP 3 MUTE
	FREE RUN  ON  S15 (1/2)  REGEN   OFF    OFF    OFF   OFF   OFF   OFF    OFF   OFF   OFF   OFF	- EXT LOCK   EXT LOCK   CF LOCK   DETECT   19	CF LK STOP	1C516 <sub>2</sub>	62 VCEI COUNTER LTC GEN  7 STOP 25 RESET 21 STBY	11 12	1C522 1C525 H: MUTE ON
103-1 103-5	12 +5V	L:STBY H:STBY	24 10 25 X1 12MHz	PLL INHI 5 ICS17	STBY	R85Y 69	
	REG BACK UP C508 1C508 0504~506 1C512 1C51	TC 5V H:PB				H:PB	
103-4	REGBATT 5V						1C514 H:TC REC

10-12 A | B | C | D | E | F | G | H |

#### **Location of the Printed Circuit Boards**







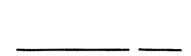
10-12

10-12

① ■ TP8 COMP SYNC 5.5Vp-p REC mode

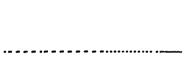


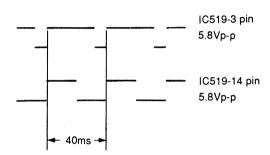
4 IC519-4 pin 6Vp-p REC mode



② ■TP5 PB LTC 5Vp-p PB mode

⑤ REC mode





3 CN1-16 pin REC LTC 16Vp-p REC mode



# SECTION 11 SCHEMATIC DIAGRAM AND BOARD LAYOUT

	Board	Function	Page
A	AU-144P	Audio REC/PB	11-12
С	CN-504	Mic Amp. Camera 50P Connector	
	CN-505	DC Input Power/Breaker Relay	
	CN-560	Audio XLR Connector	11-22
D	DUS-489	(Refer to AU-144P Board)	
	DUS-496	(Refer to SS-46P Board)	
	DUS-505	(Refer to SS-46P Board)	
	DUS-852	(Refer to SS-46P Board)	
H	HP-50	Earphone, Phamtom ON/OFF Switch	11-36
I	10-61	BNC Connector	11-36
K	KY-211	Function Key	11-34
М	MB-362	Mother Board	11-30
	MB-363	Mother Board	11-32
S	SE-60	Tension Regulator Sensor	
	SE-164	Mechanical Sensor, DEW Sensor Relay	11-34
	SS-46P	Servo System, System Control	
	SW-457	Backtally Switch	11-34
	SW-474	Breaker	11-36
т	TC-60P	Audio Line/Meter Amp, Time Code	11-14
٧	V0-34P	Video REC/PB	11-2

回路図内において, REF. NO の近傍に下記記号が記載されていますが, これは生産時の部品データである。

In the schematic diagrams, the following marks are described near by reference number. These are parts data at factory.

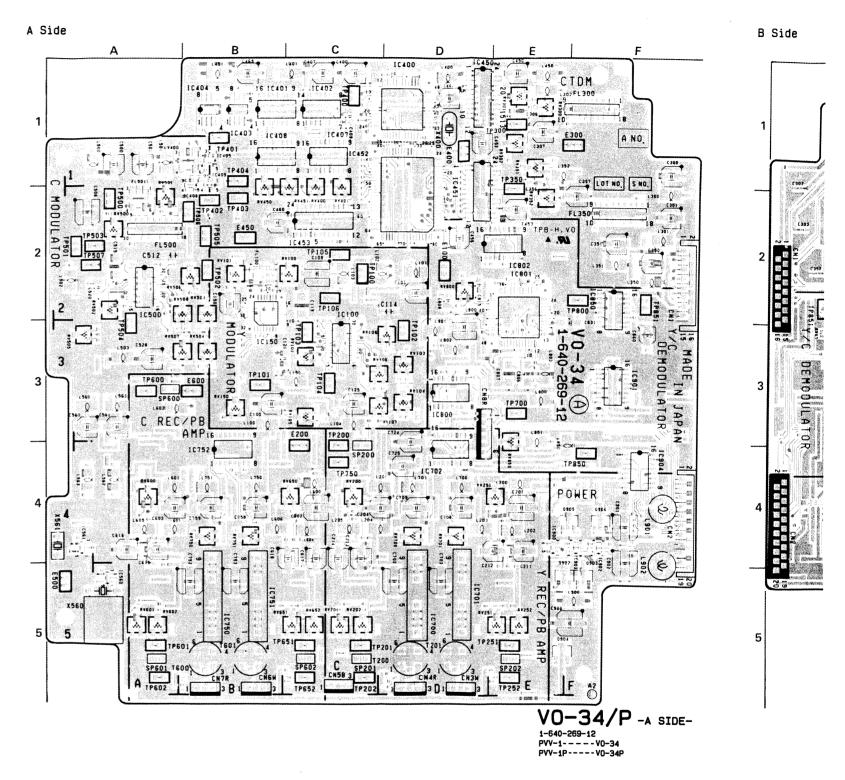
CAPACIT	OR (C)	RESISTO	R (R)
		VARIABL	LE RESISTOR (RV)
			1
AL	ELECTROLYTIC	RC	CARBON
AS		RD	
TA	TANTALUM	RF	FUSE
CA	}	RN	METAL
CC		RS	METAL
CCS	CERAMIC	RW	WIERWOUND
CM			
CS			
MPS			
PP	MANTAR		
PS	MYLAR		
PT			
MD	DIPPED MICA		
MS	MICA		

VO-34P BOARD

S/N 10001 through 10100

Video REC/PB

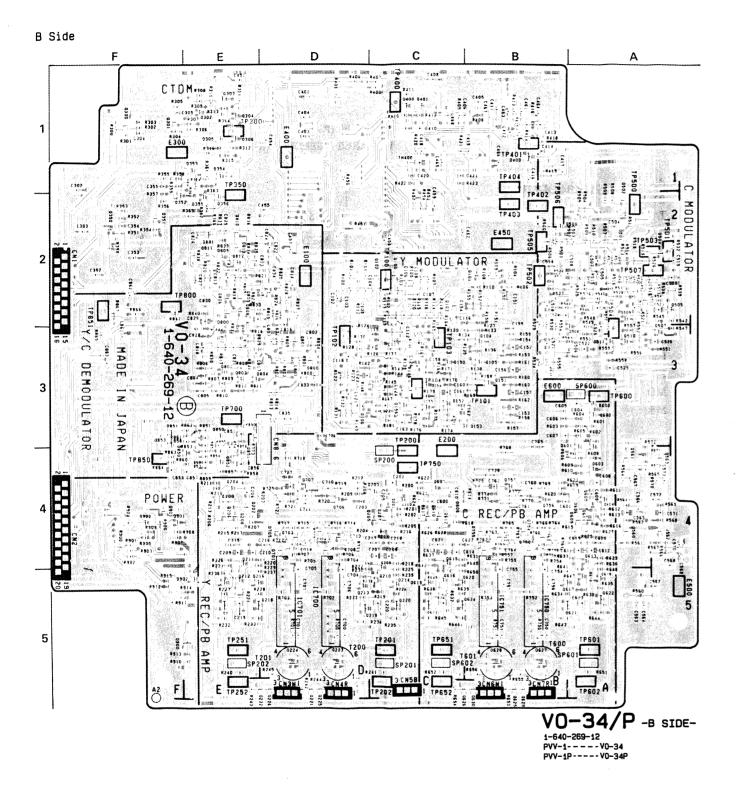
VO 04/5									
VO-34/F	P (1-640-269-12)		-						
CN1	F-2	LV400	A-1	Q506	A-3 (B)	Q809	E-2 (B)	SP202	E-5
CN2	F-4			Q507	A-3 (B)	Q810	E-2 (B)	SP600	A-3
CN3	D-5	Q100	C-2 (B)	Q508	A-3 (B)	Q811	E-2 (B)	SP601	A-5
CN4	D-5	Q101	B-2 (B)	Q509	A-2 (B)	Q812	E-2 (B)	SP602	C-5
CN5	C-5	Q102	C-2 (B)	Q510	A-3 (B)	Q813	E-2 (B)		
CN6	B-5	Q103	C-2 (B)	Q511	A-3 (B)	Q850	E-3 (B)	SS200	C-4
CN7	B-5	Q104	B-3 (B)	Q560	A-4 (B)	Q851	E-4 (B)	SS201	C-5
CN8	D-3	Q105	B-3 (B)	Q561	A-4 (B)	Q852	E-4 (B)	SS202	E-5
00		Q106	D-3 (B)	Q562	A-4 (B)	Q853	F-3 (B)	SS600	A-3
D400	B-1 (B)	Q107	C-3 (B)	Q563	A-4 (B)	Q900	F-4 (B)	SS601	A-5
D800	E-2 (B)	Q150	C-3 (B)	Q600	A-3 (B)	Q901	F-4 (B)	SS602	C-5
D801	E-2 (B)	Q151	B-3 (B)	Q601	B-3 (B)	Q902	E-5		
D850	F-4 (B)	Q152	C-3 (B)	Q602	A-3 (B)	Q903	F-4	TH400	C-1 (B)
D851	F-3 (B)	Q153	B-3 (B)	Q603	A-4 (B)	Q904	E-5		` ,
D900	F-5 (B)	Q154	C-3 (B)	Q604	A-4 (B)	Q905	F-4	TP100	C-2
D901	F-4 (B)	Q155	C-3 (B)	Q605	A-4 (B)	Q906	F-4	TP101	B-3
D902	F-5 (B)	Q156	C-3 (B)	Q606	A-4 (B)			TP102	D-3
D302	1 3 (5)	Q200	C-4 (B)	Q607	C-4 (B)	RV100	C-2	TP103	C-3
E100	D-2	Q201	C-4 (B)	Q608	C-4 (B)	RV101	B-2	TP104	C-3
E200	C-4	Q202	E-4 (B)	Q609	A-4 (B)	RV102	C-3	TP105	
E300	F-1	Q203	C-4 (B)	Q610	C-4 (B)	RV103	D-3	TP106	C-2
E400	D-1	Q204	E-4 (B)	Q611	A-4 (B)	RV104	D-3	TP200	C-3
E450	B-2	Q205	C-4 (B)	Q612	C-4 (B)	RV105	C-3	TP201	D-5
E500	A-5	Q206	E-4 (B)	Q613	A-4 (B)	RV106	C-3	TP202	C-5
E600	B-3	Q207	C-4 (B)	Q614	A-5 (B)	RV107		TP251	D-5
E000	D-3	Q208		Q615	C-4 (B)	RV107	C-3	TP252	E-5
EL 400	B-2	Q209	E-4 (B)	Q616	C-5 (B)	RV150	B-3	TP300	E-1
FL100	6-2 F-1		C-4 (B)	Q617	B-5 (B)	RV200	C-4	TP350	E-1
FL300		Q210	C-5 (B)	Q618	A-5 (B)	RV200	C-5	TP400	C-1
FL350	F-2	Q211	E-4 (B)			RV201		TP401	B-1
FL500	A-2	Q212	E-5 (B)	Q619	C-5 (B)	RV250	D-4	TP402	B-2
FL501	A-1	Q213	D-5 (B)	Q620	B-5 (B)	RV250	D-4 D-5	TP402	B-2
10400	0.0	Q214	C-5 (B)	Q621	A-5 (B)	RV251	E-5	TP403	B-2 B-1
IC100	C-2	Q215	E-5 (B)	Q622	A-5 (B)			TP500	A-2
IC150	B-3	Q216	E-5 (B)	Q623	C-5 (B)	RV300	E-1	TP500	A-2 A-2
IC400	D-1	Q217	E-5 (B)	Q624	B-5 (B)	RV301	E-1 E-1	TP502	B-2
IC401	B-1	Q218	E-5 (B)	Q625	B-5 (B)	RV302		TP502	
IC402	C-1	Q219	D-5 (B)	Q626	C-5 (B)	RV351 RV352	E-1 E-2	TP503	A-2 A-3
IC403	B-1	Q220	C-5 (B)	Q627	B-5 (B)		C-2	TP504	B-2
IC404	B-1	Q221	D-5 (B)	Q628	B-5 (B)	RV400 RV401	C-2	TP506	B-2
IC405	B-1	Q222	E-5 (B)	Q629 Q630	B-5 (B)	RV450	B-2	TP507	A-2
IC406	B-2	Q223 Q224	D-5 (B)	Q700	B-5 (B)	RV450	C-2	TP600	A-3
IC407	C-1		D-5 (B)	Q700	D-4 (B)	RV500	A-2	TP601	A-5
IC408	B-1	Q225	D-5 (B)	Q701	D-4 (B)	RV500	A-1	TP602	A-5
IC409	B-1	Q226 Q300	D-5 (B) F-1 (B)	Q702	D-4 (B) D-4 (B)	RV502	A-2	TP651	C-5
IC450	D-1			Q703	D-4 (B)	RV502	B-2	TP652	C-5
IC451	D-2	Q301	F-1 (B)	Q704 Q705		RV503	B-3	TP700	E-3
IC452	C-1	Q302	E-1 (B)		D-4 (B)	RV505		TP750	C-4
IC453	C-2	Q303	E-1 (B)	Q706	D-4 (B)	RV505	A-3 A-2	TP800	F-2
IC500	A-2	Q304	E-1 (B)	Q707	D-4 (B)			TP850	
IC560	A-5	Q305	E-1 (B)	Q750	B-4 (B)	RV507 RV508	A-3		F-4
IC561	A-4	Q306	E-1 (B)	Q751	B-4 (B)			TP851	F-2
IC700	D-5	Q350	F-2 (B)	Q752		RV600		Tooo	D. C
IC701	D-5	Q351	F-2 (B)	Q753	B-4 (B)	RV601		T200	D-5
IC702	D-4	Q352	F-2 (B)	Q754	B-4 (B)	RV602		T201	D-5
IC750	B-5	Q353	E-1 (B)	Q755	B-4 (B)	RV650	C-4	T600	A-5
IC751	B-5	Q354	E-1 (B)	Q756	B-4 (B)	RV651	B-5	T601	B-5
IC752	B-4	Q355	E-2 (B)	Q757	B-4 (B)		C-5		
IC800	D-3	Q356	E-2 (B)	Q800	D-3 (B)	RV700	D-4	X400	D-1
IC801	E-2	Q400	C-1 (B)	Q801	D-3 (B)	RV701	D-4	X560	A-5
IC802	E-2	Q401	C-1 (B)	Q802	E-3 (B)	RV750	B-4	X561	A-4
IC850	F-2	Q500	A-2 (B)	Q803	E-3 (B)	RV751	B-4		
IC900	E-4	Q501	A-2 (B)	Q804	E-3 (B)	RV800	D-2		
IC901	F-3	Q502	A-1 (B)	Q805	E-2 (B)	RV850	E-4		
IC902	F-4	Q503	A-2 (B)	Q806	E-2 (B)				
IC903	F-4	Q504	A-2 (B)	Q807	D-2 (B)		C-4		
IC904	F-4	Q505	A-2 (B)	Q808	E-2 (B)	SP201	C-5		



NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

### V0-34P (1/5)

① ■ TP100 Y 1Vp-p REC mode



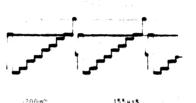


155# cft

② IC100-2 pin 1Vp-p REC mode



③ IC150-17 pin 1Vp-p REC mode

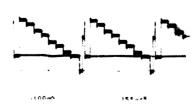




⑤ ■ TP103 100mVp-p REC mode



(6) IC100-5 pin 360mVp-p REC mode



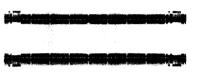
11-2 (a)

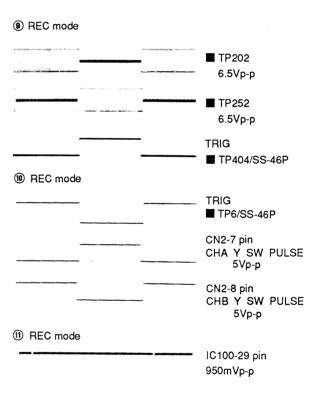
# **⑦** ■ TP102 REC mode

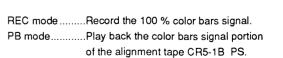


15 Fuch

■ TP200 Y-FM 440mVp-p REC mode







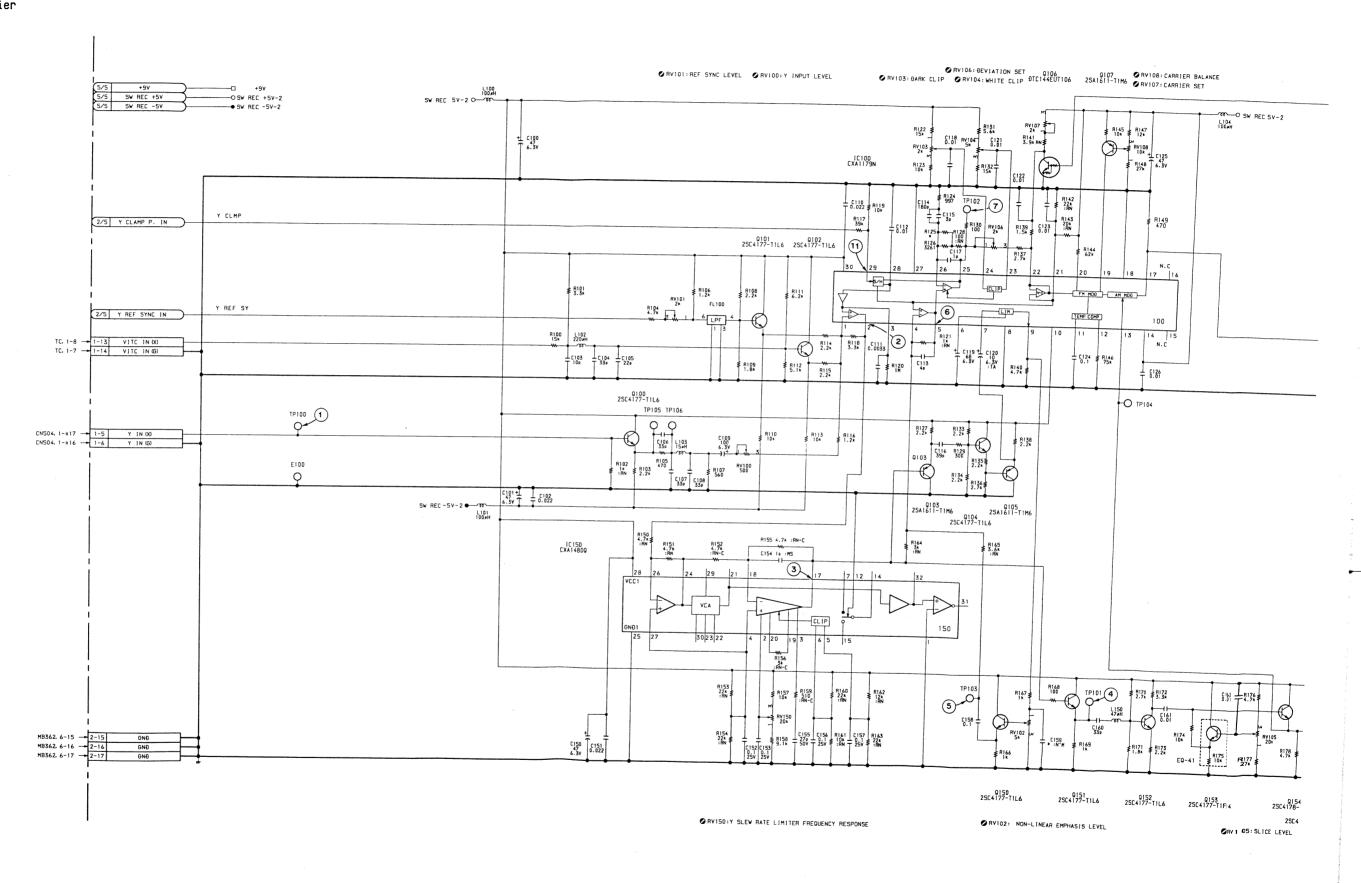
TRIG

■ TP400

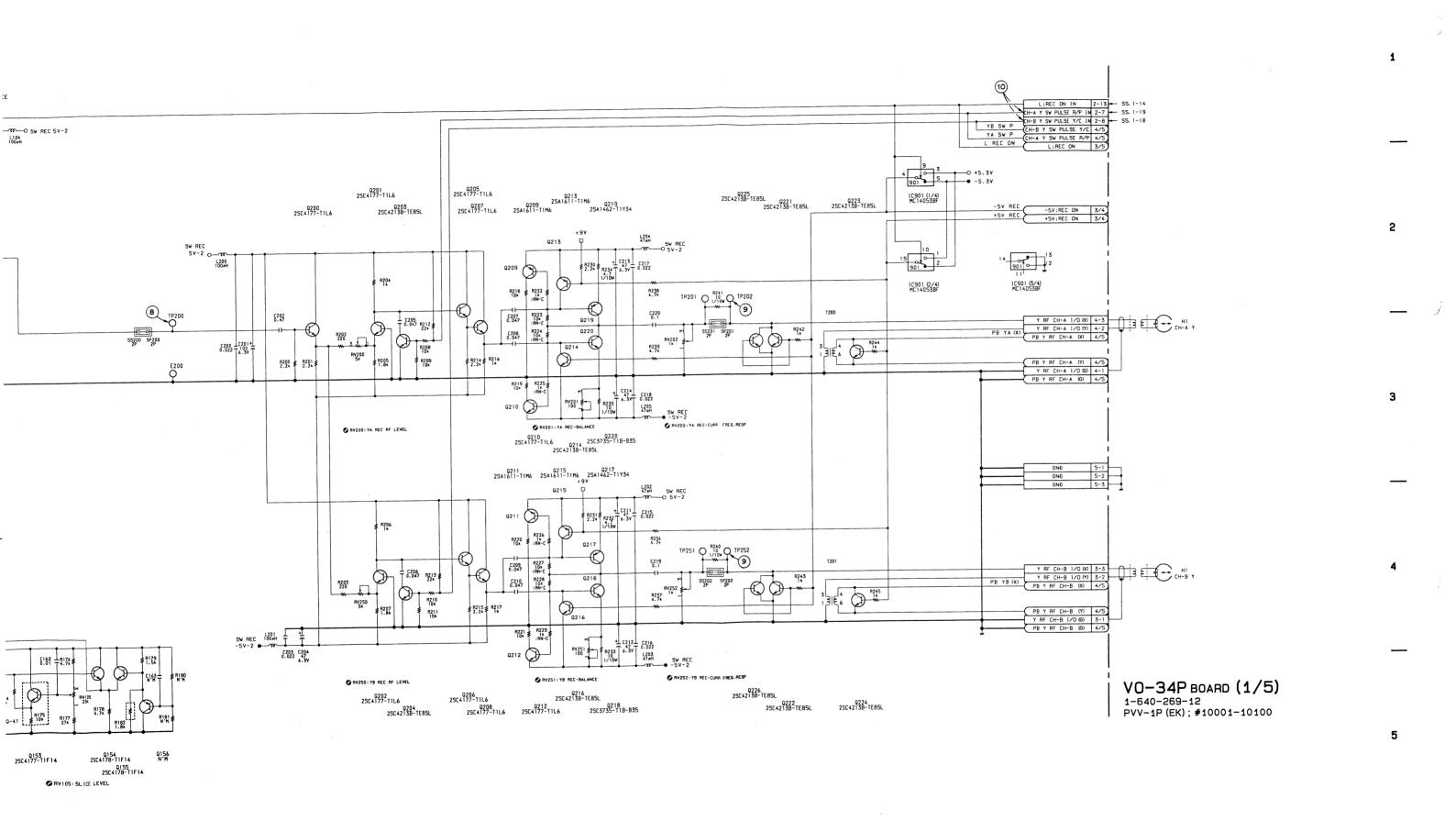
V0-34P BOARD (1/5)

S/N 10001 through 10100

Y Modulator Y REC Amplifier



A B C D E F G H



11-3 (a) 11-3 (a) 0

11-3 (a)

VO-34P BOARD

Video REC/PB

S/N 10101 through 11420

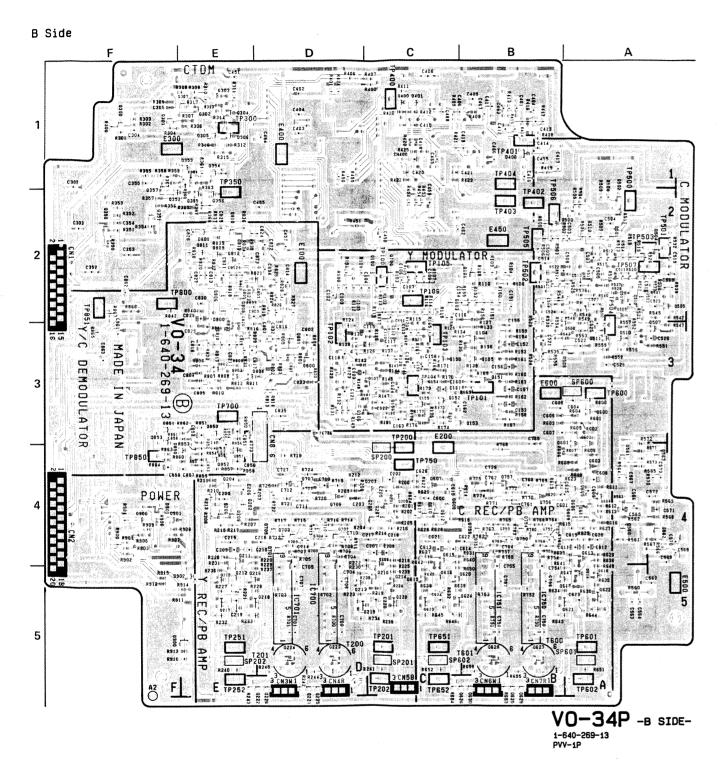
VO-34	P (1-640-269-13	3)						
CN1	F-2	LV400	À-1	Q504	A-2 (B)	Q807 D-2 (B)	SP200	C-4
CN2	F-4			Q505	A-2 (B)	Q808 E-2 (B)	SP201	
CN3	D-5	Q100	C-2 (B)	Q506	B-3 (B)	Q809 E-2 (B)	SP202	
CN4	D-5	Q101	B-2 (B)	Q507	A-3 (B)	Q810 E-2 (B)	SP600	
CN5	C-5	Q102	C-2 (B)	Q508	A-3 (B)	Q811 E-2 (B)	SP601	
CN6	B-5	Q103	C-2 (B)	Q509	A-2 (B)	Q812 E-2 (B)	SP602	
CN7	B-5	Q104	B-3 (B)	Q510	A-3 (B)	Q813 E-2 (B)		
CN8	D-3	Q105	B-3 (B)	Q511	A-3 (B)	Q850 E-3 (B)	SS200	C-4
_		Q106	D-3 (B)	Q560	A-4 (B)	Q851 E-4 (B)	SS201	C-5
D400	B-1 (B)	Q107	C-3 (B)	Q561	A-4 (B)	Q852 E-4 (B)	SS202	
D800	E-2 (B)	Q150	C-3 (B)	Q562	A-4 (B)	Q853 F-3 (B)	SS600	
D801	E-2 (B)	Q151	B-3 (B)	Q563	A-4 (B)	Q900 F-4 (B)	SS601	A-5
D850 D851	F-4 (B) F-3 (B)	Q152 Q153	C-3 (B)	Q600	A-3 (B)	Q901 F-4 (B)	SS602	C-5
D900	F-5 (B)	Q153	B-3 (B) C-3 (B)	Q601 Q602	B-4 (B) A-3 (B)	Q902 E-5 Q903 F-5	TH400	C 4 (B)
D901	F-4 (B)	Q155	C-3 (B)	Q603	A-3 (B) A-4 (B)	Q903 F-5 Q904 E-5	1 11400	C-1 (B)
D902	F-5 (B)	Q156	C-3 (B)	Q604	A-4 (B)	Q905 F-4	TP100	C-2
	- (-)	Q200	C-4 (B)	Q605	A-4 (B)	Q906 F-4	TP101	B-3
E100	D-2	Q201	C-4 (B)	Q606	A-4 (B)		TP102	D-3
E200	C-3	Q202	E-4 (B)	Q607	C-4 (B)	RV100 C-2	TP103	C-3
E300	E-1	Q203	C-4 (B)	Q608	C-4 (B)	RV101 B-2	TP104	C-3
E400	D-1	Q204	E-4 (B)	Q609	A-4 (B)	RV102 C-3	TP105	C-2
E450	B-2	Q205	C-4 (B)	Q610	C-4 (B)	RV103 D-3	TP106	C-2
E500	A-5	Q206	E-4 (B)	Q611	A-4 (B)	RV104 D-3	TP200	C-3
E600	B-3	Q207	C-4 (B)	Q612	C-4 (B)	RV105 C-3	TP201	D-5
FL100	B-2	Q208	E-4 (B)	Q613	A-4 (B)	RV106 C-3	TP202	C-5
FL300	F-1	Q209 Q210	C-4 (B) C-5 (B)	Q614 Q615	A-5 (B) C-4 (B)	RV107 D-3 RV108 C-3	TP251	D-5
FL350	F-2	Q211	E-4 (B)	Q616	C-5 (B)	RV150 B-3	TP252 TP300	E-5 E-1
FL500	A-2	Q212	E-5 (B)	Q617	A-5 (B)	RV200 C-4	TP350	E-1
FL501	A-1	Q213	D-5 (B)	Q618	A-5 (B)	RV201 C-5	TP400	C-1
		Q214	C-5 (B)	Q619	C-5 (B)	RV202 C-5	TP401	B-1
IC100	C-2	Q215	E-5 (B)	Q620	B-5 (B)	RV250 D-4	TP402	B-2
IC150	B-3	Q216	E-5 (B)	Q621	A-5 (B)	RV251 D-5	TP403	B-2
IC400	D-1	Q217	E-5 (B)	Q622	A-5 (B)	RV252 E-5	TP404	B-1
IC401	B-1	Q218	D-5 (B)	Q623	C-5 (B)	RV300 E-1	TP500	A-2
IC402	C-1	Q219	C-5 (B)	Q624	B-5 (B)	RV301 E-1	TP501	A-2
IC403 IC404	B-1 B-1	Q220 Q221	C-5 (B)	Q625 Q626	B-5 (B)	RV302 E-1	TP502	B-2
IC405	B-1	Q222	D-5 (B) E-5 (B)	Q627	C-5 (B) B-5 (B)	RV351 E-1 RV352 E-2	TP503	A-2
IC406	B-2	Q223	D-5 (B)	Q628	B-5 (B)	RV400 C-2	TP504 TP505	A-3 B-2
IC407	C-1	Q224	D-5 (B)	Q629	B-5 (B)	RV401 C-2	TP506	B-2
IC408	B-1	Q225	D-5 (B)	Q630	B-5 (B)	RV450 B-2	TP507	A-2
IC409	B-1	Q226	D-5 (B)	Q700	D-4 (B)	RV451 C-2	TP600	A-3
IC450	D-1	Q300	F-1 (B)	Q701	D-4 (B)	RV500 A-2	TP601	A-5
IC451	D-1	Q301	F-1 (B)	Q702	D-4 (B)	RV501 A-1	TP602	A-5
IC452	C-1	Q302	E-1 (B)	Q703	D-4 (B)	RV502 A-2	TP651	C-5
IC453	C-2	Q303	E-1 (B)	Q704	D-4 (B)	RV503 B-2	TP652	C-5
IC500	A-2	Q304	E-1 (B)	Q705	D-4 (B)	RV504 B-3	TP700	E-3
IC560 IC561	A-5	Q305	E-1 (B)	Q706	D-4 (B)	RV505 A-3	TP750	C-4
IC700	A-4 D-5	Q306 Q307	E-1 (B) E-1 (B)	Q707 Q750	D-4 (B) B-4 (B)	RV506 A-2	TP800	F-2
IC701	D-5	Q350	F-2 (B)	Q750 Q751	B-4 (B)	RV507 A-3 RV508 B-2	TP850	F-4
IC702	D-4	Q351	F-2 (B)	Q752	B-4 (B)	RV600 A-4	TP851	F-2
IC750	B-5	Q352	F-2 (B)	Q753	B-4 (B)	RV601 A-5	T200	D-5
IC751	B-5	Q353	E-1 (B)	Q754	B-4 (B)	RV602 A-5	T201	D-5
IC752	B-4	Q354	E-1 (B)	Q755	B-4 (B)	RV650 C-4	T600	B-5
IC800	D-3	Q355	E-2 (B)	Q756	B-4 (B)	RV651 B-5	T601	B-5
IC801	E-2	Q356	E-2 (B)	Q757	B-4 (B)	RV652 C-5		
IC802	E-2	Q357	F-2 (B)	Q800	D-3 (B)	RV700 D-4	X400	D-1
IC850	F-2	Q400	C-1 (B)	Q801	D-3 (B)	RV701 D-4	X560	A-5
IC900	E-4	Q401	C-1 (B)	Q802	E-3 (B)	RV750 B-4	X561	A-4
IC901 IC902	F-3	Q500	A-2 (B)	Q803	E-3 (B)	RV751 B-4		
IC902	F-4 F-4	Q501 Q502	A-2 (B)	Q804 Q805	E-3 (B)	RV800 D-2		
IC904	F-4	Q502 Q503	A-1 (B) A-2 (B)	Q806	E-2 (B) E-2 (B)	RV850 E-4		
		2000	2 (0)	4000	- · · (D)			

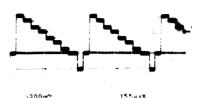
A Side B Side A NO. TP850 POWER V0-34P -A SIDE-1-640-269-13 PVV-1P

NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

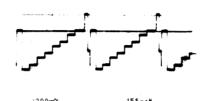
#### VO-34P (1/5)

① ■ TP100 Y 1Vp-p REC mode



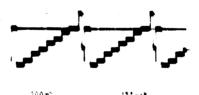


② IC100-2 pin 1Vp-p REC mode



③ IC150-17 pin 1Vp-p REC mode





⑤ ■ TP103 100mVp-p REC mode



(6) IC100-5 pin 360mVp-p REC mode



11-2 (b)

# ⑦ ■ TP102 REC mode

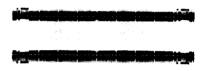
-200---

REC mode

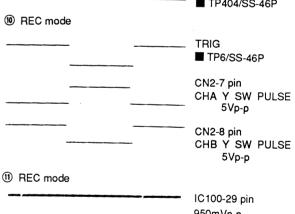


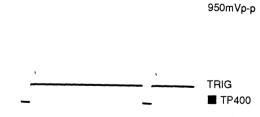
15 E U 5 M

■ TP200 Y-FM 440mVp-p REC mode



■ TP202 6.5Vp-p ■ TP252 6.5Vp-p TRIG ■ TP404/SS-46P





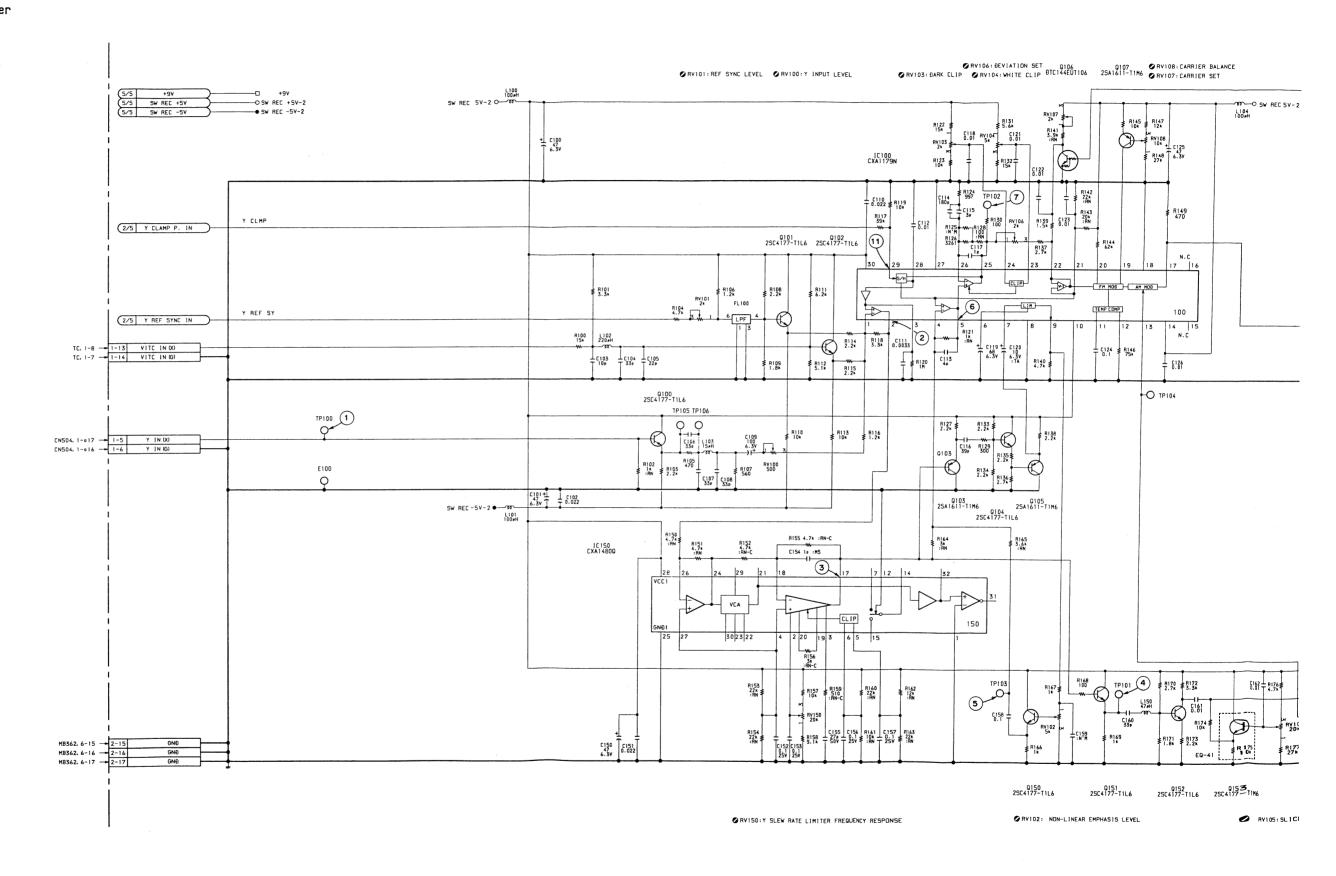
REC mode .......Record the 100 % color bars signal.

PB mode .......Play back the color bars signal portion of the alignment tape CR5-1B PS.

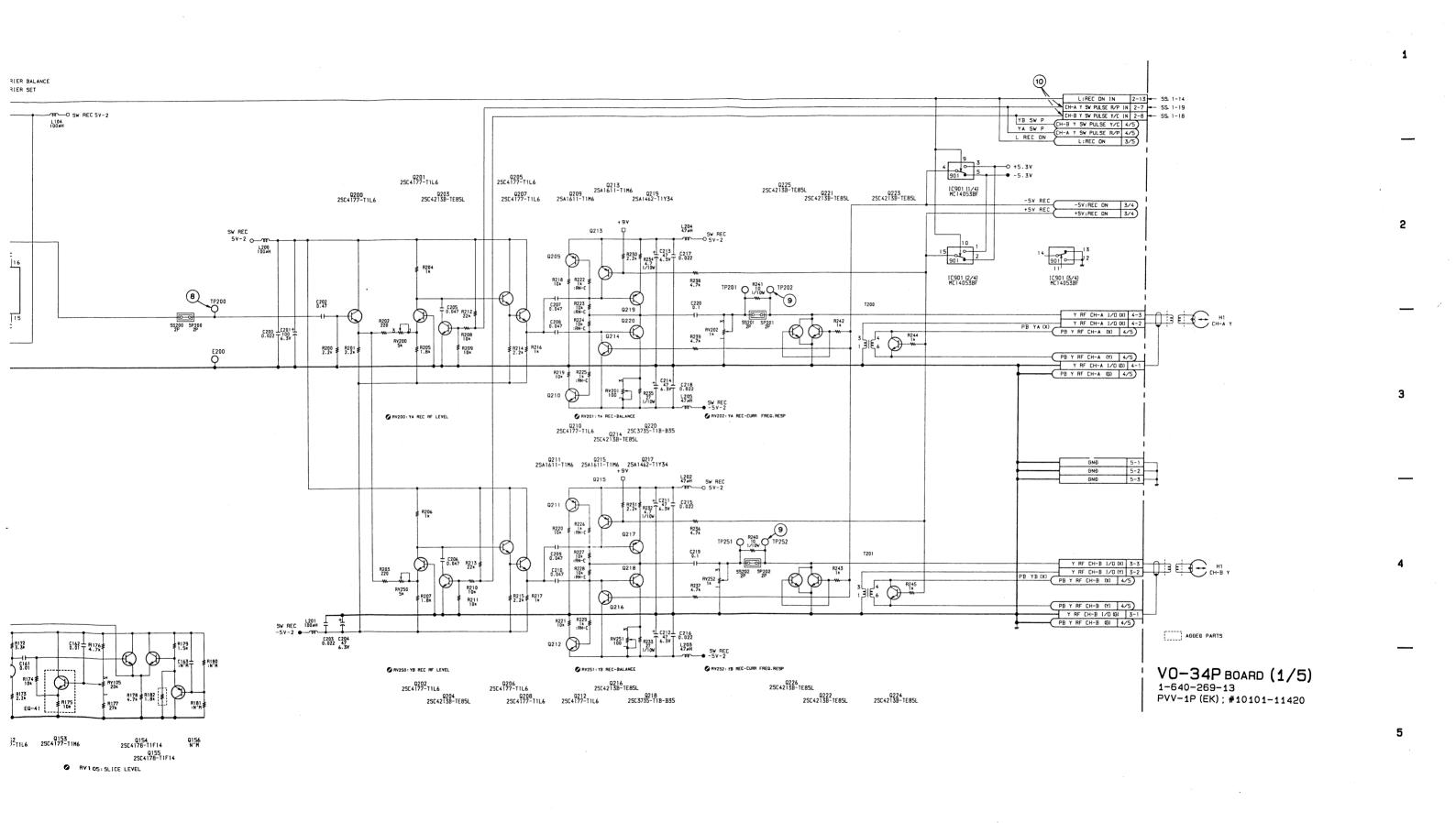
VO-34P BOARD (1/5)

S/N 10101 through 11420

Y Modulator Y REC Amplifier



11-3 (b)
A | B | C | D | E | F | G | H



11-3 (b) 11-3 (b) 11-3 (🗩)

**VO-34P BOARD** 

Video REC/PB

S/N 11421 through 12390

VO-34P (1-640-269-14) CN1 LV400 A-1 Q507 A-3 (B) Q810 E-2 (B) SP600 A-3 CN2 Q508 A-3 (B) Q811 E-2 (B) SP601 A-5 CN3 D-5 Q100 C-2 (B) Q509 A-2 (B) 0812 E-2 (B) SP602 C-5 CN4 D-5 Q101 C-2 (B) Q510 A-3 (B) Q813 E-2 (B) CN5 C-5 Q102 C-2 (B) Q511 A-3 (B) Q850 SS200 C-4 E-3 (B) CN6 Q103 C-2 (B) Q560 A-4 (B) Q851 E-4 (B) SS201 C-5 CN7 B-5 Q104 B-3 (B) Q561 A-4 (B) 0852 E-4 (B) SS202 E-5 CN8 Q105 B-3 (B) Q562 A-4 (B) 0853 F-3 (B) SS600 A-3 Q106 C-3 (B) Q563 A-4 (B) Q900 F-4 (B) SS601 A-5 D400 B-1 (B) Q107 C-3 (B) Q600 A-3 (B) Q901 F-4 (B) SS602 C-5 D800 E-2 (B) Q150 C-3 (B) Q601 A-4 (B) Q902 F-5 D801 Q151 E-2 (B) B-3 (B) Q602 A-3 (B) 0903 F-4 TH400 C-1 (B) D850 Q152 C-3 (B) Q603 A-4 (B) Q904 F-5 D851 F-3 (B) Q153 B-3 (B) Q604 A-4 (B) Q905 F-4 TP100 C-2 D900 F-5 (B) Q154 C-3 (B) Q605 A-4 (B) Q906 F-4 TP101 B-3 D901 F-4 (B) Q155 C-3 (B) Q606 A-4 (B) TP102 D-3 D902 F-5 (B) Q200 C-4 (B) Q607 C-4 (B) RV100 C-2 TP103 C-3 Q201 C-4 (B) Q608 C-4 (B) RV101 B-2 TP104 C-3 E100 D-2 Q202 E-4 (B) Q609 A-4 (B) RV102 C-3 TP105 C-2 C-3 F-1 E200 Q203 C-4 (B) Q610 C-4 (B) RV103 D-3 TP106 C-2 E300 Q204 E-4 (B) Q611 A-4 (B) RV104 D-3 TP200 C-3 D-1 E400 Q205 C-4 (B) Q612 C-4 (B) RV105 C-3 TP201 C-5 E450 B-2 Q206 A-4 (B) E-4 (B) O613 RV106 C-3 TP202 C-5 E500 A-5 Q207 C-4 (B) A-5 (B) O614 RV107 D-3 TP251 E-5 E600 B-3 Q208 E-4 (B) Q615 C-4 (B) RV108 D-3 TP252 E-5 Q209 C-4 (B) Q616 C-5 (B) RV150 B-3 TP300 E-1 FL100 B-2 Q210 C-5 (B) Q617 B-5 (B) RV200 C-4 TP350 E-1 FL300 F-1 Q211 F-4 (B) O618 A-5 (B) RV201 C-5 TP400 C-1 FL350 F-2 Q212 E-5 (B) Q619 C-5 (B) RV202 C-5 TP401 B-1 FL500 A-2 Q213 D-5 (B) Q620 B-5 (B) RV250 D-4 TP402 B-2 FL501 A-1 Q214 C-5 (B) Q621 B-5 (B) RV251 D-5 TP403 B-2 Q215 E-5 (B) Q622 A-5 (B) RV252 E-5 TP404 B-1 IC100 C-2 O216 D-5 (B) Q623 C-5 (B) RV300 E-1 TP500 A-2 IC150 B-3 Q217 E-5 (B) Q624 B-5 (B) RV301 E-1 TP501 A-2 IC400 D-1 Q218 D-5 (B) Q625 B-5 (B) RV302 E-1 TP502 B-2 IC401 B-1 D-5 (B) Q219 O626 C-5 (B) RV351 E-1 TP503 A-2 IC402 C-1 Q220 C-5 (B) O627 B-5 (B) RV352 E-2 TP504 A-3 IC403 B-1 Q221 D-5 (B) Q628 B-5 (B) RV400 C-2 TP505 B-2 IC404 B-1 Q222 E-5 (B) Q629 B-5 (B) RV401 C-2 TP506 B-2 IC405 B-1 Q223 D-5 (B) Q630 B-5 (B) RV450 B-2 TP507 A-2 IC406 Q224 D-5 (B) Q700 D-4 (B) RV451 C-2 TP600 A-3 IC407 Q225 D-5 (B) D-4 (B) Q701 RV500 A-2 TP601 A-5 IC408 D-5 (B) Q226 Q702 D-4 (B) RV501 A-1 TP602 A-5 IC409 B-1 Q300 F-1 (B) Q703 D-4 (B) RV502 A-2 TP651 C-5 IC450 F-1 (B) Q301 Q704 D-4 (B) RV503 B-2 TP652 C-5 IC451 D-2 Q302 E-1 (B) Q705 D-4 (B) RV504 B-3 TP700 F-3 IC452 C-1 Q303 E-1 (B) Q706 D-4 (B) RV505 A-3 TP750 C-4 IC453 C-2 Q304 E-1 (B) Q707 D-4 (B) RV506 A-2 TP800 F-2 IC500 A-2 Q305 E-1 (B) Q750 B-4 (B) RV507 A-3 TP850 IC560 A-5 Q306 E-1 (B) Q751 B-4 (B) RV508 B-2 TP851 F-2 IC561 A-4 Q350 F-2 (B) Q752 B-4 (B) RV600 A-4 IC700 D-5 Q351 F-2 (B) Q753 B-4 (B) RV601 A-5 T200 D-5 IC701 D-5 Q352 F-2 (B) Q754 B-4 (B) RV602 A-5 T201 D-5 IC702 D-4 Q353 E-1 (B) Q755 B-4 (B) RV650 C-4 T600 B-5 IC750 B-5 Q354 E-1 (B) Q756 B-4 (B) RV651 B-5 T601 B-5 IC751 B-5 Q757 Q355 E-2 (B) B-4 (B) RV652 C-5 IC752 B-4 Q356 E-2 (B) 0800 D-3 (B) RV700 D-4 X400 D-1 IC800 D-3 C-1 (B) Q400 O801 D-3 (B) RV701 D-4 X560 A-5 IC801 E-2 Q401 C-1 (B) Q802 E-3 (B) RV750 B-4 X561 IC802 E-2 Q500 A-2 (B) Q803 RV751 B-4 E-3 (B) IC850 F-2 Q501 A-2 (B) Q804 D-3 (B) RV800 D-2 IC900 E-4 Q502 A-1 (B) Q805 E-2 (B) RV850 E-4 IC901 F-3 Q503 A-2 (B) Q806 E-2 (B) IC902 Q504 A-2 (B) Q807 D-2 (B) SP200 C-4 IC903 F-4 Q505 A-2 (B) Q808

E-2 (B)

E-2 (B)

Q809

A-3 (B)

SP201 C-5

SP202 E-5

A Side D Α С Ε (40) T 4 CIDM 16 10401 9 10407 E300 FL300 10108 A NO. AVASO 27 PVASO PYCOO LOT NO. S NO. 0 10802 3 3 TP700 W TP850 Q 10. POWER 6 ⋠ 5 5 SP601 SP202 SP602 CN58 VO-34P -A SIDE-1-640-269-14 PVV-1P

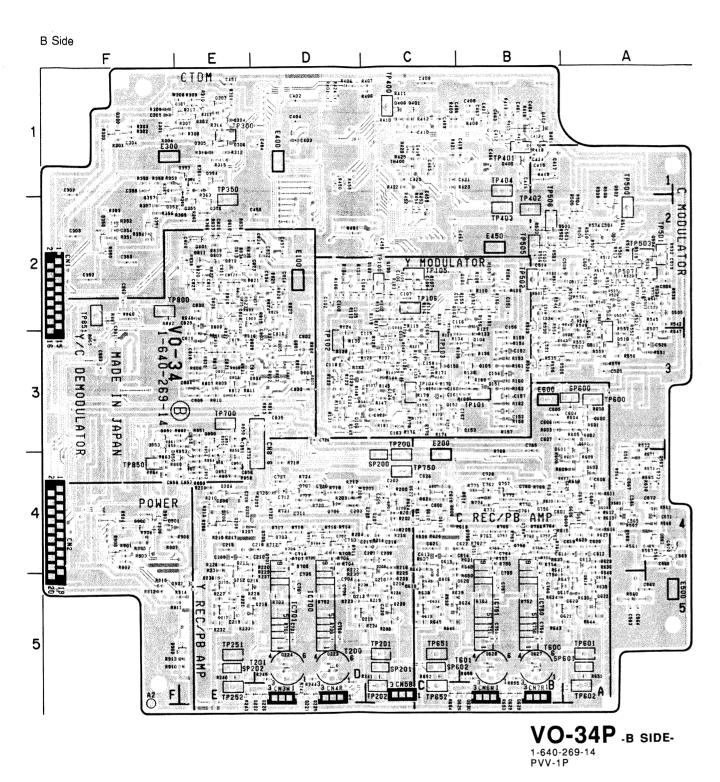
NOTE \*-\* ; \*-\* A SIDE \*-\* (B); \*-\* B SIDE

IC904

)11 - 2 (c)

11 - 2 (c)

11 - 2 (c)



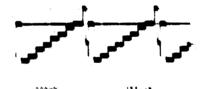
IC100-2 pin 1Vp-p REC mode



IC150-17 pin 1Vp-p REC mode



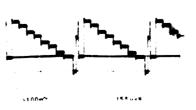
■ TP101 Y 1Vp-p REC mode



■ TP103 100mVp-p REC mode



IC100-5 pin 360mVp-p REC mode  $_{\rm H4}$  -1.15  $^{\rm U}$ 

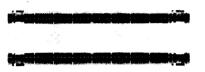


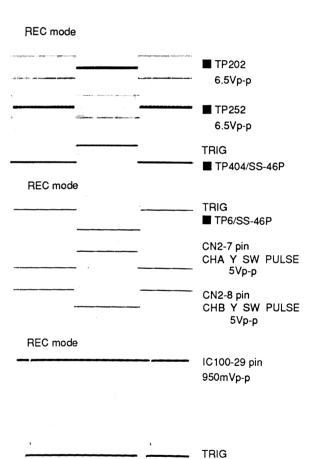
11 - 2 (c)

TP102 REC mode



■ TP200 Y-FM 440mVp-p REC mode





REC mode .......Record the 100 % color bars signal.

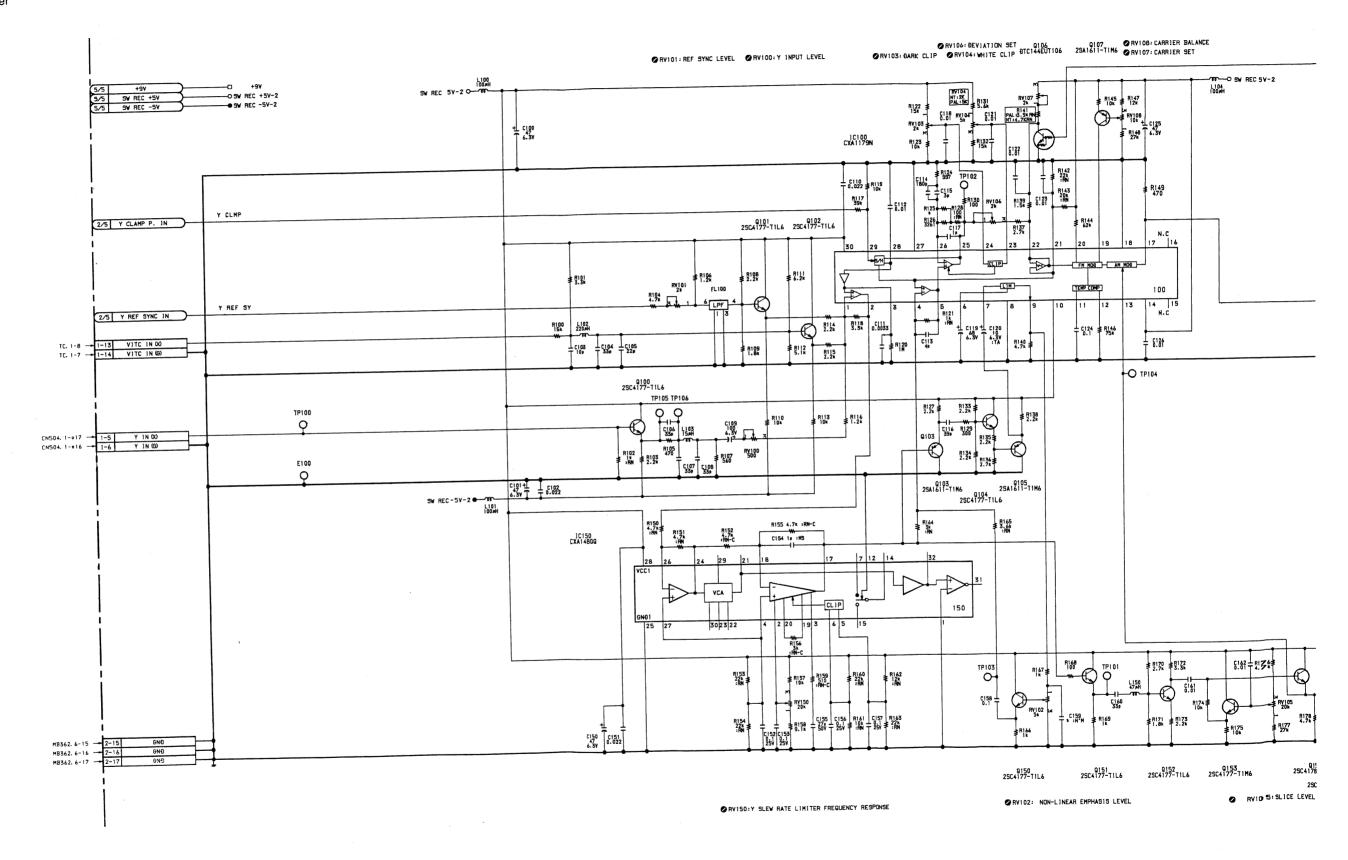
PB mode .......Play back the color bars signal portion of the alignment tape CR5-1B PS.

■ TP400

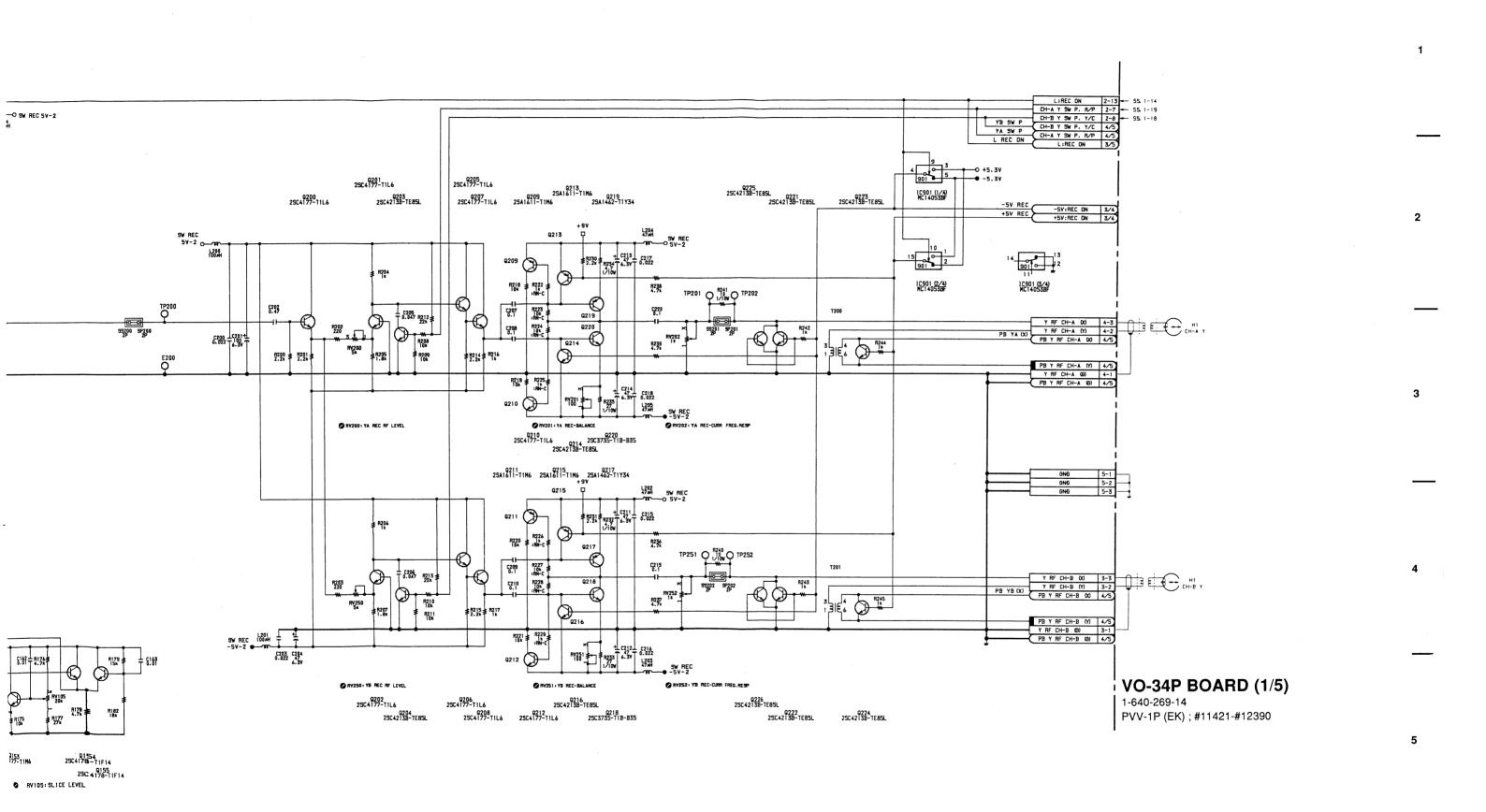
VO-34P BOARD (1/5)

S/N 11421 through 12390

Y Modulator Y REC Amplifier



11 - 3 (c) 11 - 3 (c) B C D E D F G D H



# **VO-34P BOARD** Video REC/PB

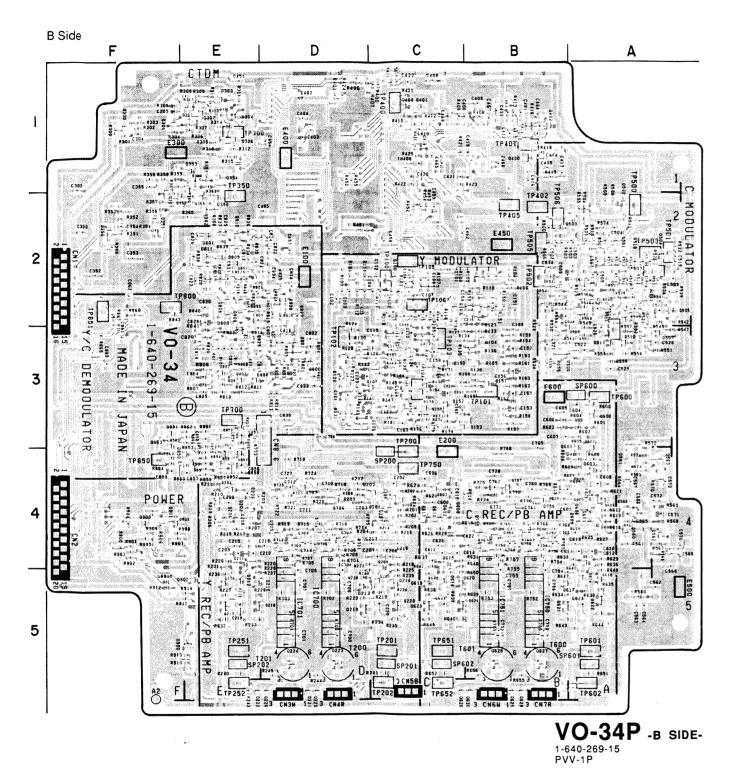
S/N 12391 and higher

VO 24D (1 640 260 15)		A Side	B Sid
VO-34P (1-640-269-15)		A	
CN1 F-2	Q810         E-2 (B)         SP600         A-3           Q811         E-2 (B)         SP601         A-5           Q813         E-2 (B)         SP602         C-5           Q850         E-3 (B)         SS200         C-2           Q851         E-4 (B)         SS201         C-5           Q852         E-4 (B)         SS201         C-5           Q853         F-3 (B)         SS601         A-5           Q901         F-4 (B)         SS601         A-5           Q901         F-4 (B)         SS602         C-5           Q903         F-4 (B)         SS602         C-5           Q905         F-4 (B)         TP100         C-2           Q906         F-4 (P101)         B-3         TP102         D-3           RV100         C-2 (P103)         C-3         TP104         C-3           RV101         B-2 (P104)         C-3         TP105         C-2           RV103         D-3 (P106         C-2         PV104         C-3           RV105         C-3 (P105)         TP201         C-5           RV106         C-3 (P206)         TP201         C-5           RV107         D-3 (P25)         <	2 OF REAP BUTTON OF STATE OF S	2 3 4 3 5 5 5 5

NOTE \*-\* ; \*-\* A SIDE \*-\* (B); \*-\* B SIDE

#### VO-34P (1/5)

■ TP100 Y 1Vp-p REC mode



IC100-2 pin 1Vp-p REC mode



IC150-17 pin 1Vp-p REC mode



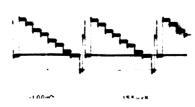
■ TP101 Y 1Vp-p REC mode



■ TP103 100mVp-p REC mode



IC100-5 pin 360mVp-p REC mode

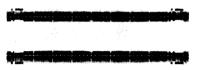


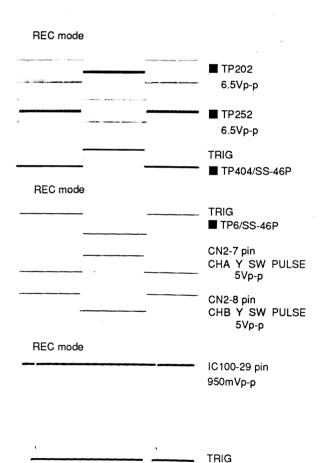
11 - 2 (d)

TP102 REC mode



■ TP200 Y-FM 440mVp-p REC mode





REC mode........Record the 100 % color bars signal.

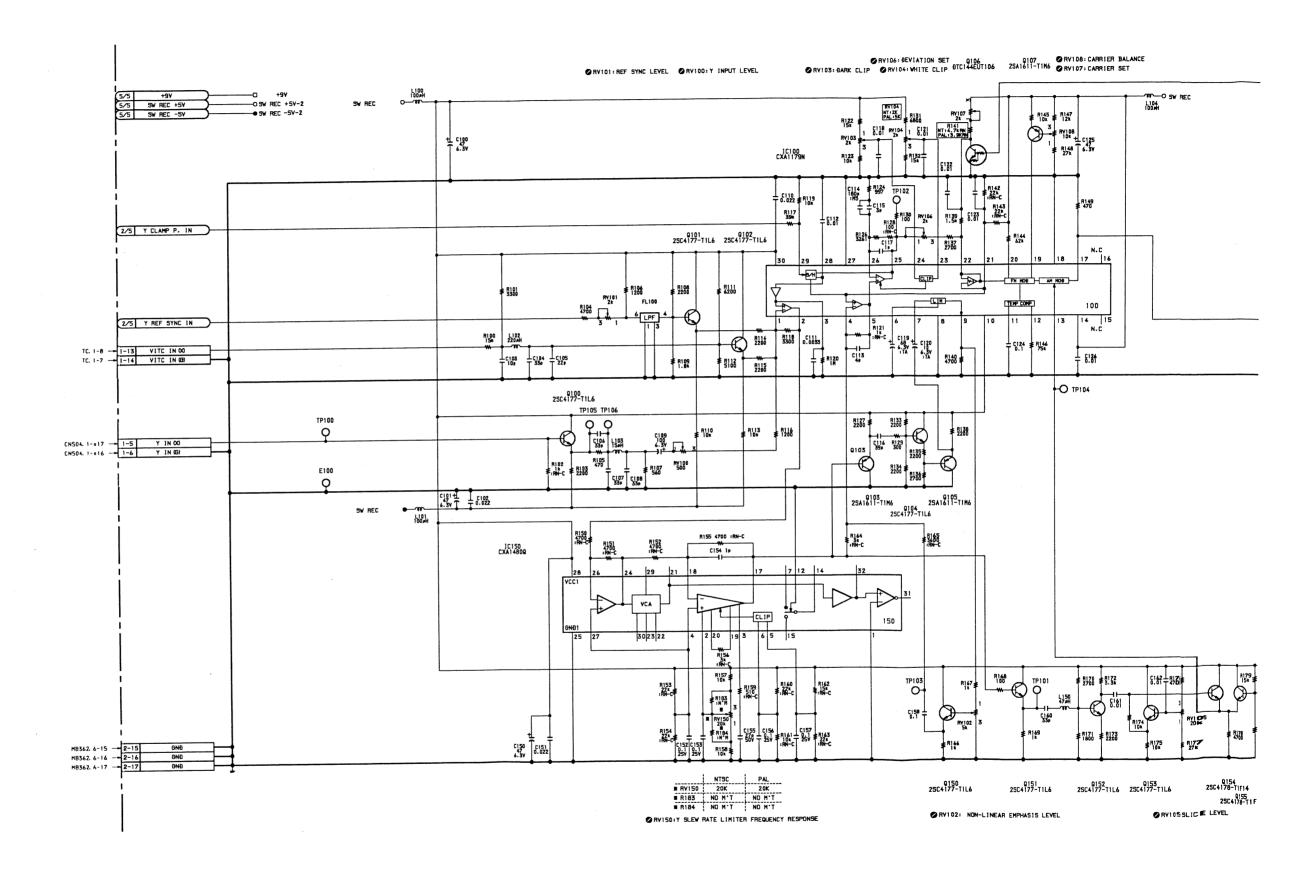
PB mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

■ TP400

VO-34P BOARD (1/5) ·

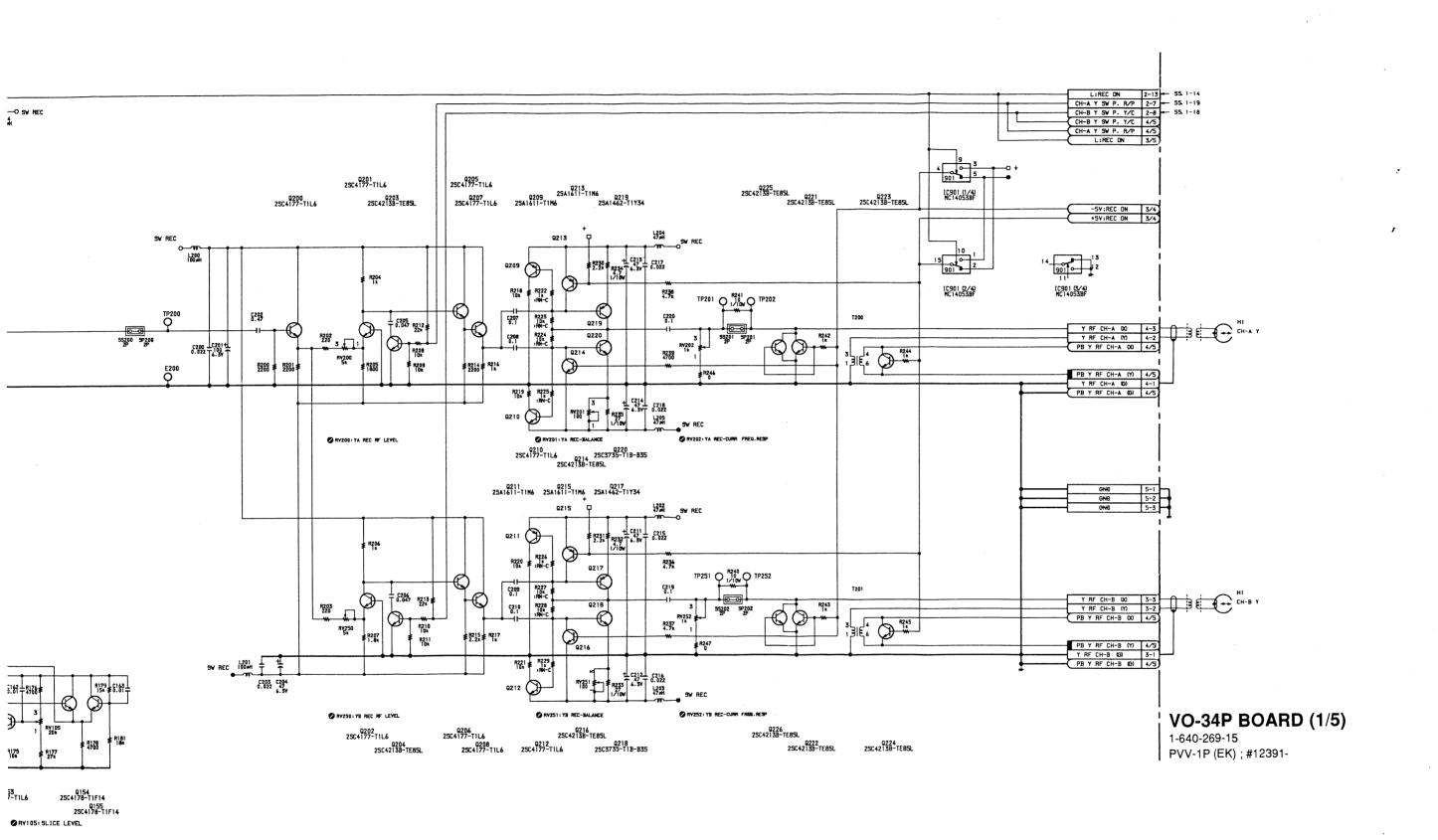
S/N 12391 and higher

Y Modulator Y REC Amplifier



11 - 3 (d)

A | B | C | D | E | F | G | H



11 - 3 (d)

K

11 - 3 (d)

M

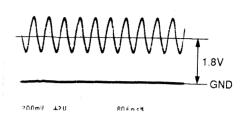
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11 - 3 (d)

① CN1-1 pin R-Y 700mVp-p REC mode



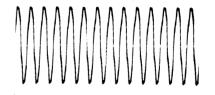
⑤ ■ TP401 PLL VCO REC mode



② CN1-3 pin B-Y 700mVp-p REC mode



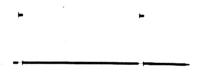
⑥ ■ TP402 R-CK 6Vp-p REC mode



③ ■ TP300 R-Y 1.45Vp-p REC mode



⑦ ■ TP403 Y REF SYNC 5Vp-p REC mode



**④** ■ TP350 B-Y 1.45Vp-p REC mode

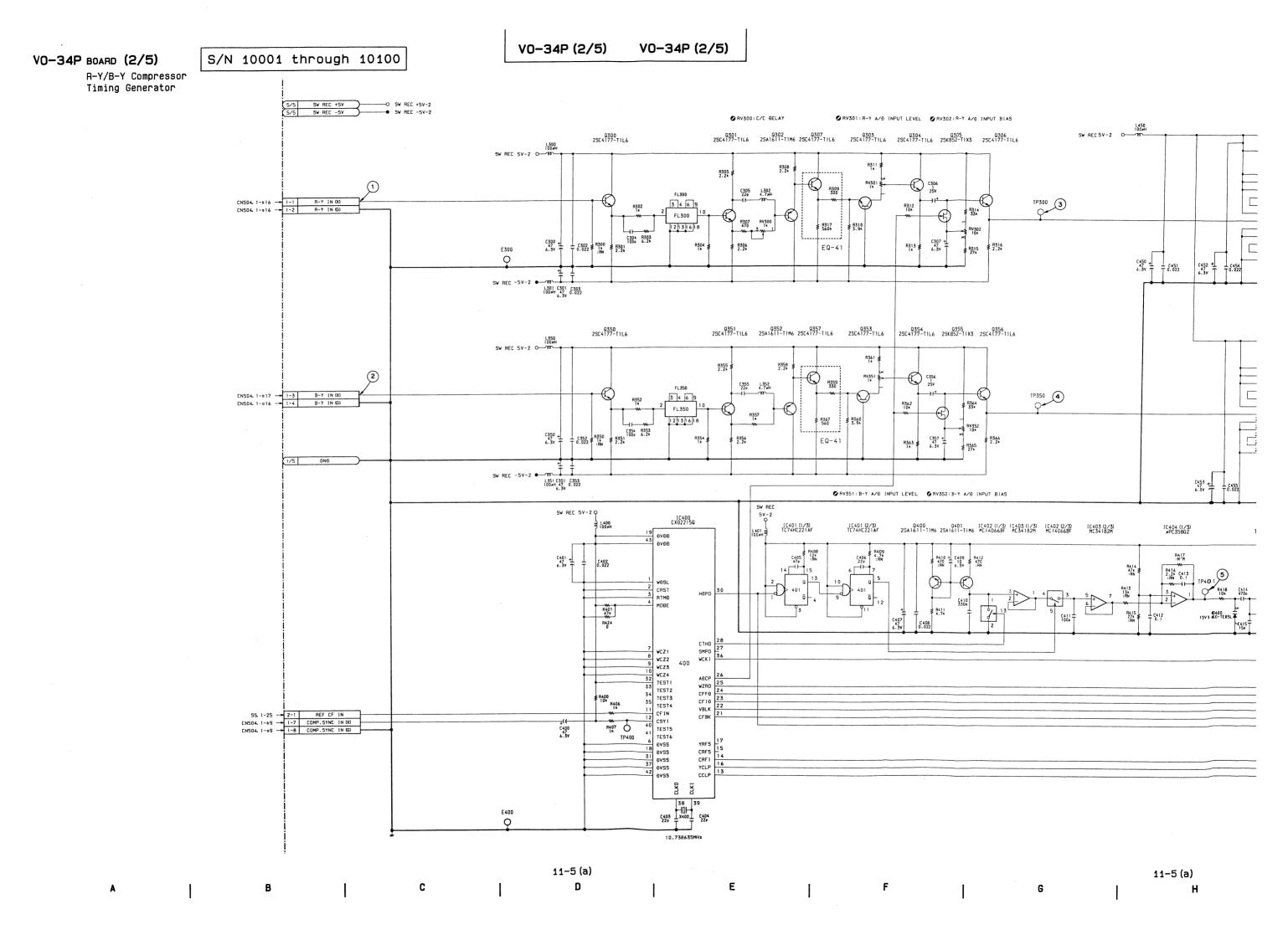


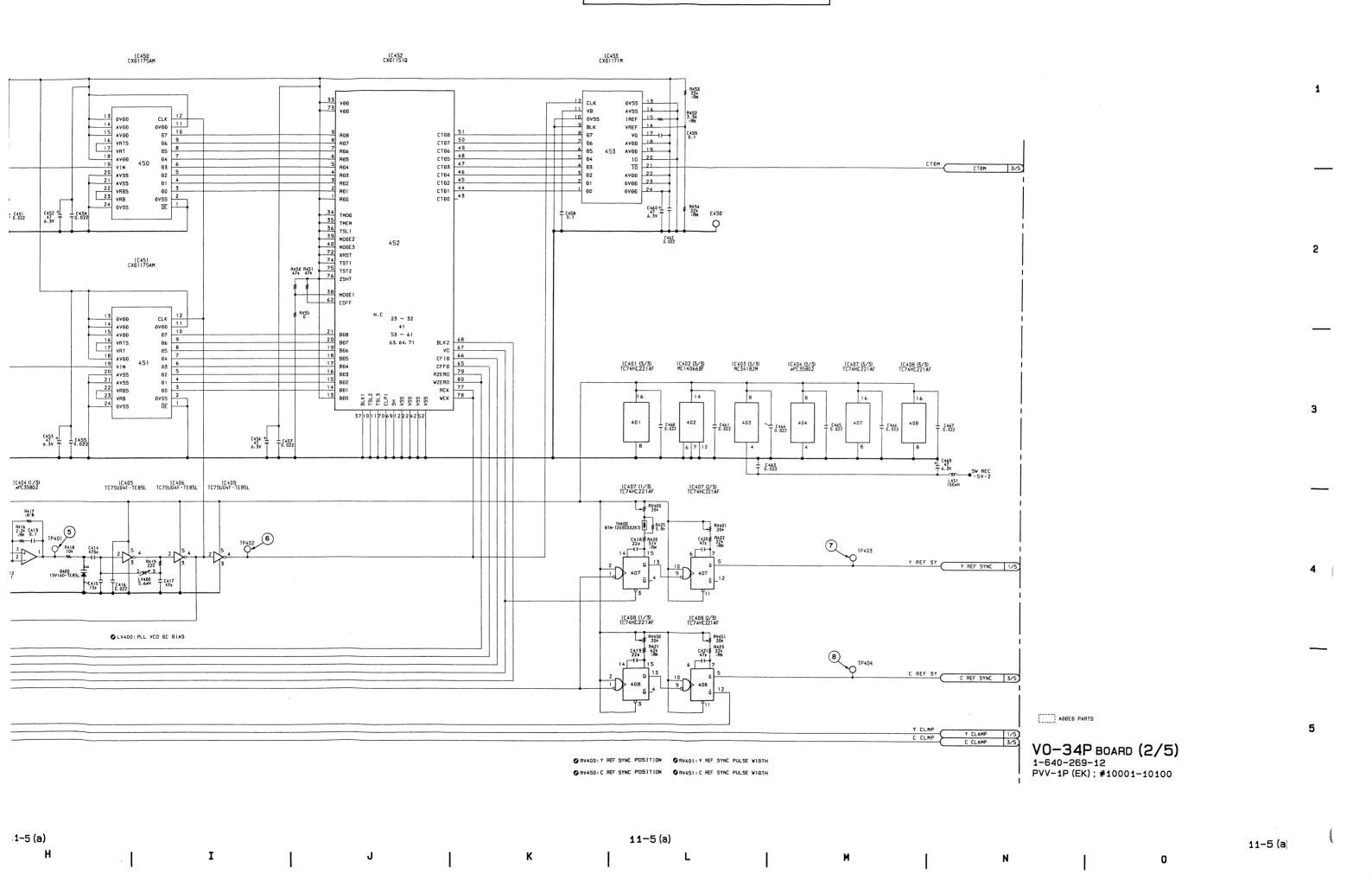
® ■ TP404 C REF SYNC 5Vp-p REC mode

**F**.

PB mode........Play back the color bars signal.

PB mode.........Play back the color bars signal portion of the alignment tape CR5-1B PS.

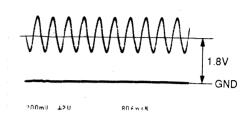




① CN1-1 pin R-Y 700mVp-p REC mode



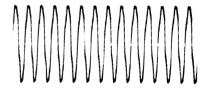
(§)  $\blacksquare$  TP401 PLL VCO REC mode



② CN1-3 pin B-Y 700mVp-p REC mode ·



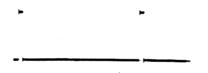
⑥ ■ TP402 R-CK 6Vp-p REC mode



③ ■ TP300 R-Y 1.45Vp-p REC mode



⑦ ■ TP403 Y REF SYNC 5Vp-p REC mode



◆ ■ TP350 B-Y 1.45Vp-p REC mode



® ■ TP404 C REF SYNC 5Vp-p REC mode

.

REC mode........Record the 100 % color bars signal.

PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

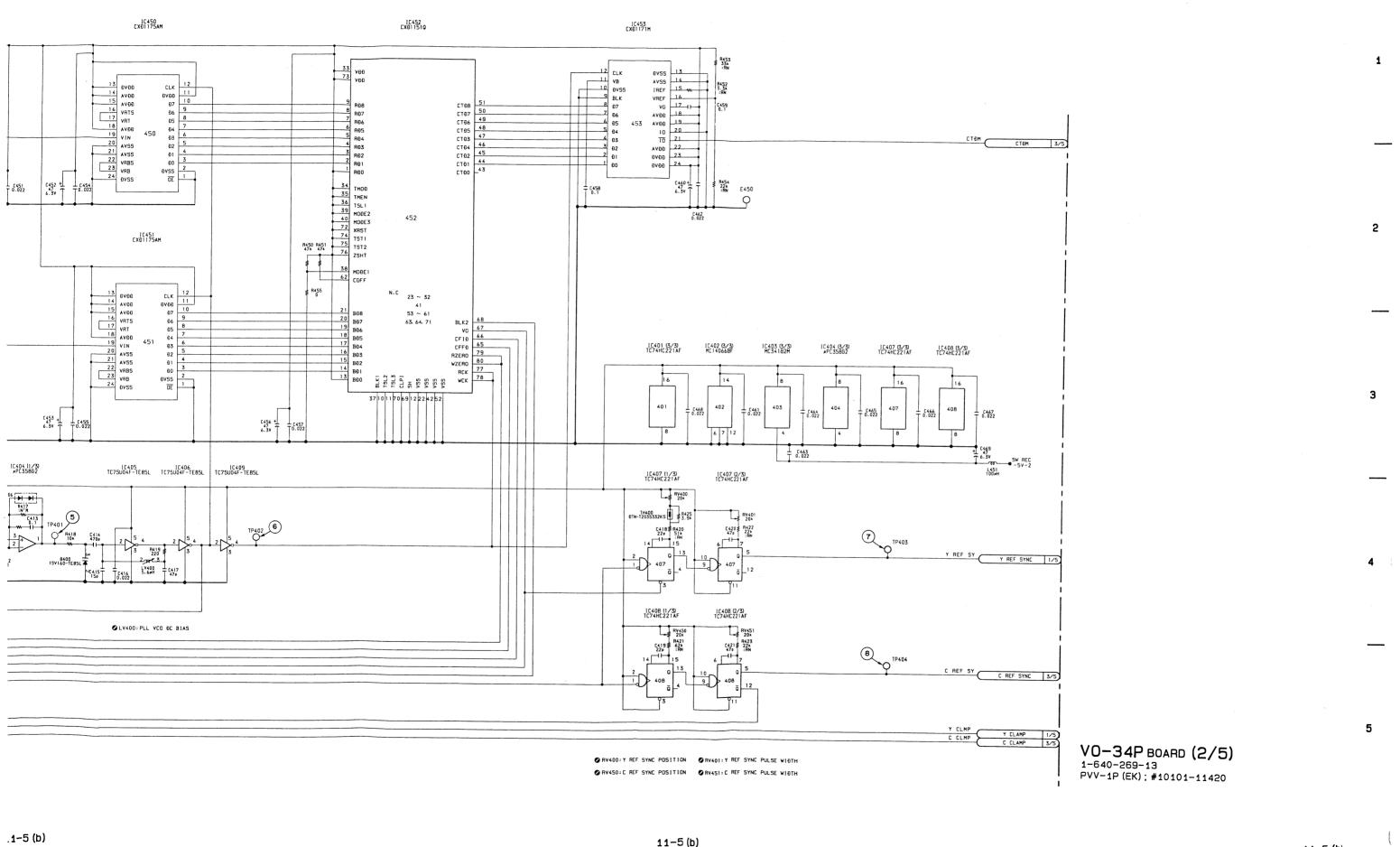
V0-34P (2/5) VO-34P (2/5) S/N 10101 through 11420 R-Y/B-Y Compressor Timing Generator RV300: C/C ĐELAY 
 Q301
 Q302
 Q307
 Q303
 Q304
 Q305
 Q306

 2SC4177-11L6
 25A1611-11M6
 2SC4177-11L6
 2SC4177-11L6
 2SC4177-11L6
 2SC4177-11L6
 2SC4177-11L6
 0300 25C4177-T1L6 R308 2.2× R305 FL300 R313 ≢ R315 ₹ R316 2.2k T C302 ₹ R300 ₹ R301 T 0.022 ₹ 1k ₹ 2.2k E300 5W REC -5V-2 L301 C301 C303 100#H 47 0.022 0351 0352 0357 0353 25C4177-T1L6 25C4177-T1L6 25C4177-T1L6 0354 0355 0356 2SC4177-T1L6 2SK852-T1X3 2SC4177-T1L6 0350 25C4177-T1L6 L350 100#H SW REC 5V-2 O—787—◆ R358 2.2\* C357 + 47 6.3v T R363 ≱ € RV351: B-Y A/Ð INPUT LEVEL € RV352: B-Y A/Ð INPUT BIAS SW REC 5V-2 Q 1C400 CX022150 0400 0401 | [C402 (1/3) | 1C403 (1/3) | 1C402 (2/3) | 1C403 (2/3) | 2SA1611-T1M6 | 2SA1611-T1M6 | MC14066BF | MC34182M | MC14066BF | MC34182M IC404 (1/3) \*PC358G2 1C401 (1/3) TC74HC221AF IC401 (2/3) TC74HC221AF CRST RTMD MODE 7 WCZ1 8 WCZ2 9 WCZ3 400 10 WCZ3
32 WCZ4
32 TEST1
33 TEST2
34 TEST3
35 TEST4
CFIN
12 CSY1
40 TEST5
6 PMSE AÐCP WZRO CFFÐ CF1Ð VBLK 2 SS. 1-25 - 2-1 REF CF IN

CN504, 1-b9 - 1-7 COMP. SYNC IN (X)

CN504, 1-o9 - 1-8 COMP. SYNC IN (G) ĐV55 ĐV55 ĐV55 ĐV55 ĐV55 YRFS CRFS CRFI YCLP 10.738635MHz 11-5 (b) 11-5 (b) Ε C

V0-34P BOARD (2/5)



I

11-5 (b)

0

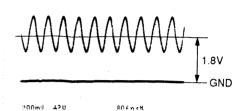
V0-34P (2/5)

S/N 11421 through 12390

CN1-1 pin R-Y 700mVp-p REC mode



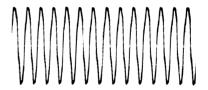
■ TP401 PLL VCO REC mode



CN1-3 pin B-Y 700mVp-p REC mode



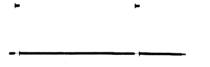
■ TP402 R-CK 6Vp-p REC mode



■ TP300 R-Y 1.45Vp-p REC mode



■ TP403 Y REF SYNC 5Vp-p REC mode



■ TP350 B-Y 1.45Vp-p REC mode



■ TP404 C REF SYNC 5Vp-p REC mode

F		-	

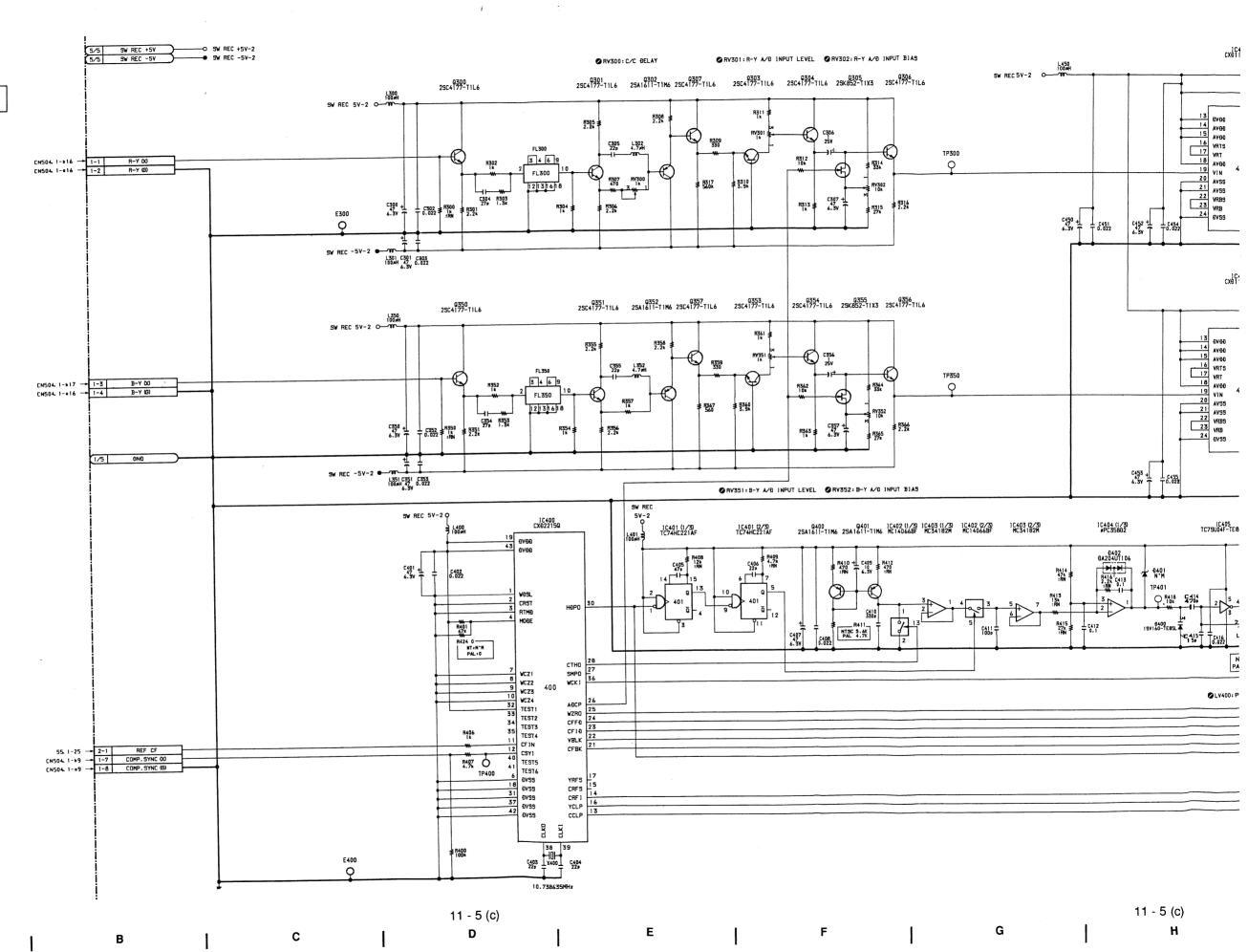
REC mode.......Record the 100 % color bars signal.

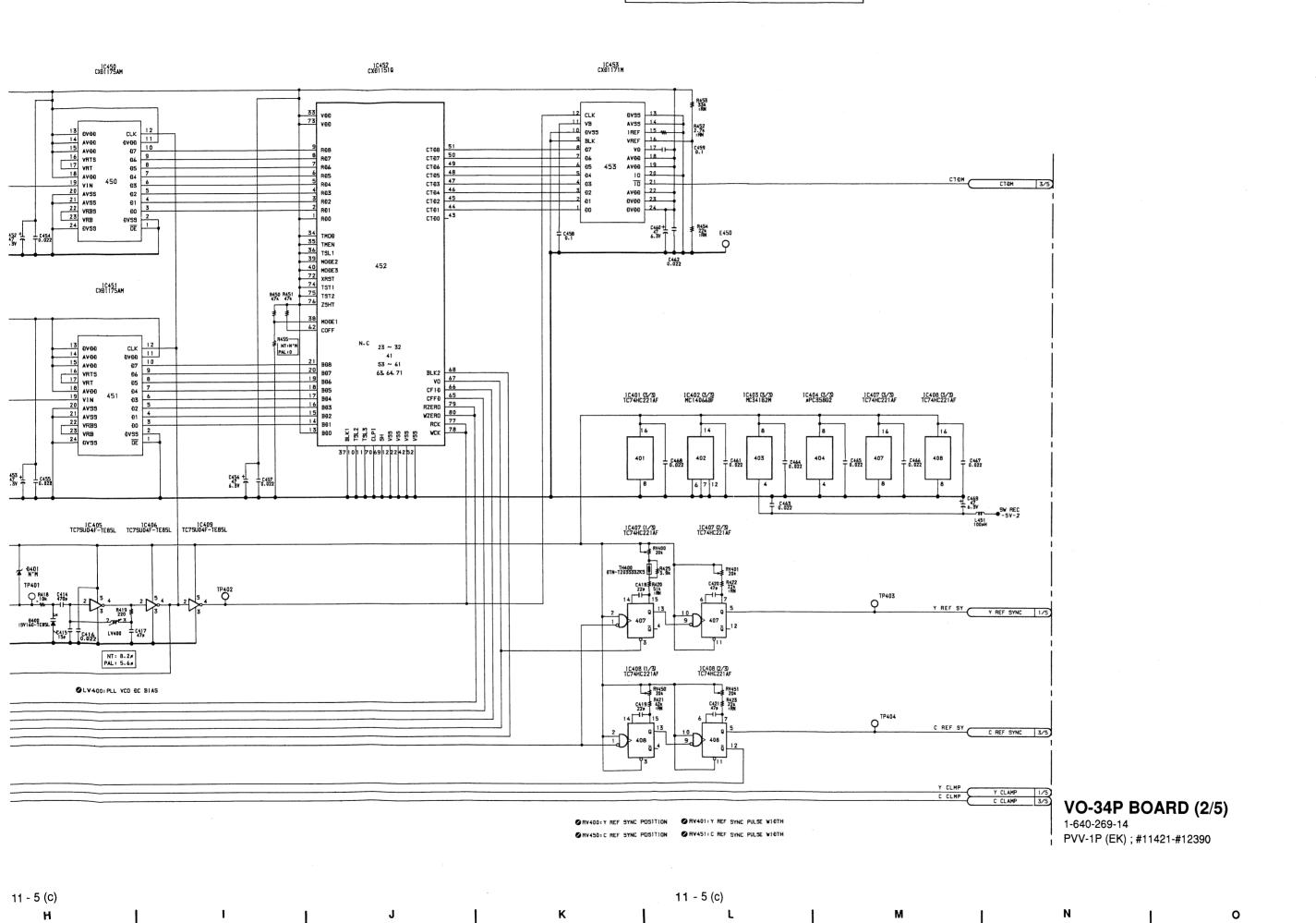
PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

VO-34P BOARD (2/5)

Y Modulator Y REC Amplifier

S/N 11421 through 12390





11 - 5 (c)

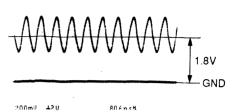
V0-34P (2/5)

S/N 12391 and higher

CN1-1 pin R-Y 700mVp-p REC mode



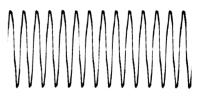
TP401 PLL VCO REC mode



CN1-3 pin B-Y 700mVp-p REC mode



■ TP402 R-CK 6Vp-p REC mode



■ TP300 R-Y 1.45Vp-p REC mode



■ TP403 Y REF SYNC 5Vp-p REC mode

<b>-</b>		<b>&gt;</b>	
-			

■ TP350 B-Y 1.45Vp-p REC mode



■ TP404 C REF SYNC 5Vp-p REC mode

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	*		

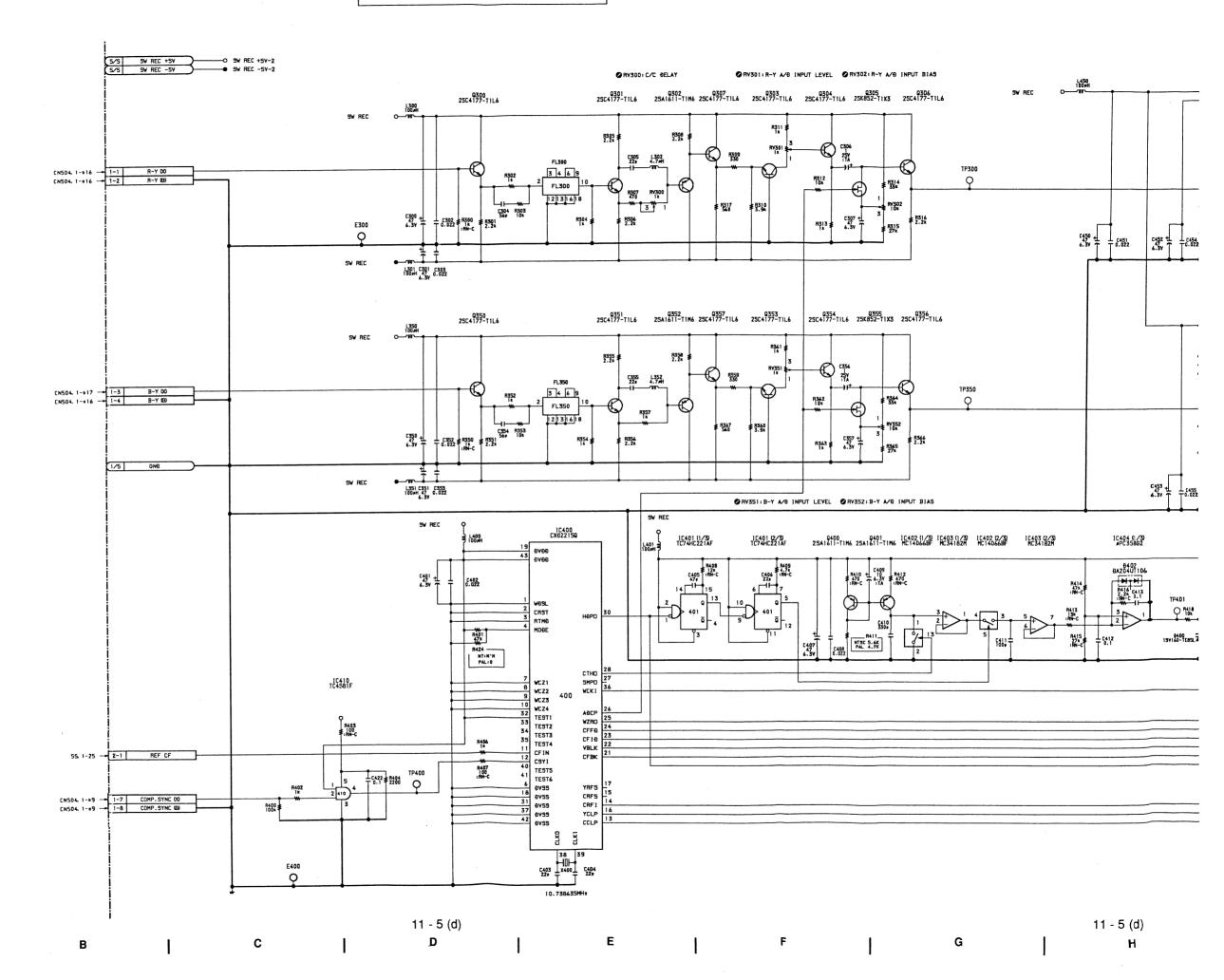
REC mode........Record the 100 % color bars signal.

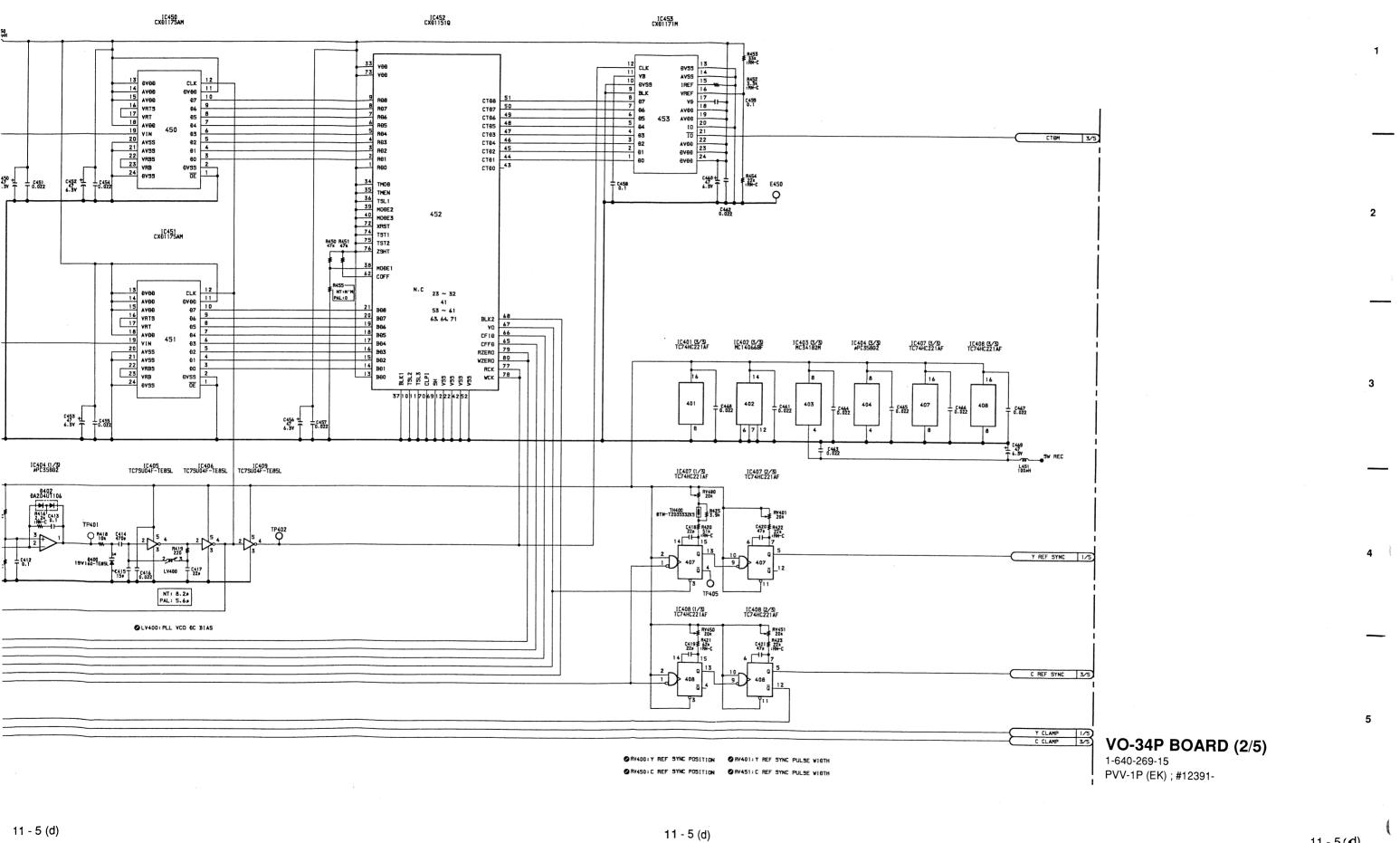
PB mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

#### VO-34P BOARD (2/5)

Y Modulator
Y REC Amplifier

S/N 12391 and higher





11 - 5(d)

0

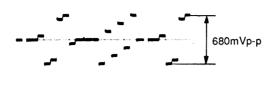
# VO-34P (3/5)

# S/N 10001 through 10100

① ■ TP505 CTDM 1.45Vp-p REC mode



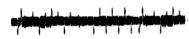
◆ ■ TP501 REC mode



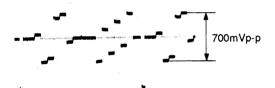
② ■ TP500 CTDM 715mVp-p REC mode



⑤ ■ TP503 45mVp-p REC mode



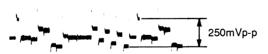
3 IC500-2 pin CTDM REC mode



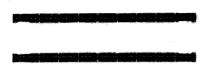
⑥ ■ TP507 REC mode



⑦ ■ TP502 REC mode



■ TP600 C-FM 440mVp-p REC mode



11 IC561-4 pin AFM PILOT 5Vp-p REC mode



9 REC mode



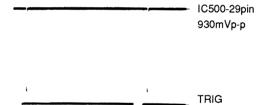
REC mode

	TP6/SS-46P
	CN2-5 pin
	CHA C SW PULSE 5Vp-p
	CN2-6 pin CHB C SW PULSE
and the state of t	5Vn-n

10 IC560-4 pin AFM PILOT 5Vp-p REC mode



③ REC mode

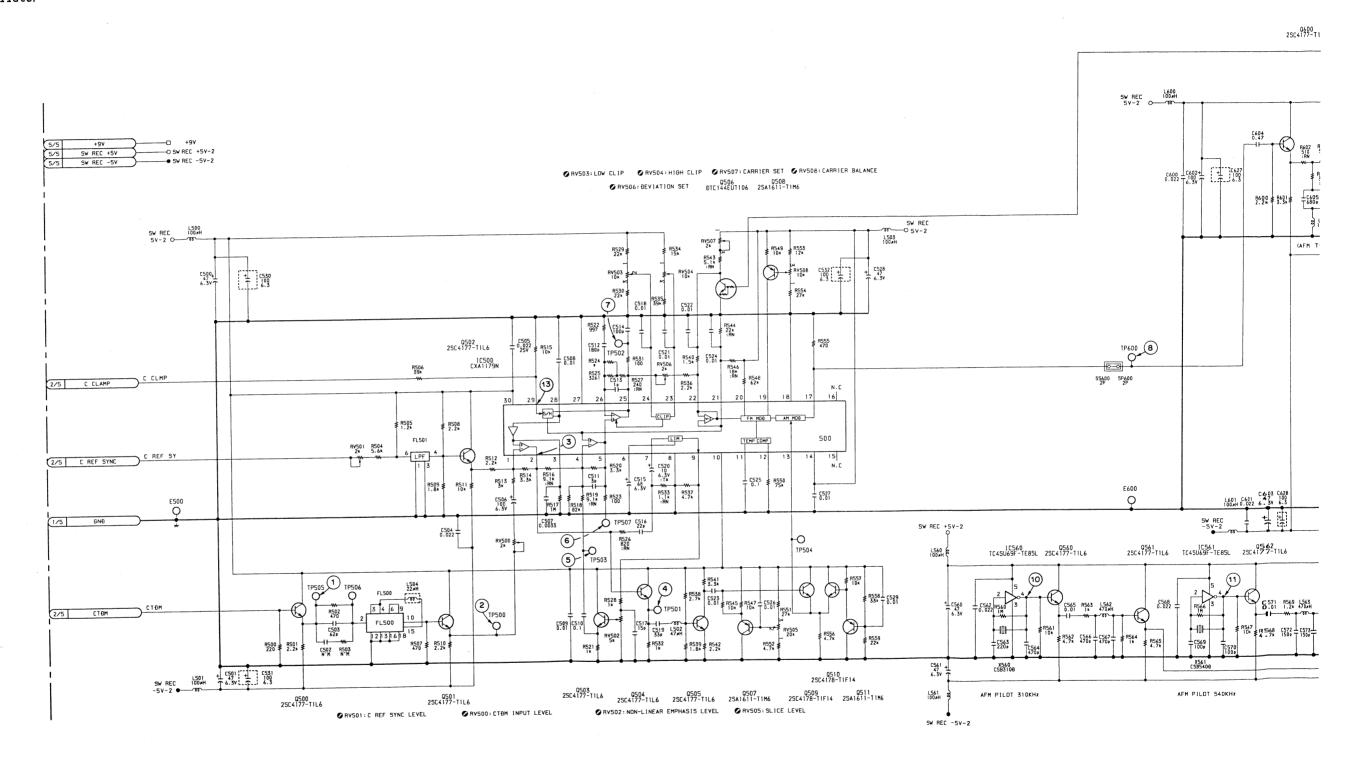


**■** TP400

REC mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

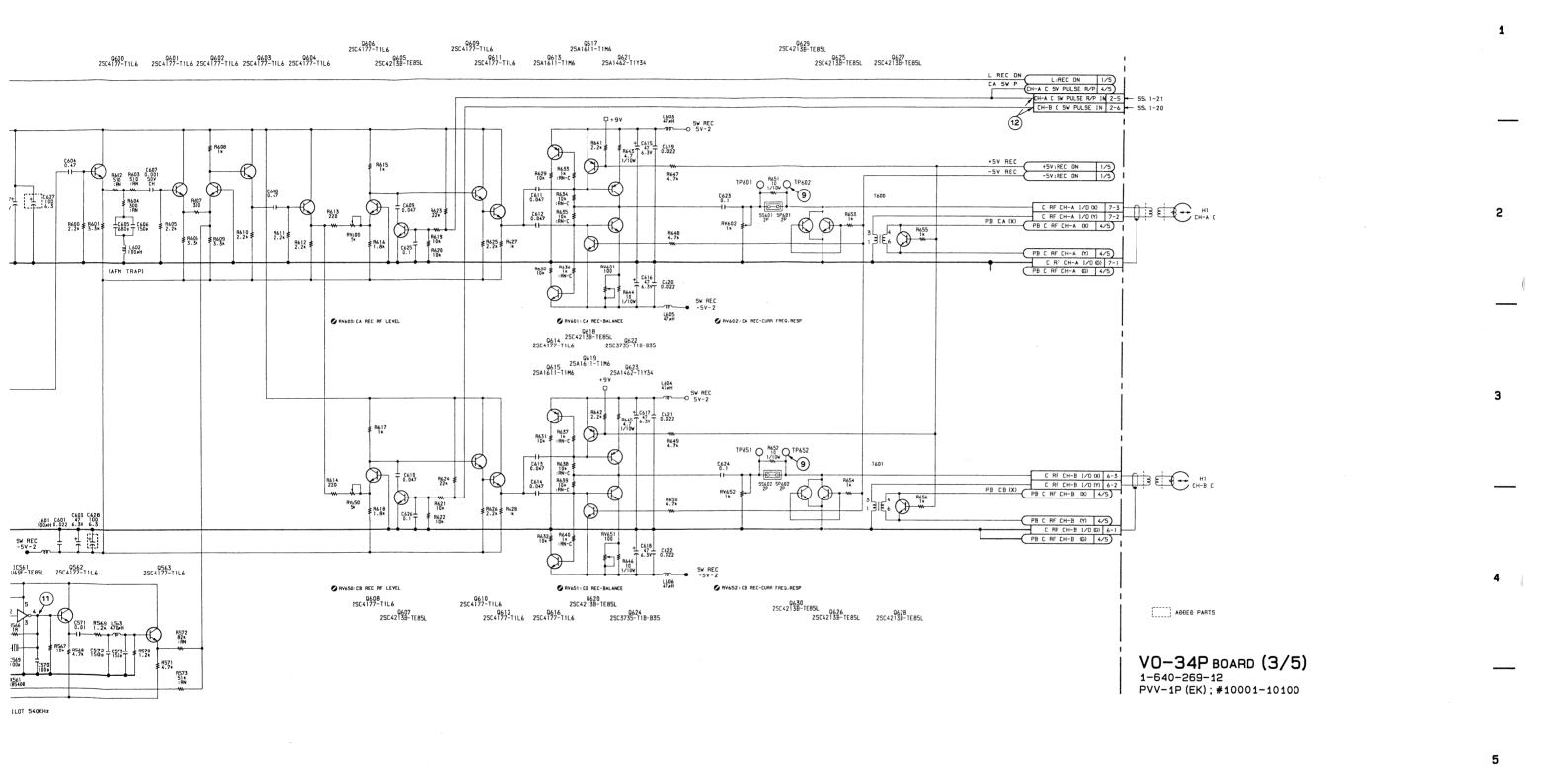
VO-34P BOARD (3/5)

C Modulator C REC Amplifier AFM Pilot Oscillator S/N 10001 through 10100



11-7 (a)
D F G H

Δ



11-7 (a)
H | I | J | K | M | N | 0

# VO-34P (3/5)

S/N 10101 through 11420

① ■ TP505 CTDM 1.45Vp-p REC mode



④ ■ TP501 REC mode



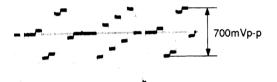
② ■ TP500 CTDM 715mVp-p REC mode



⑤ ■ TP503 45mVp-p REC mode



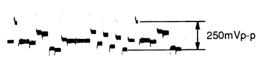
3 IC500-2 pin CTDM REC mode



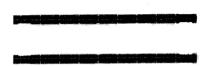
⑥ ■ TP507 REC mode



⑦ ■ TP502 REC mode



■ TP600 C-FM 440mVp-p REC mode



11 IC561-4 pin AFM PILOT 5Vp-p REC mode



REC mode

The second of th	alar (k.) a magamina ji ji karajima sa nd 1840		■ TP602 3.8Vp-p
	property of announcement around \$ 1.85 per 1.55	<del></del> -	■ TP652 3.8Vp-p
		and the same of th	TRIG ■ TP406/SS-46P

12 REC mode

	TRIG ■ TP6/SS-46P
	CN2-5 pin CHA C SW PULSE 5Vp-p
	CN2-6 pin CHB C SW PULSE 5Vp-p

IC500-29pin

10 IC560-4 pin AFM PILOT 5Vp-p REC mode



③ REC mode

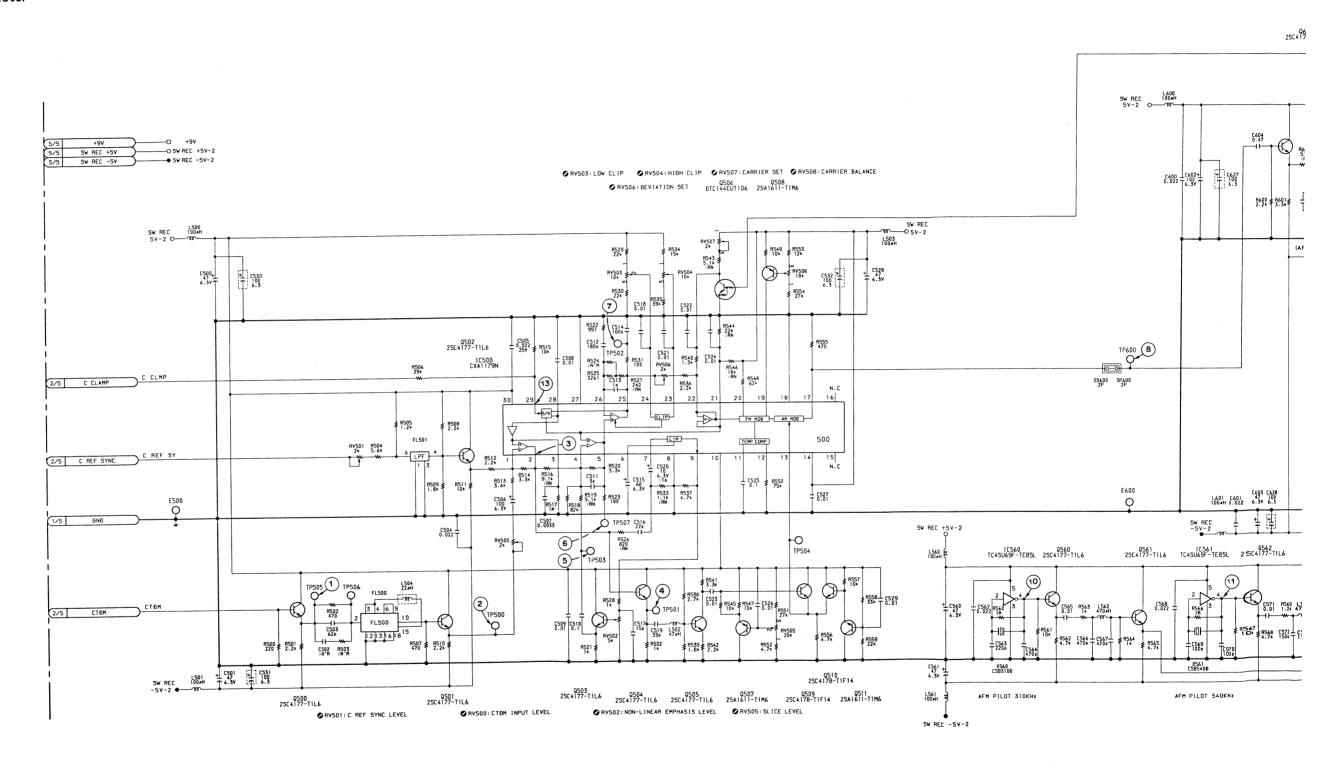


REC mode.......Record the 100 % color bars signal.

PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

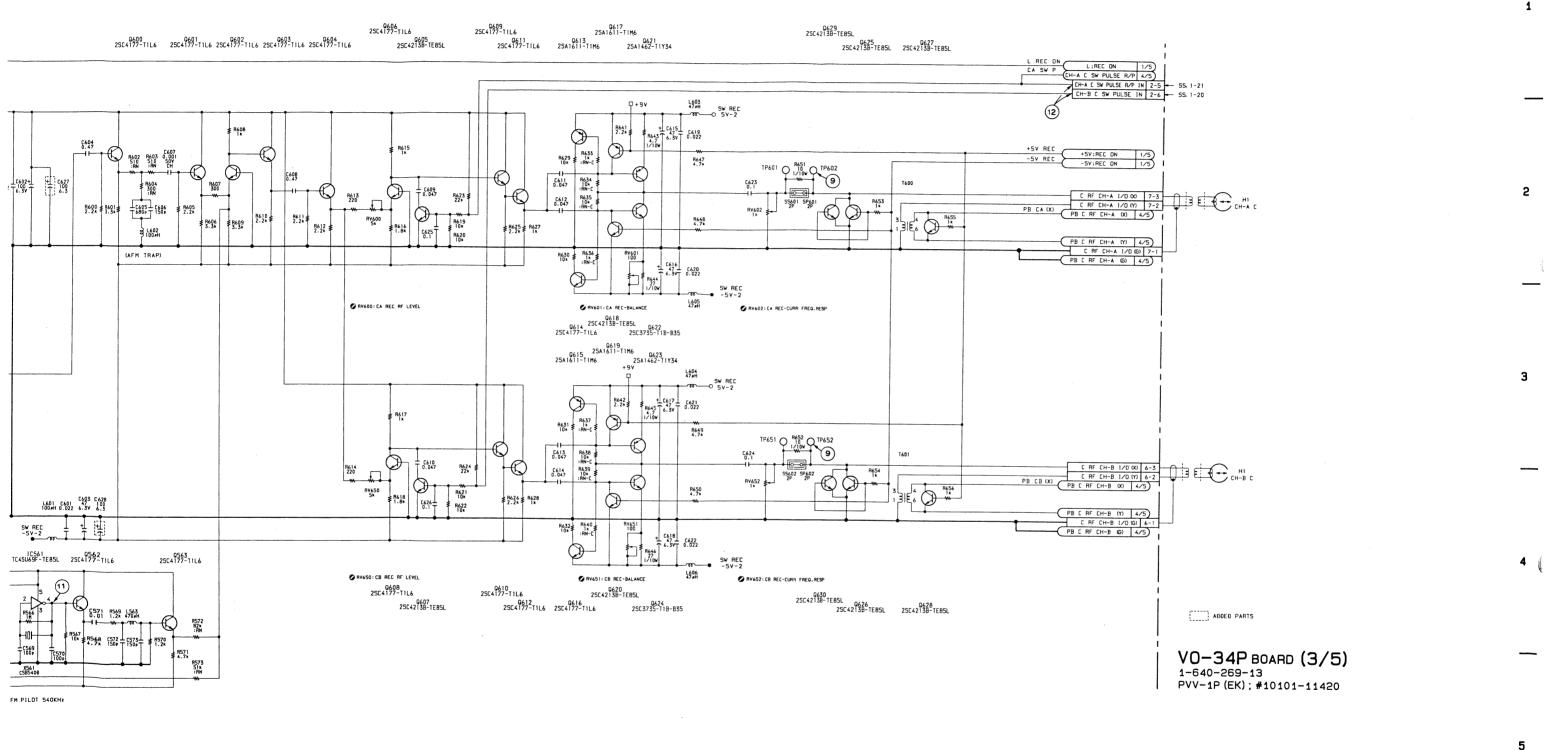
VO-34P BOARD (3/5)

C Modulator C REC Amplifier AFM Pilot Oscillator S/N 10101 through 11420



11-7 (b)

11-7 (b)



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11-7 (b)

H | I | J | K | L | M | N | 0

11-7 b)

# VO-34P (3/5)

S/N 11421 and higher

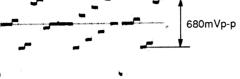
■ TP505 CTDM 1.45Vp-p REC mode



■ TP501 REC mode







■ TP500 CTDM 715mVp-p REC mode



■ TP503 45mVp-p REC mode





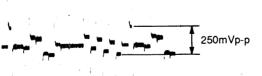
IC500-2 pin CTDM REC mode



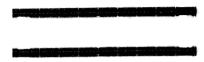
■ TP507 REC mode



■ TP502 REC mode



■ TP600 C-FM 440mVp-p REC mode



IC561-4 pin AFM PILOT 5Vp-p REC mode



REC mode

The second secon		Sign of the second	■ TP602 3.8Vp-p
	Propagation of Section of Section 2015		■ TP652 3.8Vp-p
			TRIG

REC mode

	TRIG ■ TP6/SS-46P
 -	CN2-5 pin CHA C SW PU 5Vp-p
 	CN2-6 pin CHB C SW PU 5Vp-p

SW PULSE

2 A b. b	
 CN2-6 pin	
CHB C SW	PULSE
5Vp-p	

IC560-4 pin AFM PILOT 5Vp-p REC mode



REC mode

-	IC500-29pir
	930mVp-p

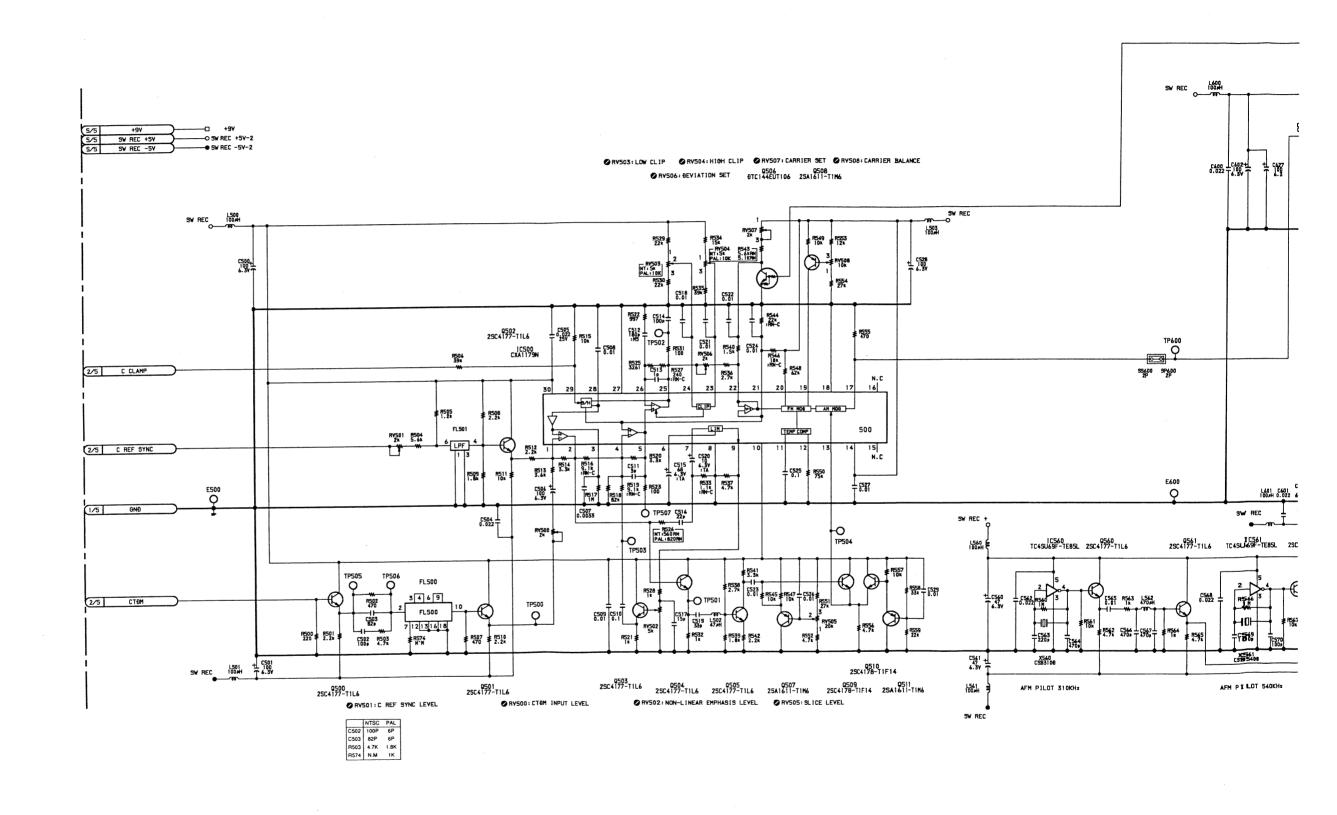
	TRIG
	■ TP400

REC mode......Record the 100 % color bars signal. PB mode.....Play back the color bars signal portion of the alignment tape CR5-1B PS.

VO-34P BOARD (3/5)

S/N 11421 and higher

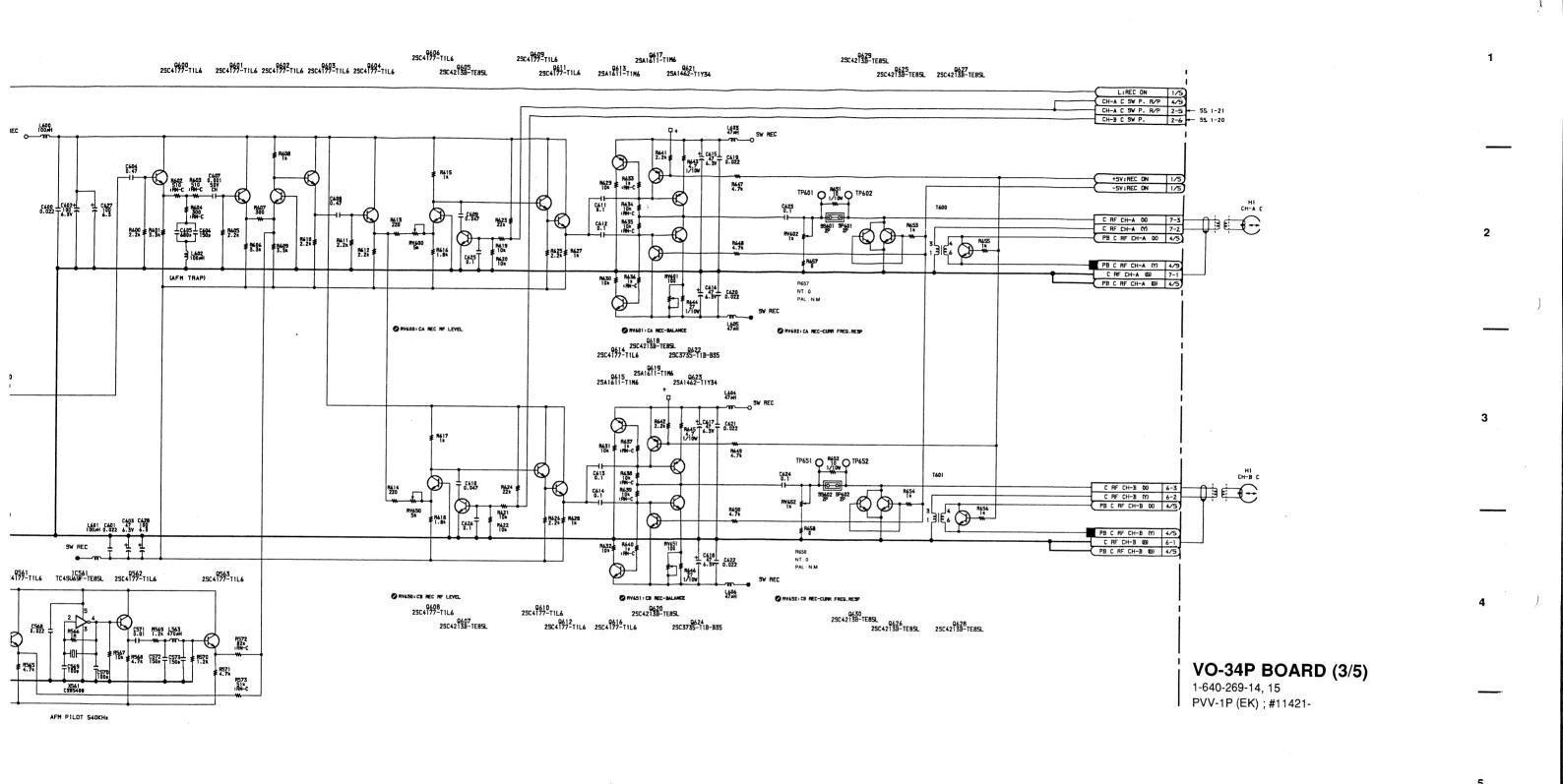
Y Modulator Y REC Amplifier



11 - 7 (c)

D F G H

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11 - 7 (c)

11 - 7 (c)

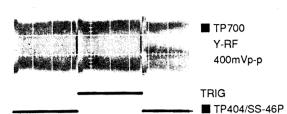
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11 - 7 (c)

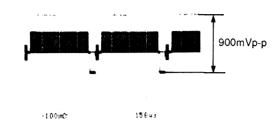
## V0-34P (4/5)

## S/N 10001 through 10100

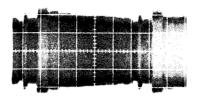
① PB mode



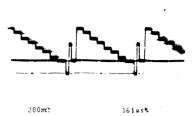
CN2-3 pin CHARACTER VIDEO DiAG mode



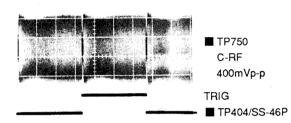
① IC801-48 pin PB RF 150mVp-p PB mode



(1) IC801-37 pin 500mVp-p PB mode



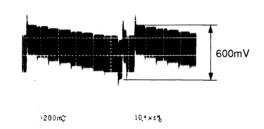
② PB mode



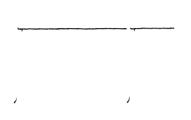
⑤ ■ TP851 680mVp-p DIAG mode



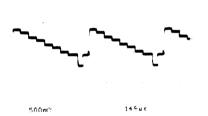
® IC801-12 pin DEMOD OUTPUT PB mode



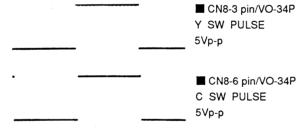
② IC801-5 pin CLAMP PULSE 2Vp-p PB mode



③ ■ TP800 PB VIDEO 1Vp-p PB mode



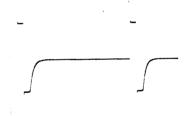
6 CN8-3 pin and CN8-6 pin PB mode



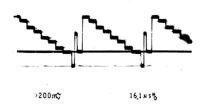
9 IC801-40 pin 700mVp-p PB mode



(3) IC801-6 pin 5.5Vp-p PB mode



10 IC801-35 pin 750mVp-p PB mode



REC mode.......Record the 100 % color bars signal.

PB mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

VO-34P BOARD (4/5)

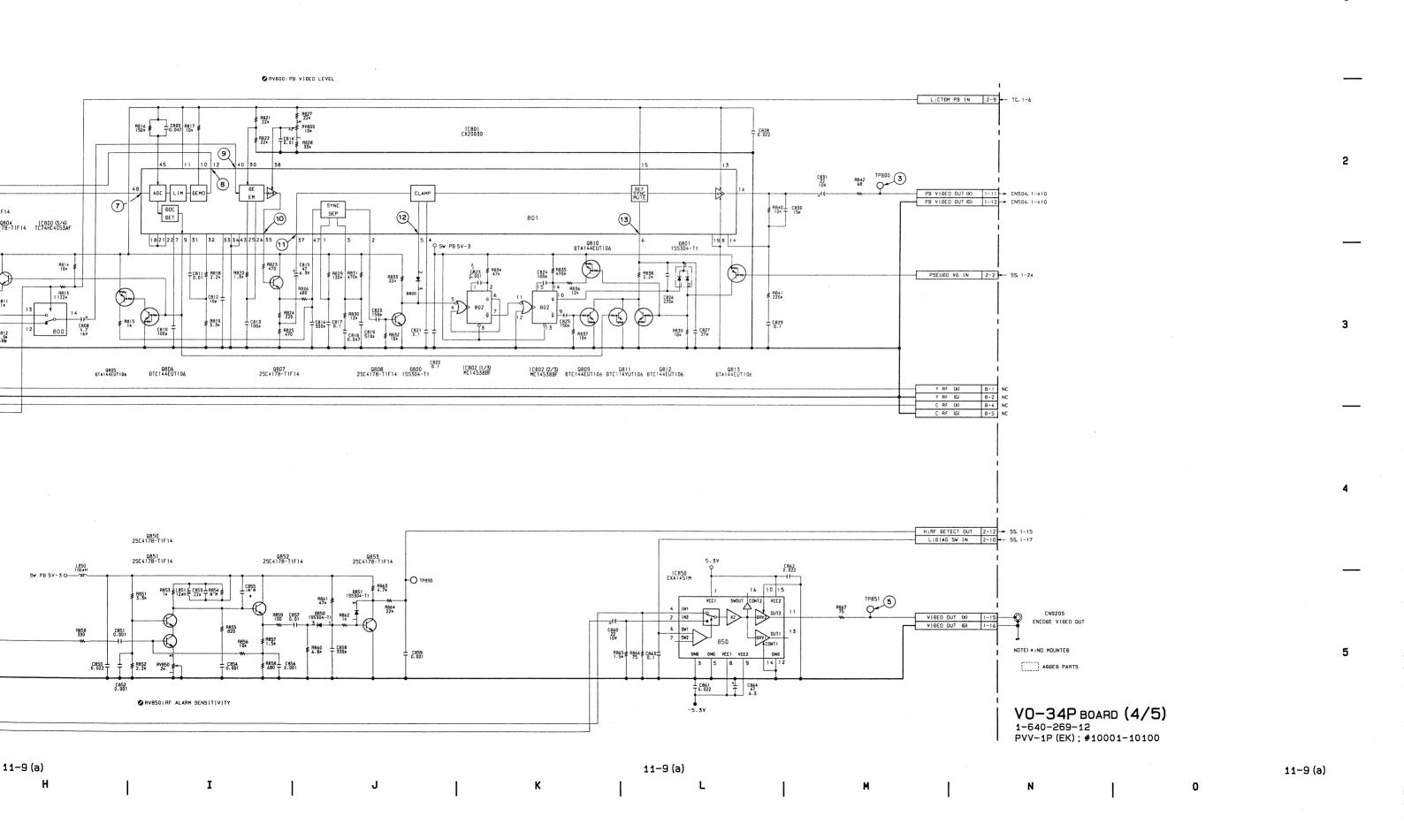
Y/C PB Amplifier

Y/CTDM Demodulator

RF Detect

5/5 SW +9V 10702 (4/4) TC74HC4053AF 1C752 (4/4) TC74HC4053AF 1C800 (4/4) TC74HC4053AF 1C802 (3/3) MC14538BF SW PB 5V-3 O---702 752 800 802 ⊥ <sub>€726</sub> ⊤ 0.022 ⊥ c765 ⊤ 0.022 ⊥ C833 ⊤ 0.022 ± c725 1 47 6.3V T C727 0.022 Q803 2SC4178-T1F14 0700 2SC4178-T1F14 Q707 25C4178-T1F14 9702 9704 1C702 (1/4) 9706 2SC4178-T1F14 2SC4178-T1F14 TC74HC4053AF 2SC4178-T1F14 Q800 25C4178-T1F14 0801 2SC4178-T1F14 Q802 Q804 IC800 (3/4) 2SC4178-T1F14 2SC4178-T1F14 TC74HC4053AF 1/5 PB Y RF CH-A (X)
1/5 PB Y RF CH-A (Y)
1/5 PB Y RF CH-A (G) R814 10k R800 100 R719 10⊭ R813 L803 C806 270#H 22 10V 0.01 ₹ R809 2.2\* R723 470 C807 22 10V T+ ₹ R810 R720 22∗ 08 01A144 R722 220 ₹ R724 2.2k ₹ 0703 0705 25C4178-T1F14 25C4178-T1F14 0701 2SC4178-T1F14 10800 (1/4) 1074H04053AF YA SW P 800 Q754 2SC4178-T1F14 10800 (2/4) TC74HC4053AF 0750 25C4178-T1F14 & L750 Q752 2SC4178-T1F14 R768 22k R769 1C751 RPP-1 C760 0.01 R772 470 752 R850 330 C762 R775 0.1 68 R770 3 R771 470 ⊥ <sub>[761</sub> ⊤ 0.022 R774 ≢ 25C4178-T1F14 9755 25C4178-T1F14 9755 25C4178-T1F14 9755 10752 (1/4) TC74HC4053AF Q756 Q757 2SC4178-T1F14 2SC4178-T1F14 11-9 (a) 11-9 (a)

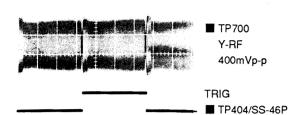
Ε



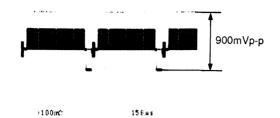
## V0-34P (4/5)

# S/N 10101 through 11420

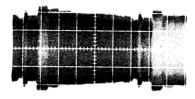
① PB mode



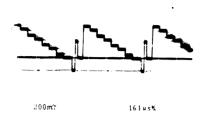
**④** CN2-3 pin CHARACTER VIDEO DiAG mode



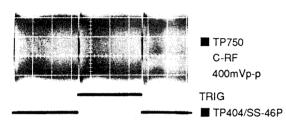
7 IC801-48 pin PB RF 150mVp-p PB mode



(1) IC801-37 pin 500mVp-p PB mode



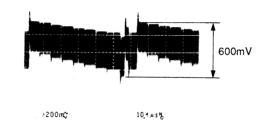
② PB mode



⑤ ■ TP851 680mVp-p DIAG mode



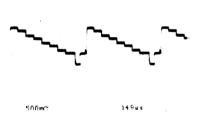
® IC801-12 pin DEMOD OUTPUT PB mode



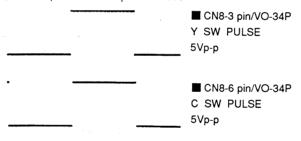
12 IC801-5 pin CLAMP PULSE 2Vp-p PB mode

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③ ■ TP800 PB VIDEO 1Vp-p PB mode



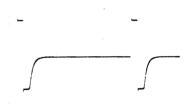
6 CN8-3 pin and CN8-6 pin PB mode



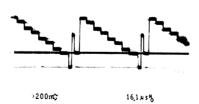
9 IC801-40 pin 700mVp-p PB mode



(3) IC801-6 pin 5.5Vp-p PB mode



10 IC801-35 pin 750mVp-p PB mode



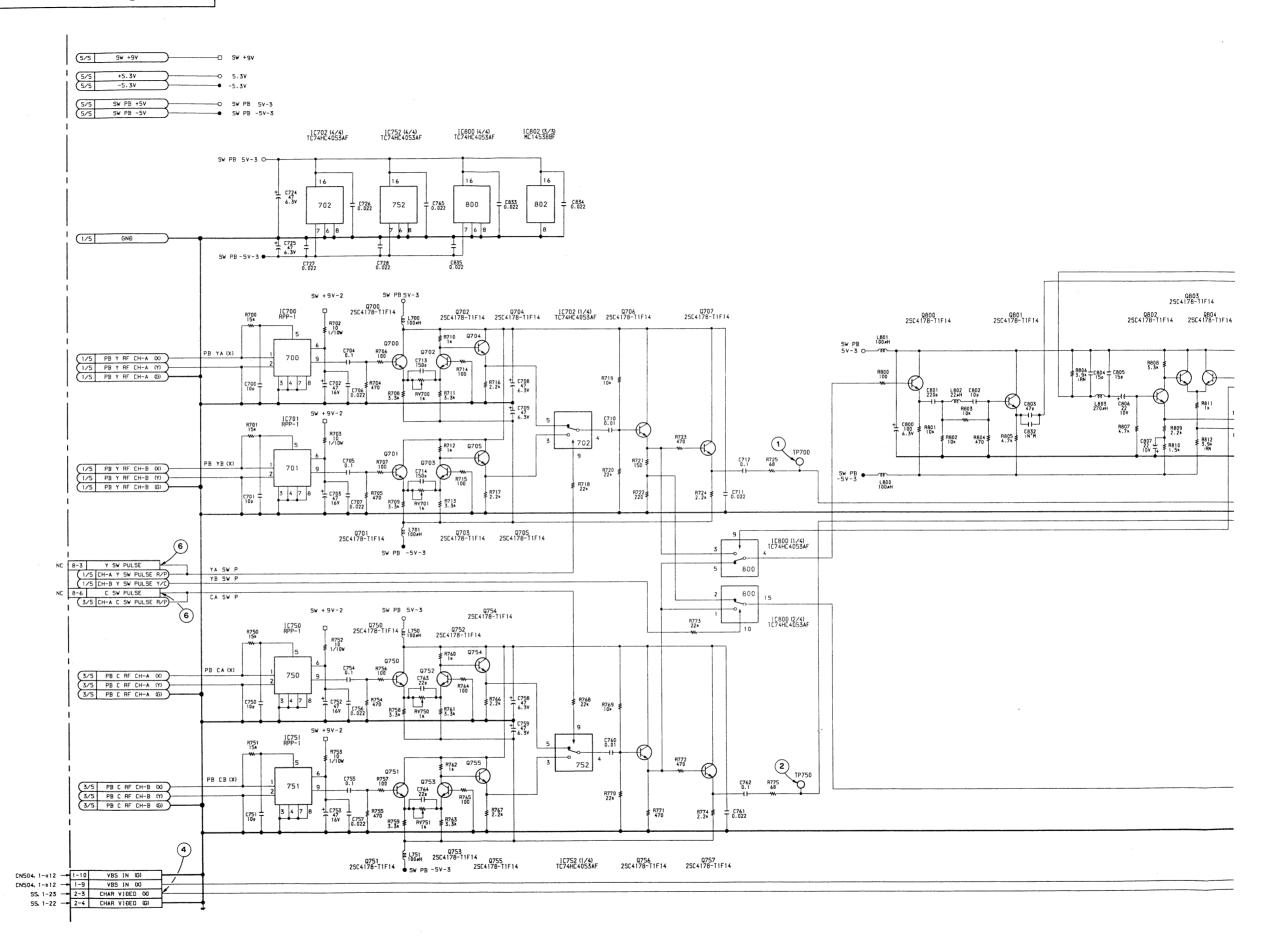
REC mode........Record the 100 % color bars signal.

PB mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

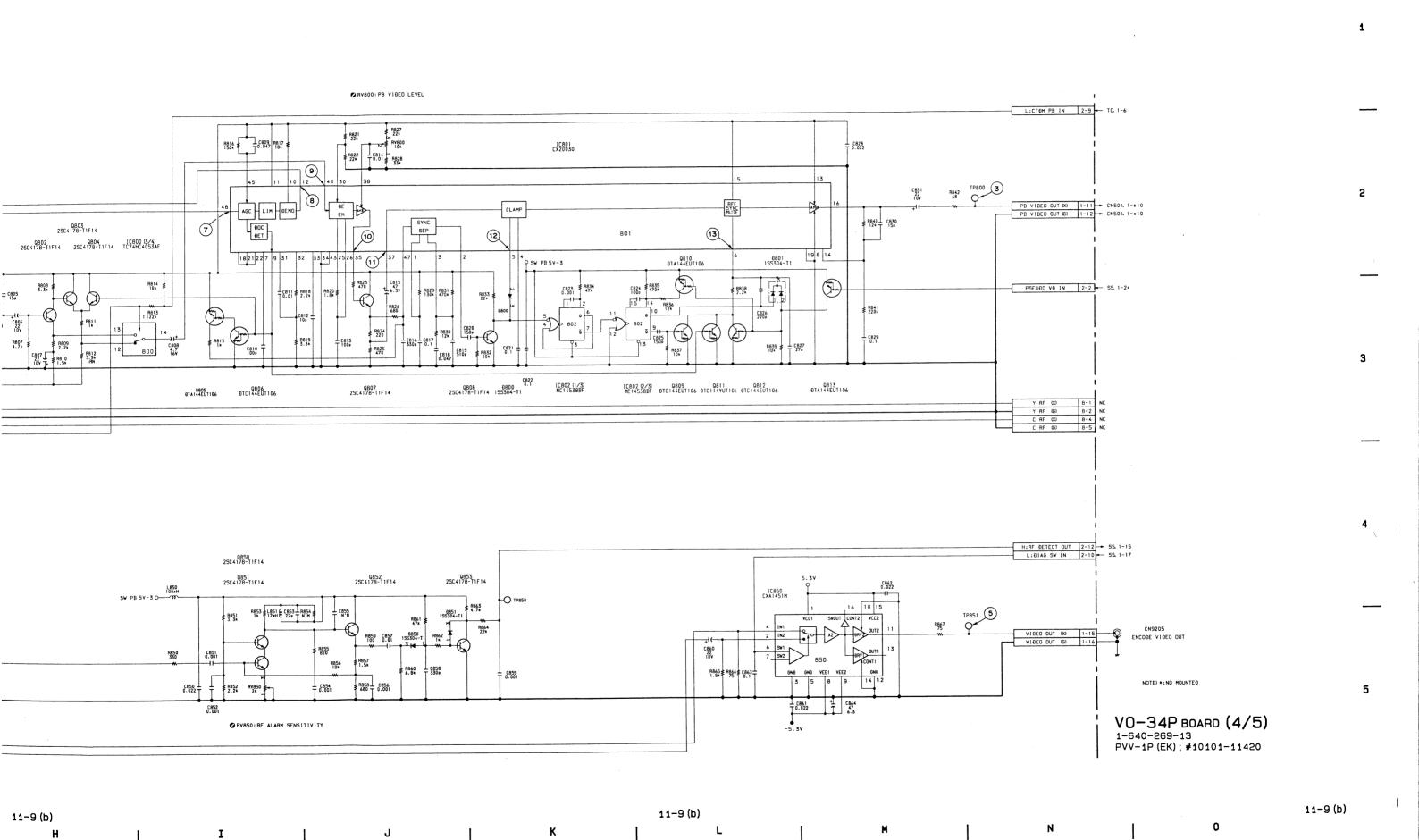
RF Detect

Y/C PB Amplifier Y/CTDM Demodulator VO-34P (4/5)

V0-34P (4/5)



11-9 (b) 11-9 (b) Ε G

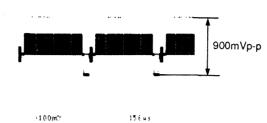


# VO-34P (4/5) S/N 11421 and higher

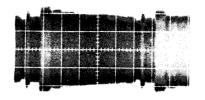
TP700
Y-RF
400mVp-p

TRIG
TP404/SS-46P

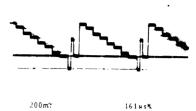
CN2-3 pin CHARACTER VIDEO DiAG mode



IC801-48 pin PB RF 150mVp-p PB mode

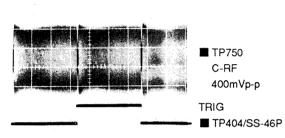


IC801-37 pin 500mVp-p PB mode

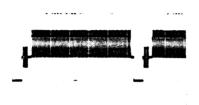


PB mode

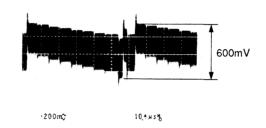
PB mode



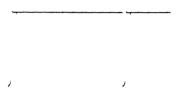
■ TP851 680mVp-p DIAG mode



IC801-12 pin DEMOD OUTPUT PB mode



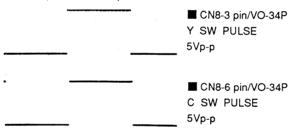
IC801-5 pin CLAMP PULSE 2Vp-p PB mode



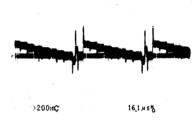
■ TP800 PB VIDEO 1Vp-p PB mode



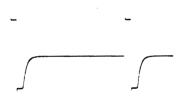
CN8-3 pin and CN8-6 pin PB mode



IC801-40 pin 700mVp-p PB mode



IC801-6 pin 5.5Vp-p PB mode



IC801-35 pin 750mVp-p PB mode



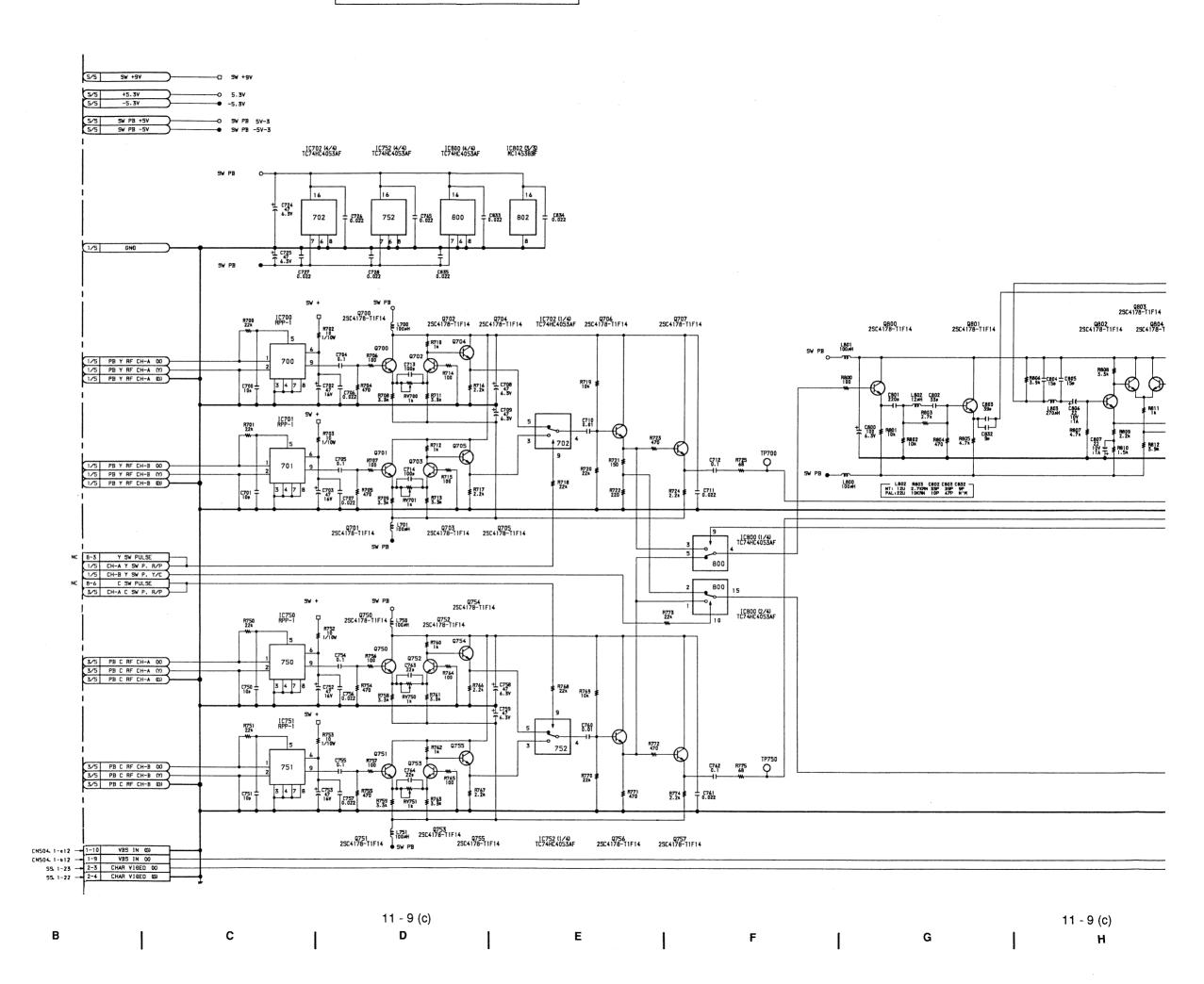
REC mode.......Record the 100 % color bars signal.

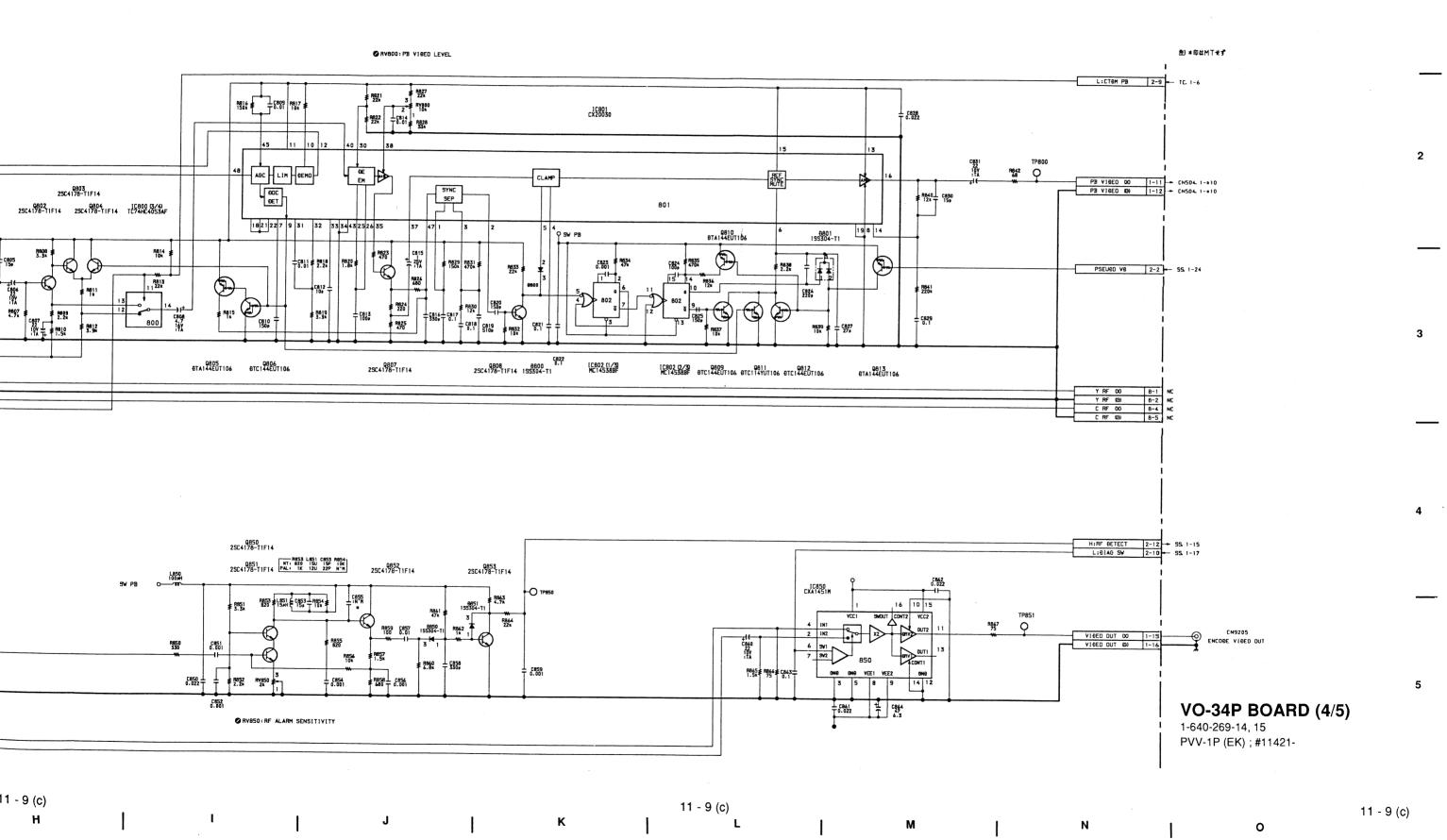
PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

## VO-34P BOARD (4/5)

Y Modulator Y REC Amplifier

S/N 11421 and higher





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VO-34P BOARD (5/5)
Video REC/PB SW

S/N 10001 through 10100

Q904 2SB1115A-T1YP MB362. 106-20 → 2-20 +9V IN ₽ £900 RÐ5.1M-T1B2 MB362, 106-18 - 2-18 +5.3V IN L901 47∌H R905 47k R907 47k R908 680 ± c901 ↑ 100 6.3V R909 680 0906 25B1115A-T1YP +1 C902 100 6.3V 0900 25A1611-T1M6 0901 25A1611-T1M6 8901 (1/2) 8901 (2/2) 155303-T1 155303-T1 MB362, 106-19 -5.3V IN L902 47≱H 1C901 (4/4) MC14053BF IC904 (4/4) MC14053BF R901 ≸ 100k R902 R900 IC902 TC4S71F-TE85L ₱902 (2/2) 155304-T1 VO-34P BOARD (5/5) 1-640-269-12 PVV-1P (EK); #10001-10100 1C900 TC4SU69F-TE85L 1C903 TC4S71F-TE85L

5

1

2

3

11-11 (a)

A | B | C | D | E | F | G | H

VO-34P BOARD (5/5)
Video REC/PB SW

S/N 10101 through 11420

Q904 2SB1115A-T1YP MB362, 106-20 → 2-20 +9V IN \_\_\_\_\_\_\_+5.3v MB362. 106-18 → 2-18 +5.3V IN L901 47#H R905 47k R907 47k R908 680 9 SW PB +5V-3 R909 680 +1 c902 100 6.3V 0900 2SA1611-T1M6 0901 (1/2) 0901 (2/2) 155303-T1 155303-T1 MB362. 106-19 → 2-19 -5.3V IN IC901 (4/4) MC14053BF L902 47≱H ■ SW REC -5V-2 R901 100± R902 1C902 TC4S71F-TE85L VO-34P BOARD (5/5) 1-640-269-13 1C903 TC4S71F-TE85L 1C900 TC4SU69F-TE85L PVV-1P (EK); #10101-11420

11-11 (b)

A

В

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C

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F

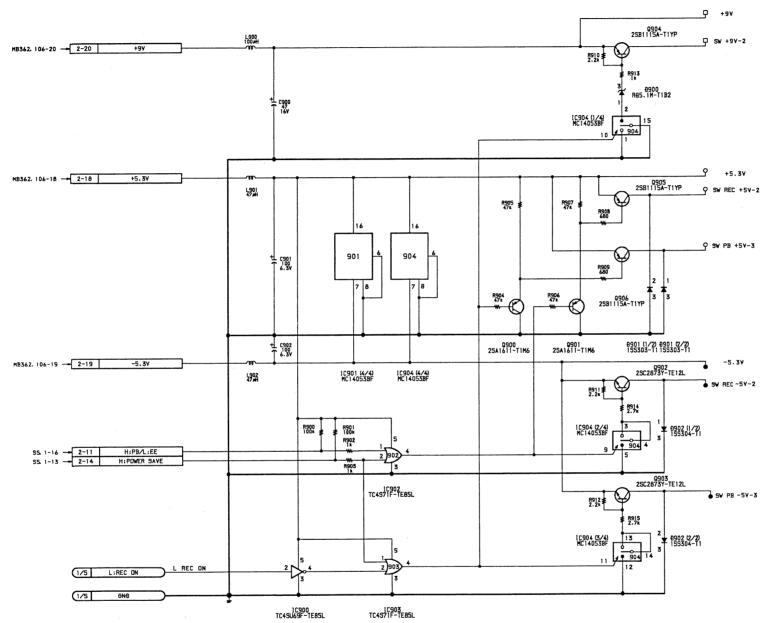
G

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11-11 (b)

VO-34P BOARD (5/5)

Y Modulator Y REC Amplifier S/N 11421 and higher



VO-34P BOARD (5/5)

1-640-269-14, 15 PVV-1P (EK); #11421-

3

11 - 11 (c)

11 - 11 (c)

Н

AU-144/P (1-640-271-11)

G-2 E-1

B-1 G-1 D-1

D-1 (B)

G-1 E-1 E-1

G-2 C-2 F-2 F-1 C-1 B-1 A-2 A-2 B-2

A-2 A-2 A-2

F-2 F-1 G-2

G-1

G-2 (B) D-1

F-1 (B) F-1 (B) G-1 (B)

G-1 (B) G-2 (B) G-2 (B) G-1 (B) G-1 (B) B-1 (B) C-1 D-1 (B)

C-1 (B) E-1 F-1 G-2 (B)

F-1 G-2 (B) F-2 B-1 (B) D-1 (B) D-1 (B) D-1 (B) D-1 (B)

D-1 (B)

CV131 F-1

CV231 F-1

CN1 CN2 CN3 CN4 CN5 CN6

D1

E1 E2 E3

IC1 IC2 IC111 IC112 IC301 IC302 IC303 IC501 IC502 IC503

IC504 IC602 IC603

LV111 LV131 LV211 LV231

Q1 Q2 Q3 Q4 Q5 Q12 Q14 Q15 Q16 Q17 Q50 Q51 Q54 Q55 Q56 Q57 Q58 Q59 Q60 Q131 Q132 Q231 Q231 Q232 Q302 Q305 Q305 Q307

Q402 Q405 Q406

Q407

RV101 B-2 RV111 F-2 RV112 F-2 RV113 F-2 RV201 B-2 RV211 F-2 RV212 G-2 RV302 C-1 RV303 C-1 RV402 C-1 RV403 C-1

B-2

G-1 E-2 F-2 E-2 F-1

D-1 TP303 A-1 TP401

D-1 TP402 D-1 TP403 A-1

G-1

S1

TP2 TP101

TP102

TP201 TP202 TP301 D-1 TP302

T1 T2

B Side



AU-144P BOARD

S/N 10001 through 10500

Audio REC/PB

A Side LOT NO. S No. + AU-144/P -A SIDE-1-640-271-11 PVV-1----AU-144 PVV-1P-----AU-144P

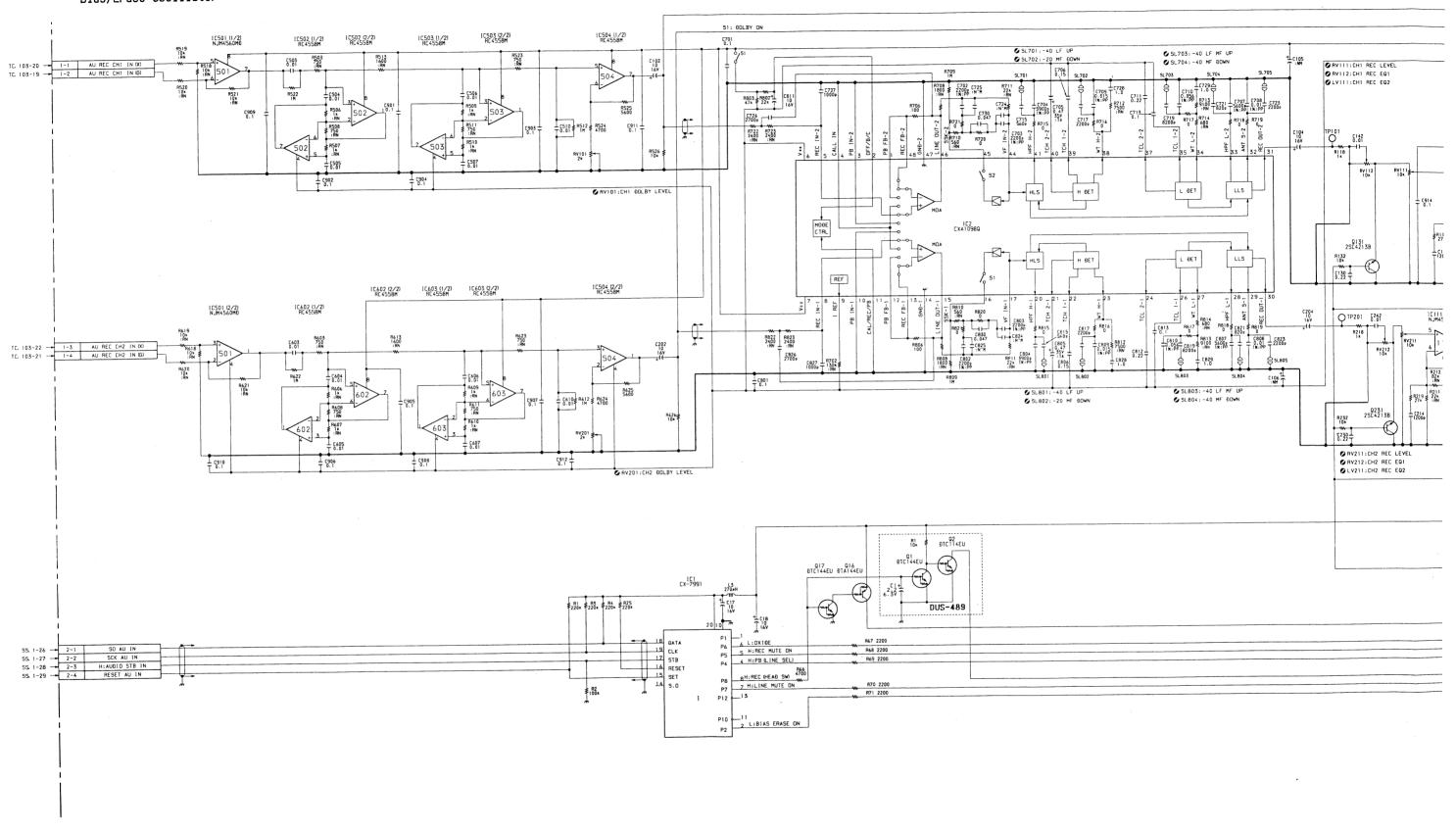
B Side G В мЕ с<u>из</u> г ₿ AU-144/P -B SIDE-

1-640-271-11 PVV-1----AU-144 PVV-1P-----AU-144P

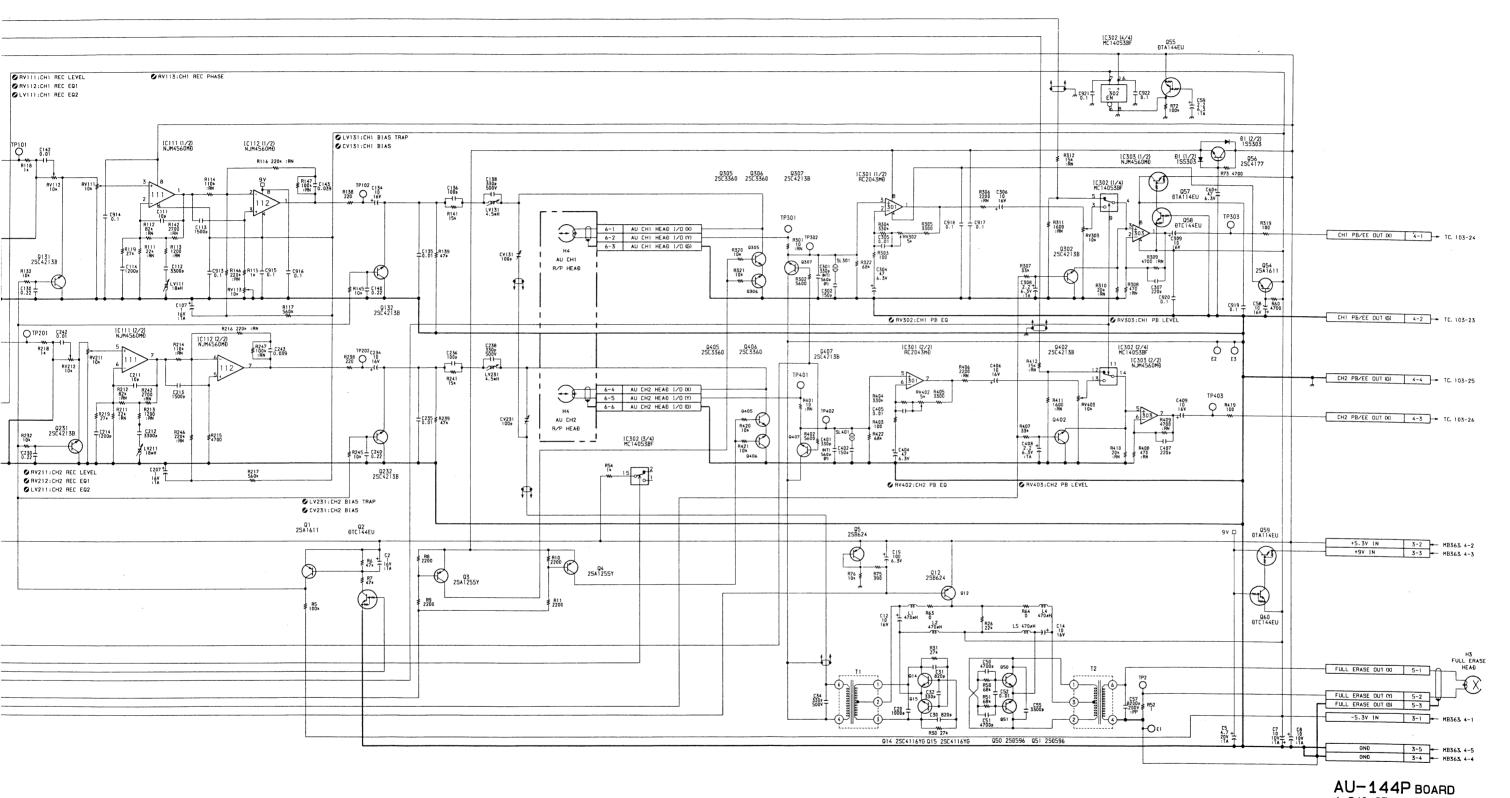
NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

S/N 10001 through 10500

Audio REC/PB Amplifier Bias/Erase Oscillator



11-13 (a) | B | C | D | E | F | G | H



1-640-271-11 PVV-1P (EK); #10001-10500

11-13 (a) 11-13 (a) 0

11-13 (a)

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2

3

## DUS-489 BOARD

B Side



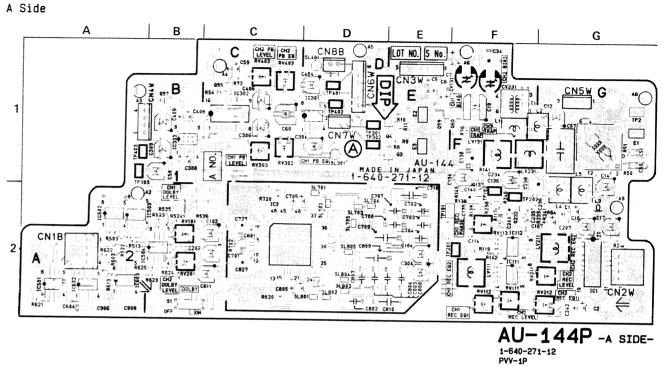
AU-144P (1-640-271-12) Q402 Q405 Q406 Q407 C-1 (B) CN1 CN2 CN3 CN4 CN5 CN6 CN7 G-2 E-1 D-1 (B) D-1 (B) B-1 D-1 (B) G-1 D-1 D-1 D-1 RV101 B-2 RV111 F-2 RV112 F-2 RV113 F-2 RV211 B-2 RV211 F-2 RV212 G-2 RV302 C-1 RV303 C-1 RV402 C-1 RV403 C-1 CV131 F-1 CV231 F-1 C-1 (B) D1 E1 G-1 E2 E3 E-1 E-1 S1 B-2 IC1 IC2 IC111 G-2 G-1 E-2 F-2 F-2 F-2 C-2 F-2 F-2 D-1 C-1 B-1 A-2 A-2 B-2 A-2 TP2 TP101 TP102 IC112 IC301 IC302 IC303 IC501 IC502 IC503 IC504 IC602 IC603 TP201 TP202 TP301 TP302 D-1 D-1 TP303 A-2 TP401 D-1 TP402 D-1 TP403 A-1 LV111 F-2 LV131 F-1 LV211 G-2 LV231 F-1 G-1 T2 G-2 (B) G-2 (B) E-1 D-1 Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q12 Q14 Q15 Q16 Q17 Q50 Q51 Q55 Q56 Q57 Q58 Q59 Q60 Q131 F-1 (B) G-2 (B) G-2 (B) F-1 (B) G-1 (B) F-1 (B) G-2 (B) G-1 (B) G-1 (B) B-2 (B) C-1 C-1 (B) B-1 C-1 (B) E-1 F-1 G-2 (B) F-1 G-2 (B) Q132 Q231 F-2 B-1 (B) D-1 (B) D-1 (B) D-1 (B) Q232 Q302 Q305 Q306 Q307 NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

AU-144P BOARD

Audio REC/PB

S/N 10501 through 11420

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B Side

G F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

F E D C B A

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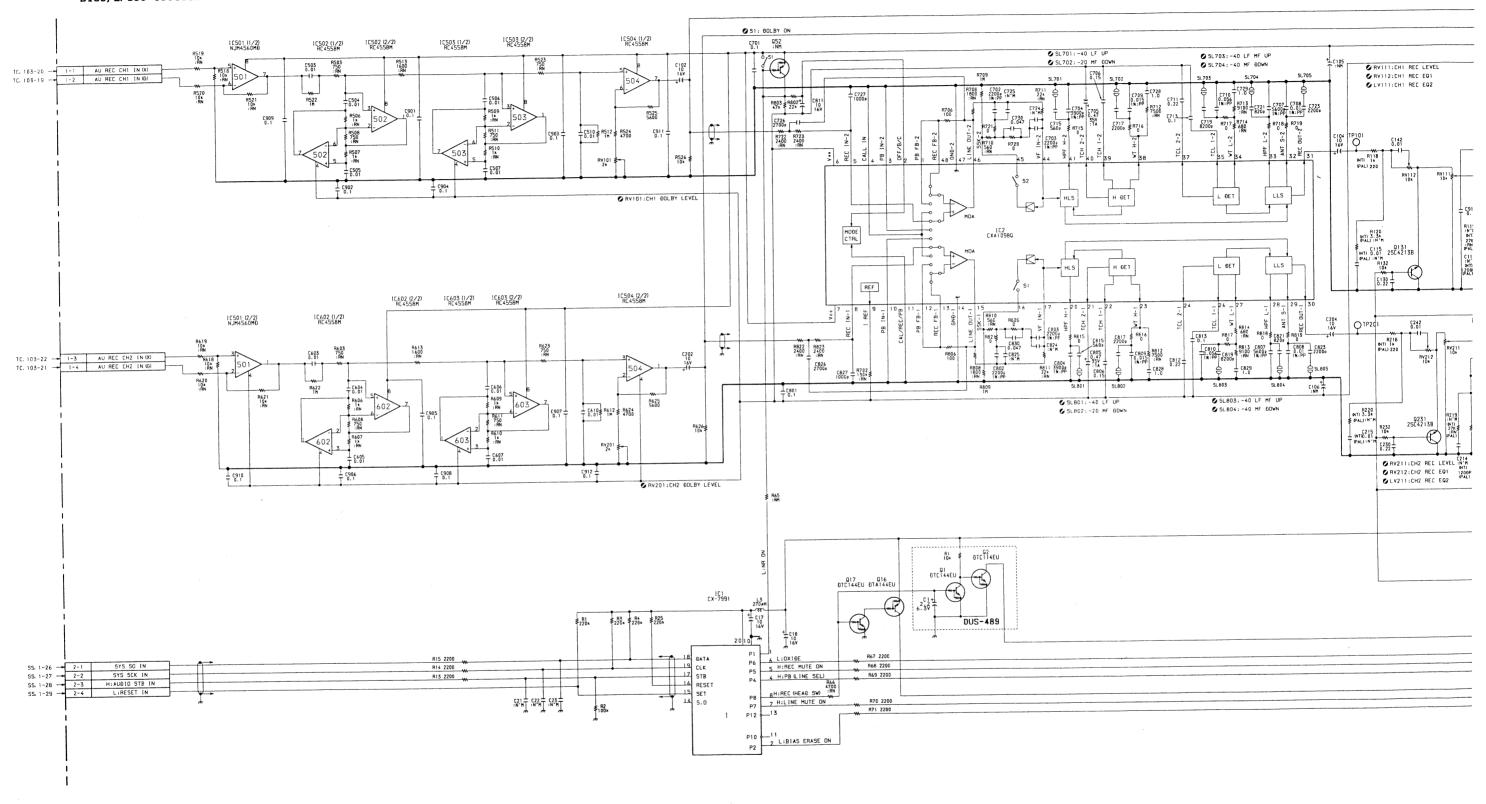
F E D C B A

F E D C B A

F E D C

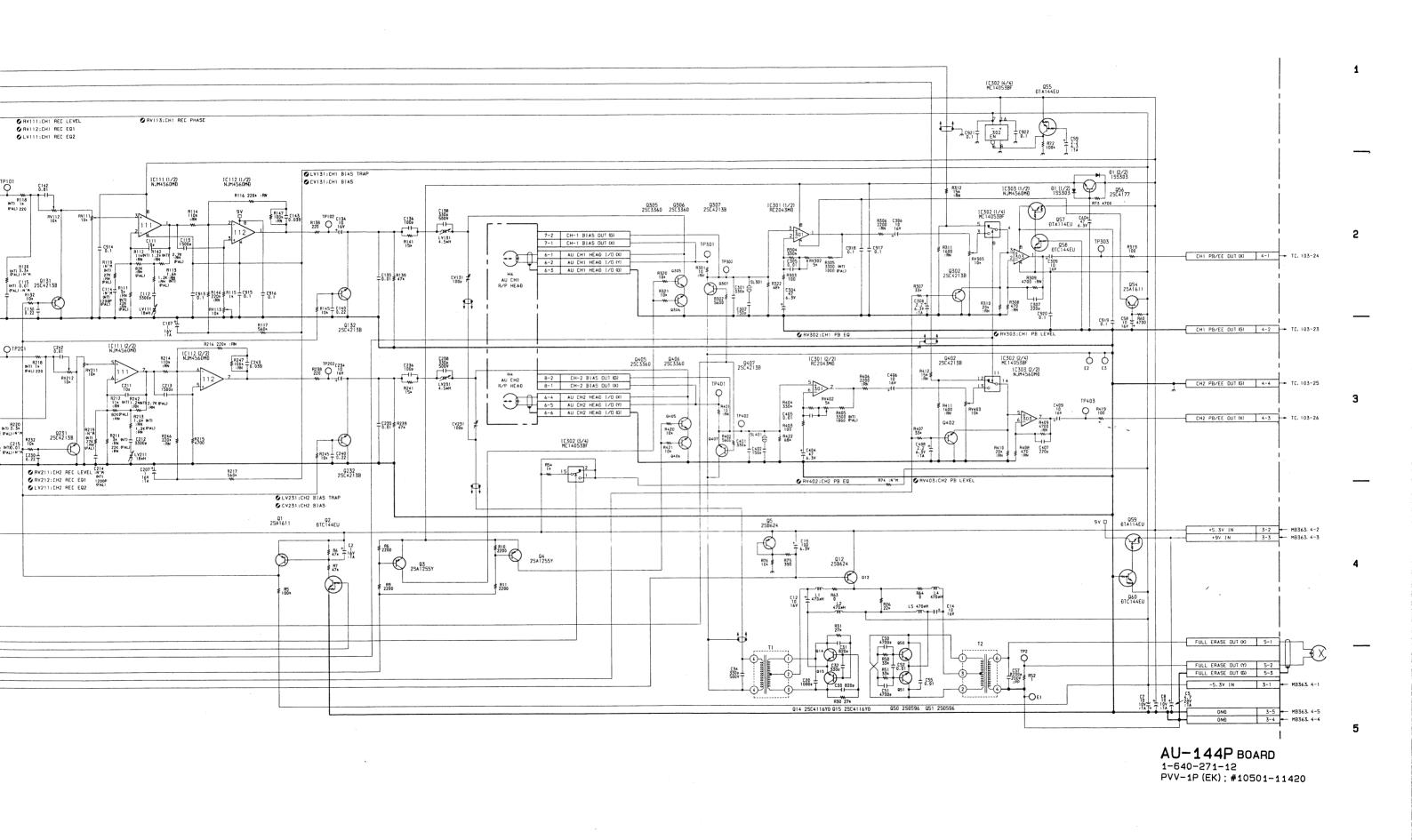
S/N 10501 through 11420

Audio REC/PB Amplifier Bias/Erase Oscillator



11-13 (b)

A | B | C | D | E | F | G | H



11-13 (b)

H | I | J | K | L | M | N | 0

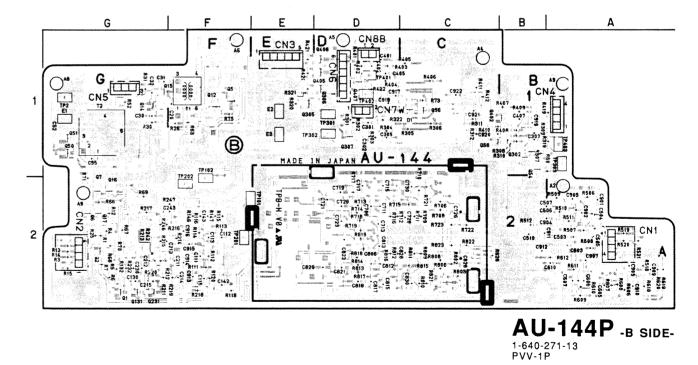
Audio REC/PB

S/N 11421 through 11740

A Side

**AU-144P** -A SIDE-1-640-271-13 PVV-1P

B Side



NOTE \*-\* ; \*-\* A SIDE \*-\* (B); \*-\* B SIDE

Q132 F-1
Q231 G-2 (B)
Q232 F-2
Q302 B-1 (B)
Q305 D-1 (B)
Q306 D-1 (B)
Q307 D-1 (B)
Q402 C-1 (B)
Q405 D-1 (B)
Q406 D-1 (B)
Q407 D-1 (B)

AU-144P (1-640-271-13)

G-2 E-1 B-1 G-1 D-1

C-1 (B) G-1

E-1

E-1

G-2

IC1 G-2 IC2 C-2 IC111 F-2 IC301 D-1 IC302 C-1 IC303 B-1 IC501 A-2 IC503 B-2 IC504 A-2 IC602 A-2 IC603 A-2

LV111 F-2 LV131 F-1 LV211 G-2 LV231 F-1

Q2 Q3 Q4 Q5 Q12

Q14

Q15 Q16 Q17 Q50 Q51 Q54 Q55 Q56 Q57 Q58 Q59

Q60 Q131

Q132

G-2 (B)

G-1 (B) E-1

D-1 F-1 (B)

F-1 (B) G-1 (B) F-1 (B)

F-1 (B) G-2 (B) G-2 (B) G-1 (B) G-1 (B) B-2 (B) C-1 C-1 (B) B-1 C-1 (B)

E-1 F-1

G-2 (B) F-1

CN2 CN3 CN4 CN5

CN6

D1

E2

E3

CV131 F-1 CV231 F-1

RV1 G-2
RV101 B-2
RV111 F-2
RV112 F-2
RV113 F-2
RV201 B-2
RV211 F-2
RV212 G-2
RV302 C-1
RV303 C-1
RV402 C-1
RV403 C-1

TP2 G-1
TP101 E-2
TP102 F-2
TP201 F-2
TP202 F-2
TP301 D-1
TP302 D-1
TP303 A-2
TP401 D-1
TP402 D-1

TP403 A-1

F-1 G-1

T1 T2

B-2

S1

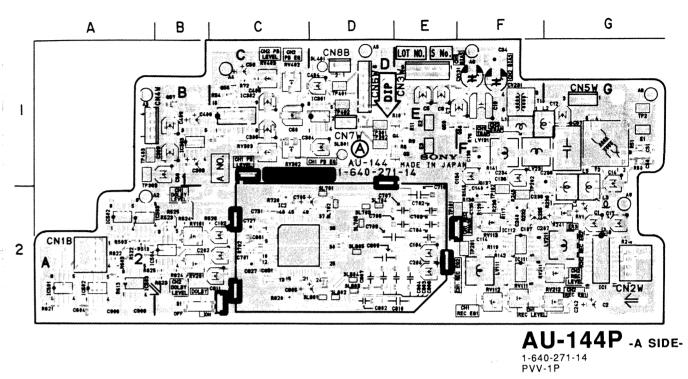
Audio REC/PB

S/N 11741 and higher

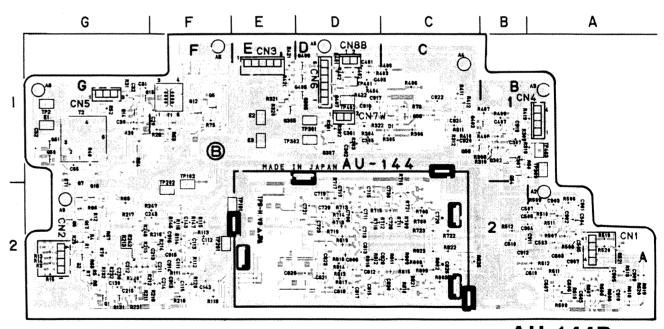
A Side

AU-144	P (1-640-27	1-14)	
CN1 CN2 CN3 CN4 CN5 CN6 CV131 CV231	A-2 G-2 E-1 B-1 G-1 D-1 F-1 F-1	RV101 RV111 RV112 RV113 RV201 RV211 RV212 RV302 RV303 RV402 RV403	B-2 F-2 G-2 C-1 C-1
E1	G-1	S1	B-2
E2 E3	E-1 E-1	TP2 TP101	G-1 E-2
IC1 IC2 IC111 IC112 IC301 IC302 IC303 IC501 IC502 IC503 IC504 IC504 IC602 IC603	G-2 C-2 F-2 F-2 D-1 G-1 B-1 A-2 A-2 A-2 A-2 A-2	TP102 TP201 TP202 TP301 TP302 TP303 TP401 TP402 TP403 T1	F-2 F-2 F-2 D-1 D-1 A-2 D-1 D-1 A-1
LV111 LV131 LV211 LV231	F-2 F-1 G-2 F-1		
Q1 Q2 Q3 Q4 Q5 Q12 Q14 Q15 Q16 Q17 Q50 Q51 Q55 Q56 Q57 Q58 Q59 Q60 Q131 Q132 Q231 Q231 Q232 Q305 Q305 Q306 Q307 Q402 Q406 Q406 Q407	G-2 (B) G-1 (B) E-1 D-1 F-1 (B) G-1 (B) F-1 (B) G-2 (B) G-2 (B) G-1 (B) B-2 (B) C-1 (B) B-1 C-1 (B) B-1 C-1 (B) E-1 G-2 (B) F-1 G-2 (B) F-1 G-2 (B) F-1 G-1 (B) D-1 (B) D-1 (B) D-1 (B) D-1 (B) D-1 (B) D-1 (B)		

NOTE \*-\* ; \*-\* A SIDE \*-\* (B); \*-\* B SIDE



B Side



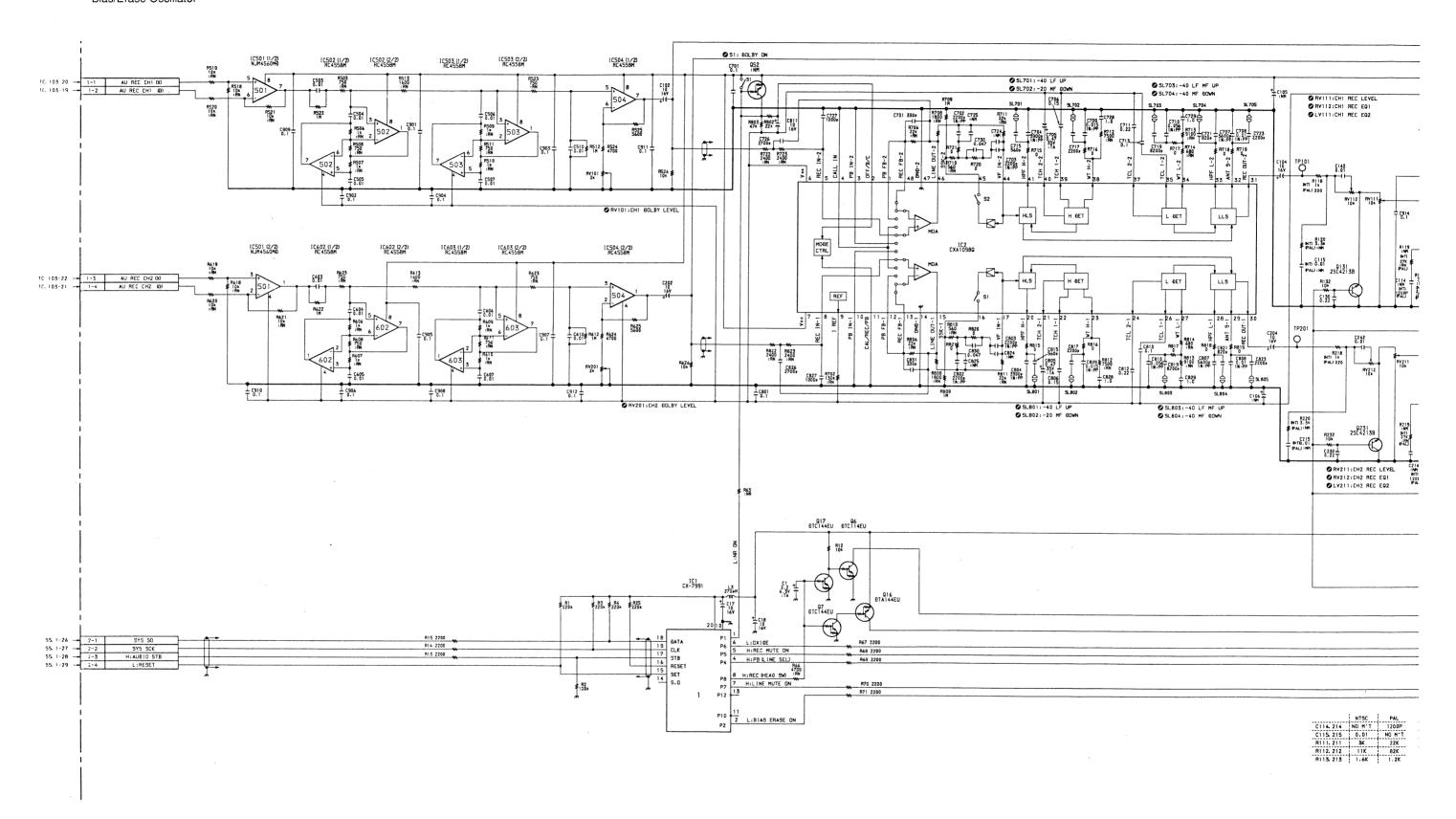
AU-144P -B SIDE-1-640-271-14 PVV-1P

11-12 (c)

)E-

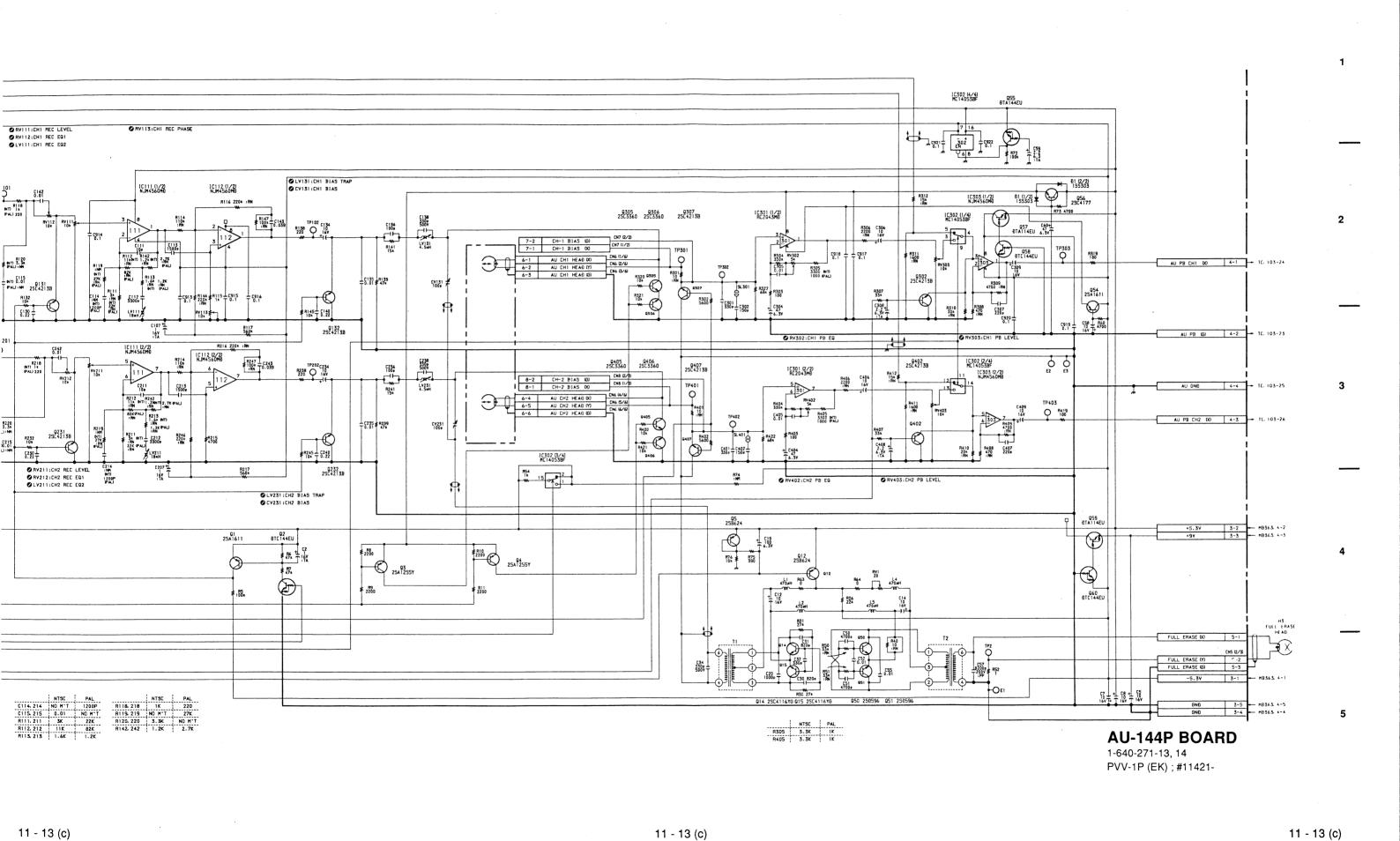
S/N 11421 and higher

Audio REC/PB Amplifier Bias/Erase Oscillator



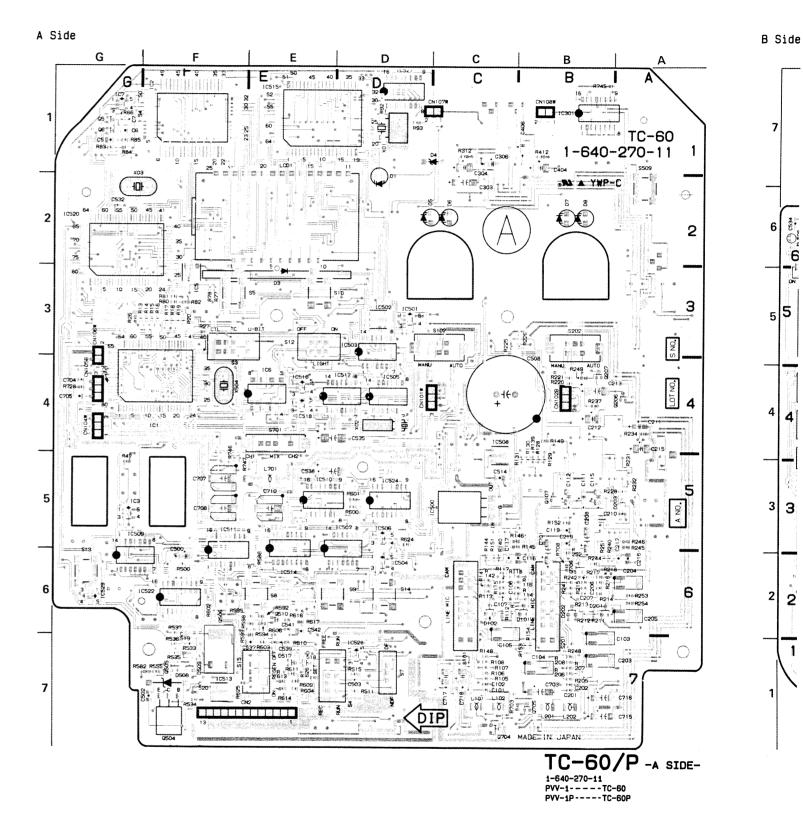
11 - 13 (c)

A | B | C | D | E | F | G | H



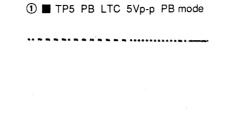
Audio Line/Meter Amp Time Code

TC-60/	P (1-640-270-11)	)			
CN1 CN2	C-7 (B) E-7 (B)	IC202 IC205	A-6 (B) A-5 (B)	Q506 Q507	F-6 F-7 (B)
CN101 CN102	C-4 (B) B-4 (B)	IC301	B-1	Q508	D-4 (B)
CN102	B-7 (B)	IC303 IC304	A-3 (B)	Q510 Q511	E-6
CN103	G-4 (B)	IC504	C-2 (B) C-5	Q511	D-5 (B) C-5 (B)
CN105	G-4 (B)	IC501	D-3	Q702	F-5 (B)
CN106	G-3 (B)	IC502	D-3	Q702	B-7 (B)
CN107	C-1 (B)	IC503	D-3	Q704	C-7
CN108	B-1 (B)	IC504	D-6	Q705	B-7
	. ,	IC505	D-4 -	Q706	B-6
D1	D-2	IC506	D-5		
D2	E-5 (B)	IC507	D-5	RV1	F-7 (B)
D3	E-3	IC508	C-4	RV302	C-1 (B)
D4	C-1	IC509	G-6	RV402	B-1 (B)
D5	D-2	IC510	E-5	RV700	F-3 (B)
D6 D7	C-2 B-2	IC511	F-5	RV701	E-5 (B)
D8	B-2 B-2	IC512 IC513	F-7 (B) F-7	RV704	A-2 (B)
D101	B-6	IC513	E-6	S3	F-4
D102	C-6	IC515	E-1	S4	D-7
D103	B-4 (B)	IC516	E-4	S5	E-3
D201	B-6	IC517	D-4	S7	D-7
D202	B-6	IC518	E-4	S8	E-6
D203	A-5	IC519	E-2 (B)	S9	D-6
D301	C-2 (B)	IC520	G-2	S10	D-3
D501	D-3 (B)	IC521	E-5 (B)	S12	E-3
D502 D503	C-5 (B) C-5 (B)	IC522	F-6	S13	G-6
D503	C-5 (B)	IC523 IC524	E-7 (B) D-5	S14	D-6 E-7
D505	C-5 (B)	IC525	E-7 (B)	S15 S16	G-6 (B)
D506	F-5 (B)	IC526	D-5 (B)	S17	G-6 (B)
D507	D-4 (B)	IC527	D-1	S101	C-7
D508	F-7 `	IC528	D-7	S102	C-3
D509	F-7	IC529	G-6	S103	B-5 (B)
D510	F-6 (B)	IC702	F-5 (B)	S201	B-7
D511	F-6 (B)	IC703	E-5 (B)	S202	B-3
D512	F-7 (B)	1004	F 0	S203	A-5 (B)
D513 D514	D-4 (B) D-4 (B)	LCD1	E-2	S509	A-2
D514	D-4 (B)	Q2	D-5 (B)	S701	E-4
D516	D-5 (B)	Q3	D-2 (B)	TP1	C-5 (B)
D517	E-7	Q4	C-2 (B)	TP2	C-4 (B)
D518	E-7	Q5	G-1	TP3	F-6 (B)
D701	B-7 (B)	Q6	G-1	TP4	D-4 (B)
D702	B-5 (B)	Q101	B-7 (B)	TP5	F-6 (B)
D704	C-7 (B)	Q102	C-3 (B)	TP6	F-6 (B)
E4	F c (D)	Q103	B-4 (B)	TP7	C-4 (B)
E1 E201	F-6 (B) A-5 (B)	Q104 Q105	B-4 (B)	TP8	G-5 (B)
E401	B-1 (B)	Q105	B-5 (B) B-4 (B)	TP9 TP10	F-3 (B) G-5 (B)
E501	E-7 (B)	Q107	B-5	TP11	G-5 (B)
	- (-)	Q201	A-7 (B)	TP12	D-7 (B)
IC1	F-4	Q202	B-4 (B)	TP101	C-4 (B)
IC2	F-1	Q203	A-5 (B)	TP201	B-4 (B)
IC3	G-5	Q204	A-5 (B)	TP301	A-3 (B)
IC4	F-3 (B)	Q205	A-4 (B)	TP401	A-3 (B)
IC5	F-3	Q206	A-4		<b>D</b> .4
IC6 IC7	E-4 G-1	Q207	B-4	X1	D-1
IC101	B-6 (B)	Q301 Q401	C-2 (B) B-2 (B)	X2 X3	D-4 G-2
IC102	B-6 (B)	Q501	C-5 (B)	X504	G-2 F-4
IC103	B-5 (B)	Q502	C-4 (B)	7,004	. 7
IC104	C-4 (B)	Q503	C-4 (B)		
IC105	B-5 (B)	Q504	F-7		
IC201	B-6 (B)	Q505	F-7		

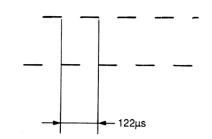


NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

## TC-60P (1/3)



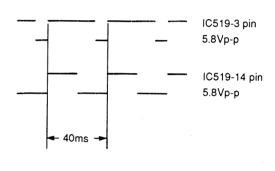
3 IC519-4 pin 6Vp-p REC mode

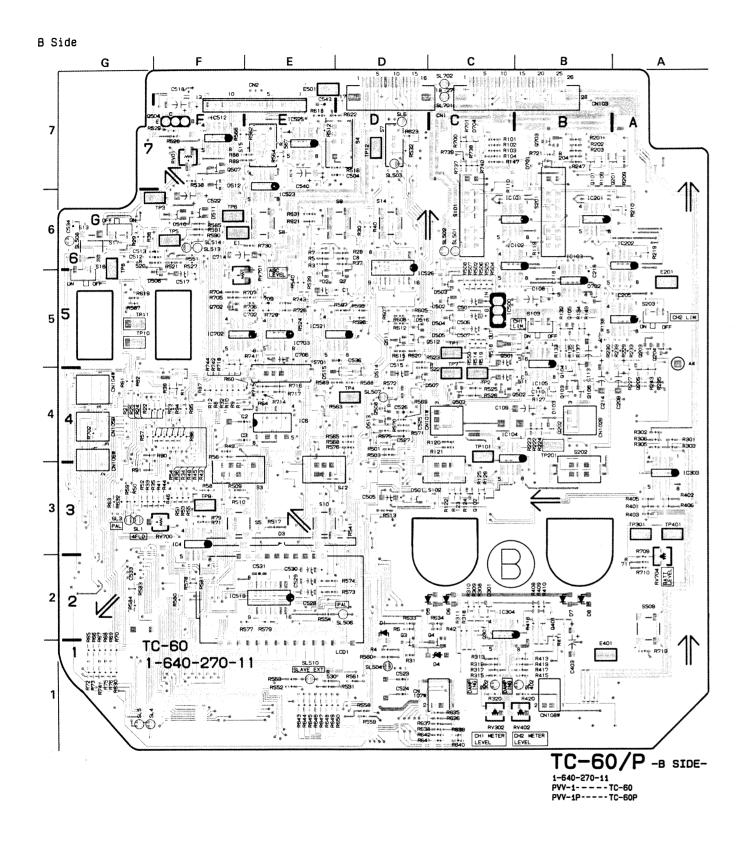






4 REC mode

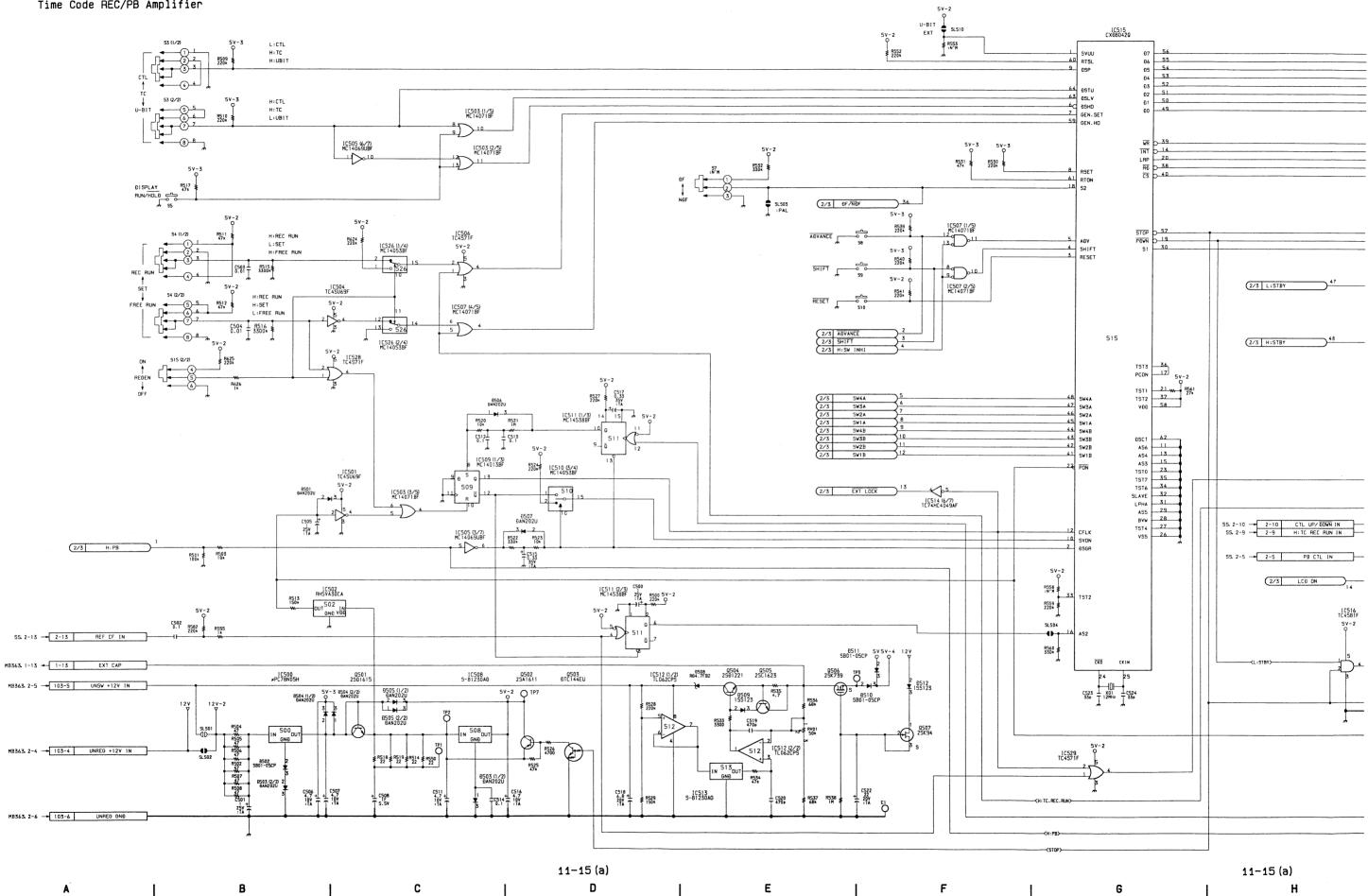


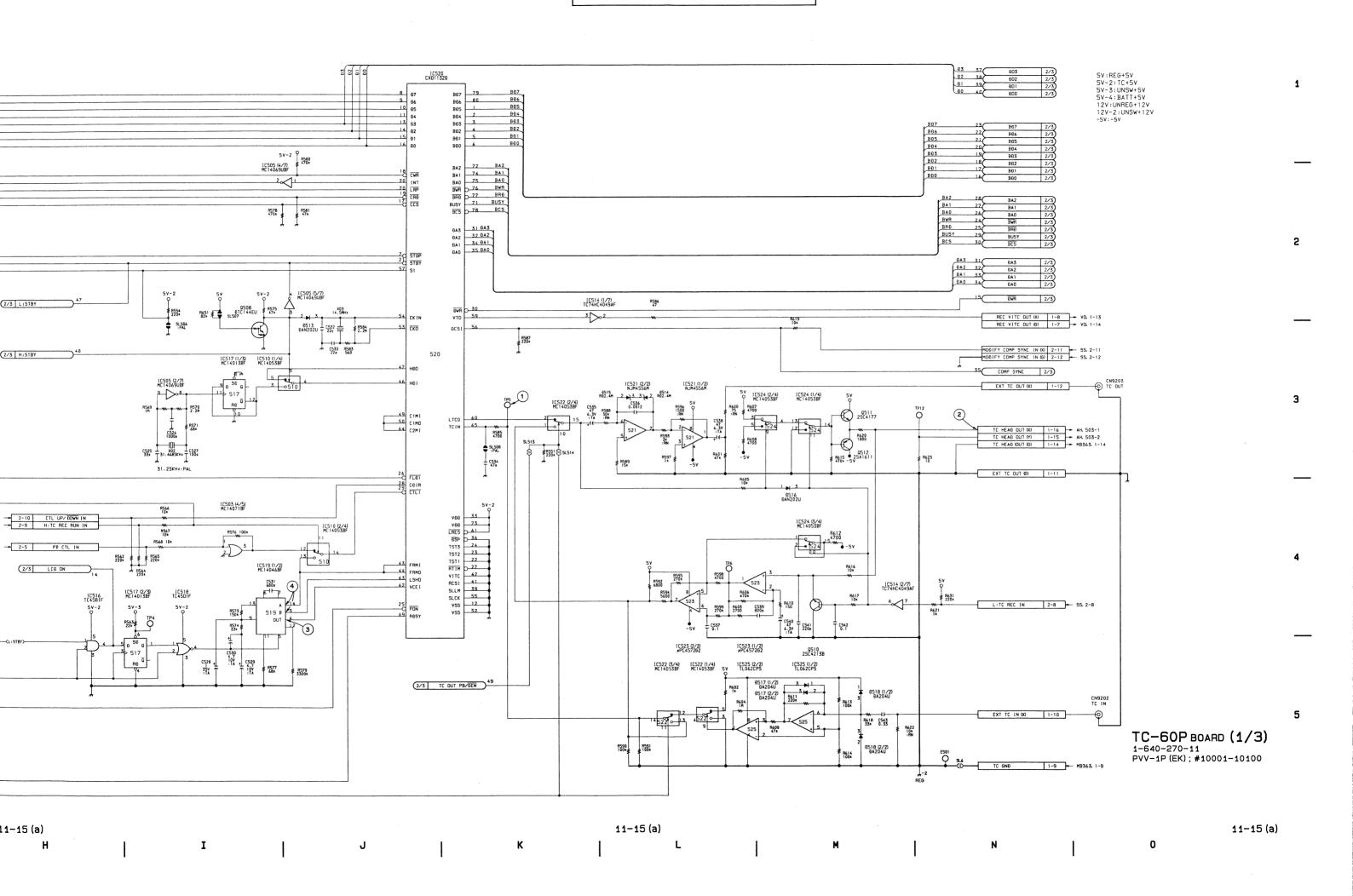


TC-60P BOARD (1/3)

S/N 10001 through 10100

Time Code SW Time Code Generator Time Code REC/PB Amplifier





Audio Line/Meter Amp Time Code

	TC-60P	(1-640-270-12)				
(	CN1 CN2	D-7 (B) E-7 (B)	IC202 IC205	A-6 (B) A-5 (B)	Q506 Q507	F-7 F-7 (B)
	CN101	C-4 (B)	IC301	B-1	Q508	D-4 (B)
	CN102 CN103	B-4 (B) B-7 (B)	IC303 IC304	A-3 (B) B-2 (B)	Q510 Q511	E-6 D-5 (B)
	CN103	G-4 (B)	IC500	C-5	Q512	C-5 (B)
	CN105	G-4 (B)	IC501	C-3	Q702	E-5 (B)
	CN106	G-3 (B)	IC502	D-3	Q703	B-7 (B)
	CN107	C-1 (B)	IC503	D-4	Q704	C-7
(	CN108	B-1 (B)	IC504	D-6 D-4	Q705 Q706	B-7 B-6
	D1	D-1	IC505 IC506	D-4 D-5	Q/06	D-0
	D2	D-5 (B)	IC507	D-6	RV1	F-7 (B)
	D3	E-3	IC508	C-5	RV302	C-1
	D4	C-1	IC509	G-6	RV402	B-1
	D5 D6	C-2 C-2	IC510 IC511	E-5 F-6	RV700 RV701	F-3 (B) E-5 (B)
	D7	B-2	IC512	F-7 (B)	RV704	A-1
	D8	B-2	IC513	F-7		
	D101	B-6	IC514	E-6	S3	E-3
	D102 D103	C-6 B-4 (B)	IC515 IC516	D-1 E-4	S4 S5	D-7 E-3
	D103 D201	A-6	IC517	D-4	S7	D-7
	D202	B-6	IC518	E-4	S8	E-6
	D203	A-5	IC519	E-2 (B)	S9	D-6
	D301 D501	C-2 (B) C-3 (B)	IC520 IC521	G-2 D-5 (B)	S10 S12	D-3 D-3
	D501	C-5 (B)	IC521	F-6	S12	G-6
	D503	C-5 (B)	IC523	E-7 (B)	S14	D-6
	D504	C-5 (B)	IC524	D-5	S15	E-7
	D505 D506	C-5 (B) F-5 (B)	IC525 IC526	E-7 (B) D-6 (B)	S16 S17	G-5 (B) G-6 (B)
	D506	C-4 (B)	IC526	D-0 (B)	S101	C-6
	D508	F-7	IC528	D-7	S102	C-3
	D509	F-7	IC529	G-6	S103	B-5 (B)
	D510 D511	F-6 (B) F-6 (B)	IC702 IC703	E-5 (B) E-5 (B)	S201 S202	B-6 B-3
	D511	F-7 (B)	10703	E-3 (B)	S202	A-5 (B)
	D513	D-4 (B)	LCD1	E-2	S509	A-2
	D514	D-4 (B)		D = (D)	S701	E-4
	D515 D516	D-4 (B) C-5 (B)	Q2 Q3	D-5 (B) D-1 (B)	TP1	C-5 (B)
	D517	E-7	Q4	C-1 (B)	TP2	C-4 (B)
	D518	E-7	Q5	G-1	TP3	F-6 (B)
	D701	B-7 (B)	Q6	G-1	TP4	D-4 (B)
	D702 D704	B-5 (B)	Q101 Q102	B-7 (B) C-3 (B)	TP5 TP6	F-6 (B) E-6 (B)
	D704	C-7 (B)	Q102	B-4 (B)	TP7	C-4 (B)
	E1	E-6 (B)	Q104	B-4 (B)	TP8	G-5 (B)
	E201	A-5 (B)	Q105	B-5 (B)	TP9	F-3 (B)
	E401	A-2 (B)	Q106 Q107	B-4 (B)	TP10 TP11	G-5 (B) G-5 (B)
	E501	E-7 (B)	Q201	B-5 A-7 (B)	TP12	C-6 (B)
	IC1	F-4	Q202	B-4 (B)	TP13	E-1 (B)
	IC2	F-1	Q203	A-5 (B)	TP14	A-2 (B)
	IC3 IC4	G-5 F-3 (B)	Q204 Q205	A-5 (B) A-4 (B)	TP15 TP16	E-1 (B) A-2 (B)
	IC5	F-3 (B)	Q205 Q206	A-4 (B) A-4	TP101	C-4 (B)
	IC6	E-4	Q207	B-4	TP201	B-4 (B)
	IC7	G-1	Q301	C-2 (B)	TP301	A-3 (B)
	IC101 IC102	B-6 (B) B-6 (B)	Q401 Q501	B-2 (B) B-5 (B)	TP401	A-3 (B)
	IC102	B-5 (B)	Q502	C-4 (B)	X1	D-1
	IC104	B-4 (B)	Q503	C-4 (B)	X2	D-4
	IC105	B-5 (B)	Q504	F-7	X3	F-2 F-4
	IC201	B-6 (B)	Q505	F-7	X504	1

A Side TC-60 1-640-270-12 0 TC-60P -A SIDE-

NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE # 33 /

B Side

# B Side G TC-60 1-640-270-12 EE \* KES TC-60P -B SIDE-

## TC-60P (1/3)

① ■ TP5 PB LTC 5Vp-p PB mode

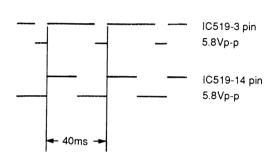
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122us

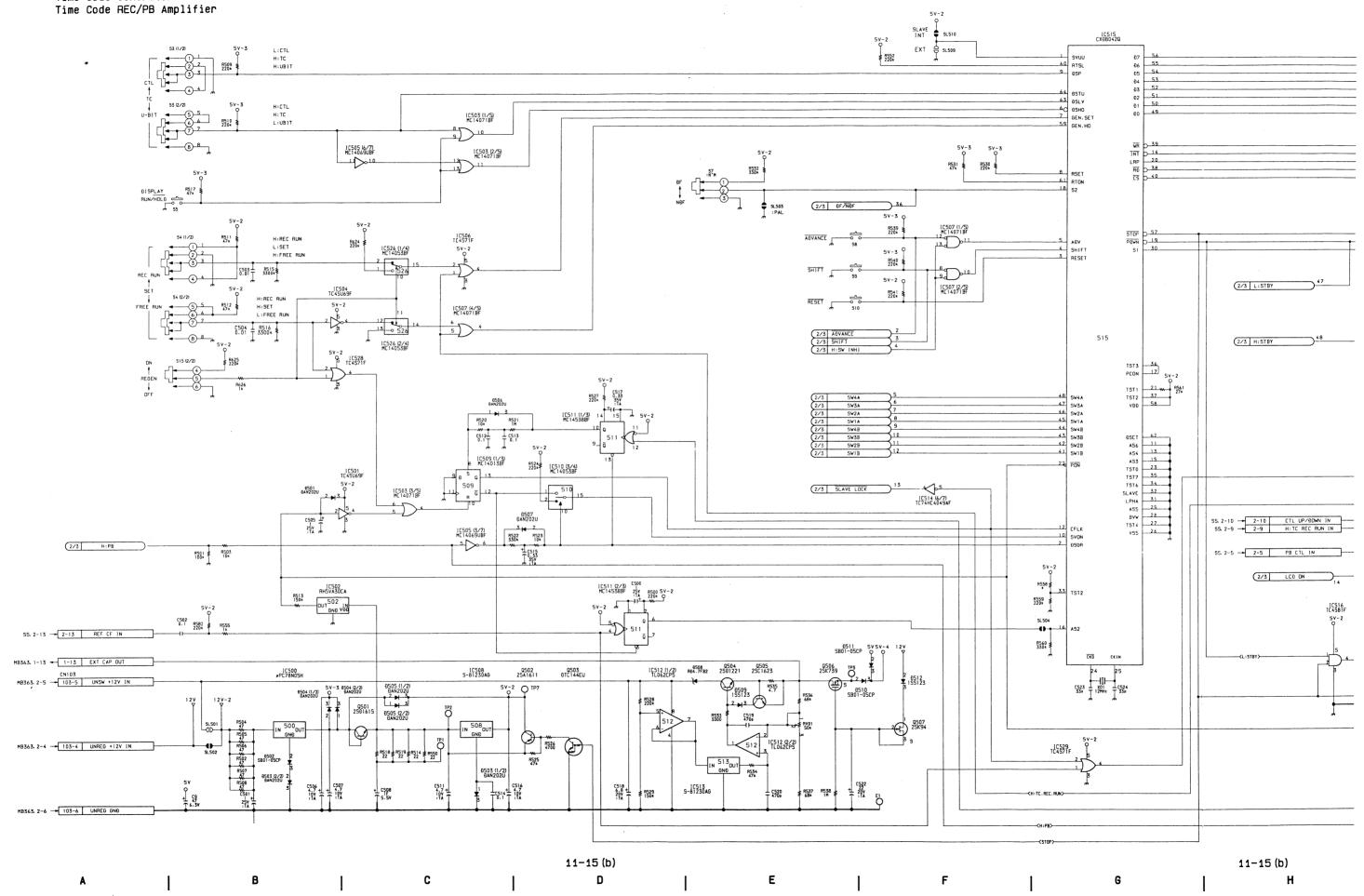
3 IC519-4 pin 6Vp-p REC mode

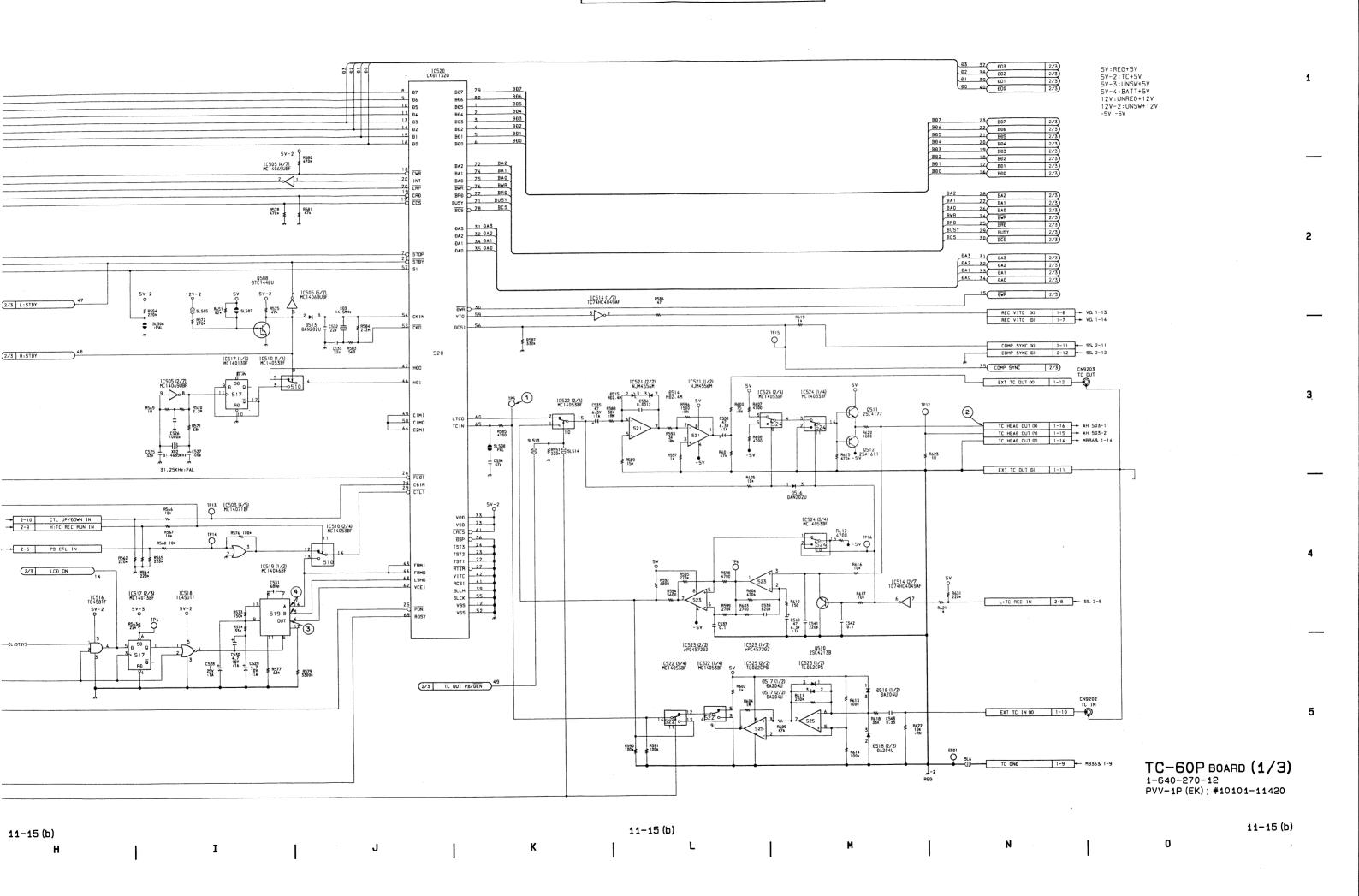
② CN1-16 pin REC LTC 16Vp-p REC mode

4 REC mode



1-640-270-12 PVV-1P



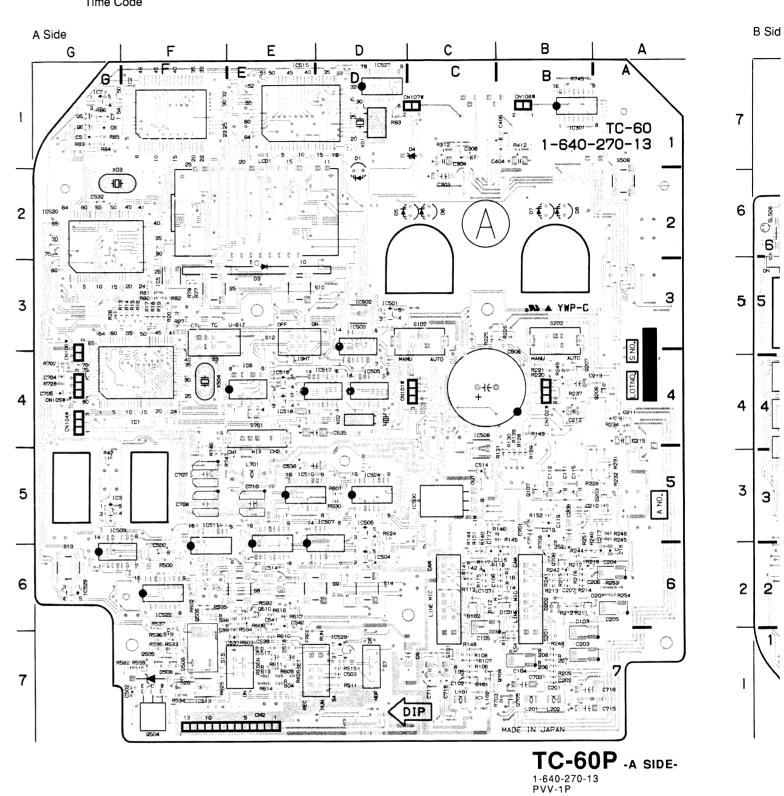


### TC-60P BOARD

S/N 11421 and higher

Audio Line/Meter Amp Time Code

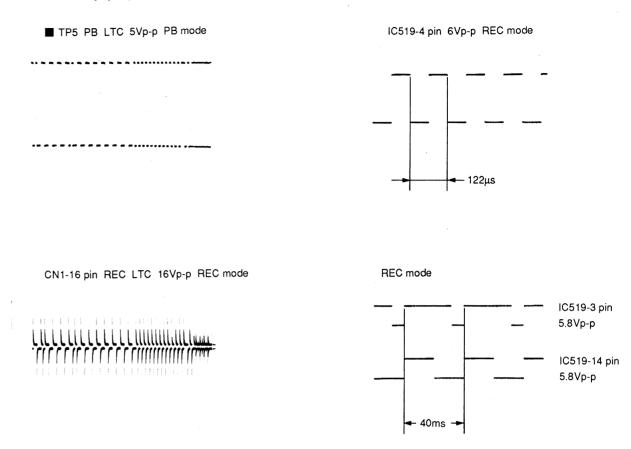
TC-60P	(1-640-270-13)				
CN104 CN105 CN106 CN107 CN108	D-7 (B) E-7 (B) C-4 (B) B-4 (B) B-7 (B) G-4 (B) G-4 (B) G-3 (B) G-1 (B) B-1 (B)	IC202 IC205 IC301 IC303 IC304 IC500 IC501 IC502 IC503 IC504 IC505	A-5 (B) B-1 A-3 (B) C-2 (B) C-5 D-3 D-3 D-4 D-6 D-4	Q506 Q507 Q508 Q510 Q511 Q512 Q702 Q703 Q704 Q705 Q706	F-7 F-7 (B) D-4 (B) E-6 D-5 (B) C-5 (B) F-5 (B) B-7 (B) B-7 B-7
D1 D2 D3 D4 D5 D6 D7	D-1 E-5 (B) E-3 C-1 C-2 C-2 B-2	IC506 IC507 IC508 IC509 IC510 IC511 IC512	D-5 D-6 C-5 G-6 E-5 F-6 F-7 (B) F-7	RV1 RV302 RV402 RV700 RV701 RV704	F-7 (B) C-1 (B) B-1 (B) F-3 (B) E-5 (B) A-1 (B)
D8 D101 D102 D103 D201 D202 D203 D301 D501 D502 D503 D506 D507 D508 D509 D510 D511 D512 D513 D514 D515	B-2 B-6 C-6 B-4 (B) B-6 A-5 C-2 (B) D-3 (B) C-5 (B) C-5 (B) C-5 (B) C-5 (B) C-4 (B) F-7 F-7 F-6 (B) F-7 (B) D-4 (B) D-4 (B)	IC513 IC514 IC515 IC516 IC517 IC518 IC519 IC520 IC521 IC522 IC523 IC524 IC525 IC526 IC527 IC528 IC528 IC526 IC527 IC702 IC702	E-6 E-1 D-4 E-4 E-2 (B) G-2 D-5 (B) F-6 E-7 (B) D-5 E-7 (B) D-6 (B) D-1 G-6 E-5 (B)	\$3 \$4 \$5 \$7 \$8 \$9 \$10 \$12 \$13 \$14 \$15 \$16 \$17 \$101 \$102 \$103 \$201 \$202 \$203 \$509 \$701	F-3 D-7 F-3 D-7 F-3 D-6 E-3 E-3 G-6 D-6 E-7 G-5 (B) G-6 (B) C-6 C-3 B-5 (B) B-6 B-3 A-5 (B) A-2 E-4
D516 D516 D517 D518 D701 D702 D704 E1 E201 E401 E501	D-5 (B) E-7 E-7 B-7 (B) B-5 (B) C-7 (B) F-6 (B) A-5 (B) A-2 (B) E-7 (B)	Q3 Q4 Q5 Q6 Q101 Q102 Q103 Q104 Q105 Q106 Q107	D-1 (B) C-1 (B) G-1 B-7 (B) C-3 (B) B-4 (B) B-4 (B) B-5 (B) B-4 (B) B-5 (B)	TP1 TP2 TP3 TP4 TP5 TP6 TP7 TP8 TP9 TP10 TP11	C-5 (B) C-4 (B) F-6 (B) D-4 (B) F-6 (B) F-6 (B) C-4 (B) G-5 (B) G-5 (B)
IC1 IC2 IC3 IC4 IC5 IC6 IC7 IC101 IC102 IC103 IC104 IC105 IC201	F-4 F-1 G-5 F-3 (B) F-3 E-4 G-1 B-6 (B) B-5 (B) B-5 (B) B-5 (B) B-6 (B)	Q201 Q202 Q203 Q204 Q205 Q206 Q207 Q301 Q401 Q501 Q502 Q503 Q504 Q505	B-7 (B) B-4 (B) A-5 (B) A-5 (B) A-4 (B) A-4 B-4 C-2 (B) B-2 (B) C-5 (B) C-4 (B) C-4 (B) F-7 F-7	TP12 TP101 TP201 TP301 TP401 X1 X2 X3 X504	D-6 (B) C-4 (B) B-4 (B) A-3 (B) A-3 (B) D-1 D-4 F-2 F-4

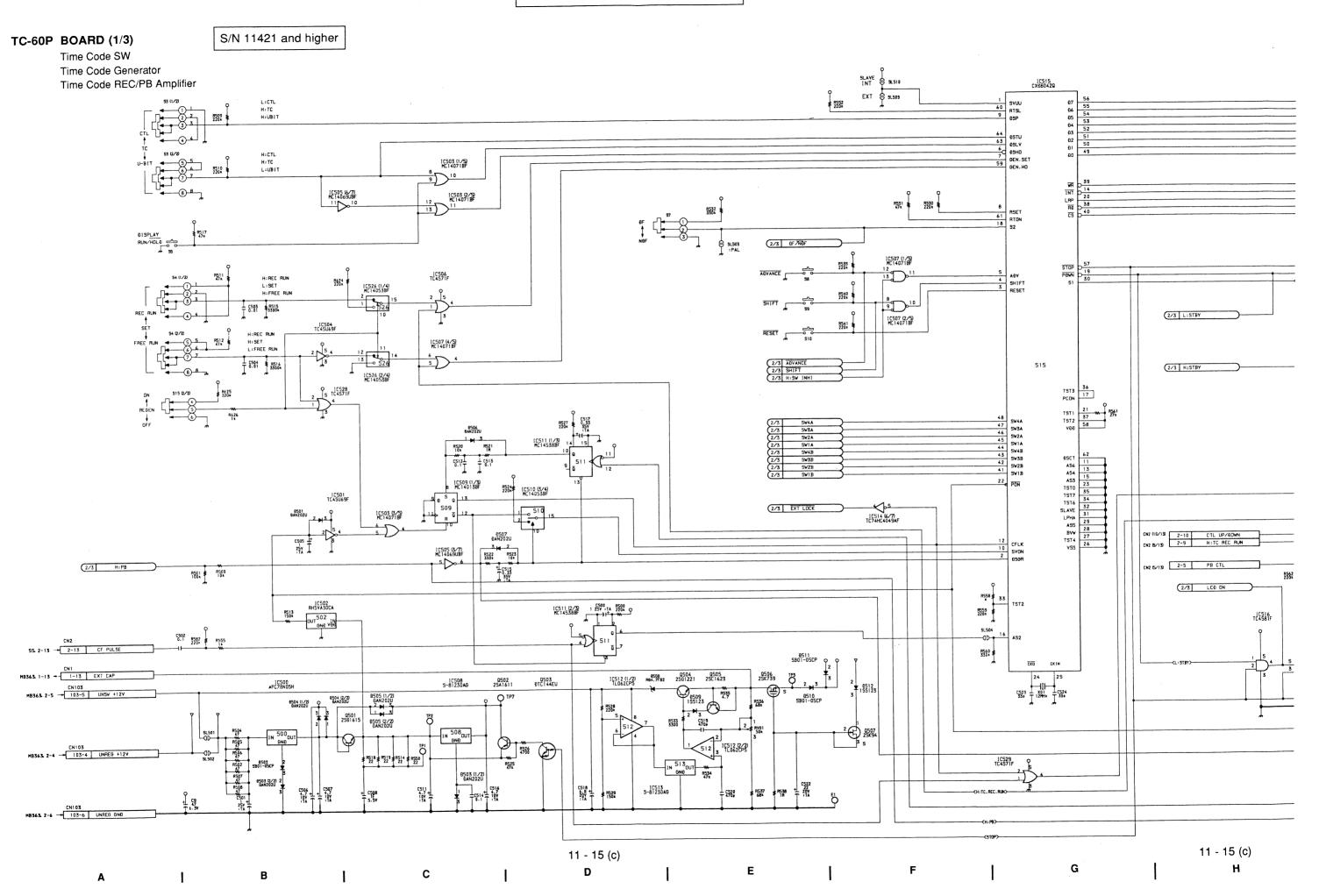


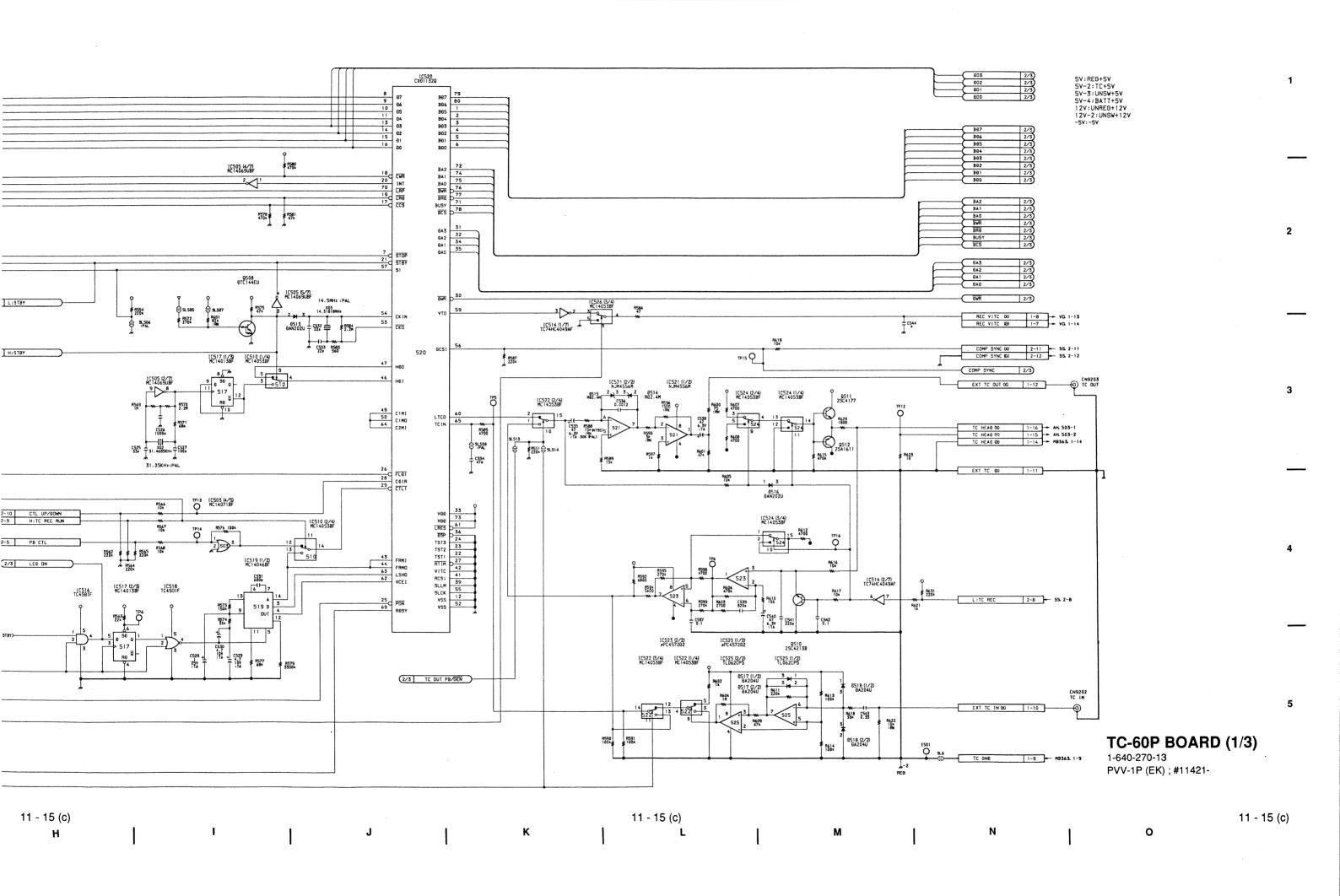
NOTE \*-\* ; \*-\* A SIDE \*-\* (B); \*-\* B SIDE

# B Side 5 5 11-640-270-13 TC-60P -B SIDE-1-640-270-13 PVV-1P

# TC-60P (1/3)







TC-60P BOARD (2/3)

LCD Display VITC Insert Line Generator

Battery Level Detect

S/N 10001 through 10100

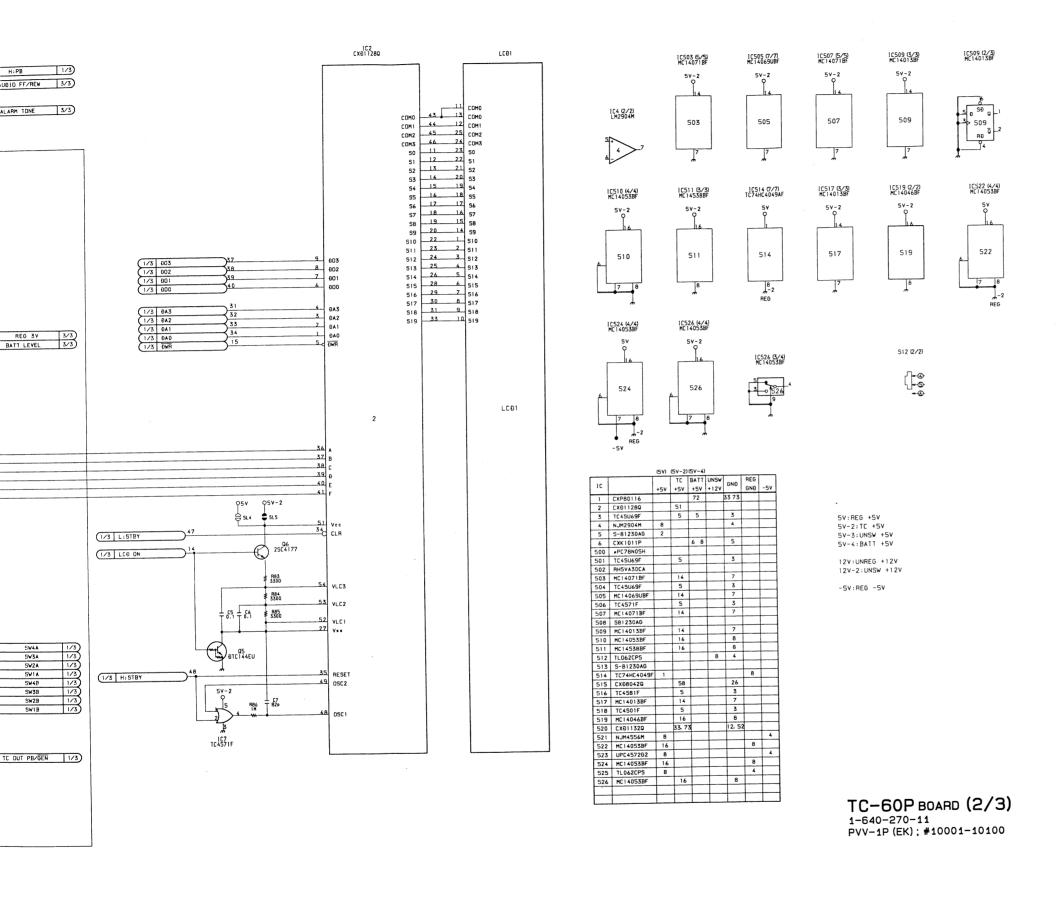
В

TC-60P (2/3) TC-60P (2/3)

IC1 CXP80116 R32 220k O O 38 500 37 510 39 5CK0 R9 1x R10 1k H: AUDIO FF/REW 3/3) SO TO IN

SCK TO IN

L:TO READY OL SS. 2-3 - 2-3 SS. 2-4 - 2-4 SS. 2-1 - 2-1 R11 1k 66 W R61 10k
64 W R62 10k
7 R63 82k R12 +0k 45 ALARM TONE 3/3 R14 1k w R15 1k R16 1k R18 1k - w R22 1k - w-IC5 5-81230AG R24 1k AV 88 54 858 398 ANO 51 49 ANO 51 49 ANO 50 51 48 ANO 50 50 ANO 50 50 ANO 50 50 ANO 50 50 ANO 50 50 ANO 50 50 ANO 50 50 ANO 50 A R26 1k ... 10505 (1/7) MC14069UBF REG 3V 3/3 BATT LEVEL 3/3 15514 (3/7) 1C514 (5/7) 1C514 (4/7) 1C74HC4049AF 1C74HC4049AFTC74HC404PAFTC74HC404HC404PAFTC74HC404PAF R37 470k≢ ₹ 847 220x R72 \$ \$ \$ \$ \$ \$ \$ R630 R73 R74 R75 R76 1/3 L: VO. 2-9 - 1-6 L:CTOM PB OUT 1C6 5V-4 1/3 LC R38 1 k BUSY VCC B CE OSC A ₹ R30 47k 1/3 H: R647 10x R648 10x R649 10x C3 = X504 16MHz SL3 ₹635\$ R636\$ R637\$ R638\$ R639\$ R640\$ \$ R641\$ R642\$ 220k\$ 220k\$ 220k\$ 220k\$ 220k\$ 1C527 MC14094BF TC OUT PB/GEN 1/3) PAD \_\_2 25C2712G 25C2712G SS. 2-7 - 2-7 WARNING LAMP IN 97 GL3HY43 :CH-2 METER 11-17 (a) 11-17 (a) Ε D



11-17 (a)

0

11-17 (a)

11-17 (a)

TC-60P (2/3) TC-60P (2/3) S/N 10101 through 11420 TC-60P BOARD (2/3) LCD Display VITC Insert Line Generator JC1 CXP80116 Battery Level Detect 55. 2-6 → 2-6 L:TC C5 IN

55. 2-2 → 2-2 SI TC OUT

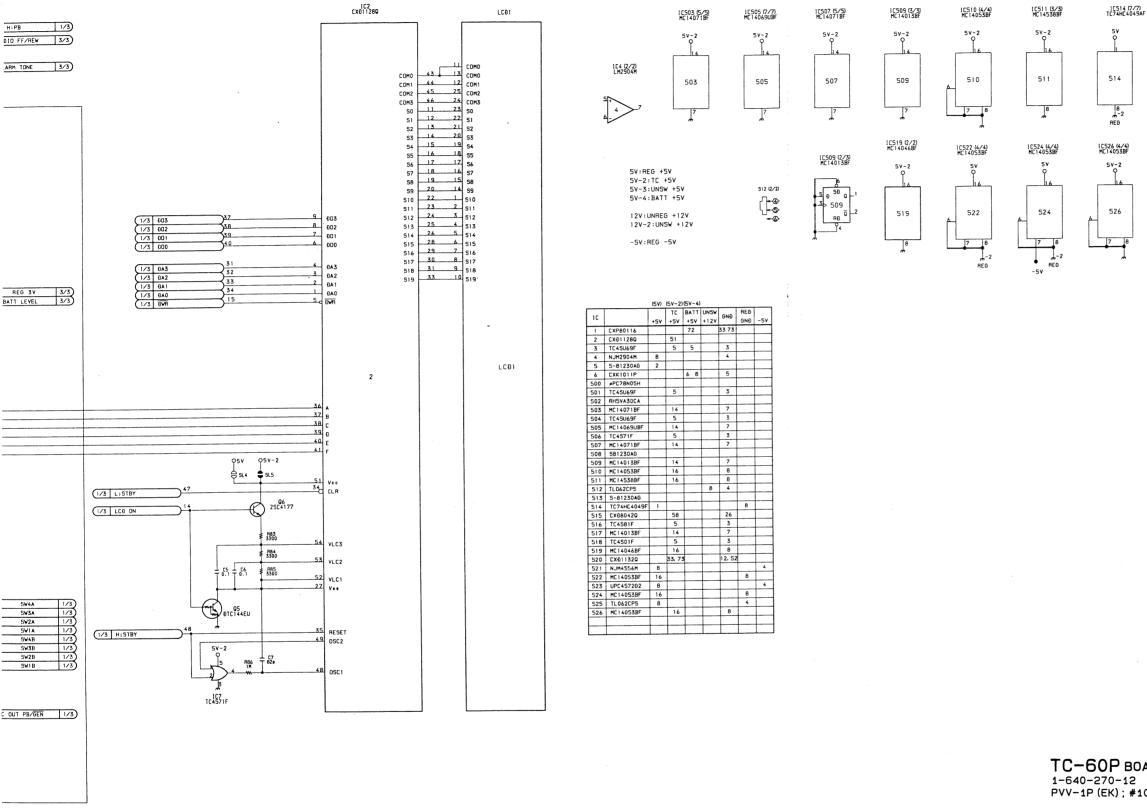
55. 2-3 → 2-3 SO TC IN

55. 2-4 → 2-4 SER TC IN

55. 2-1 → 2-1 L:TC READY OUT R9 1k H:PB 1/3 R10 1k R12 10k 45 ALARM TONE 3/3) R13 1k R15\_1k R16 1k PC3 15 R94 220k PC2 17 W R95 220k PC1 18 W R96 220k PC0 PH3 27 R18 1k R33 R35 R41 R44 R46 R51 R53 R55 220x 220x 220x 220x 220x 220x 220x R22\_1k \_\_w IC5 S-81230AG R24 1k ... R25 1\* AV 80 54 858 858 ANO 51 WAN 50 AN 2 AN 3 52 AN 3 31 V 55 73 V 55 73 W 12 1C505 (1/7) MC14069UBF R34 R36 R43 R45 R48 R52 R54 220k 220k 220k 220k 220k 220k 220k 1 TP8 1/3 COMP SYNC 10514 (3/7) 1C514 (3/7) 1C514 (4/7) 1C74HC4049AF 1C74HC4049AF 1C74HC4049AF 220x Ø-1/3 H:SW 1NH1
1/3 SLAVE LOCK PA2 80 865 10k w. PA3 79 866 10k w. PA4 78 867 10k w. PA5 77 868 10k w. PA5 76 869 10k w. PA6 76 869 10k w. PA6 75 R70 10k ¥ R47 220k R73 R74 R75 R76 1/3 L;5T VO. 2-9 - 1-6 L:CTĐM PB OUT CXK1011P 1/3 LC0 BUSY VCC A 30 I ₹ R59 220× SW3A SW2A SW1A SW4B SW3B 1/3 H:ST ⇒ SLZ C3 X504 16HHz SL3 ₹ R635 ¥ R636 ¥ R637 ₹ R638 ₹ R639 ₹ R640 ₹ R641 ₹ R642 220 ₹ 220 ₹ 220 ₹ 220 ₹ 220 ₹ 220 ₹ 220 ₹ 1C527 MC14094BF TC OUT PB/GEN 1/3 PC7 PC6 PC5 03 25027126 R92 R93 SS. 2-7 - 2-7 WARNING LAMP IN

11-17 (b) A | B | C | D | E | F | G | H

96.3HY43 :CH-1 METER 97. GL3HY43 :CH-2 METER 98. 98. GL3HY43 :CH-2 METER



TC-60P BOARD (2/3) 1-640-270-12 PVV-1P (EK); #10101-11420

11-17 (b)

I

11-17 (b)

IC517 (3/3) MC14013BF

517

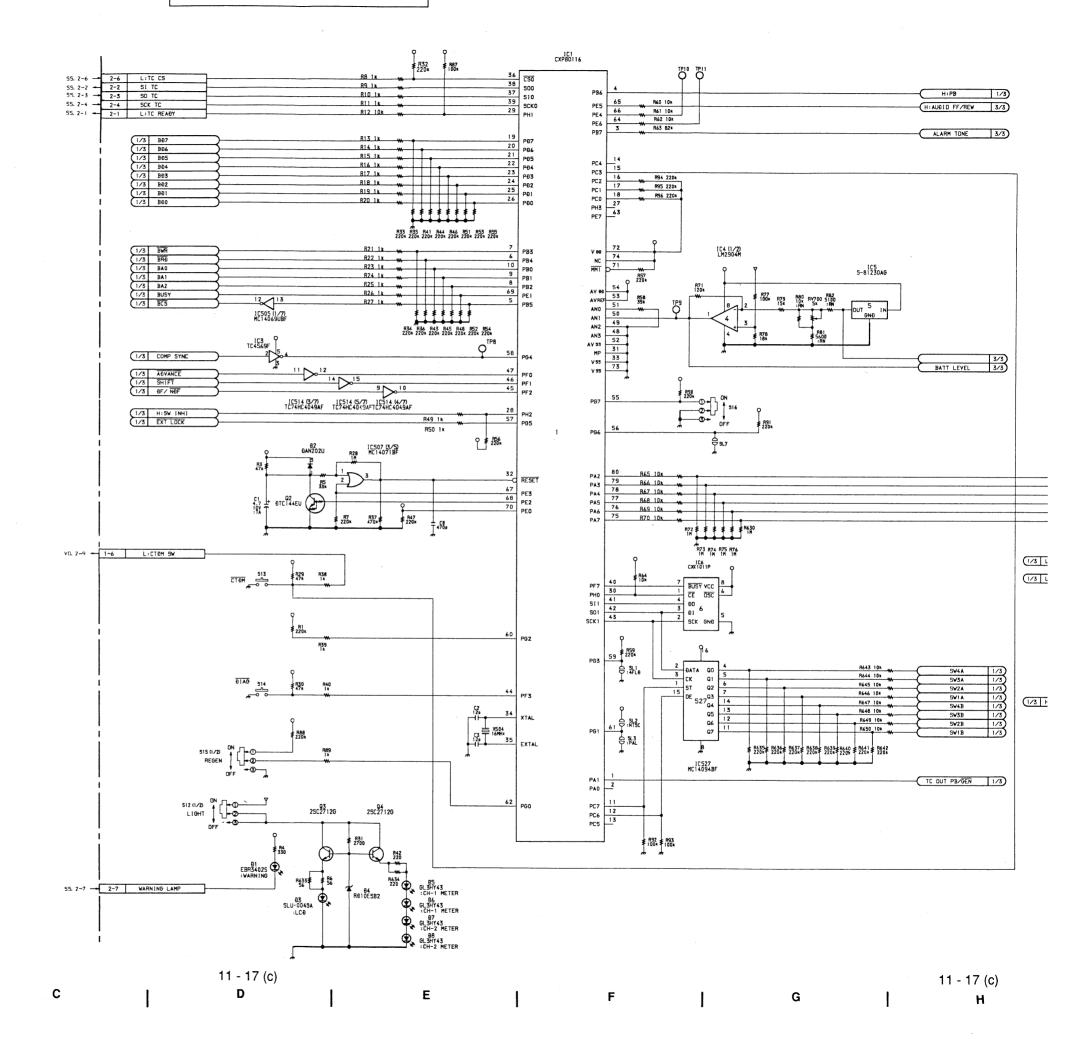
1C526 (3/4) MC14053BF

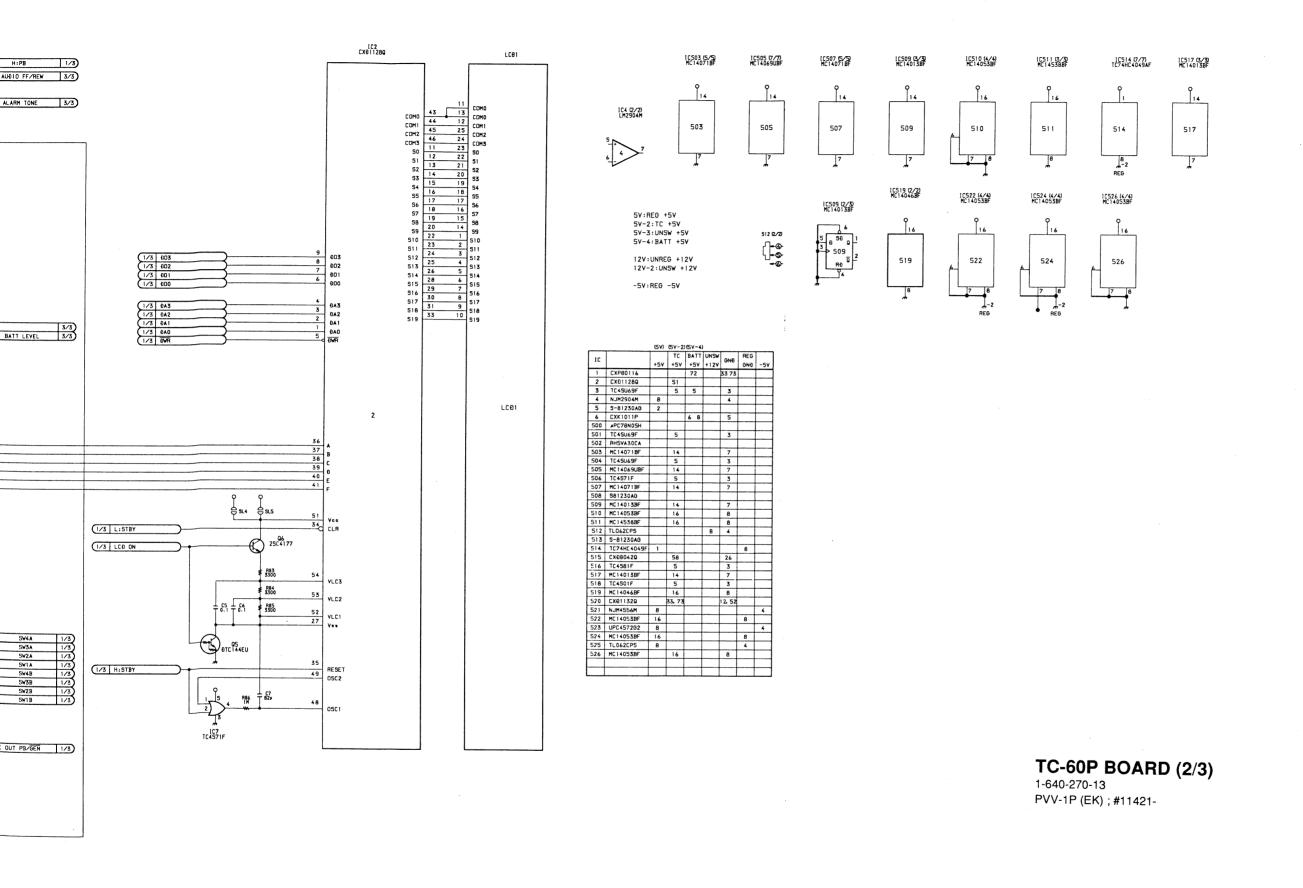
11-17 (b)

# TC-60P BOARD (2/3)

S/N 11421 and higher

Time Code SW
Time Code Generator
Time Code REC/PB Amplifier





11 - 17 (c)

K

11 - 17 (c)

1

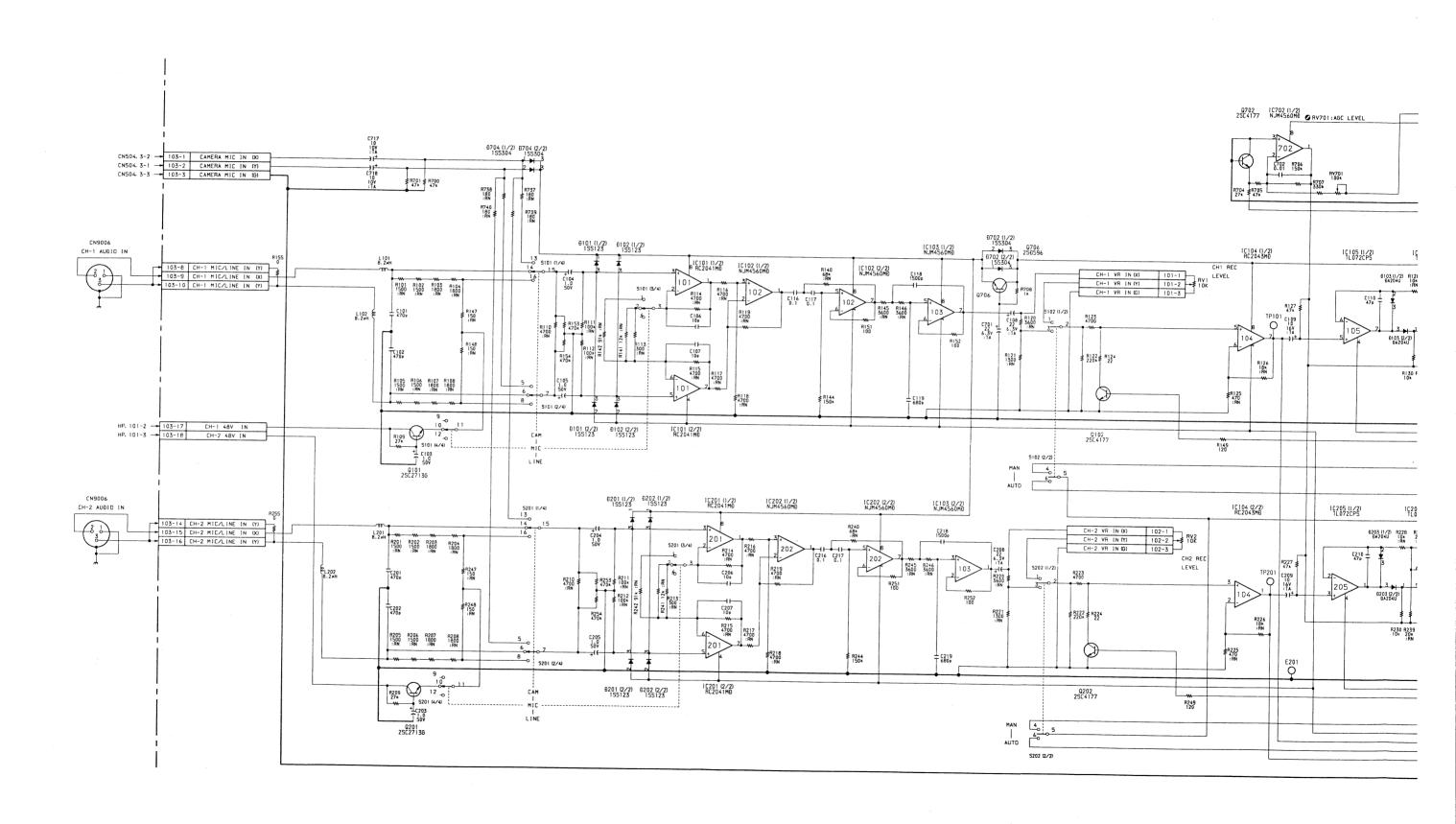
11 - 17 (c)

5

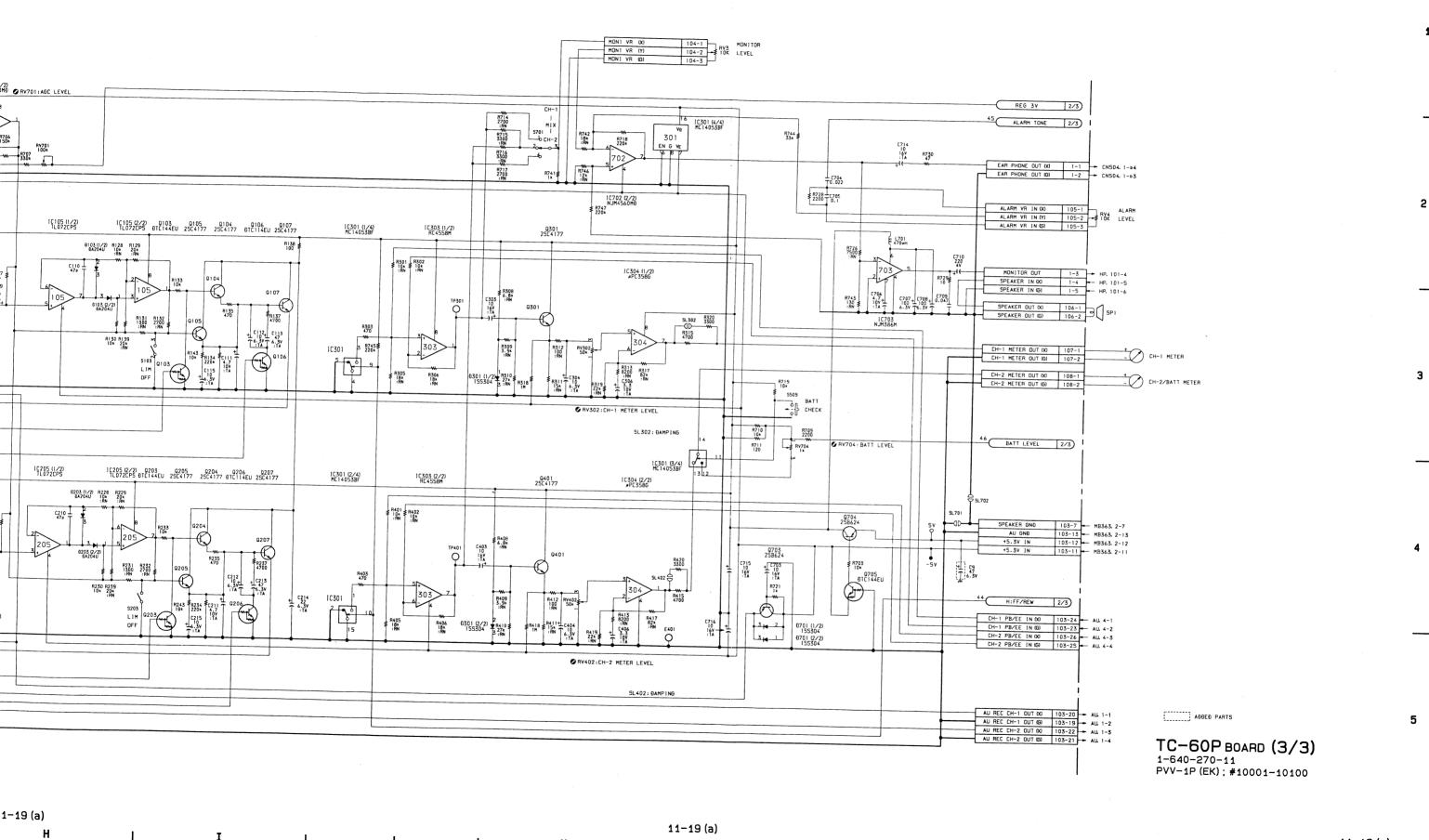
TC-60P BOARD (3/3)

Audio Line/Meter Amplifier

S/N 10001 through 10100



A B C D E F G H



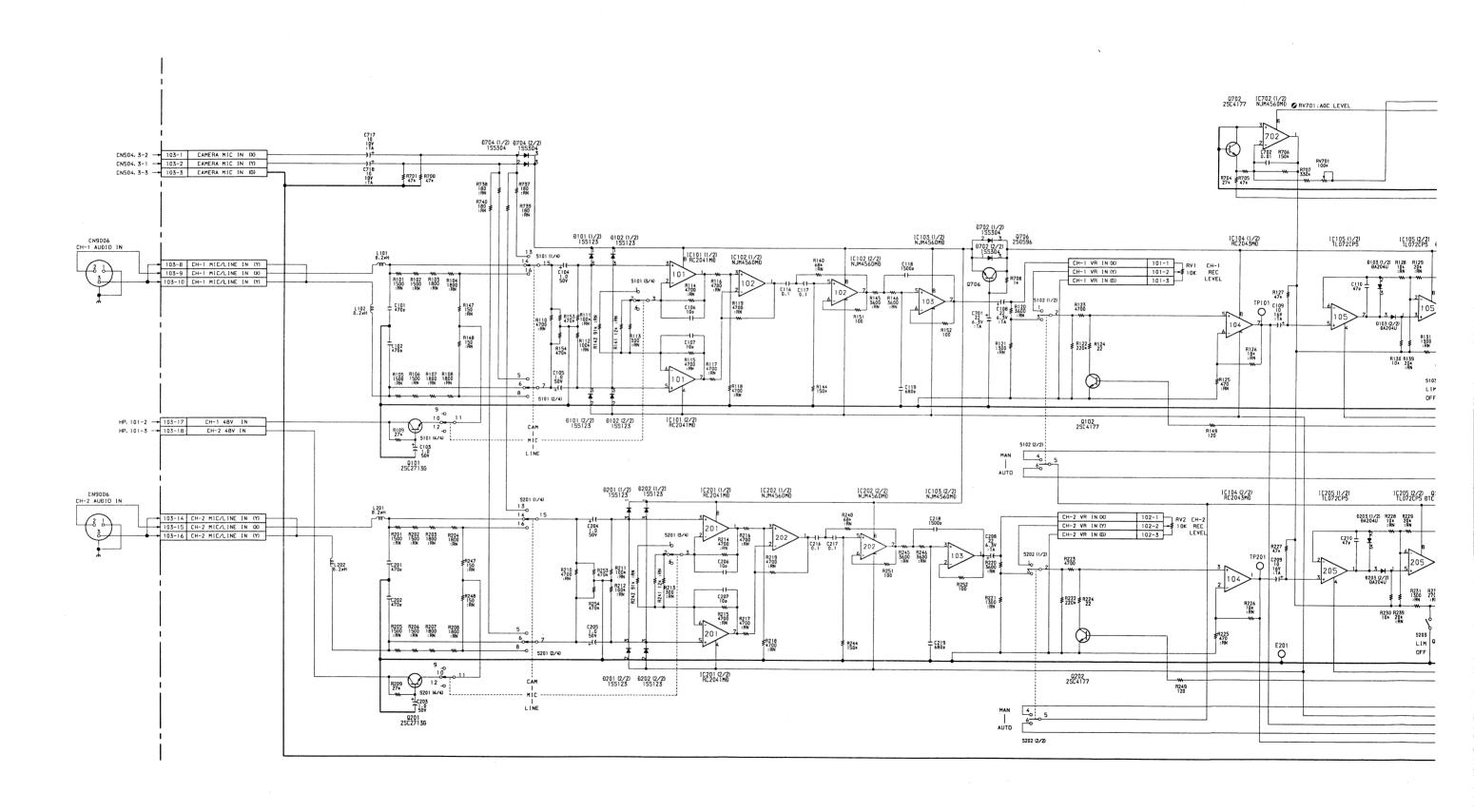
11-19 (a)

0

TC-60P BOARD (3/3)

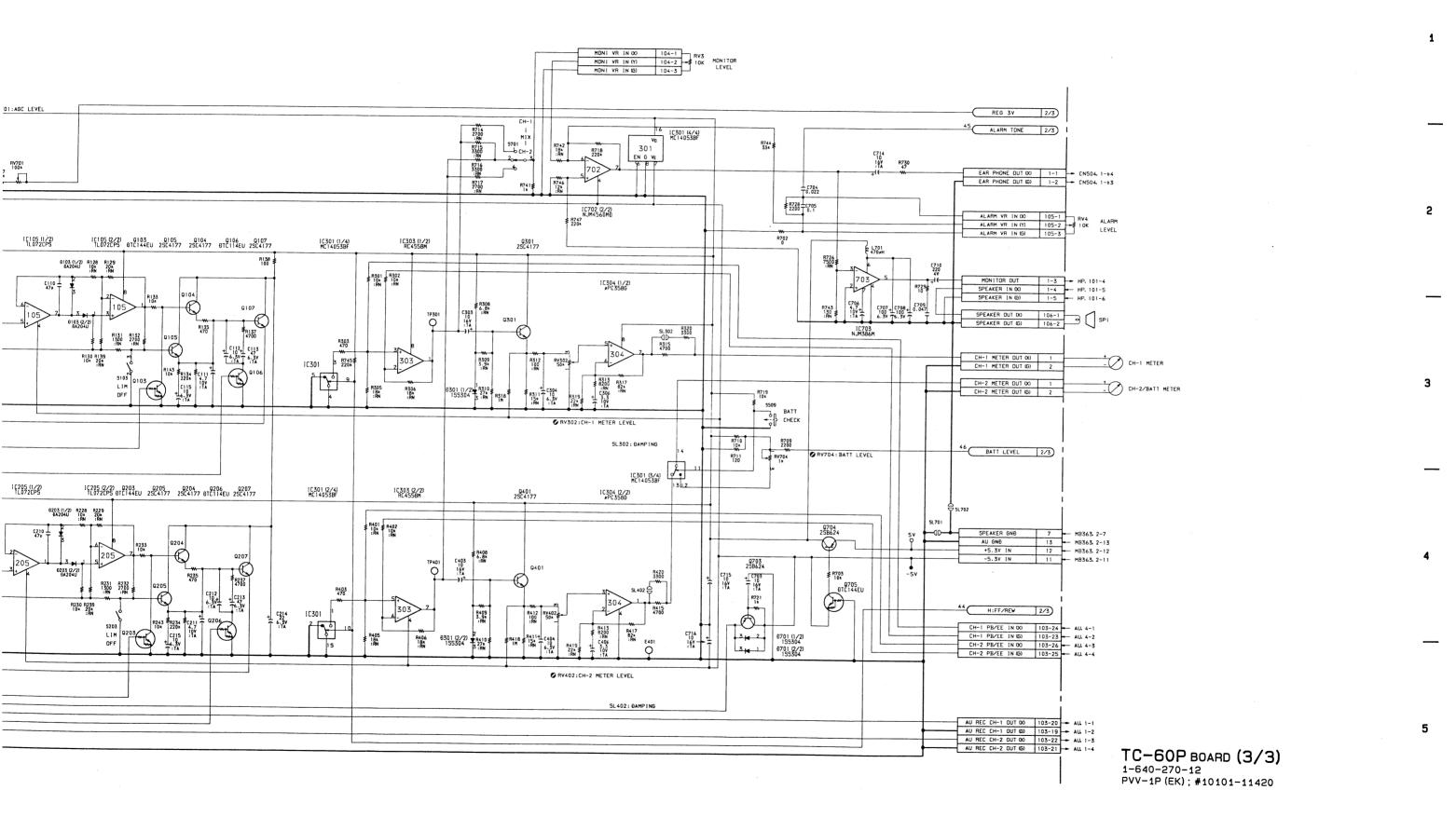
Audio Line/Meter Amplifier

S/N 10101 through 11420



11-19 (b)

A B C D E F G H



11-19 (b)

11-19 (b)

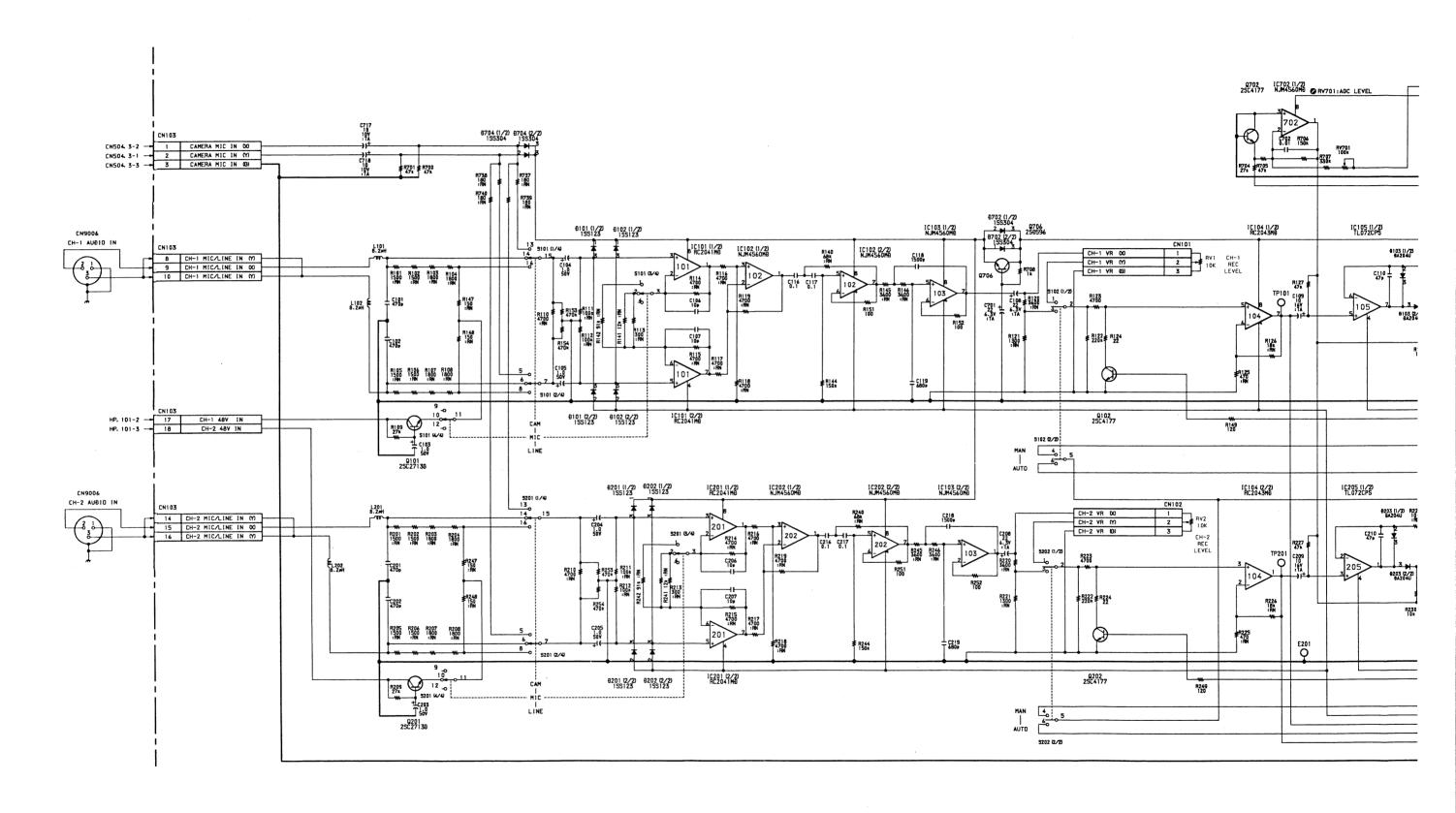
I

11-19 (b)

TC-60P BOARD (3/3)

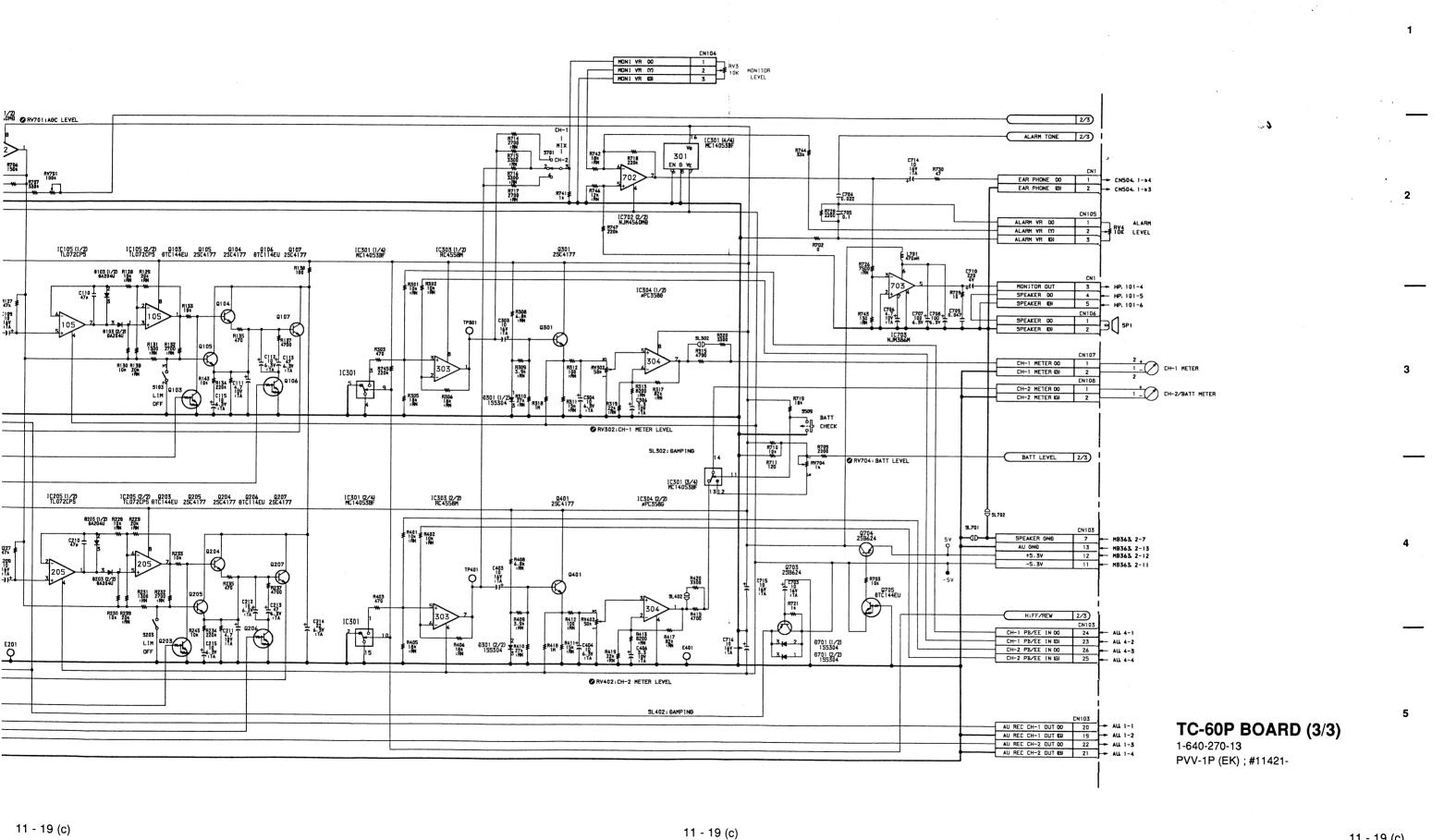
S/N 11421 and higher

Time Code SW
Time Code Generator
Time Code REC/PB Amplifier



11 - 19 (c)

A | B | C | D | E | F | G | H



11 - 19 (c)

S/N 10001 through 10500

Mic Amp Camera 50P Connector

CN504 (1-640-273-11)

CN4001 B-1 (B) CN4002 B-1 CN4003 A-1

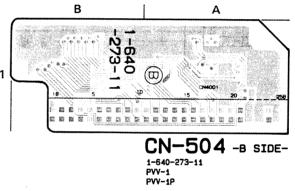
D1 D2 A-1

IC1 A-1

NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

A Side CN-504 -A SIDE-1-640-273-11 PVV-1P

B Side



S/N 10001 through 10500

Mic Amp Camera 50P Connector

> CHASSIS GND MIC1 IN (Y) MICI IN (X) 03 MIC1 IN (G)
> 03 EAR PHONE OUT (G) 04 REC/TALLY INDICATION
> 04 EAR PHONE OUT 00 05 VTR TRIBGER IN L. YTR START/STOP IN SPARE SPARE 01 (1/2) 02 (1/2) 1C1 (1/2) 155123 155123 RC2043MD --- 5.3V T 470, 474 874 C8 I R8 0.47 T 100 81 (2/2) 82 (2/2) IC1 (2/2) 1S5123 1S5123 RC2043MB a 18 BATT ALARM OUT BATT IND OUT)
> b 18 REC REVIEW IN L:RETURN CONTROL IN 019 SERIAL BATA 00 (CAMERA 50) ¤20 12V b21 GND a22 POWER +12V 9C OUT b22 POWER +12V ĐC DUT c23 POWER GNĐ CN9204 GEN LOCK VIĐEO IN b23 POWER GND
>
> c24 SPARE
>
> b24 SPARE
>
> c25 CHASSIS GND CAMERA UNREG +12V IN 10 + MB362. 102-10
>
> CAMERA UNREG +12V IN 11 + MB362. 102-11
>
> NC 12
>
> CAMERA UNREG GND 13 + MB362. 102-13
>
> CAMERA UNREG GND 14 + MB362. 102-14
>
> CAMERA UNREG GND 15 + MB362. 102-15 b 25 CHASSIS GND CN-504 BOARD 1-640-273-11 PVV-1 (J) ; #10001-10460 PVV-1 (UC) ; #10001-10840 PVV-1P (EK); #10001-10500

> > 11-21 (a)

11-21 (a)

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S/N 10501 and higher

Mic Amp Camera 50P Connector

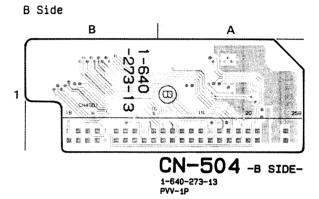
CN504 (1-640-273-13)

CN4001 B-1 (B) CN4002 B-1 CN4003 A-1

D1 B-1 D2 A-1

IC1 A-1

NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE CN-504 -A SIDE-



S/N 10501 and higher

Mic Amp Camera 50P Connector

> CN001 CHASSIS GND MIC1 IN (Y) b2 MIC1 IN (X)
> a3 MIC1 IN (G)
> b3 EAR PHONE OUT (G) 04 REC/TALLY INDICATION
> b4 EAR PHONE DUT (X) a5 YTR TRIGGER IN L:YTR START/STOP IN 06 SPARE 06 SPARE 占司 25A 01 (1/2) 02 (1/2) IC1 (1/2) 1SS123 ISS123 RC2043MD 69 SYNC, CF, BLKG IN (G) 69 COMP. SYNC IN (X) 010 PB VIĐEO DUT (6)
> b10 PB VIĐEO DUT (X)
> 011 CF PULSE IN 7700 10p 011 CF PULSE IN
> 011 RAYMAX STARS OUT OF HILDMAN PS OUT
> 012 VBS IN (G)
> 012 VBS IN (O)
> 013 LIVTR SAVE IN R1 3300 :RN R6 4700 :RN o14 NC o15 T 470p R2 C7 ↓ □16 Y/R-Y/B-Y (GNĐ) b16 a17 b17 R-Y IN (X) Y IN (X) 81 (2/2) 82 (2/2) IC1 (2/2) ISS123 ISS123 RC2043MB B-Y IN (X) o 18 BATT ALAM OUT BATT IND OUT)
>
> b 18 RECREVIEW INCLINETUM CONTROL IN
>
> c 19 SERIAL DATA OUT CO CAMERA SOI
>
> b 19 SERIAL DATA OUT CO b21 GNĐ a22 POWER +12V ĐC DUT b22 POWER +12V DC OUT
>
> a23 POWER GND
>
> b23 POWER GND SPARE CHASSIS GNÐ CHASSIS GNĐ CN-504 BOARD 1-640-273-13 PVV-1 (J) ; #10461-PVV-1 (UC) ; #10841-PVV-1P (EK); #10501-

> > 11-21 (b) 11-21 (b) Ε Н G

C

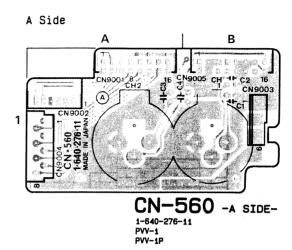
3

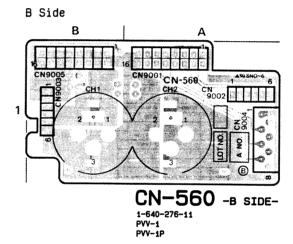
Audio XLR Connector

S/N 10001 through 10100

CN-560 (1-640-276-11)

CN9001 A-1 CN9002 A-1 CN9003 B-1 CN9004 A-1 CN9005 B-1





S/N 10001 through 10100

Audio XLR Connector

CN001 CN002 CN003 1 CN505, 1-1 GNĐ UNSW +12V IN UNSW +12V IN BATT DC DUT 6 → CN505, 1-6 BATT DC DUT CN005 CN9202 TC IN CN004 MB363. 11-1 → 1 BATT ĐC IN MB363. 11-2 → 2 BATT ĐC IN 1 - 10, 201-1 EXT TC IN (X) MB363, 11-3 - 3 MB363, 11-4 - 4 UNSW +12V DUT EXT TC OUT (G) 3 UNSW +12V DUT EXT TC OUT (X) 4 MB363, 11-5 UNSW +12V OUT

MB363, 11-6 6 UNREG+12V (NC)

TC, 103-8 7 CH-1 MIC/LINE OUT (Y) CN9204
GEN LOCK VIĐED IN GEN LOCK VIĐED IN (G) 5 GEN LOCK VIĐED IN (X) 6 VIĐEO OUT (G) 7 CN9205 ENCODE VIDEO OUT TC. 103-8 7 CH-1 MIC/LINE OUT (Y)
TC. 103-9 8 CH-1 MIC/LINE OUT (X)
TC. 103-10 9 CH-1 MIC/LINE OUT (X)
MB363. 11-10 10 GND
MB363. 11-11 11 GND
MB363. 11-12 12 GND
MB363. 11-13 13 GND
MB363. 11-13 13 GND VIĐEO OUT (X) 8 TC. 103-14 - 14 CH-2 MIC/LINE OUT (Y)
TC. 103-15 - 15 CH-2 MIC/LINE OUT (X) TC, 103-16 - 16 CH-2 MIC/LINE OUT (Y) CN-560 BOARD 1-640-276-11 PVV-1 (J) ; #10001-10260 PVV-1 (UC) ; #10001-10540 PVV-1P (EK); #10001-10100

11-23 (a)

11-23 (a)

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Audio XLR Connector

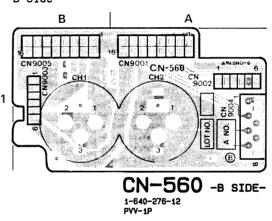
S/N 10101 and higher

CN-560 (1-640-276-12)

CN9001 A-1 CN9002 A-1 CN9003 B-1 CN9004 A-1 CN9005 B-1

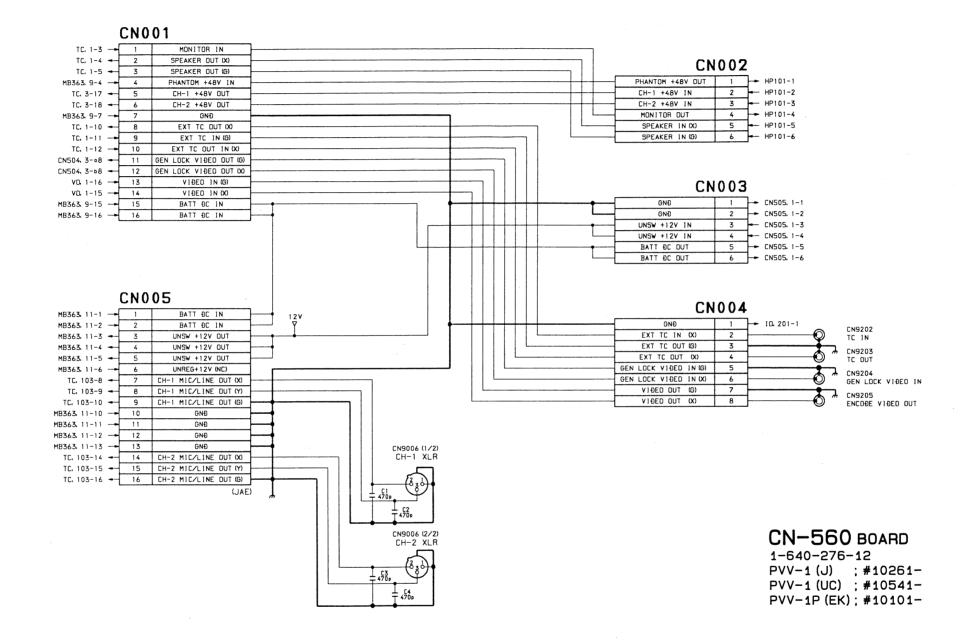
A Side CN-560 -A SIDE-1-640-276-12 PVV-1P

B Side



Audio XLR Connector

S/N 10101 and higher



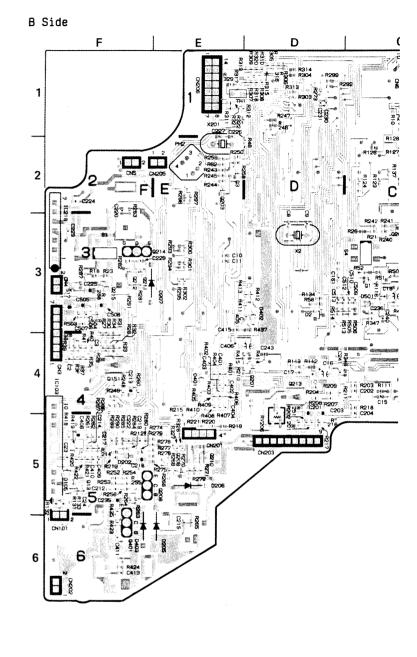
11-23 (b) | B | C | D | E | F | G | H

### SS-46P BOARD

S/N 10001 through 10100

Servo Control System Control

A Side SS-46/P (1-640-272-11) CN1 A-1 CN2 B-3 CN3 F-4 CN4 F-3 CN5 F-2 CN6 C-1 CN7 A-3 CN101 F-6 CN102 A-3 CN102 A-3 CN103 A-1 CN201 E-5 CN202 F-6 CN203 D-5 CN204 A-3 CN204 A-3 CN206 E-1 IC214 F-5 IC216 F-4 IC217 F-5 A-1 (B) SP1 C-2 F-4 F-5 F-3 E-4 D-3 S1 S2 S3 S4 S5 IC218 A-2 (B) IC401 A-3 (B) IC402 C-3 (B) TP214 IC403 IC501 B-2 A-3 F-3 TH1 E-1 (B) TP1 PH2 TP2 E-2 (B) D-3 TP3 D-3
TP4 A-1
TP5 D-2
TP6 D-4
TP7 A-2
TP14 C-2
TP15 C-2
TP16 A-1
TP17 C-2
TP18 C-2
TP19 C-2
TP19 C-2
TP20 C-2
TP20 C-2
TP20 C-2
TP201 E-4
TP203 E-4
TP204 D-2
TP205 D-2
TP206 A-4
TP207 C-4
TP208 C-4
TP209 E-5
TP211 E-5
TP211 E-5
TP211 E-2
TP214 C-1 Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 Q11 E2 CN206 E-1 E-2 (B) TP404 TP406 A-2 (B) D1 D2 D105 D-3 (B) A-2 (B) F-5 (B) F-5 (B) E-5 E-6 E-5 E-3 E-4 (B) D-3 (B) F-6 (B) A-1 (B) A-1 (B) A-3 A-3 (B) B-3 (B) A-2 (B) D202 D204 D205 D206 D207 D401 D402 D403 D501 D502 D503 D504 D505 D506 D507 D508 D509 A-2 (B) TP218 A-3 (B) A-3 (B) A-2 (B) Q12 Q13 A-2 (B) F-5 (B) Q13 Q14 Q15 Q151 Q152 Q201 Q202 Q203 A-3 (B) B-3 (B) F-4 (B) A-2 D-4 (B) C-3 (B) E-2 (B) E-5 E-5 E-5 F-5 E-5 (B) Q204 Q205 Q206 B-3 (B) Q208 Q209 E1 E2 E3 E-5 (B) F-3 (B) TP215 E-3 TP216 E-3 C-2 D-2 Q210 Q211 F-3 (B) D-4 (B) F-3 Q212 TP217 E-3 Q213 TP218 C-1 F-3 (B) F-5 (F-6 F-6 A-1 A-1 IC1 IC2 IC3 IC4 IC5 IC6 IC7 IC12 IC13 IC14 IC15 IC16 IC103 IC201 B-1 Q214 TP401 E-3 Q215 TP402 E-3 D-3 F-4 C-3 C-3 B-3 C-4 C-1 C-1 C-5 D-4 C-5 D-5 E-4 B-3 B-3 Q401 TP403 Q402 Q403 TP404 A-3 TP406 B-3 Q501 Q502 X1 X2 X201 A-1 A-1 A-1 A-3 (B) A-3 (B) B-3 (B) Q503 Q504 Q505 D-3 SS-46/P -A SIDE-Q506 Q507 1-640-272-11 PVV-1----SS-46 PVV-1P-----SS-46P Q508 Q509 IC202 Q510 A-1 IC203 RV4



NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

IC211 B-3 IC212 E-2 IC213 F-5

A-1

RV5

RV201

RV202

RV203

A-1 D-4 D-4 E-4

RV204 C-2 RV205 C-2 RV206 D-5 (B)

IC205

IC206

IC207

IC209

IC210

## SS-46P (1/3)

# DUS-505 BOARD

B Side



DUS-505
-B SIDE1-642-543-11
PVV-1P

### DUS-852 BOARD

B Side

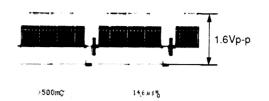


DUS-852

-B SIDE1-641-735-11
PVV-1
PVV-1P

SS-46/P -B SIDE-1-640-272-11 PVV-1----SS-46 PVV-1P-----SS-46P

### ① ■ TP2 CHAR VIDEO DIAG mode

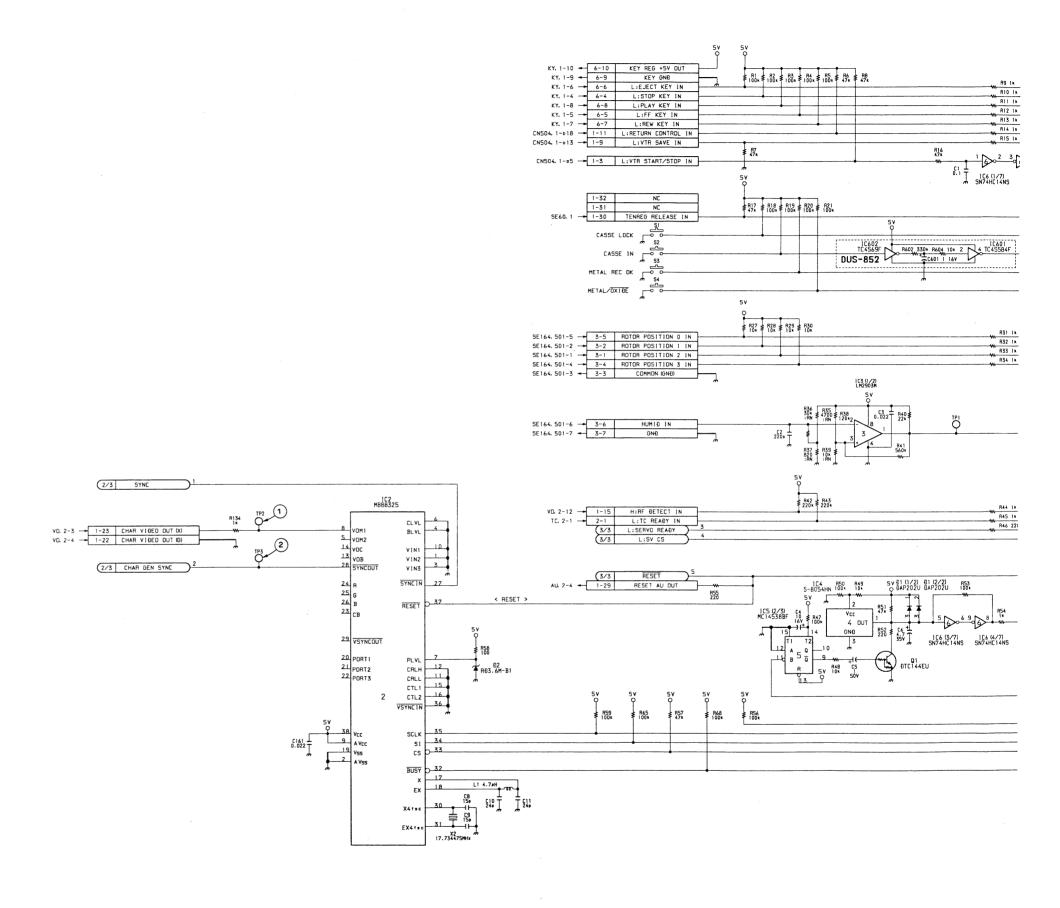


② ■TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode

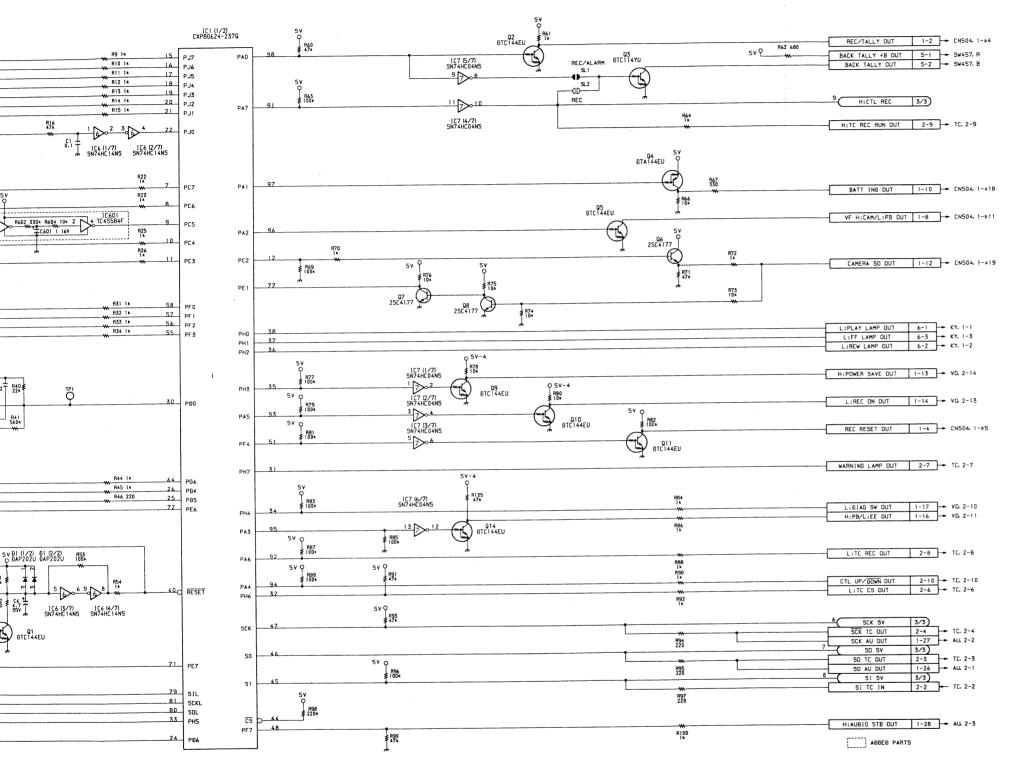
### 11-24 (a)

SS-46P BOARD (1/3)

System Control Character Generator S/N 10001 through 10100



11-25 (a) A | B | C | D | E | F | G | H



SS-46P BOARD (1/3) 1-640-272-11 PVV-1P (EK); #10001-10100

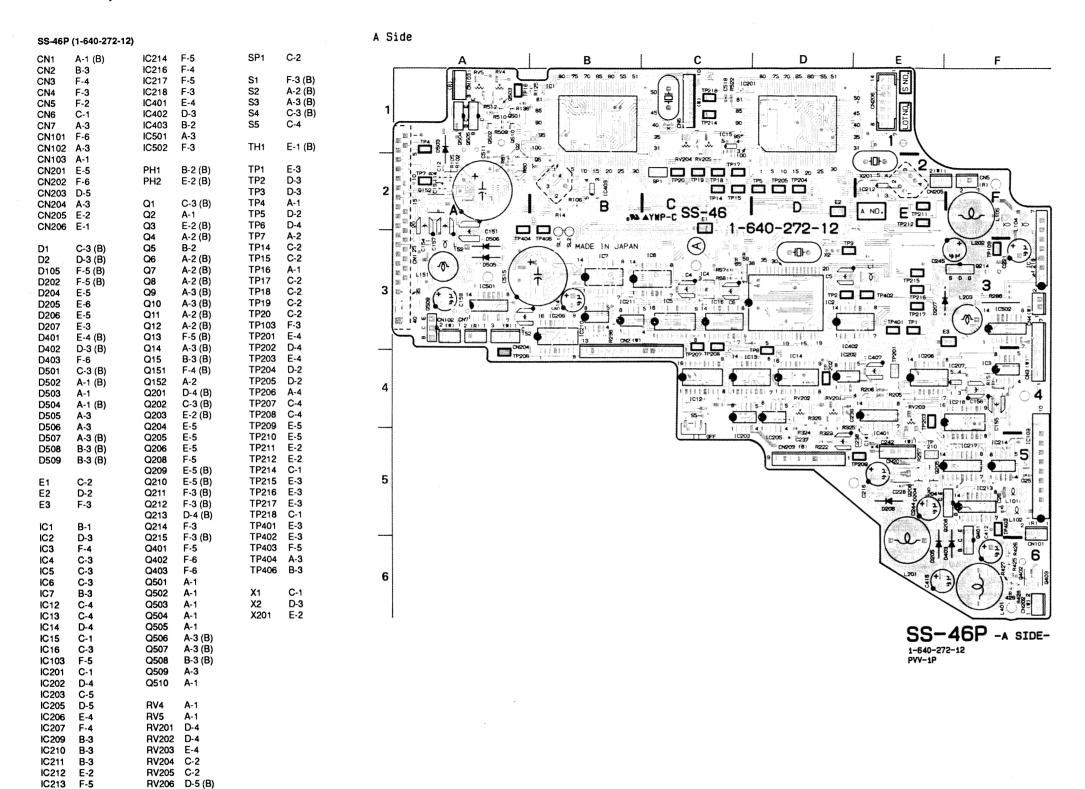
11-25 (a) 11-25 (a) 0 J I

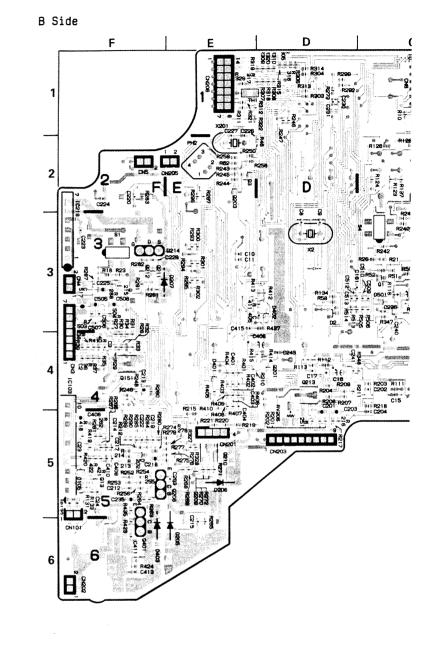
1

11-25 (a)

S/N 10101 through 10500

Servo Control System Control





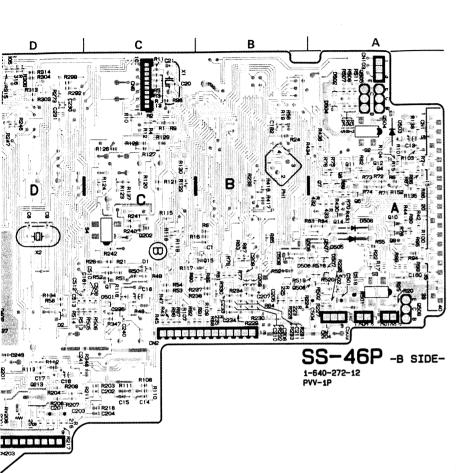
NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

RV206 D-5 (B)

IC207 IC209 IC210 IC211 IC212

IC213

# SS-46P (1/3)



DUS-496 BOARD

B Side



DUS-496

-B SIDE-1-642-156-11 PVV-1P

DUS-505 BOARD

B Side



DUS-505
-B SIDE1-642-543-11
PW-1P

DUS-852 BOARD

B Side



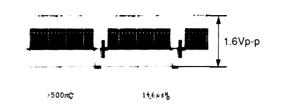
DUS-852

-B SIDE1-641-735-11

PW-1

PW-1P

① ■ TP2 CHAR VIDEO DIAG mode

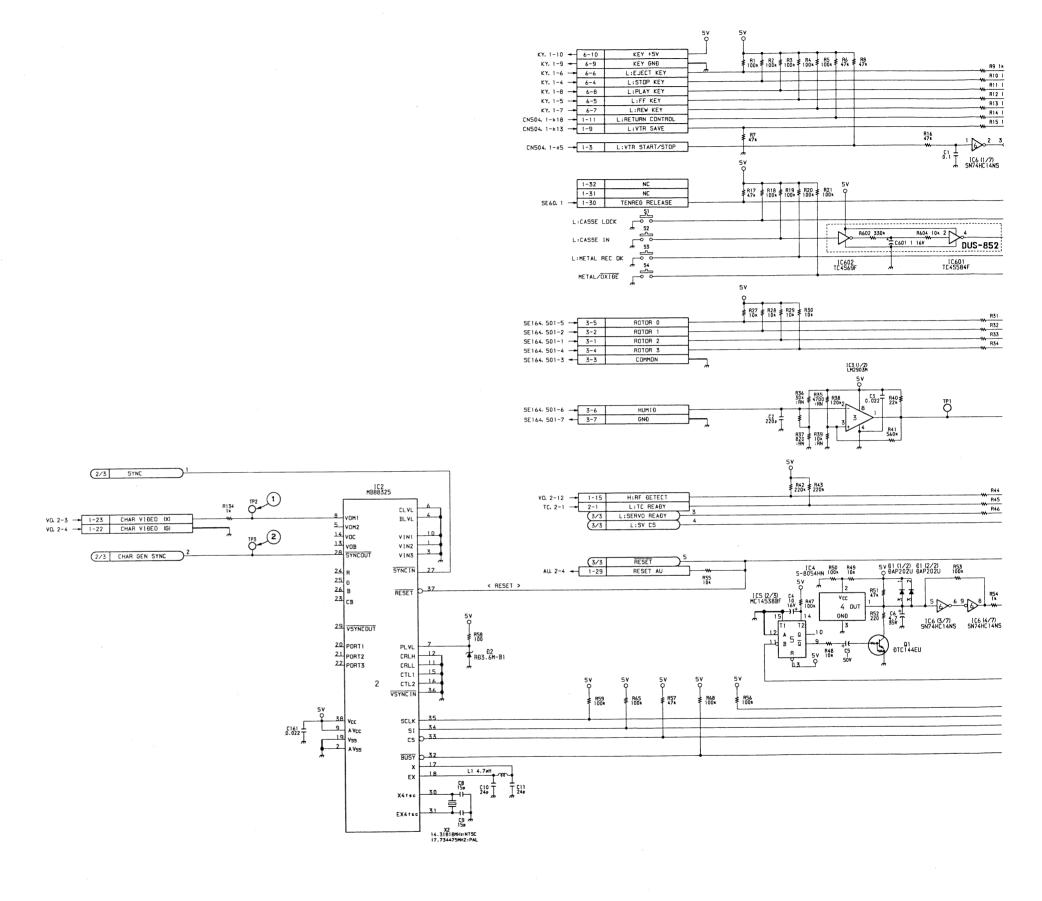


② ■TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode

SS-46P BOARD (1/3)

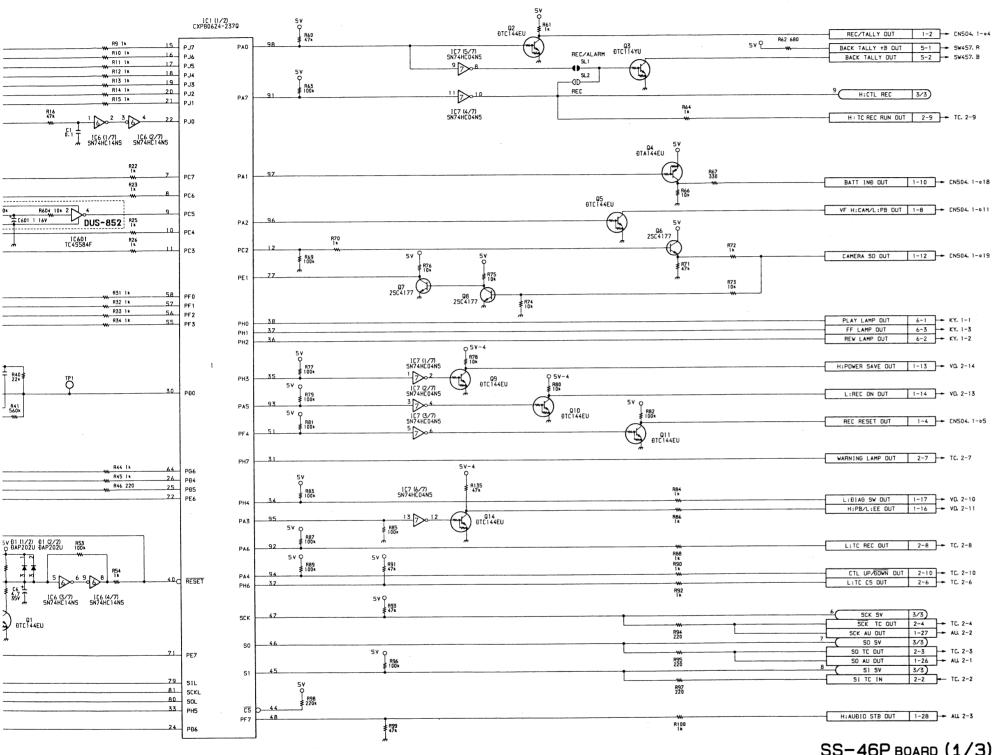
S/N 10101 through 10500

System Control Character Generator



11-25 (b)
D | E | F | G |

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SS-46P BOARD (1/3) 1-640-272-12 PVV-1P (EK); #10101-10500

11-25 (b)

11-25 (b)

11-25 (b)

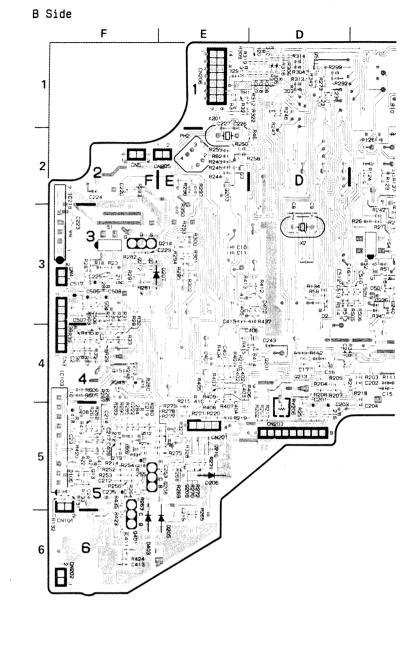
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### SS-46P BOARD

S/N 10501 through 12390

Servo Control System Control

A Side SS-46P (1-640-272-14) IC214 F-5 IC216 F-4 IC217 F-5 RV203 E-4 CN1 CN1 A-1 CN2 B-3 CN3 F-4 CN4 F-3 CN5 F-2 CN6 C-1 CN7 A-3 CN101 F-6 CN102 A-3 CN103 A-1 CN201 E-5 CN202 F-6 CN203 D-5 CN204 A-4 CN205 E-2 CN206 E-1 RV204 C-1 RV205 C-2 F-5 F-3 RV206 D-5 (B) IC218 IC401 E-4 IC402 D-3 C-2 IC403 B-2 IC501 A-3 F-3 (B) S1 S2 S3 S4 S5 IC502 IC601 F-3 A-2 (B) A-3 (B) A-1 IC602 C-3 (B) A-1 C-4 B-2 (B) PH2 E-2 (B) TH1 E-1 (B) D Q1 Q2 Q3 Q4 Q5 Q6 Q7 C-3 (B) TP1 E-3 Ì TP2 D-3 TP3 TP4 D1 D-3 C-3 (B) E-2 (B) D2 D-3 (B) A-2 (B) D-3 (B) F-5 (B) F-5 (B) E-5 E-6 E-5 E-3 E-4 (B) D105 D202 B-2 D-2 A-2 (B) TP6 TP7 D204 A-2 (B) A-2 Q8 Q9 C-2 C-2 D205 A-2 (B) TP14 D206 A-3 (B) TP15 D207 A-3 (B) TP16 C-2 C-2 D401 Q11 A-2 (B) TP17 D-3 (B) F-6 D402 A-2 (B) TP18 C-2 TP19 C-2 D403 Q13 F-5 (B) C-2 F-3 D501 C-3 (B) Q14 A-3 (B) TP20 D502 A-1 (B) Q15 B-3 (B) TP103 D503 D504 D505 Q151 TP201 E-4 F-4 (B) TP201 E-4
TP202 D-4
TP203 E-4
TP204 D-2
TP205 D-2
TP206 A-4
TP207 C-4
TP208 C-4
TP209 E-5
TP210 E-5 Q152 Q201 A-1 (B) A-2 A-3 A-3 D-4 (B) D506 Q202 Q203 Q204 C-3 (B) A-3 (B) B-3 (B) D507 E-2 (B) D508 E-5 Q205 Q206 E-5 E-5 D509 B-3 (B) Q208 Q209 E1 E2 E3 C-2 D-2 F-3 F-5 E-5 (B) TP210 E-3 TP211 E-2 TP212 E-2 TP214 C-2 TP215 E-3 Q210 E-5 (B) Q211 F-3 (B) IC1 IC2 IC3 IC4 IC5 IC6 IC7 IC12 IC13 IC14 IC15 IC16 IC103 IC201 IC202 IC203 IC203 IC206 IC206 IC207 Q212 Q213 Q214 B-1 D-3 F-4 C-3 C-3 B-3 C-4 D-4 D-4 C-5 D-4 C-5 D-4 B-3 B-3 B-3 B-3 B-3 E-4 B-3 B-3 E-4 F-3 (B) D-4 (B) F-3 TP216 E-3 Q215 Q401 F-3 (B) F-5 TP217 E-3 TP218 C-2 Q402 F-6 F-6 TP401 E-3 Q403 TP402 E-3 Q501 Q502 Q503 A-1 A-1 TP403 F-5 TP404 A-3 A-1 TP406 B-3 SS-46P -A SIDE-Q504 Q505 A-1 1-640-272-14 PVV-1P Q506 B-3 (B) X2 D-3 Q507 A-3 (B) X201 E-2 Q508 B-3 (B) Q509 A-3 Q510 A-1



NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

IC209 IC210

IC211

IC212

IC213

Q511

Q512

RV4

RV5

RV201

RV202 D-4

D-1 (B)

F-5 (B)

C-1

C-1 D-4

# SS-46P (1/3)

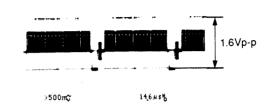
### DUS-505 BOARD

B Side



DUS-505
-B SIDE1-642-543-11
PVV-1P

① ■ TP2 CHAR VIDEO DIAG mode



② ■TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode

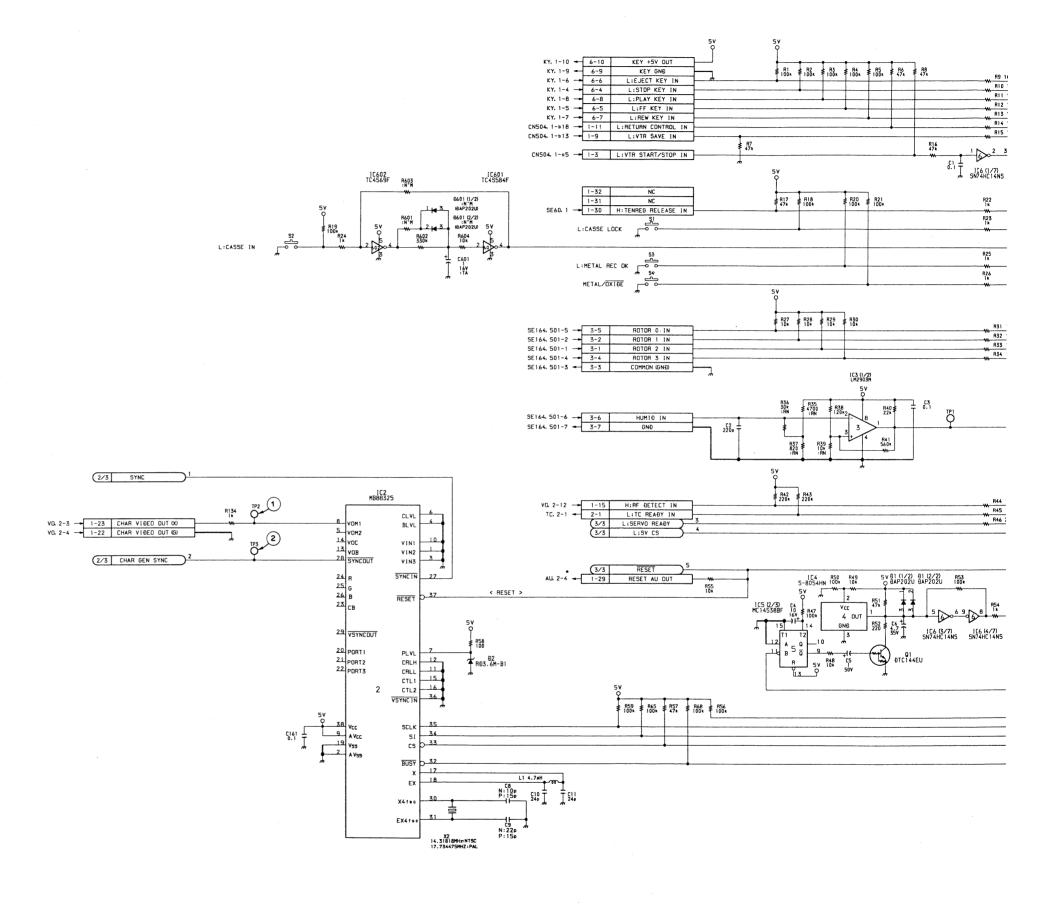
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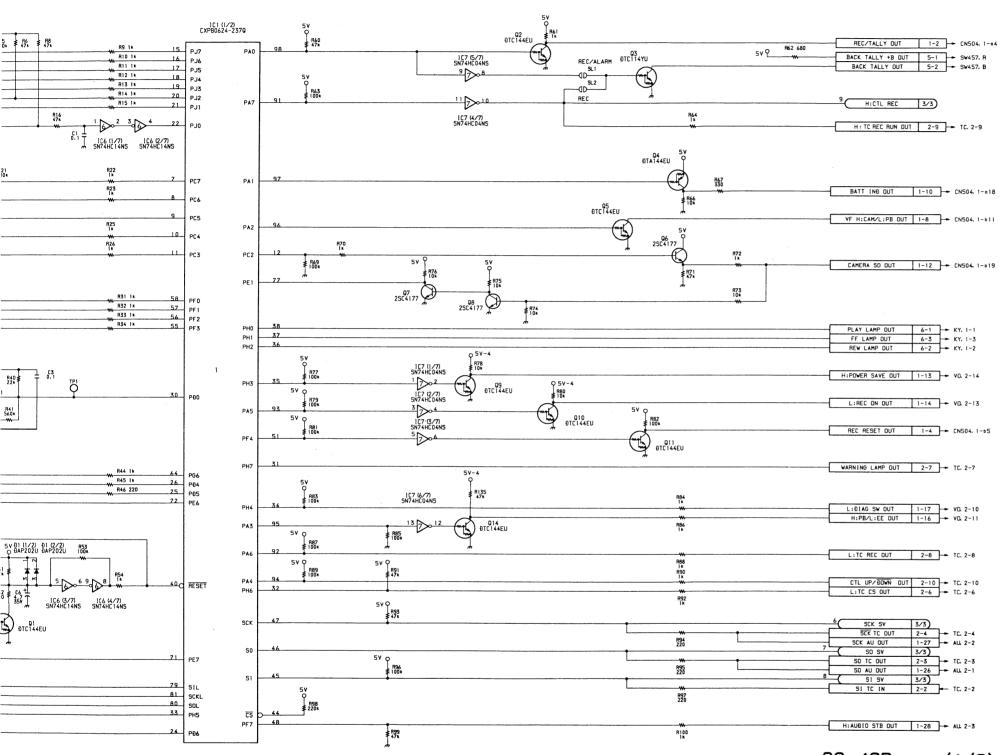
11-24 (c)

SS-46P BOARD (1/3)

S/N 10501 through 12390

System Control Character Generator





SS-46P BOARD (1/3) 1-640-272-14

PVV-1P (EK); #10501-12390

11-25 (c) 11-25 (c) 11-25 (c) ј ј к I

SS-46P BOARD

S/N 12391 and higher

Servo Control System Control

SS-46P (1-640-272-15) A Side B Side D Ε F CN1 A-1 (B) IC214 F-5 SP1 C-2 CN2 B-3 IC216 E-4 IC216 E-4 IC217 F-5 IC218 F-3 IC401 E-5 IC402 D-3 IC403 B-2 IC501 A-3 IC502 F-3 CN3 F-4 S1 F-3 (B) CN4 F-3 S2 S3 S4 S5 A-2 (B) F-2 A-3 (B) CN6 C-1 C-3 (B) CN7 A-3 C-4 CN101 F-6 CN102 A-3 TH1 E-1 (B) CN103 A-1 ⊣∏⊦⊚ TP1 TP2 CN201 E-5 PH1 B-2 (B) CN202 F-6 PH2 TP5 TP205 TP204 E-2 (B) D-3 TP3 TP4 TP5 TP6 TP7 TP14 2 CN203 D-5 D-3 A-1 D-2 D-4 A-2 C-2 CN204 A-3 D Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 C-3 (B) 1-640 Ε CN205 E-2 A-1 CN206 E-1 E-2 (B) A-2 (B) D1 C-3 (B) B-2 **%-{D}-%** D2 D-3 (B) TP15 TP16 C-2 C-2 C-2 A-2 (B) F-5 (B) A-2 (B) D202 F-5 (B) A-2 (B) A-3 (B) A-3 (B) A-2 (B) TP17 ₹P18 3 D204 P2 TP402 D205 E-6 TP19 TP20 C-2 C-2 E-5 E-3 D206 Q11 D207 A-2 (B) F-5 (B) Q12 TP103 F-3 TP201 E-4 TP202 D-4 D401 E-4 (B) Q13 D402 D-3 (B) Q14 A-3 (B) D403 D501 D502 D503 F-6 Q15 TP203 E-4 B-3 (B) C-3 (B) Q151 F-4 (B) TP204 D-2 A-1 (B) A-2 A-1 (B) A-3 A-3 Q152 TP205 D-2 4 Q201 D-4 (B) TP206 A-4 D504 C-3 (B) E-2 (B) TP207 C-4 TP208 C-4 Q202 D505 Q203 D506 Q204 Q205 Q206 Q208 E-5 TP209 E-5 D507 A-3 (B) E-5 TP210 E-5 D508 B-3 (B) E-5 F-5 TP211 E-2 D509 B-3 (B) TP212 E-2 E-5 (B) E-5 (B) F-3 (B) TP214 C-2 TP215 E-3 Q209 5 C-2 Q210 E2 D-2 TP216 E-3 TP218 C-2 Q211 E3 F-3 Q212 F-3 (B) Q213 D-4 (B) TP401 E-3 B-1 Q214 TP402 E-3 F-3 IC2 D-3 Q215 Q401 F-3 (B) TP403 F-5 F-4 TP404 A-3 C-3 Q402 F-6 TP406 B-3 IC5 C-3 C-3 B-3 Q403 F-6 6 6 IC6 IC7 Q501 A-1 **X**1 C-1 Q502 A-1 X2 D-3 IC12 C-4 C-4 D-4 C-1 C-3 F-5 Q503 A-1 X201 E-2 IC13 Q504 A-1 IC14 Q505 A-1 SS-46P -A SIDE-IC15 Q506 A-3 (B) IC16 Q507 Q508 A-3 (B) B-3 (B) 1-640-272-15 PVV-1P IC103 C-1 D-4 C-4 D-5 Q509 A-3 IC202 Q510 A-1 IC203 IC205 RV4 C-1 IC206 E-4 RV5 C-1 IC207 RV201 D-4 IC209 B-3 RV202 D-4 IC210 B-3 RV203 E-4 IC211 B-3 RV204 C-1 IC212 E-2

NOTE

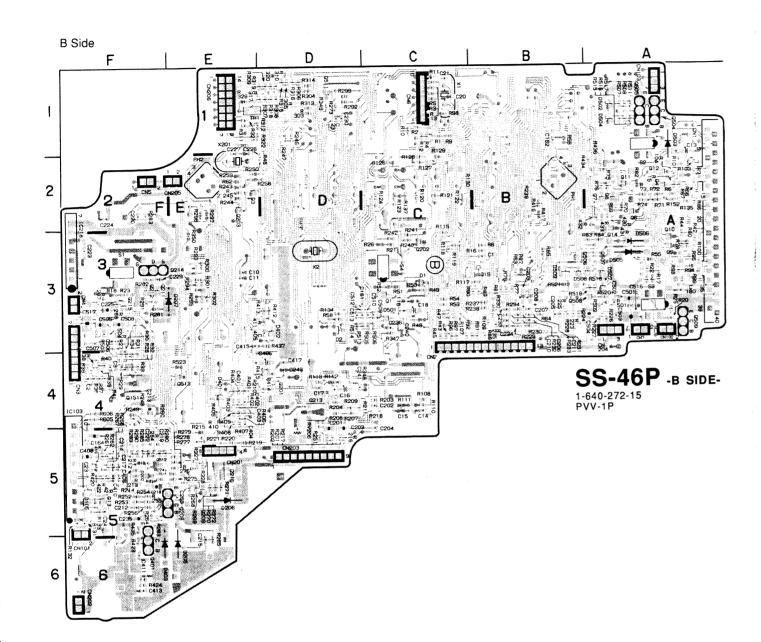
IC213

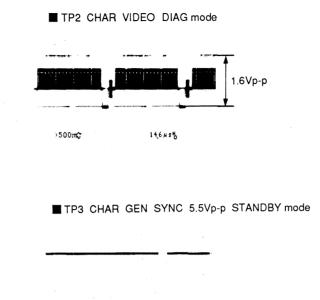
\*-\* (B); \*-\* B SIDE

F-5

RV205 C-2

RV206 D-5 (B)



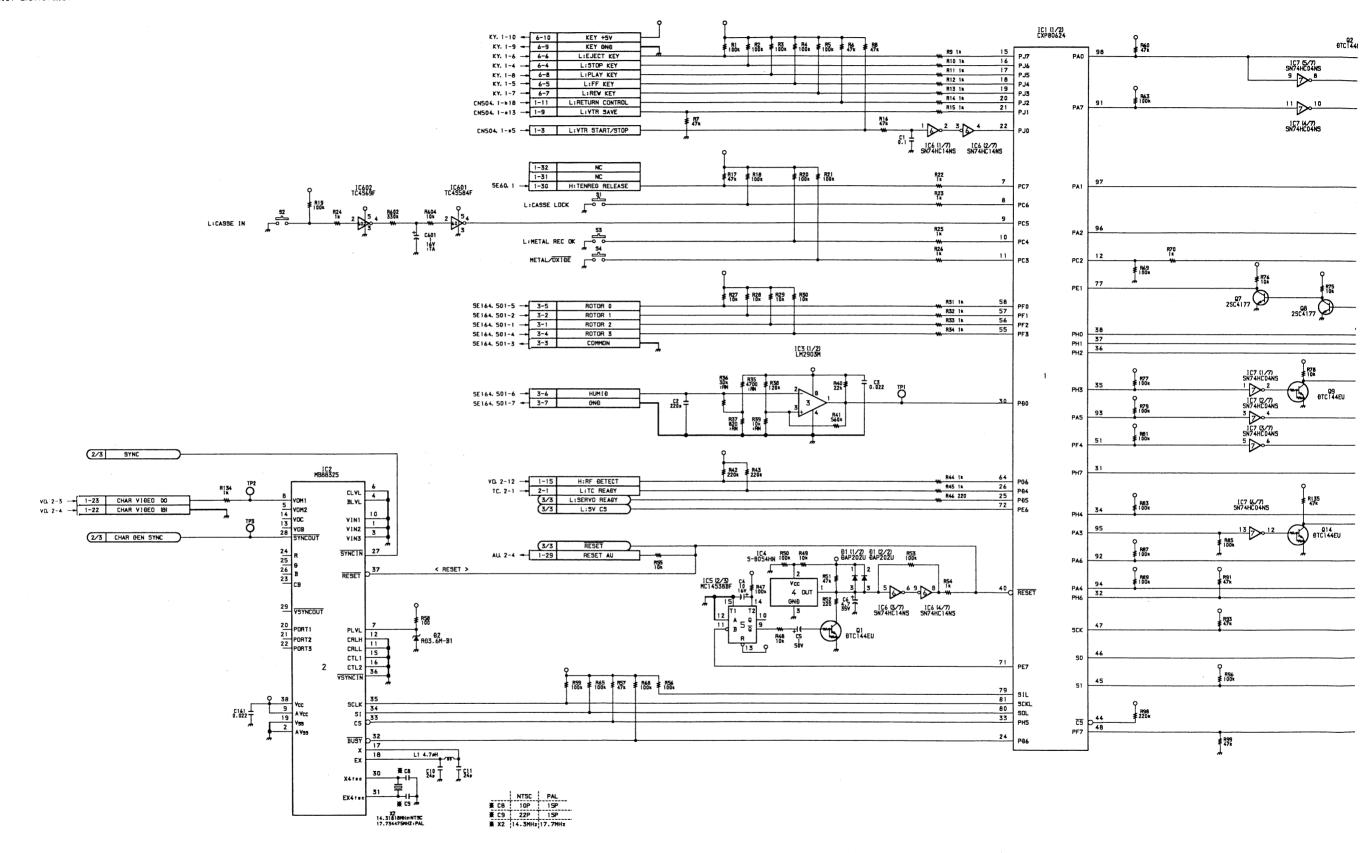


CK G

SS-46P BOARD (1/3)

S/N 12391 and higher

System Control Character Generator



11 - 25 (d)

11 - 25 (d)

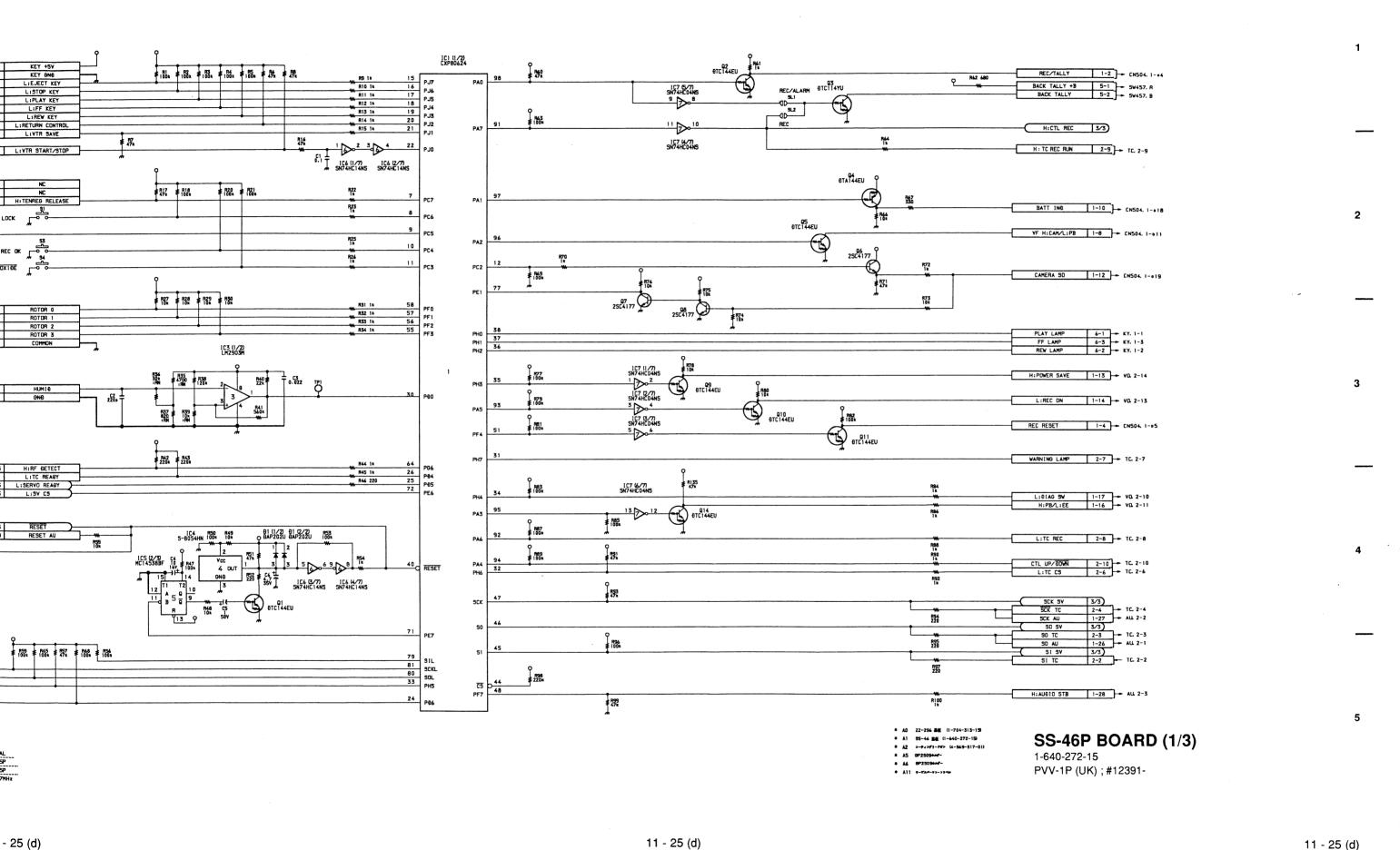
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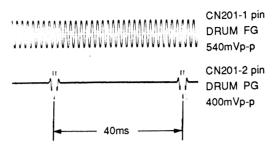
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11 - 25 (d)

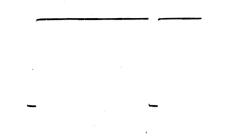
SS-46P (2/3)

S/N 10001 through 10100

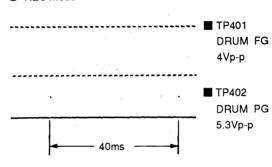
① REC mode



⑤ ■ TP5 REF SYNC 5Vp-p REC mode



② REC mode



6 REC mode

	 TRIG ■ TP6 1/2VD 5.5Vp-p
·	 ■ TP404 CHA Y SW PULSE 5Vp-p
	 ■ TP406 CHA C SW PULSE 5Vp-p

③ ■ TP403 DRUM DRIVE 6.0Vdc REC mode

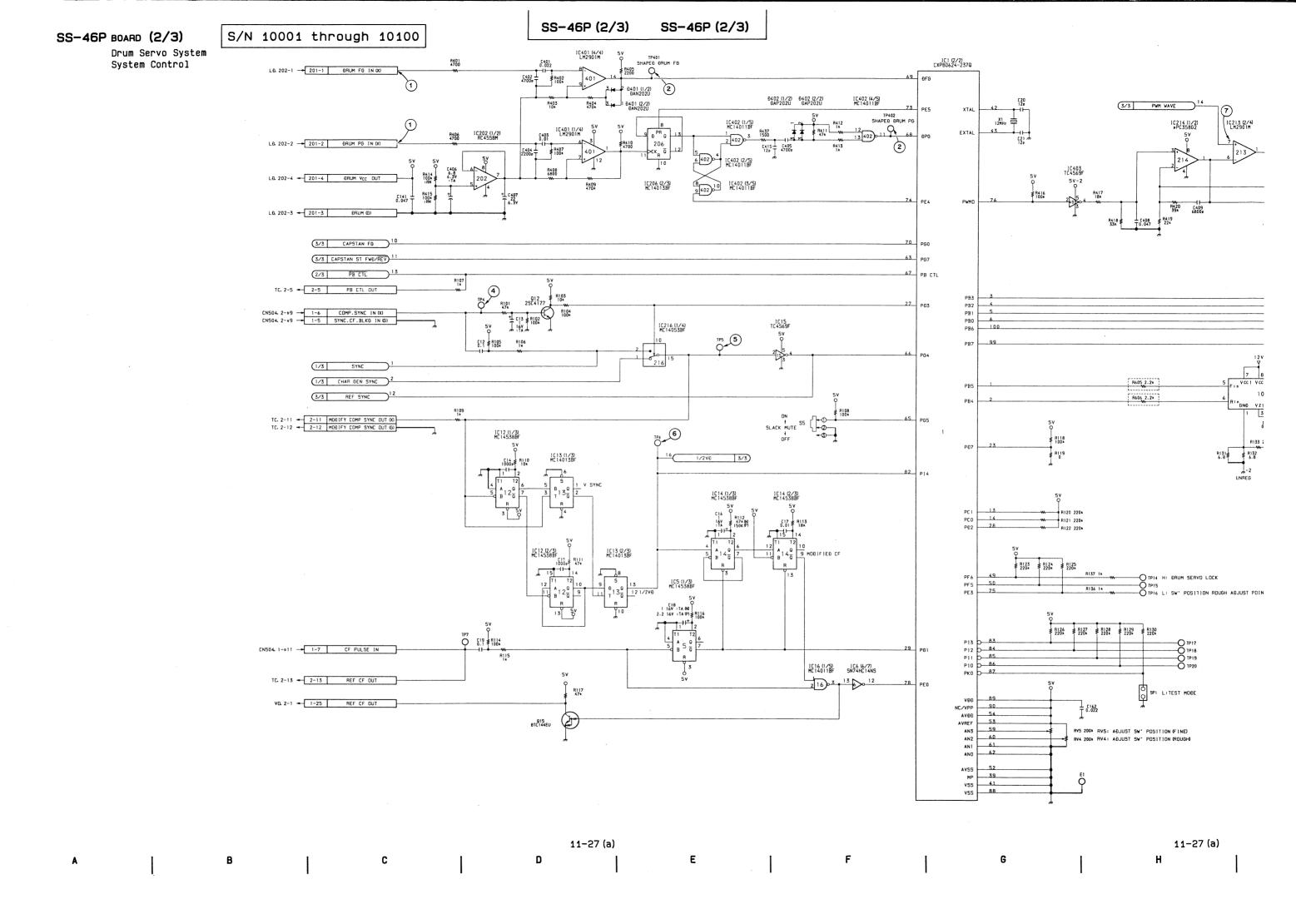
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① IC213-5,7,9 PWM SAW 1.5Vp-p



■ TP4 COMP SYNC 5Vp-p REC mode

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SS-46P

SS-46P (2/3)

S/N 10101 through 10500

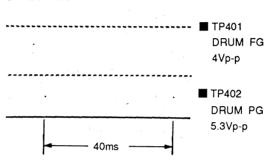
① REC mode



⑤ ■ TP5 REF SYNC 5Vp-p REC mode



② REC mode



6 REC mode

	■ TP6 1/2VD 5.5Vp-p
·	■ TP404 CHA Y SW PULSE 5Vp-p
	■ TP406 CHA C SW PULSE 5Vp-p

③ ■ TP403 DRUM DRIVE 6.0Vdc REC mode

			- 0115
	 	•	◆ GND

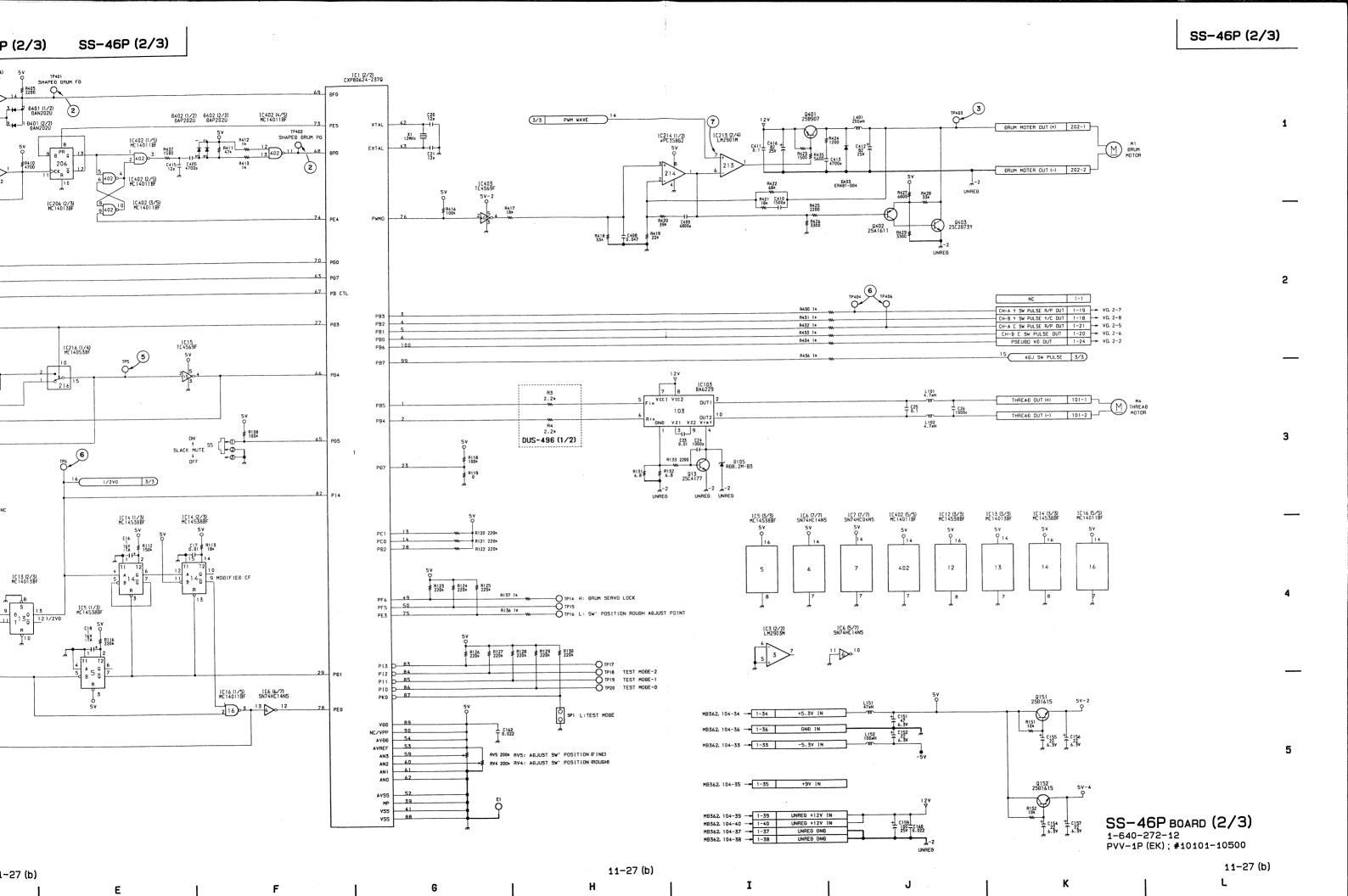
① IC213-5,7,9 PWM SAW 1.5Vp-p



◆ ■ TP4 COMP SYNC 5Vp-p REC mode

11-27 (b)

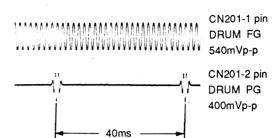
A | B | C | D | E | G | H



SS-46P (2/3)

S/N 10501 through 12390

① REC mode



⑤ ■ TP5 REF SYNC 5Vp-p REC mode

\_ \_

② REC mode

	■ TP401 DRUM FG 4Vp-p
	■ TP402 DRUM PG
40ms	5.3Vp-p

© REC mode

TRIG

TP6

1/2VD 5.5Vp-p

TP404

CHA Y SW PULSE

5Vp-p

③ ■ TP403 DRUM DRIVE 6.0Vdc REC mode

		_	OND
 	 	 	- GND

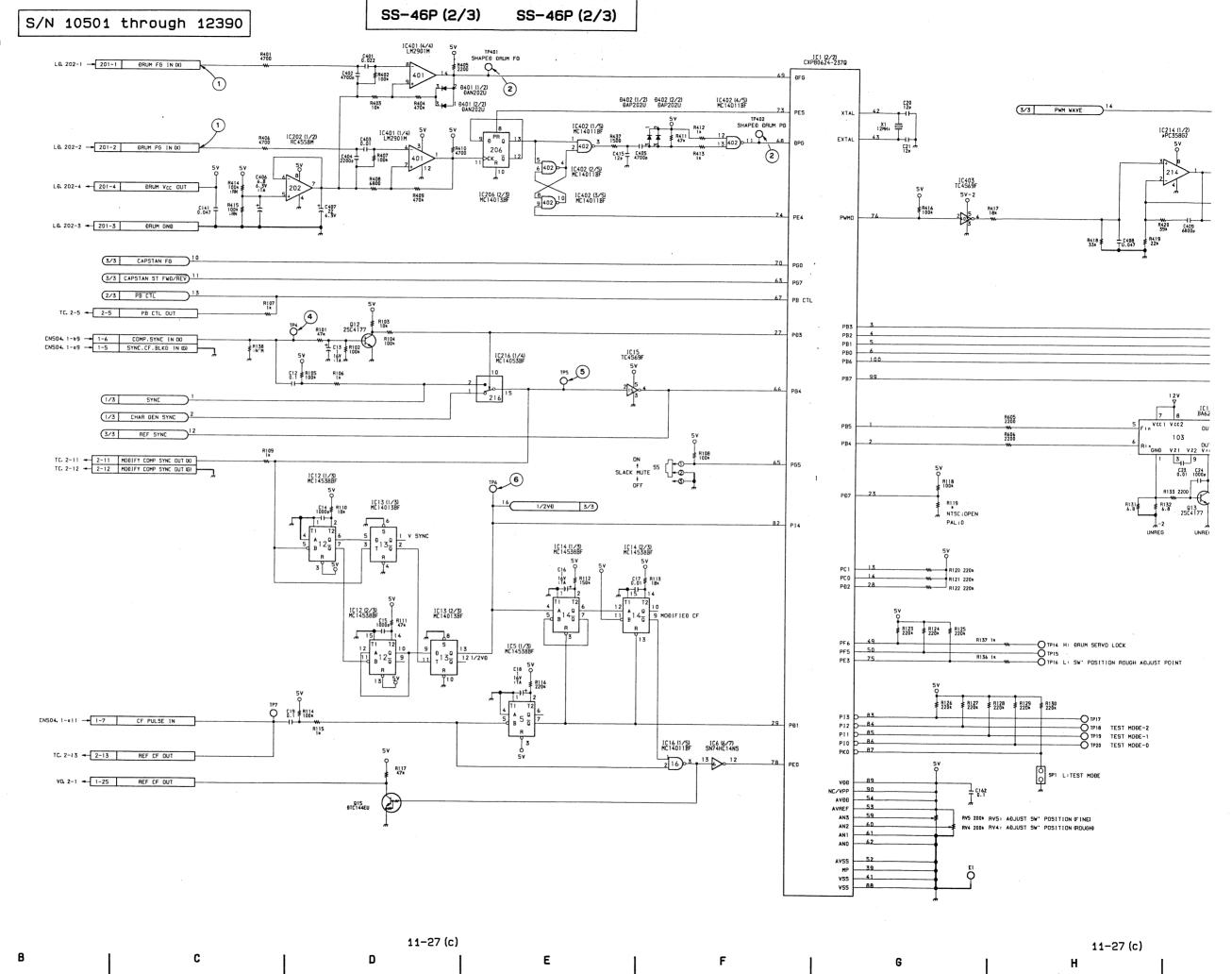
⑦ IC213-5,7,9 PWM SAW 1.5Vp-p



④ ■ TP4 COMP SYNC 5Vp-p REC mode

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Drum Servo System System Control

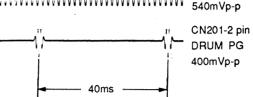


SS-46P (2/3)

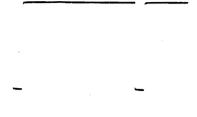
S/N 12391 and higher

REC mode

CN201-1 pin DRUM FG 540mVp-p



■ TP5 REF SYNC 5Vp-p REC mode



REC mode

	<b>=</b> 11 401
	DRUM FG
	4Vp-p
	=
•	■ TP402
	DRUM PG
F	5.3Vp-p
40ms	

TRIG
■ TP6
1/2VD 5.5Vp-p
■ TP404
CHA Y SW PULSE
5Vp-p
■ TP406
CHA C SW PULSE
5Vp-p

■ TP403 DRUM DRIVE 6.0Vdc REC mode

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IC213-5,7,9 PWM SAW 1.5Vp-p

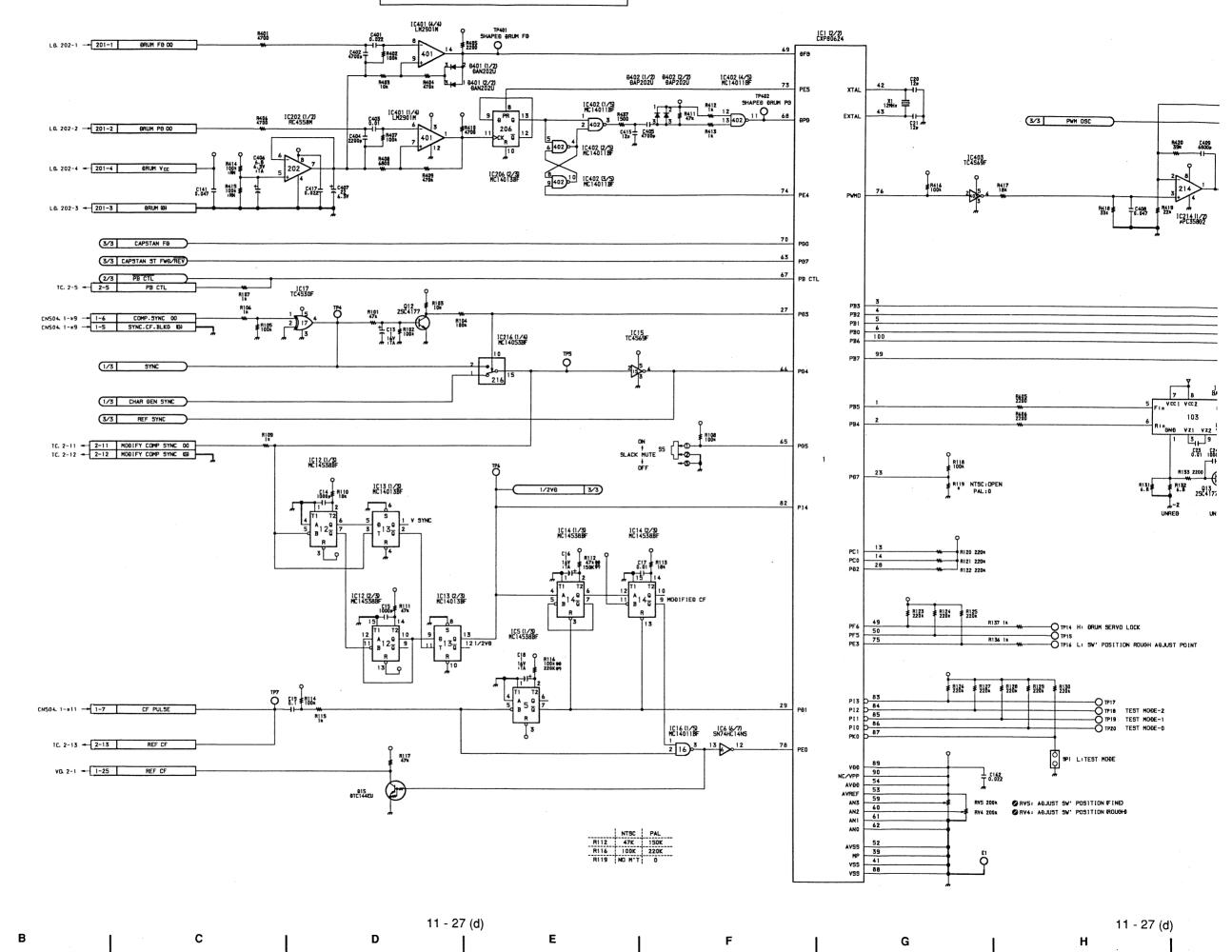


■ TP4 COMP SYNC 5Vp-p REC mode

## SS-46P BOARD (2/3)

System Control Character Generator

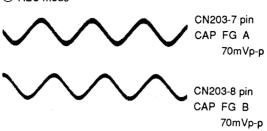
S/N 12391 and higher



SS-46P (3/3)

S/N 10001 through 10100

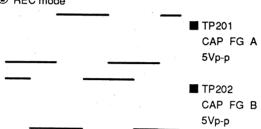
① REC mode



PB mode



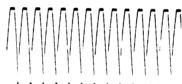
② REC mode



⑦ ■ TP204 S REEL FG 5.3Vp-p FF/REW mode
■ TP205 T REEL FG 5.3Vp-p FF/REW mode

*		
	<del>-</del>	 

③ ■ TP203 CAP STOP SERVO ERROR REC mode

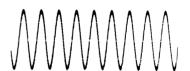


® IC213-5,7,9 PWM SAW 1.5Vp-p



عريب والرامي معمولا ألمانية وهويه والمتعرف والمتعرف	رياه برهان الأوار والمعادرات
-	GND

CN4-1 pin/CN7-1 pin 180mVp-p PB mode



⑤ ■ TP206 REC CTL 40mVp-p REC mode



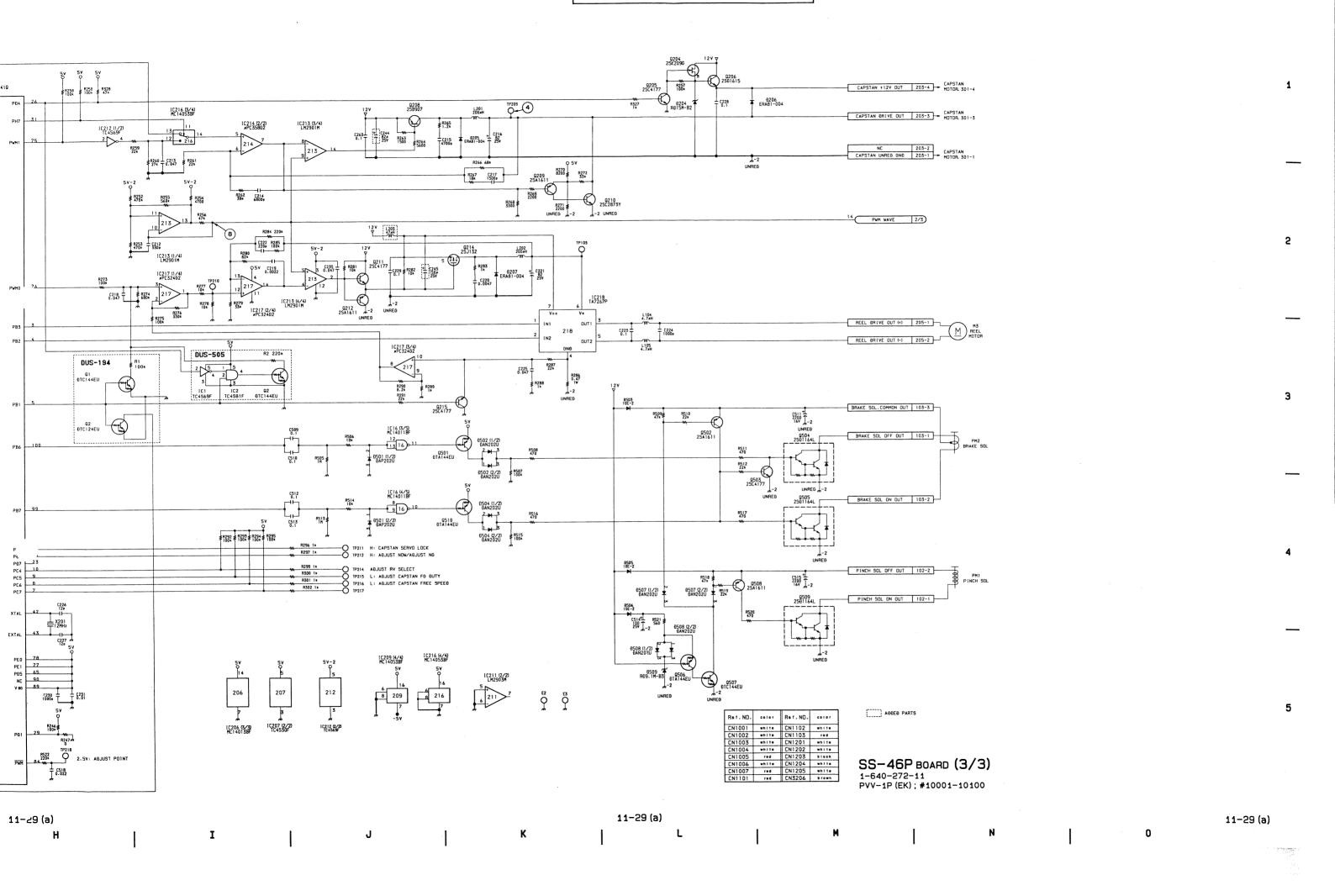
Capstan Servo System

System Control

S/N 10001 through 10100

SS-46P (3/3) SS-46P (3/3)

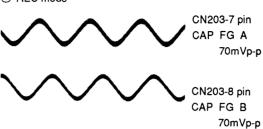
R208 47k W 3 CAPSTAN
MOTOR, 301-7 - 203-7 CAPSTAN FG (A) IN IC205 (1/2) RC455BM 5 203 / + 14 1C203 (1/2) RC4558M R210 47k W 25C4213B IC217 (4/4) #PC324G2 1C201 CXP80624-2410 IC202 (2/2) RC4558M FR258 ≠ R250 ≠ R328 RV203: STOP SERVO ERROR OFFSET 1C401 (3/4) LM2901M SHAPED CAPSTAN FG (B) 1C212 TC45 IC207 (1/2) TC4S30F CAPSTAN
MOTOR, 301-8 - 203-8 CAPSTAN FG (B) IN R222 10x 5 9 PR 0 1 206 SCK R (2) R324 22k R323 ≢ 1C203 (2/2) RC4558M 1C216 (2/4) MC14053BF CAPSTAN
MOTOR 301-5 - 203-5 CAPSTAN VCC DUT R325 I C237 CAPSTAN
MOTOR, 301-9 203-9 CAPSTAN FG (6) IN 11 CAPSTAN ST FWØ/REV 1/3 CAPSTAN FG 1/3 C243 0.022 PRY201: ADJUST CAPSTAN FG (A) BUTY PRY202: ADJUST CAPSTAN FG (B) BUTY 1C206 (1/3) MC14013BF CAPSTAN MOTOR, 301-6 Z03-6 CAPSTAN REV/FWD DUT 501 C516 R501 C501 C502 C504 A7x 1C502 LA7205M 502 CS17 R505 C505 C506 C508 474 201 #R303 # R304 # R305 # R306 # R307 # R308 # R309 # R310 # R311 # R312 # 47k # 47k # 47k # 47k # 47k Q1 DTC144EU R314 1k W R315 1k W R316 1k W. R317 1k W. R318 1k W. R319 1k 02 DTC124EU R320 1k AÐJ SW PULSE 2/3 IC16 (2/5) MC1401:BF C236 - R347 4700p T 15k IC209 (1/4) MC14053BF TP205 7 2 15 2200 2 209 C206 IC210 (1/2) \*PC4572G2 IC210 (2/2) \*PC4572G2 IC209 (2/4) MC14053BF 0.5v [2233] [0.01] RV204:CAPSTAN FREE SPEEÐ (ROUGH)
 RV205:CAPSTAN FREE SPEEÐ (FINE)
 RV206:REEL TORQUE TP206 IC209 (3/4) MC14053BF X201 R237 204-1 CTL HEAD 1/0 (Y) (5) PB CTL 1/3 6 204-3 CTL HEAD 1/D (G) C250, + + C251 T 0.022 11-29 (a) 11-29 (a) Ε



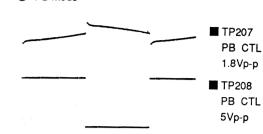
SS-46P (3/3)

S/N 10101 through 10500

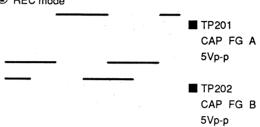
① REC mode



PB mode

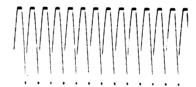


② REC mode



⑦ ■ TP204 S REEL FG 5.3Vp-p FF/REW mode ■ TP205 T REEL FG 5.3Vp-p FF/REW mode


③ ■ TP203 CAP STOP SERVO ERROR REC mode



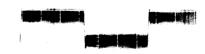
® IC213-5,7,9 PWM SAW 1.5Vp-p



Kanada anisa Makaki ka anisa sa Salahain anisa sa ka	to the property
	GND



⑤ ■ TP206 REC CTL 40mVp-p REC mode



SS-46P (3/3) SS-46P (3/3) S/N 10101 through 10500 SS-46P BOARD (3/3) Capstan Servo System BAP202U BAP202U

TRIL 2200 BAP202U

TRIL 2200 BAP202U System Control CAPSTAN
MOTOR, 301-7

203-7

CAPSTAN FG (A) IN 1C205 (1/2) RC4558M R210 478 W 25C4213B 1C217 (4/4) #PC324G2 1C202 (2/2) RC4558M 1C201 CXP80624-2410 RV20%: STOP SERVO FRROR OFFSET R216 100k SHAPED CAPSTAN FG @ CAPSTAN
MOTOR, 301-8

203-8

CAPSTAN FG (B) IN R222 Q 5 0 PR Q 1 206 CK R (2) 1C203 (2/2) RC4558M IC216 (2/4) MC14053BF CAPSTAN MOTOR, 301-5 CAPSTAN Vcc OUT I C237 203-9 CAPSTAN FG (G) IN C243 0.022 RV201: AÐJUST CAPSTAN FG (A) ÐUTY RV202: AÐJUST CAPSTAN FG (B) ÐUTY IC206 (1/3) MC14013BF CAPSTAN
MOTOR, 301-6

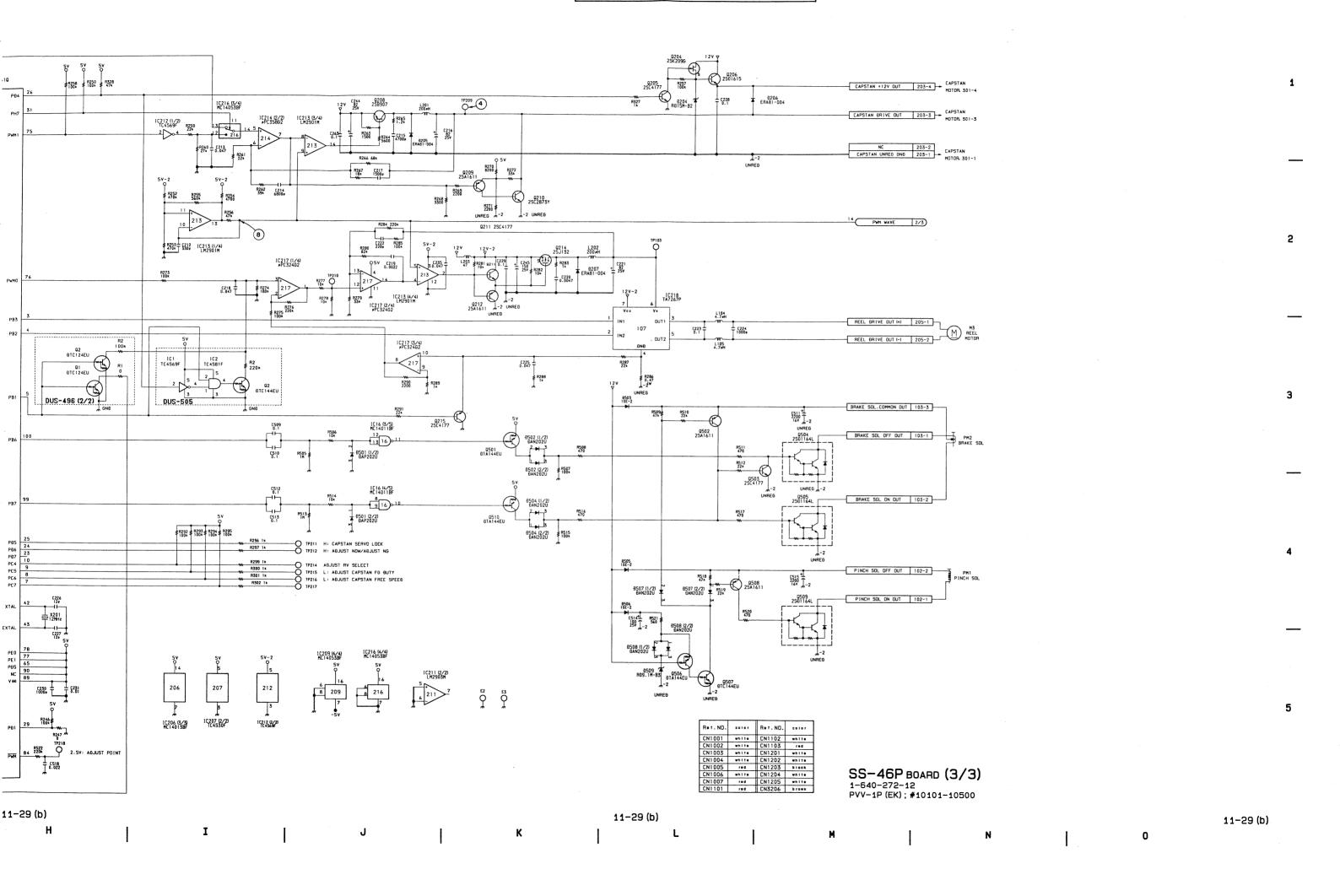
203-6 CAPSTAN REV/FWD OUT C503 0.022 10501 LA7205M IC502 LA7205M 502 C517 R503 C505 C506 C508 R504 A7k 201 206-5 +5V 206-2 AÐJ SWI 206-1 AÐJ SWZ 206-13 AÐJ SWZ 206-14 AÐJ SWZ 206-3 AÐJ SWS 206-12 AÐJ SWS 206-11 AÐJ SWS 206-11 AÐJ SWS 206-14 AÐJ SWS 206-14 AÐJ SWS 206-14 AÐJ SWS 206-14 AÐJ SWS 206-14 AÐJ SWS 206-1 22 21 PJ0 PJ2 19 PJ3 18 PJ4 17 PJ5 16 PJ6 PJ7 28 P02 P03 M R315 1k M R316 1k M R317 1k M R318 1k R320 1k W R321 1k W R322 1k AĐJ SW PULSE 2/3) TP204 7 1016 (2/5) MC14011BF EXID C236 T R347 IC209 (1/4) MC14053BF R225 1C209 (2/4) MC14053BF 1C210 (1/2) #PC4572G2 IC210 (2/2) #PC4572G2 C211 680s R234 680x 05v 05v 00.01 00.01 IC209 (3/4) MC14053BF TP206 5 RV205:CAPSTAN FREE SPEED (FINE) RV206:REEL TORQUE ± X201 = 12HHz R238 4700 48 PF7 44 CS 47 SCK 46 S0 45 S1 40 RST 204-3 CTL HEAD 1/0 (G)

11-29 (b)

A | B | C | D | E | F | G | F

TP218
2.5V: ABJUST

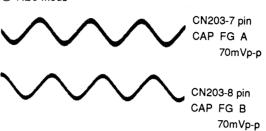
C518



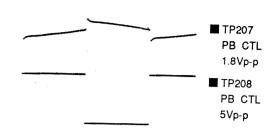
SS-46P (3/3)

S/N 10501 through 12390

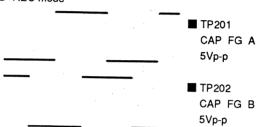
① REC mode



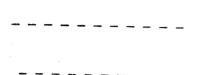
PB mode



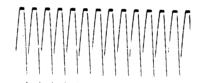
② REC mode



TP204 S REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW mode
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 TP205 T REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW mode
 TP205 T REEL FG 5.3Vp-p FF/REW MODE
 TP205 T REEL FG 5.3Vp-p FF/REW MODE



③ ■ TP203 CAP STOP SERVO ERROR REC mode



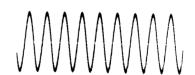
® IC213-5,7,9 PWM SAW 1.5Vp-p



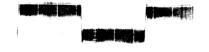
④ ■ TP209 CAP DRIVE 3.5Vdc REC mode



CN4-1 pin/CN7-1 pin 180mVp-p PB mode



⑤ ■ TP206 REC CTL 40mVp-p REC mode



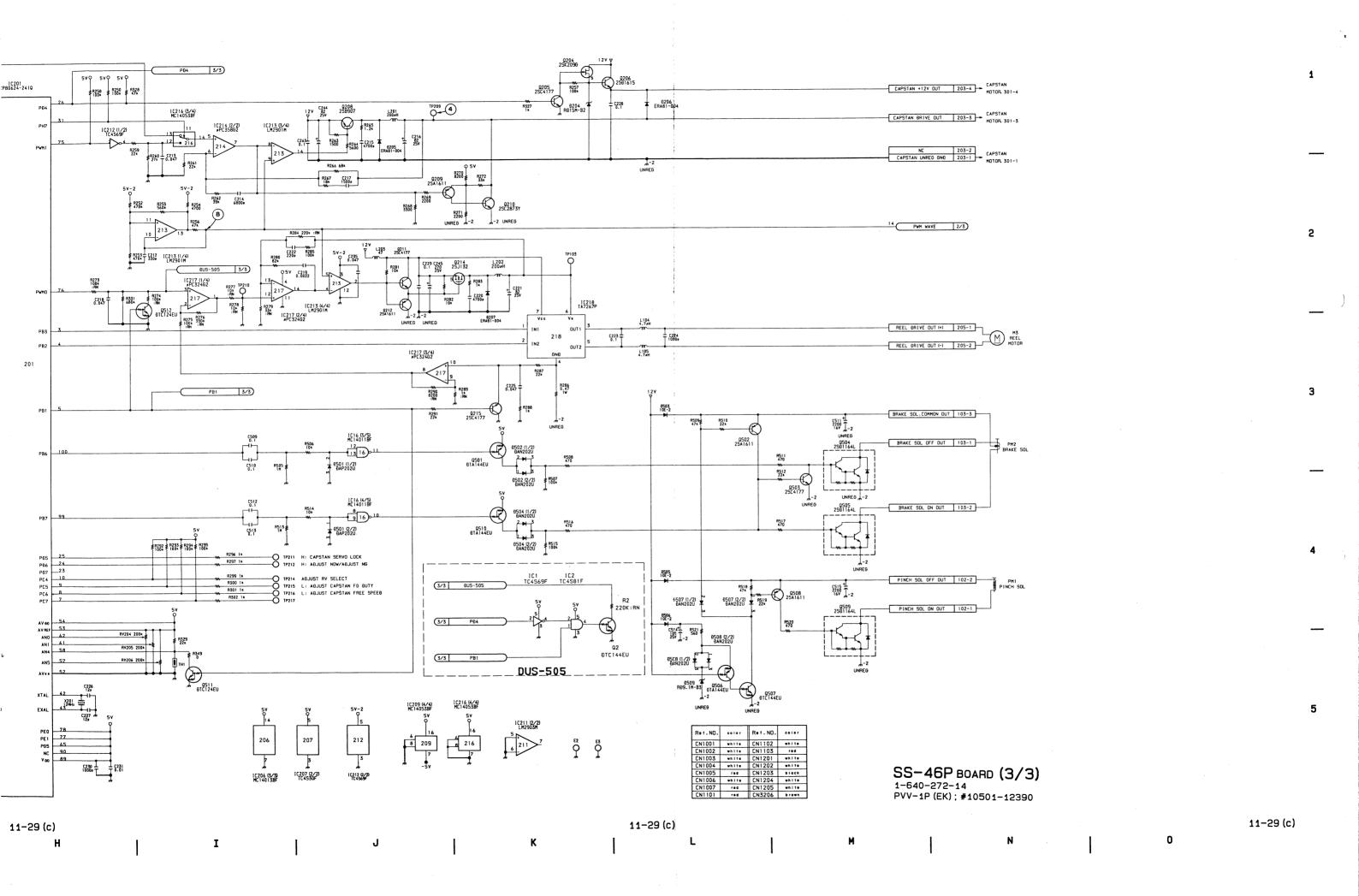
SS-46P (3/3) SS-46P (3/3) S/N 10501 through 12390 SS-46P BOARD (3/3) Capstan Servo System System Control R212 B202 (1/2) B202 (2/2) 47k BAP202U BAP202U IC205 (2/2) RC4558M CAPSTAN — 203-7 CAPSTAN FG (A) IN 1C205 (1/2) RC4558M IC217 (4/4) \*PC324G2 IC201 CXP80624-2410 IC202 (2/2) RC4558M #R258 \$ 100 RV203: STOP SERVO ERROR OFFSET RV203 IC401 (3/4) LH2901H 1C212 ( TC45¢ 203-8 CAPSTAN FG (B) IN R222 10x W C238 4 6.3v 7 2 IC203 (2/2) RC4558M IC216 (2/4) MC14053BF 206 CAPSTAN MOTOR, 301-5 CAPSTAN Vcc OUT CAPSTAN HOTOR, 301-9 203-9 CAPSTAN FG IGI IN C239 I 5237 T 0.047 1C206 (1/3) MC14013BF RV201: ADJUST CAPSTAN FG (A) ĐƯTY RV202: ADJUST CAPSTAN FG (B) ĐƯTY CAPSTAN # 203-6 CAPSTAN REV/FWD DUT R501 39k :RN C218 T 0.047 T R503 39x :RN C505 0.047 201 ₹ R303 ₹ R304 ₹ R305 ₹ R306 ₹ R307 ₹ R308 ₹ R309 ₹ R310 ₹ R311 ₹ R312 47k ₹ 47k ₹ 47k ₹ 47k ₹ 47k AĐJ SW PULSE 2/3 1016 (2/5) MC14011BF 4 16 6 IC209 (1/4) MC14053BF R225 15 2200 C205 I # R246 100× # R247 NTSC: DPEN PAL: 0 IC210 (2/2) #PC4572G2 IC210 (1/2) \*PC4572G2 TP218 R522 220k 10209 (2/4) MC14053BF T C518 RV204:CAPSTAN FREE SPEED (ROUGH) RV205:CAPSTAN FREE SPEED (FINE) RV206:REEL TORQUE R226 1P206 1C209 (3/4) MC14053BF 204-3 CTL HEAD 1/0 (G) X201 卓 C230 I 11-29 (c)

11-29 (c)

D

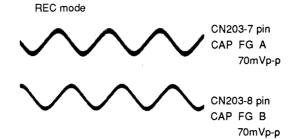
Ε

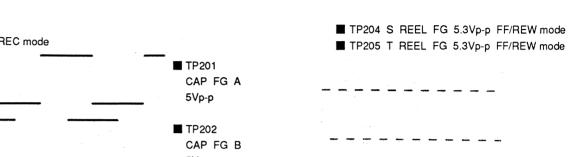
G

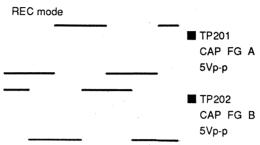


SS-46P (3/3)

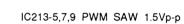
S/N 12391 and higher







■ TP203 CAP STOP SERVO ERROR REC mode



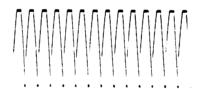
PB mode

**■** TP207

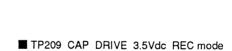
PB CTL 1.8Vp-p **■** TP208

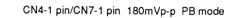
PB CTL

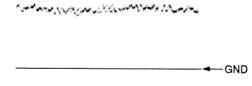
5Vp-p

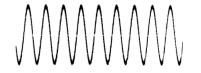












■ TP206 REC CTL 40mVp-p REC mode



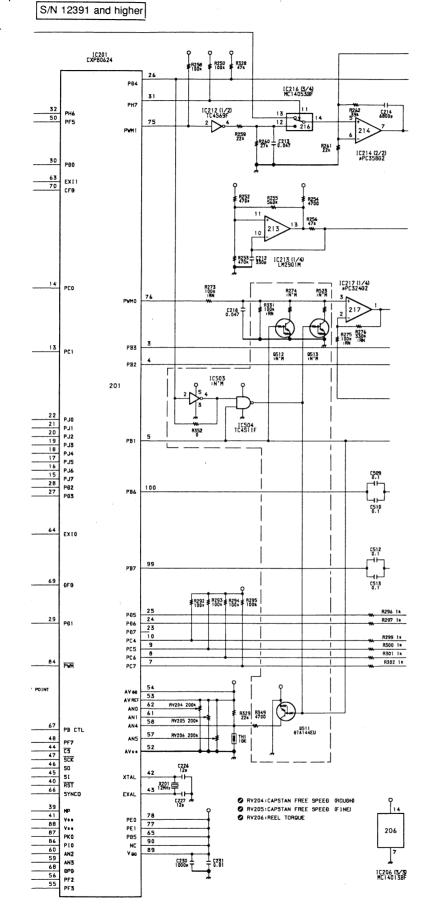
D

Ε

## SS-46P BOARD (3/3)

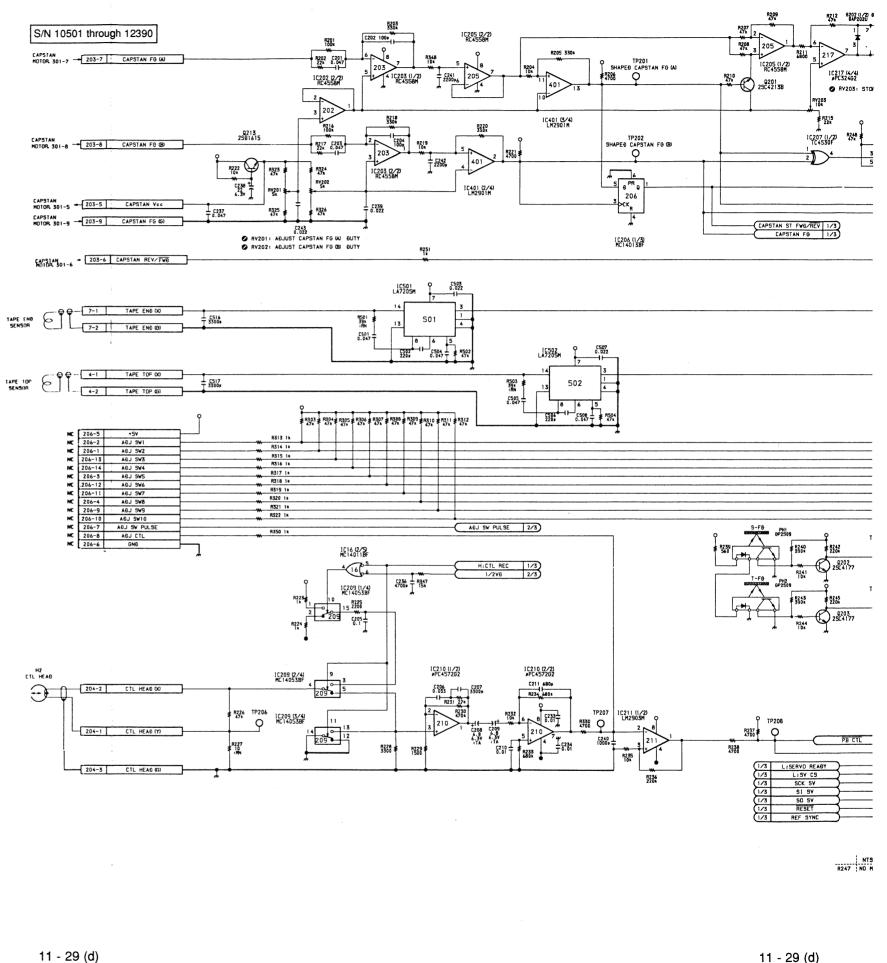
System Control Character Generator

S/N 12391 and higher



В

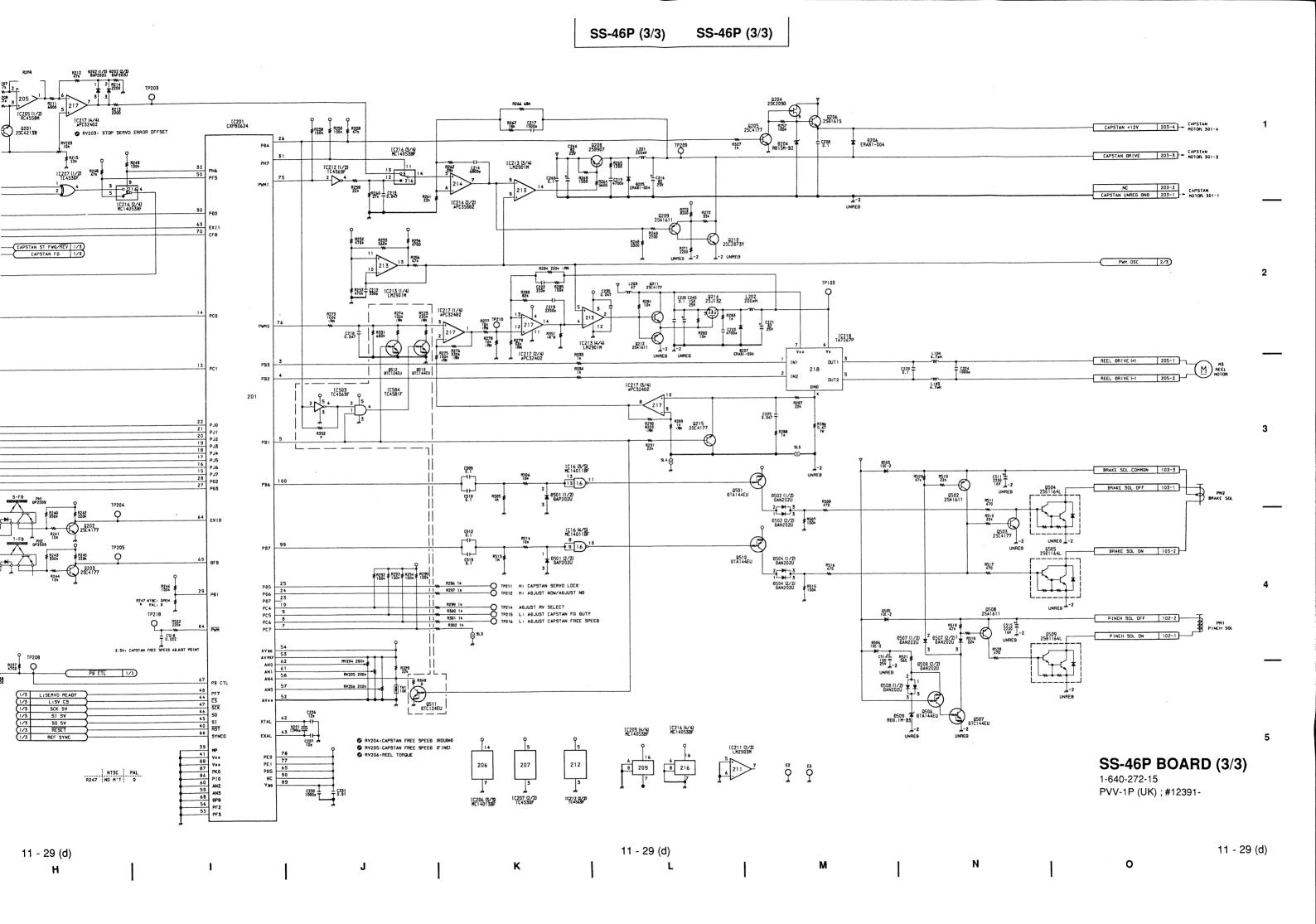
С



11 - 29 (d)

Н

G



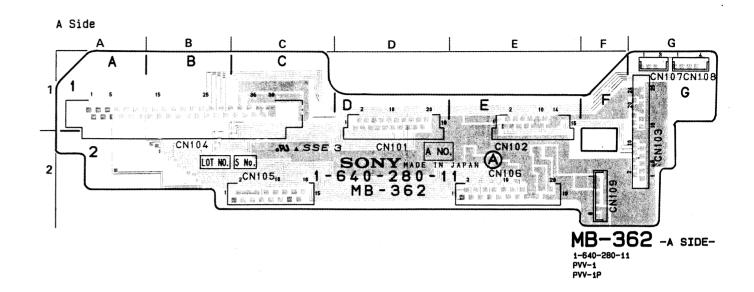
MB-362 BOARD

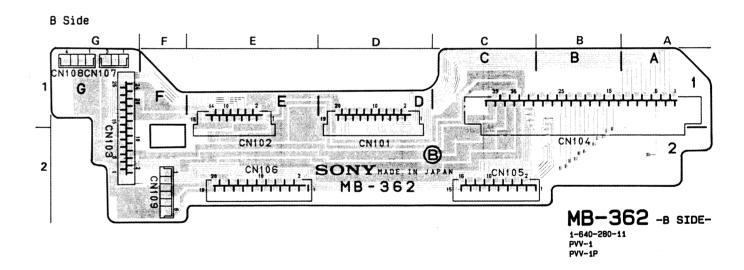
Mother Board

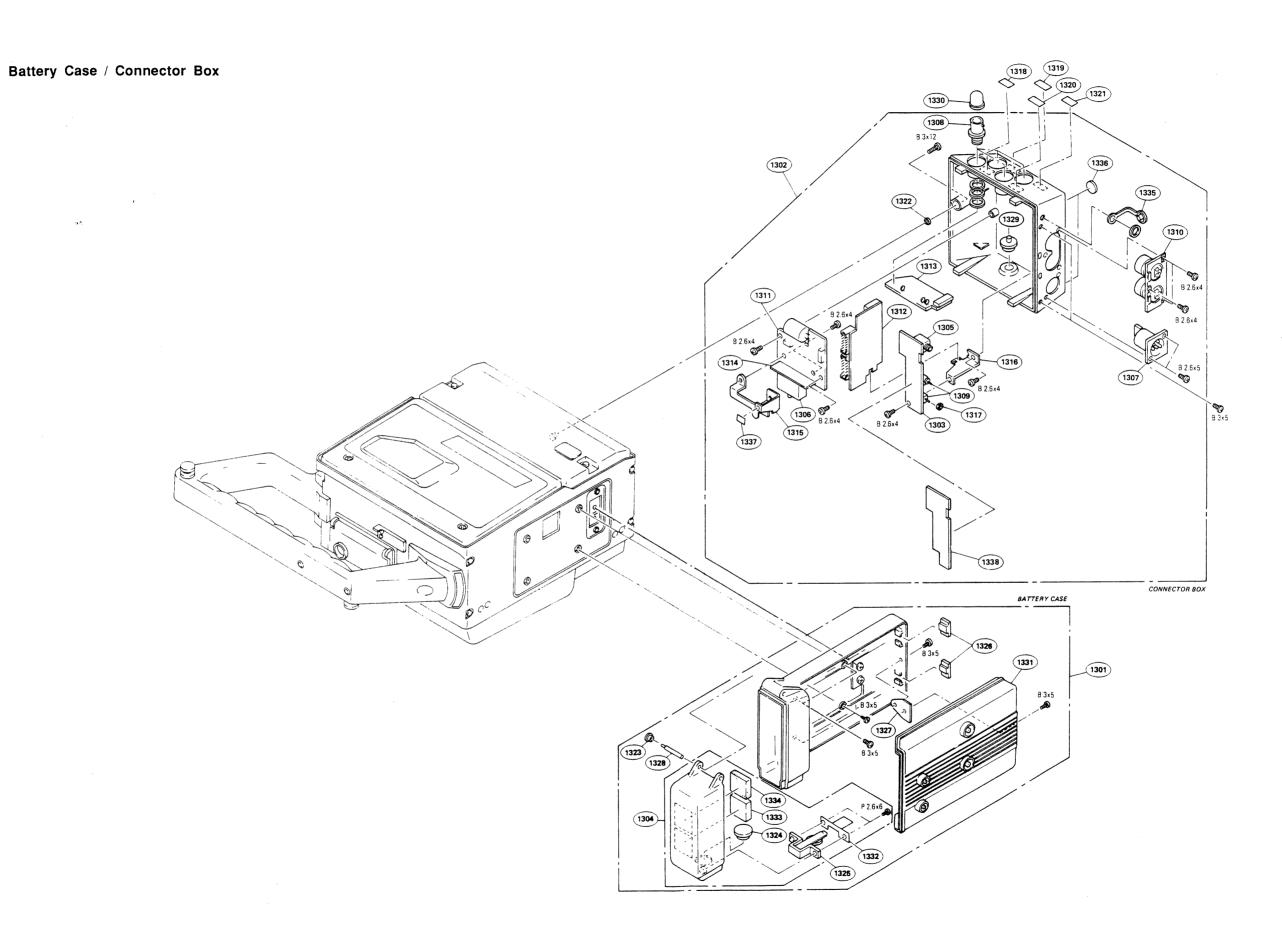
S/N 10001 through 10500

MB-362 (1-640-280-11)

CN101 D-2 CN102 E-2 CN103 G-2 CN104 B-2 CN105 C-2 CN106 E-2 CN107 G-1 CN108 G-1 CN109 F-2



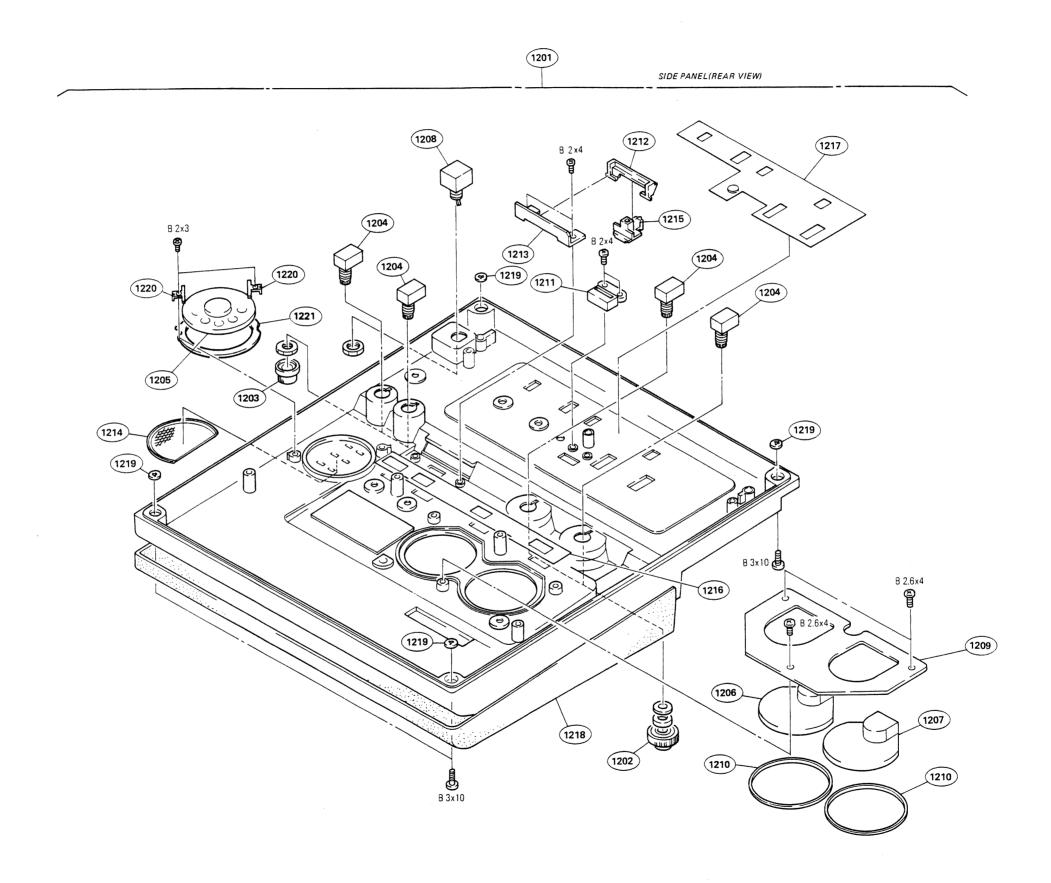




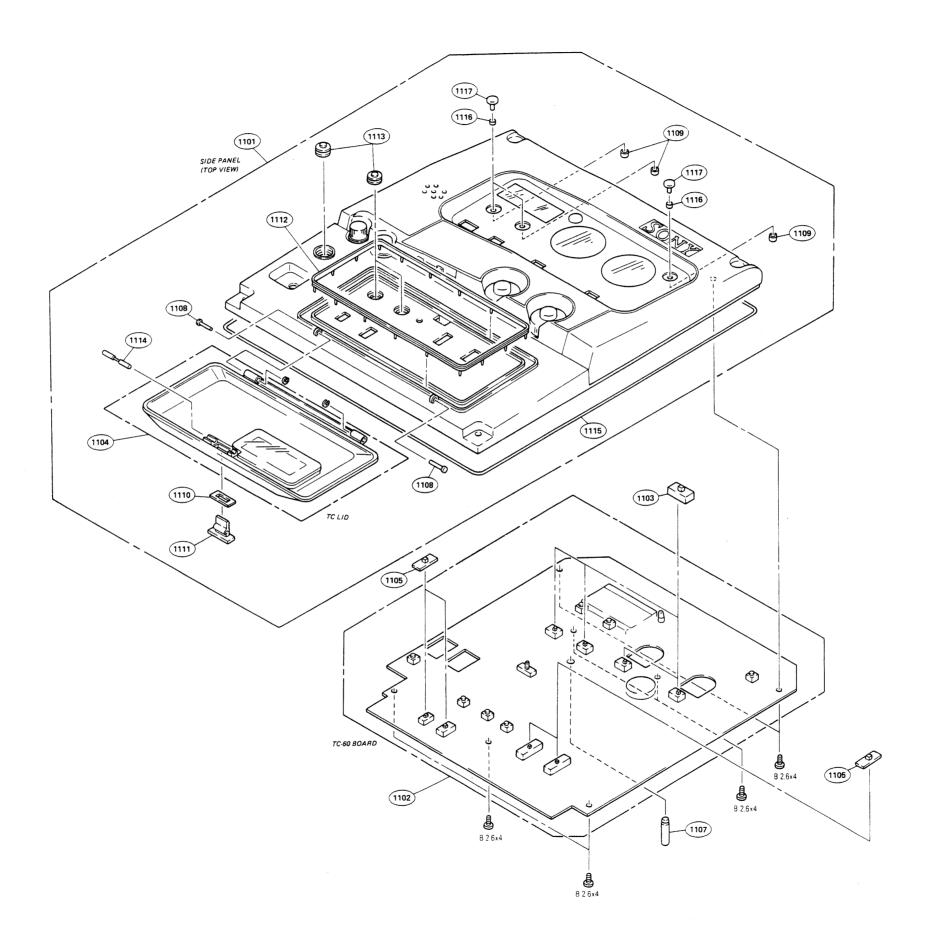
13 - 28

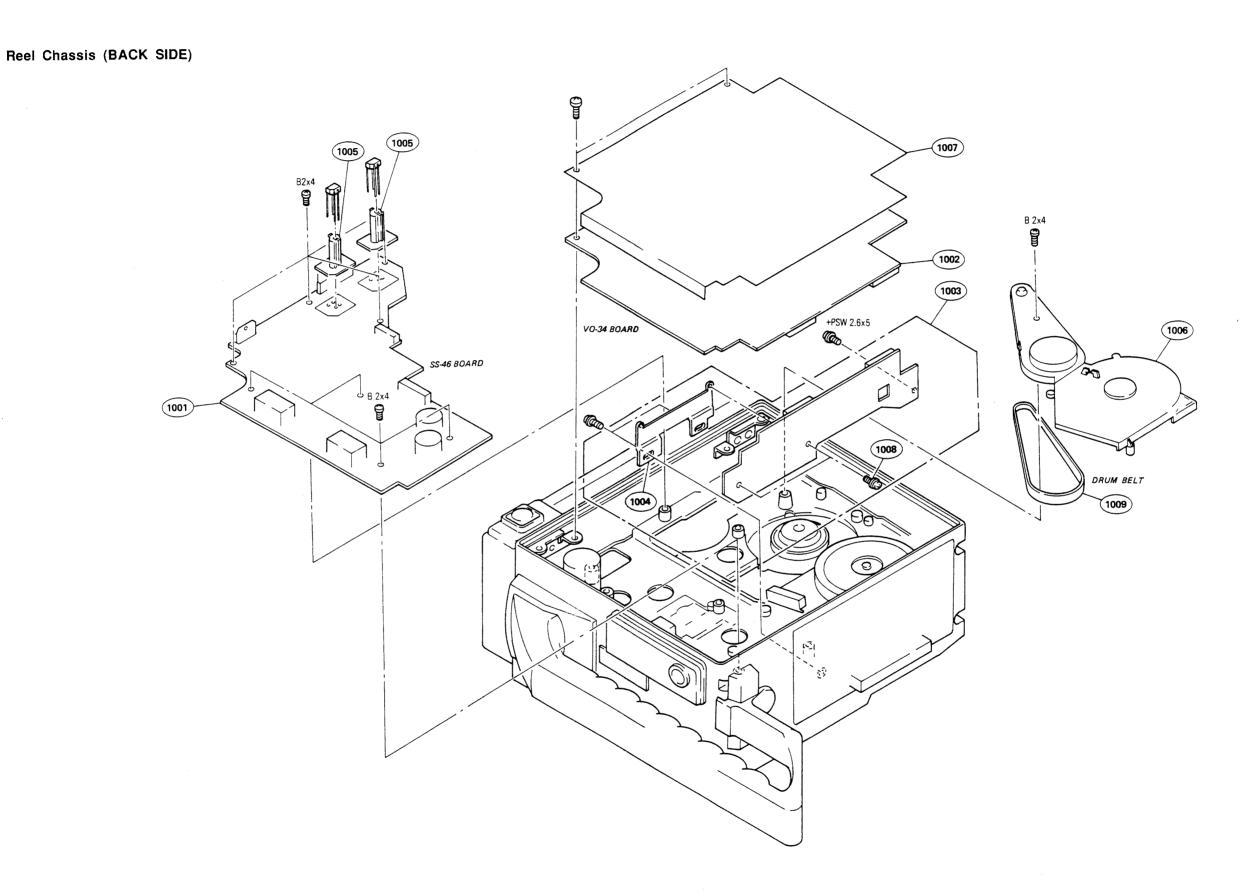
Side Panel (2)

PVV-1P

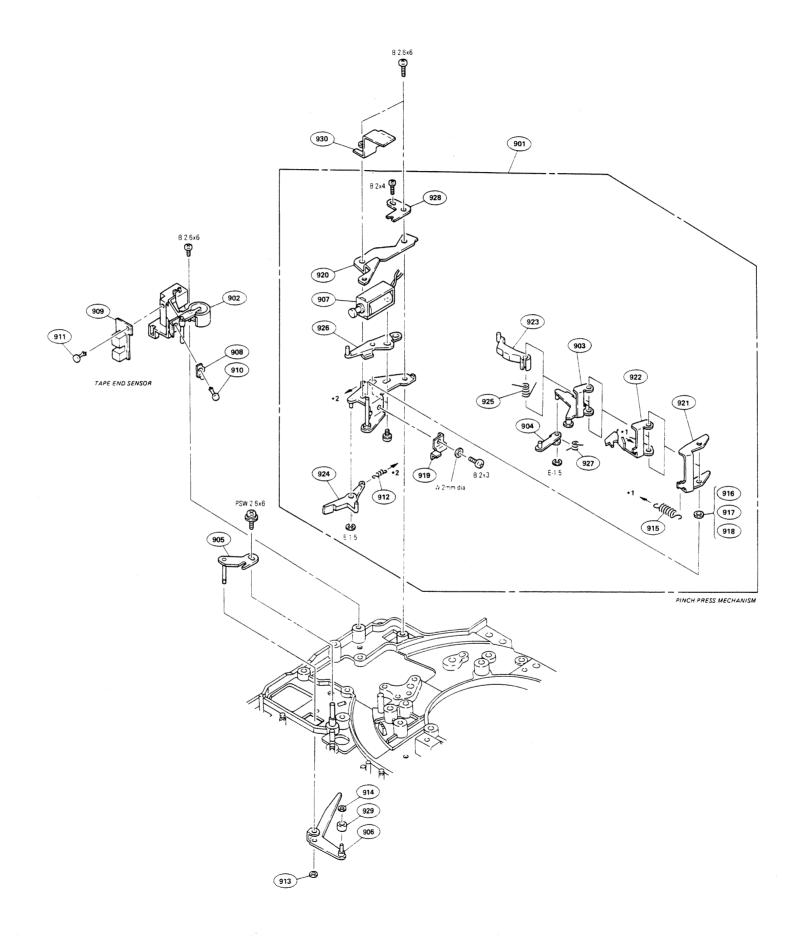


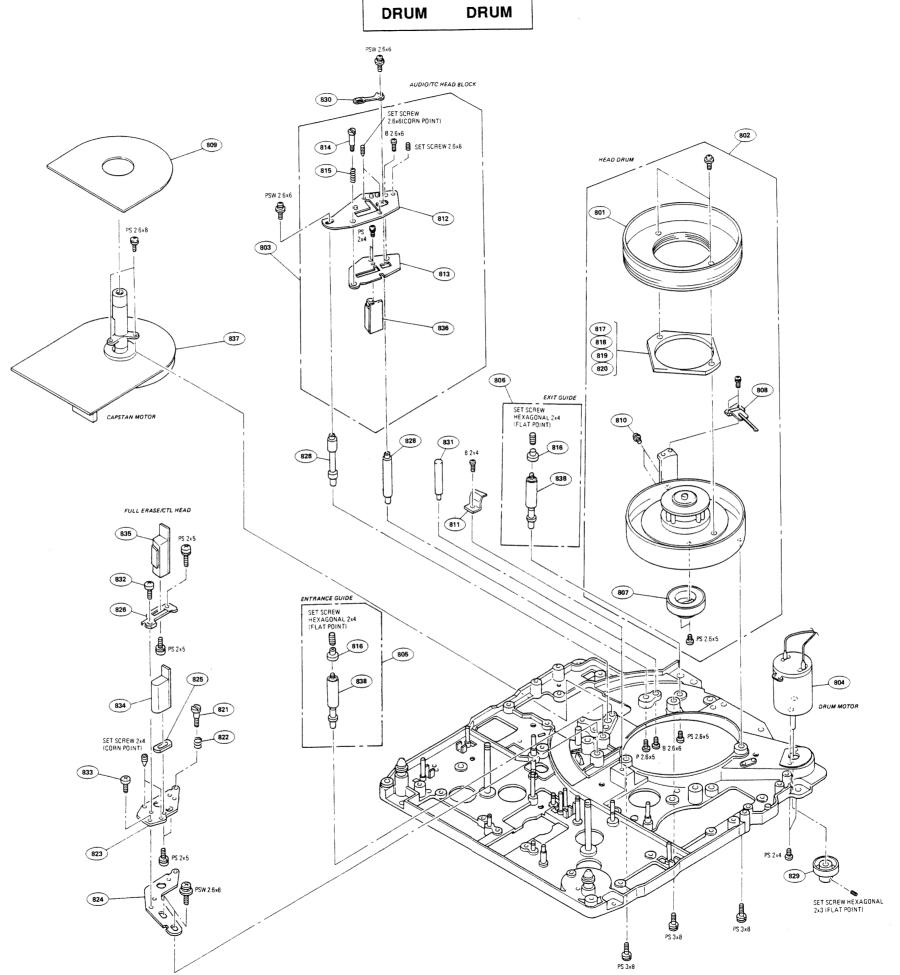
## Side Panel (1)



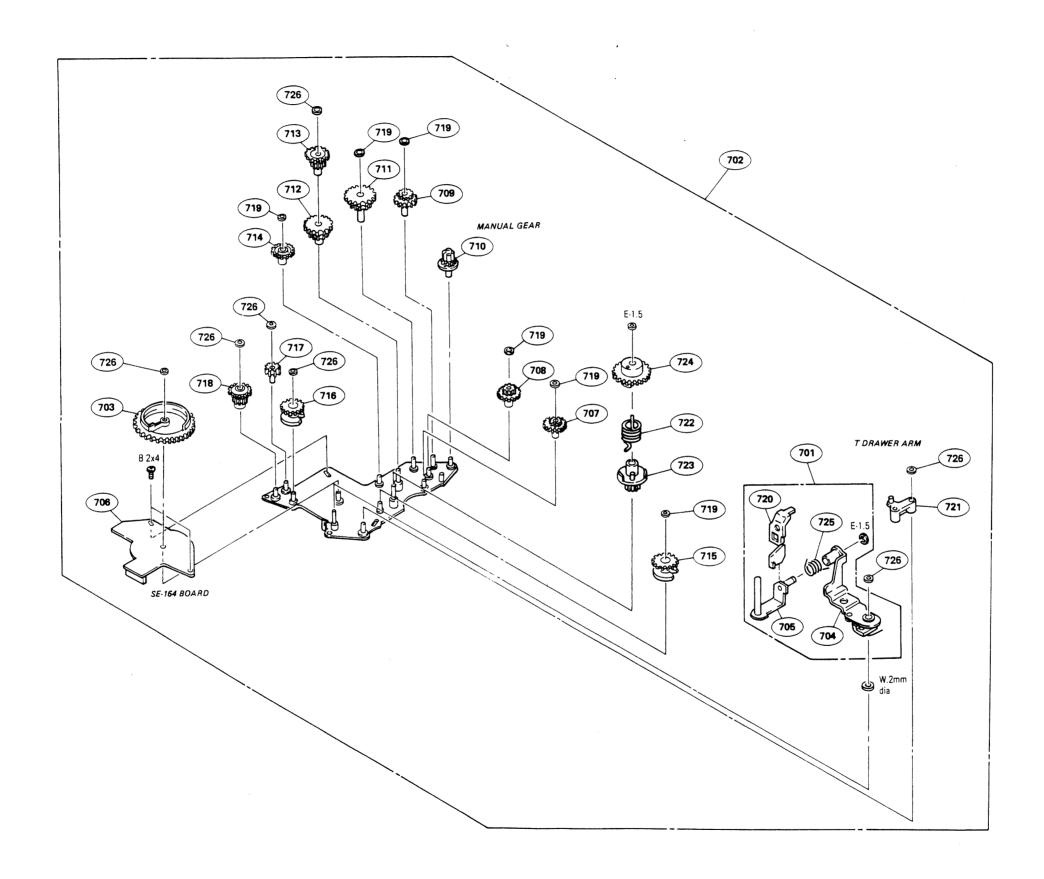


## Pinch Press Mechanism

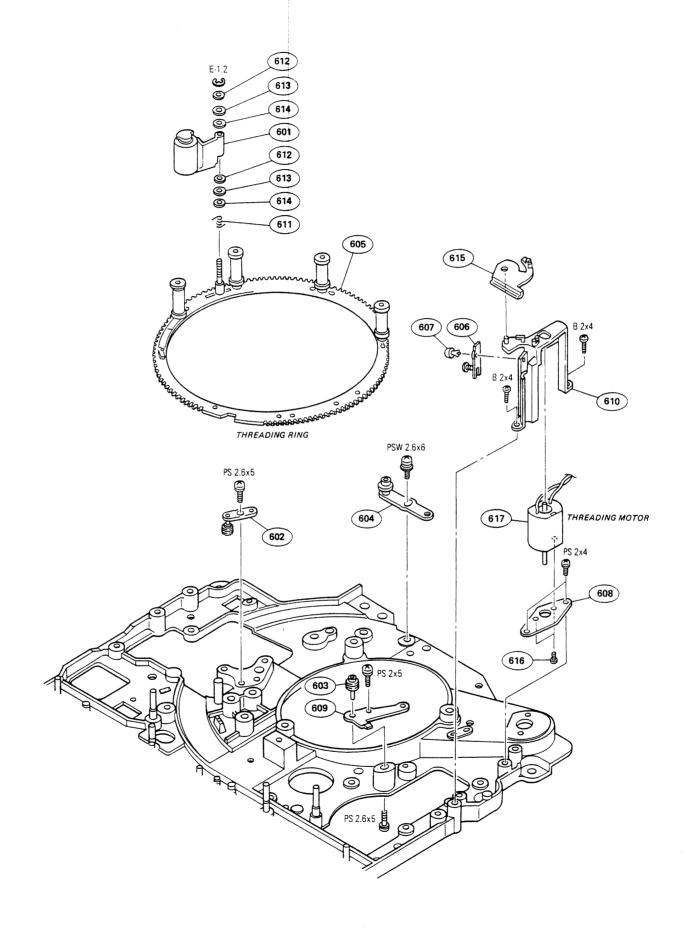


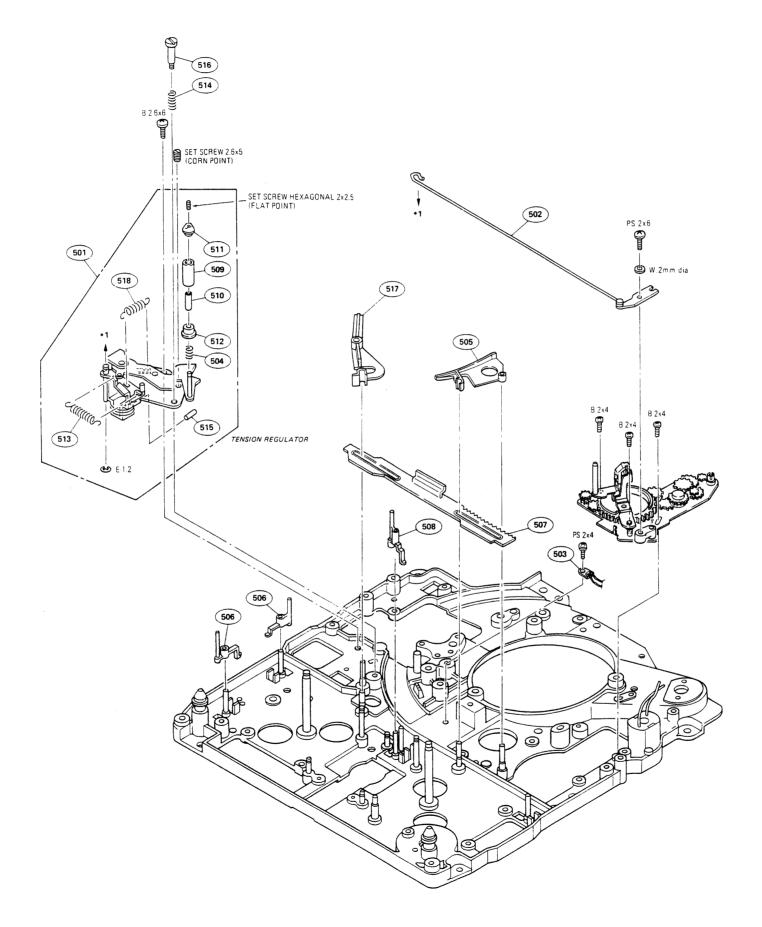


# Gear Block

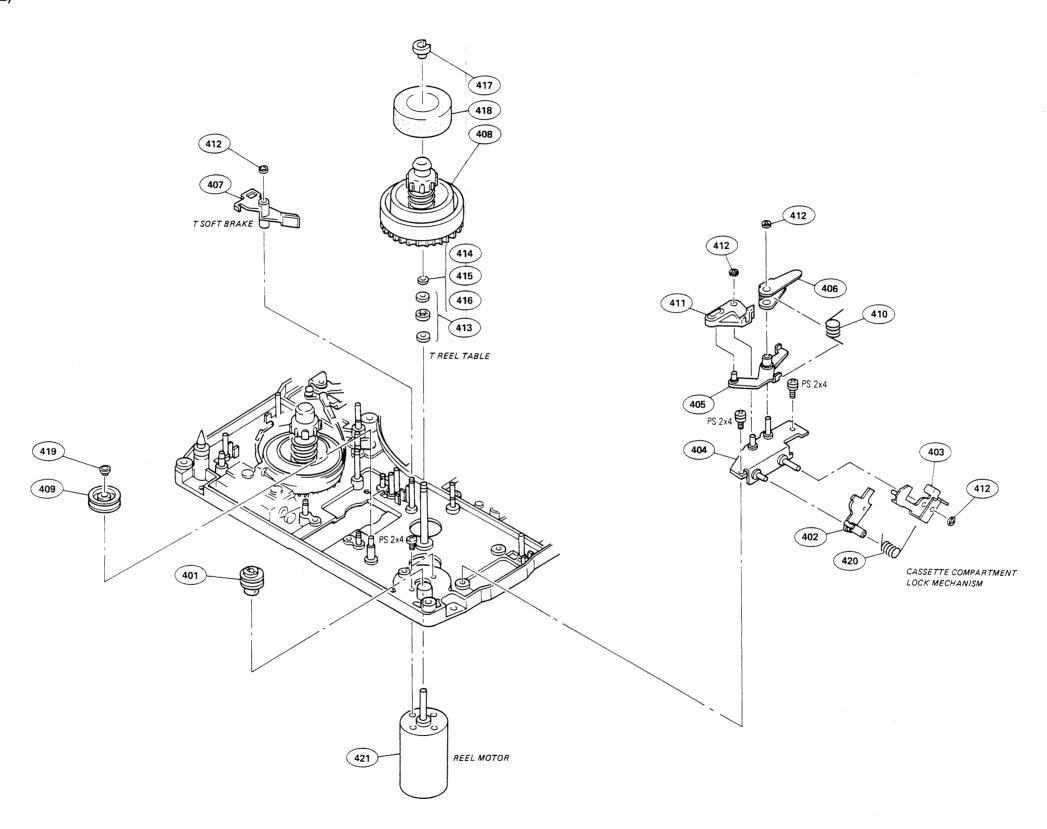


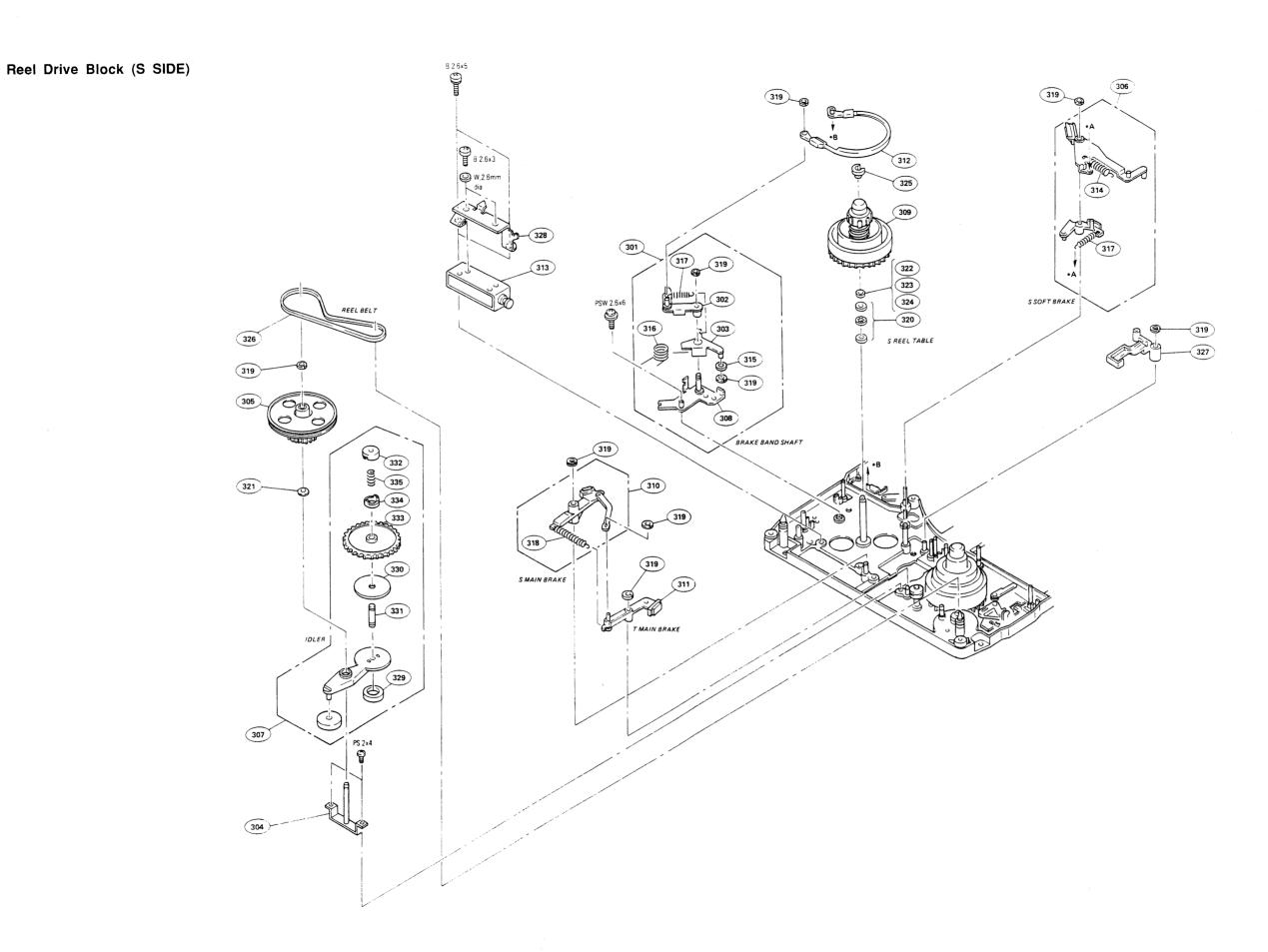
# Threading Ring



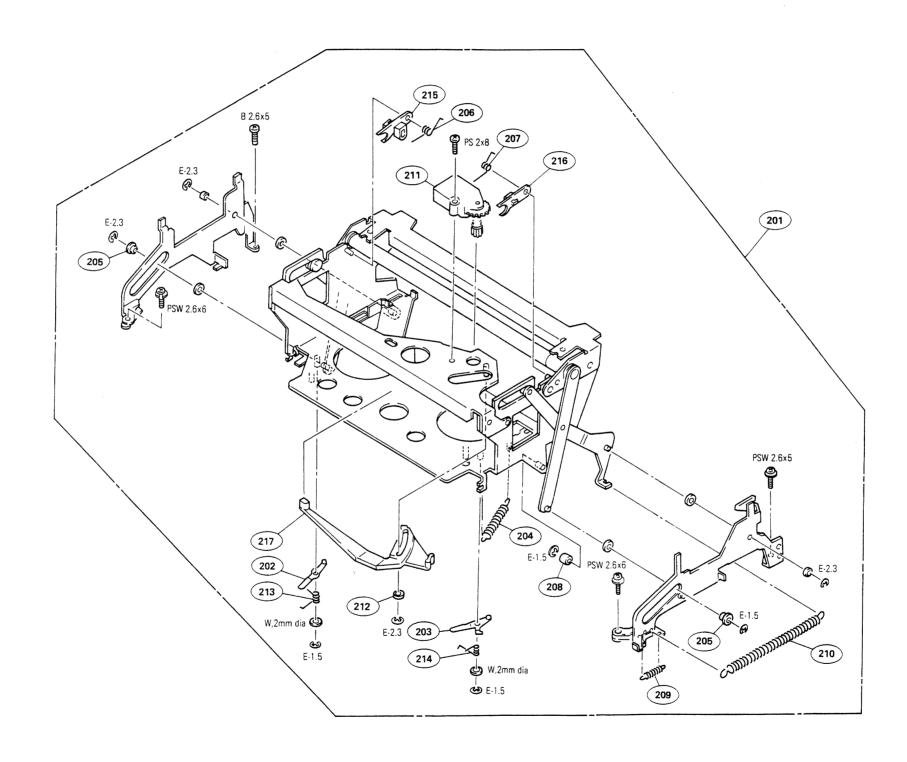


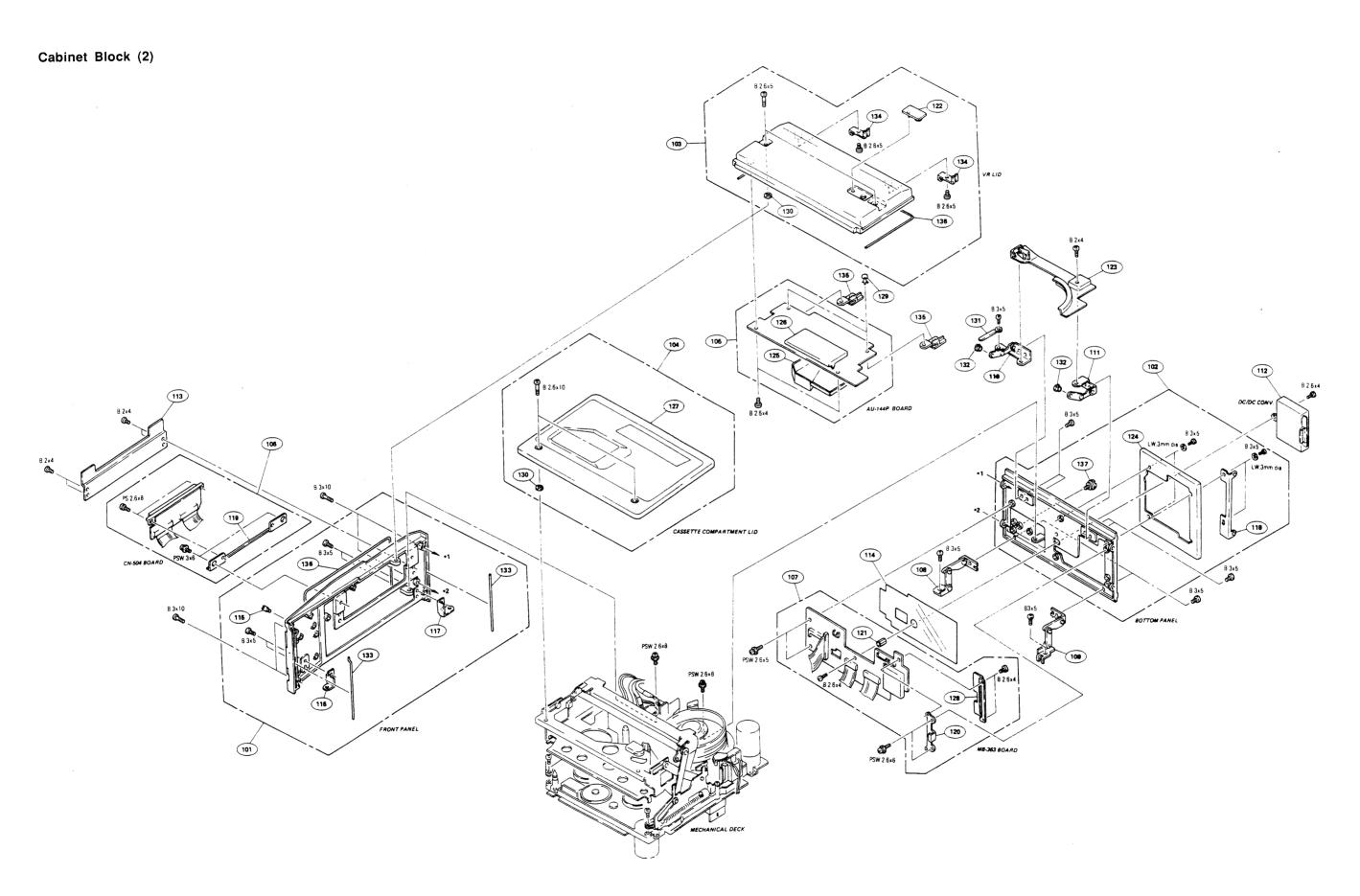
# Reel Drive Block (T SIDE)



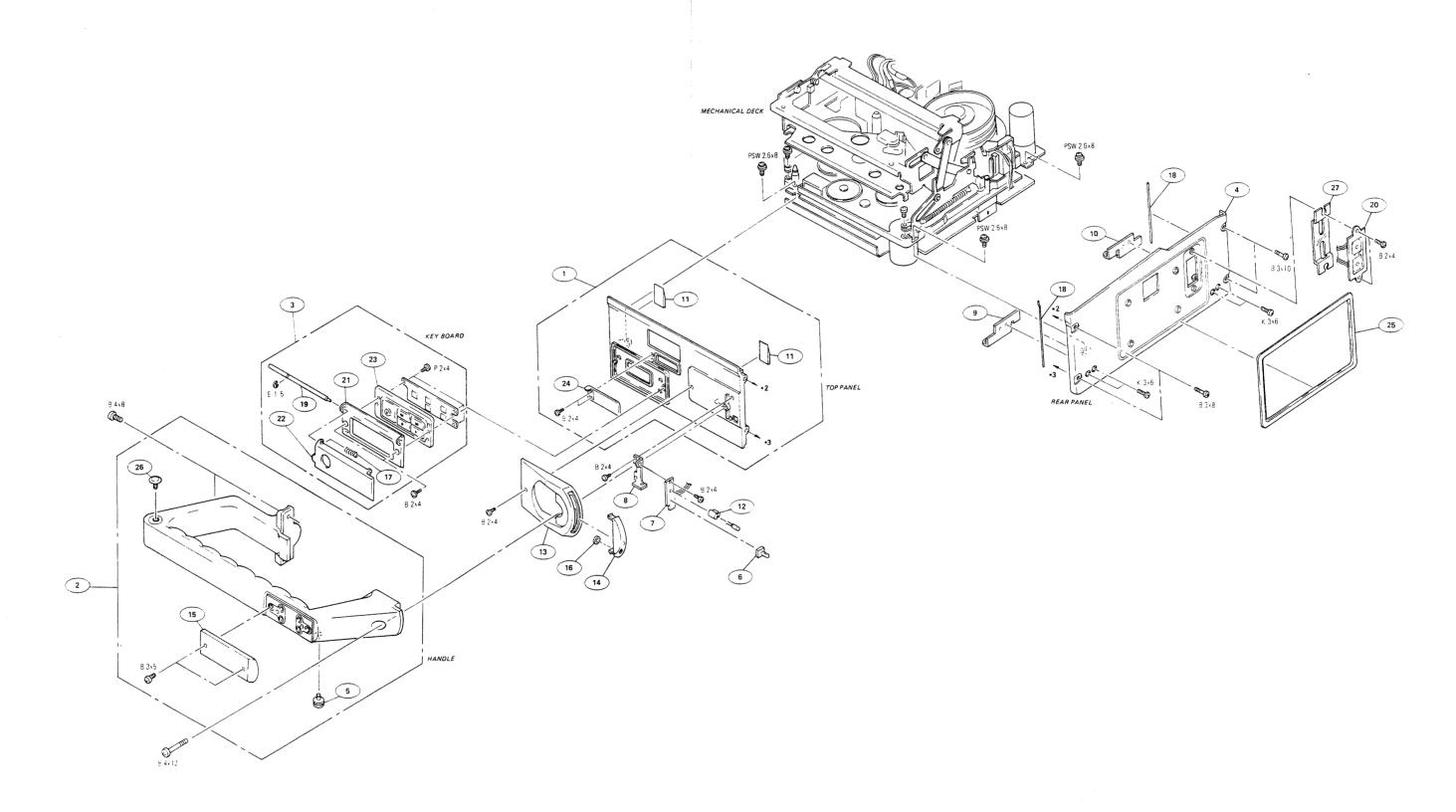


# Cassette-up Compartment





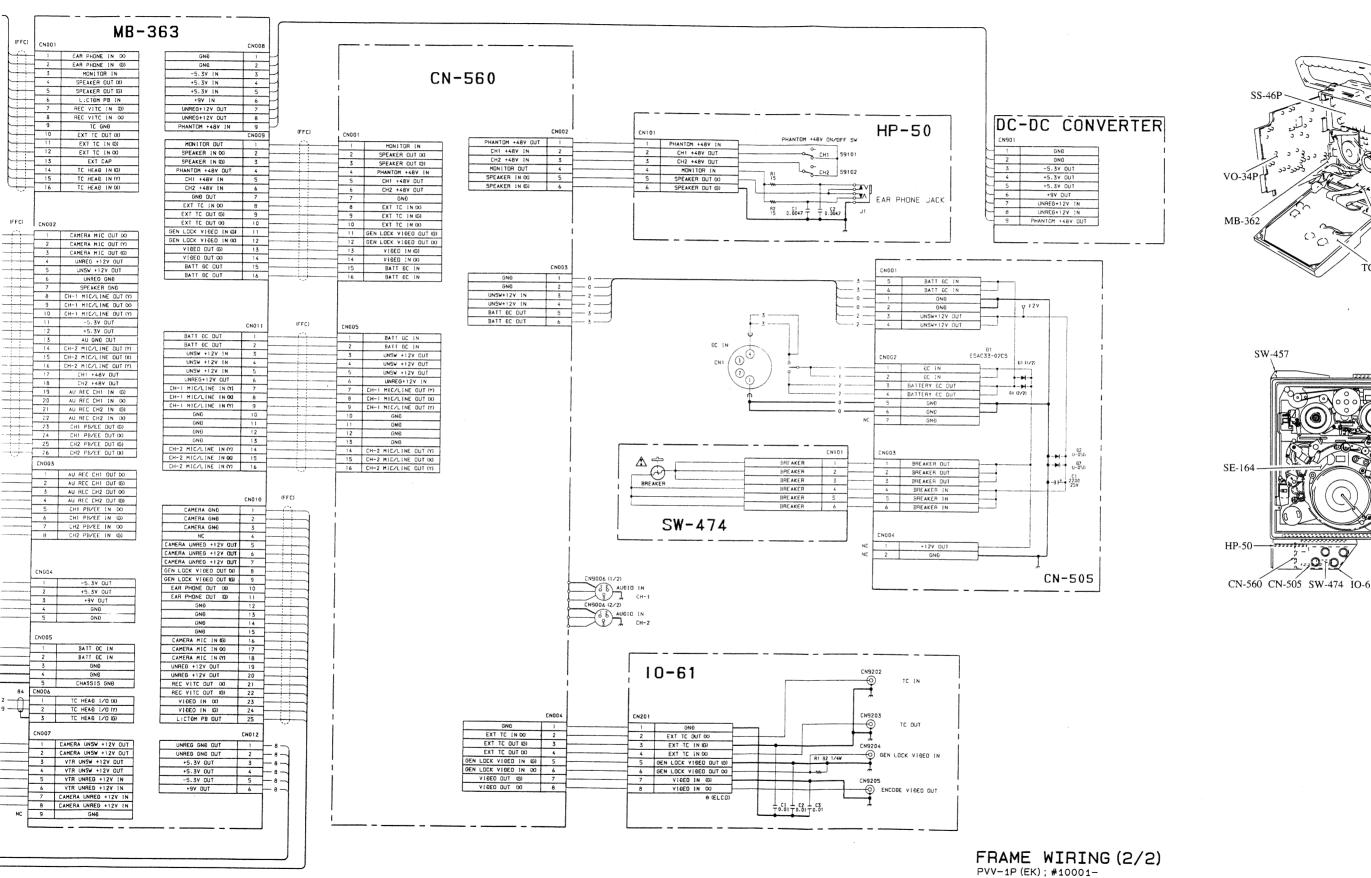
# Cabinet Block (1)



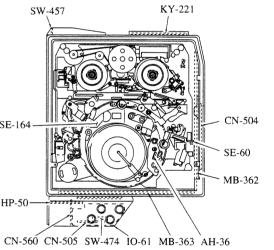
1

2





AU-144P MB-363 TC-60P



11-37

11-37

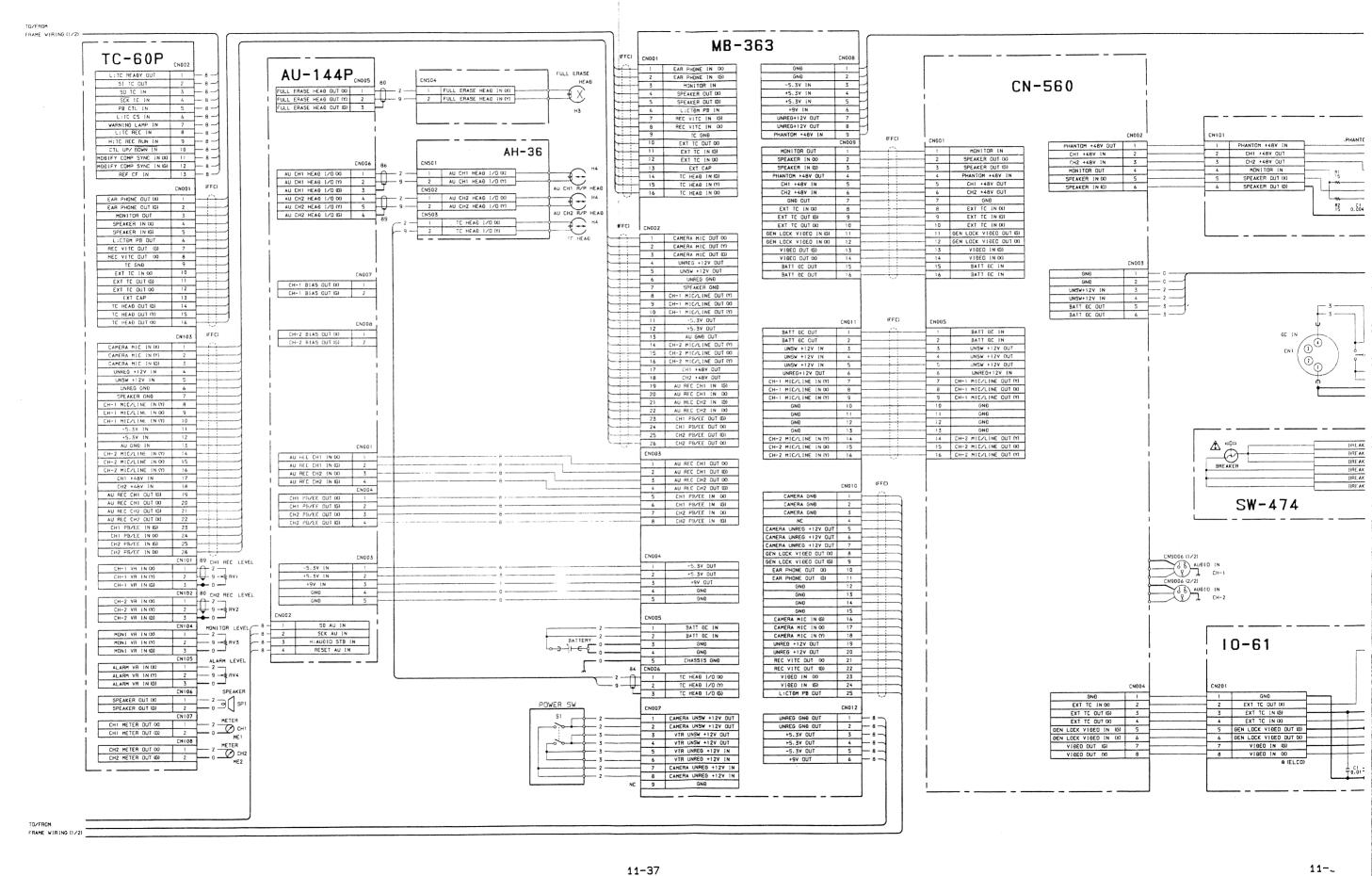
Ε

11-37

I

G

### FRAME WIRING (2/2)



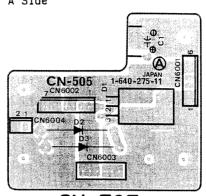
Ε

D

### CN-505 BOARD

DC Input Power/Breaker Relay

A Side



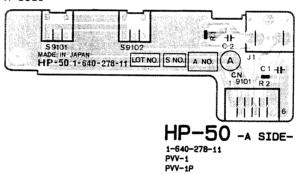
CN-505 -A SIDE-1-640-275-11

PVV-1 PVV-1P

#### HP-50 BOARD

Earphone, Phamtom ON/OFF Switch

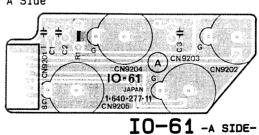
A Side



#### IO-61 BOARD

BNC Connector

A Side



1-640-277-11 PVV-1 PVV-1P

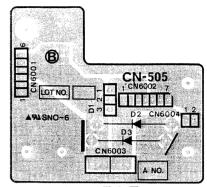
#### SW-474 BOARD

Breaker

A Side

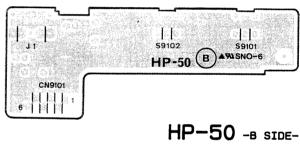
SW-474 -A SIDE-1-640-279-11 PVV-1 PVV-1P

B Side



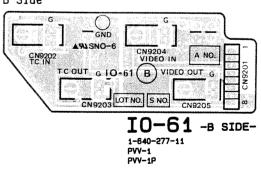
CN-505 -B SIDE-1-640-275-11 PVV-1 PVV-1P

B Side

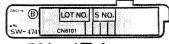


HP-50 -B SIDE-1-640-278-11 PVV-1 PVV-1P

B Side



B Side



SW-474 -B SIDE-1-640-279-11 PVV-1 PVV-1P

11-35

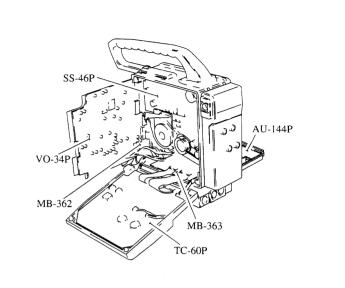
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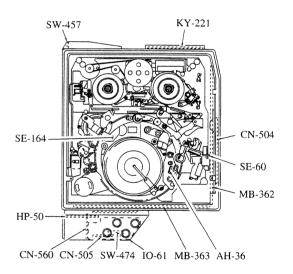
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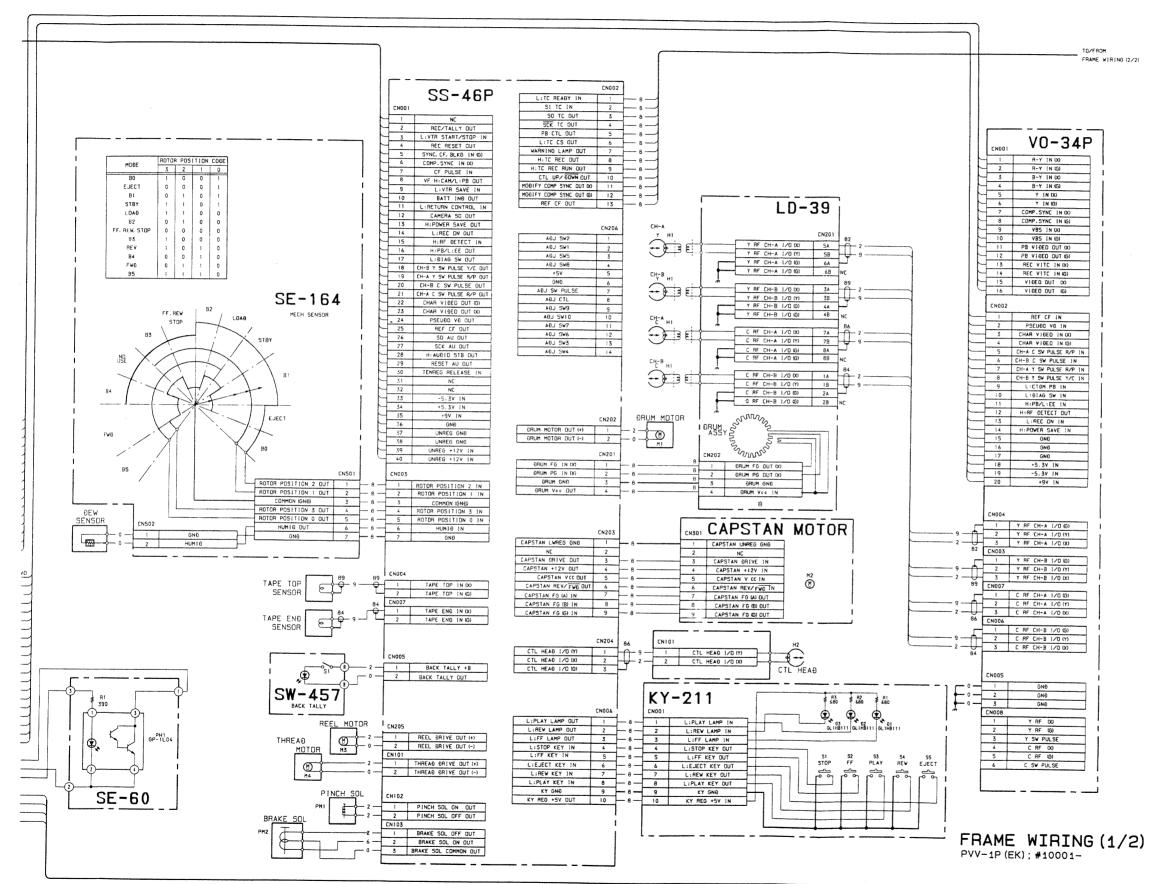
2

3









G

11-35

Ι

J

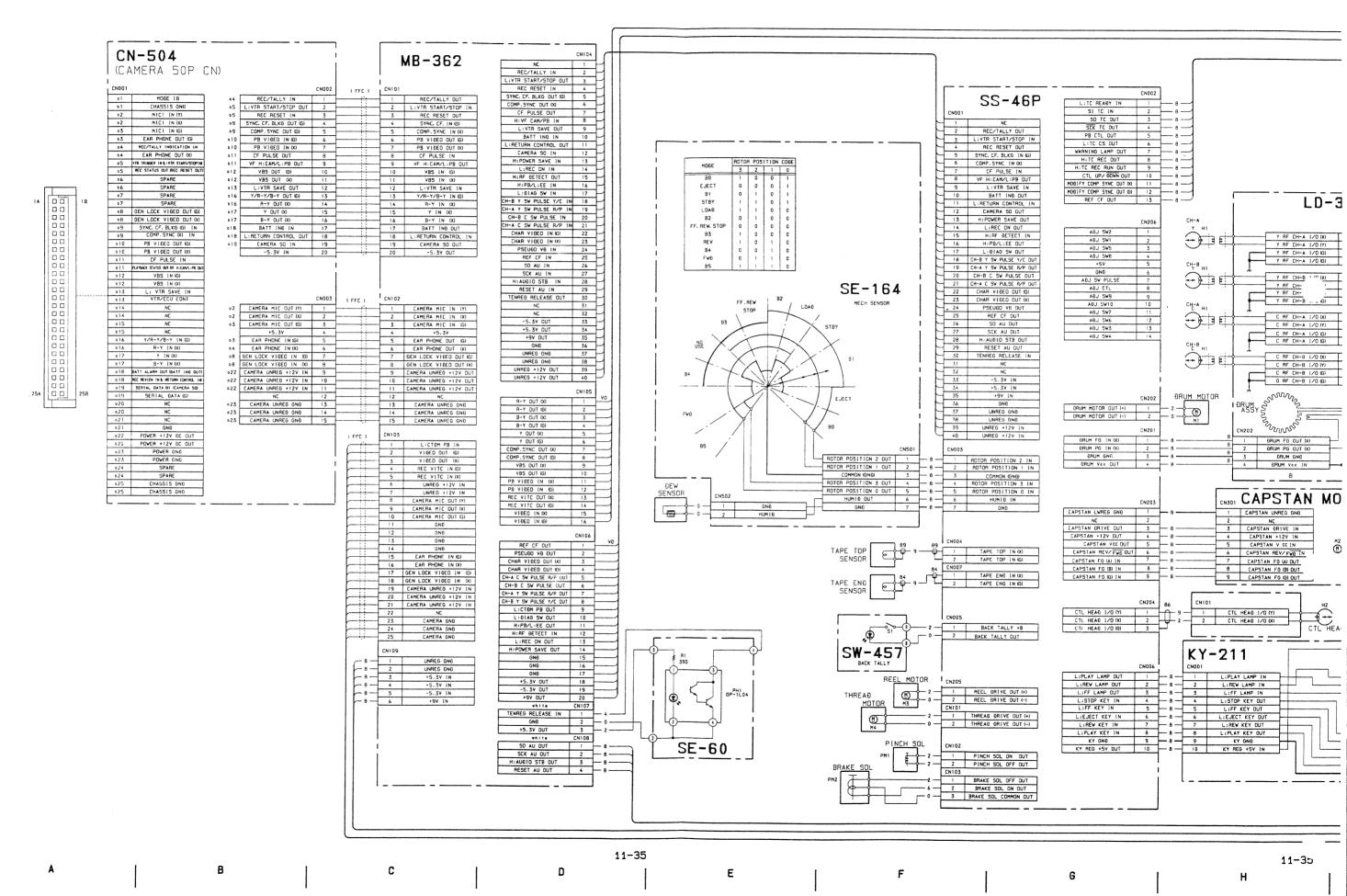
Н

11-35

L

1

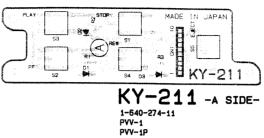
#### FRAME WIRING (1/2)



#### KY-211 BOARD

Function Key

A Side



KY-211 -B SIDE
1-640-274-11

PVV-1P

#### SE-164 BOARD

Mechanical Sensor DEW Sensor Relay

B Side



#### SE-60 BOARD

Tension Regulator Sensor

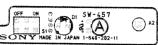
A Side



# SW-457 BOARD

Backtally Switch

A Side

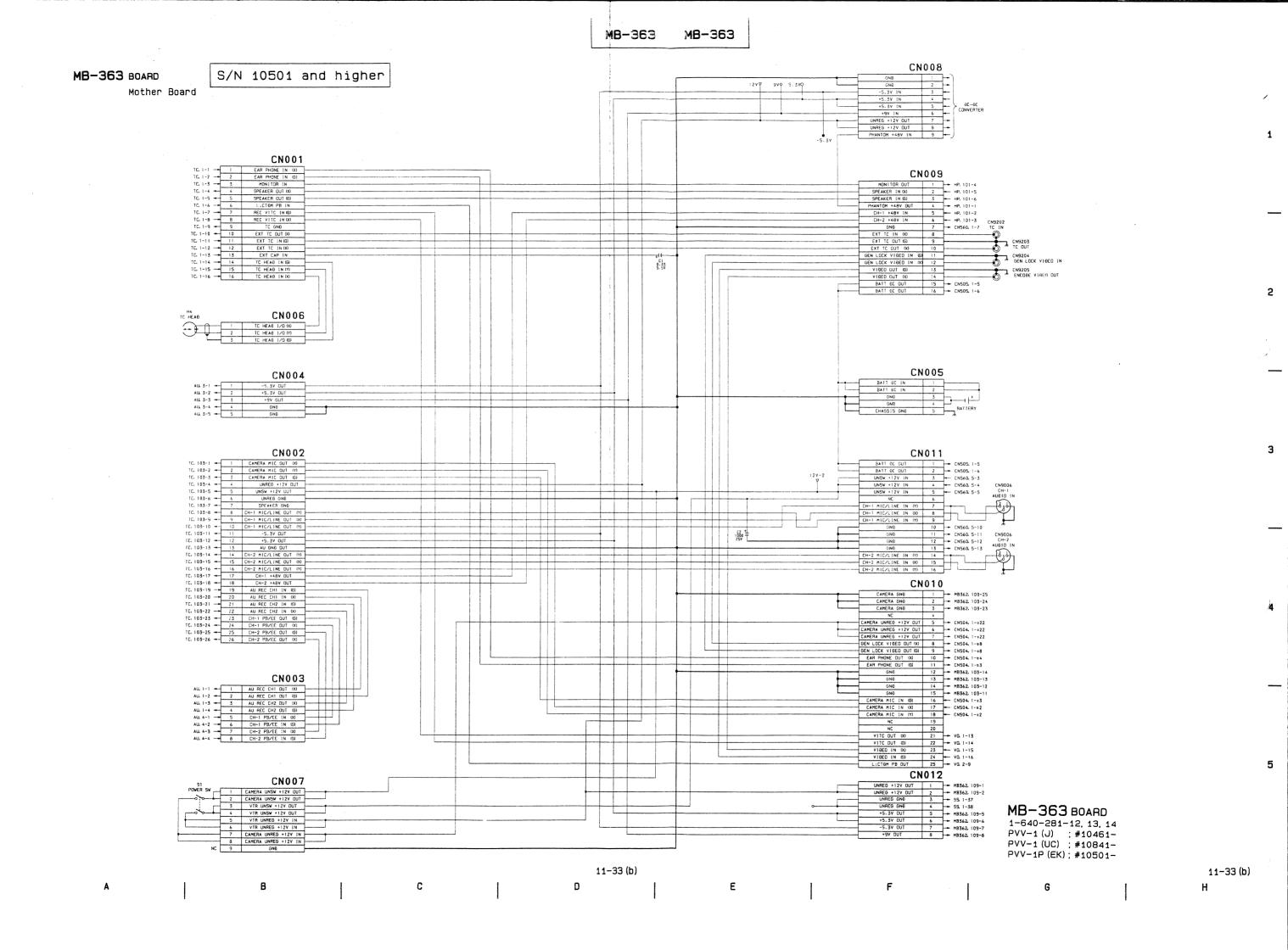


SW-457 -A SIDE-1-640-282-11 PVV-1 PVV-1P

B Side



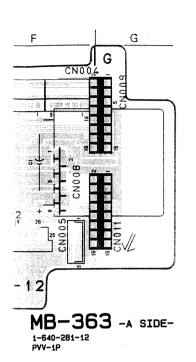
SW-457 -B SIDE-1-640-282-11 PVV-1 PVV-1P

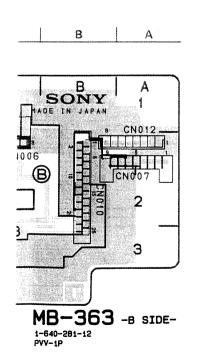


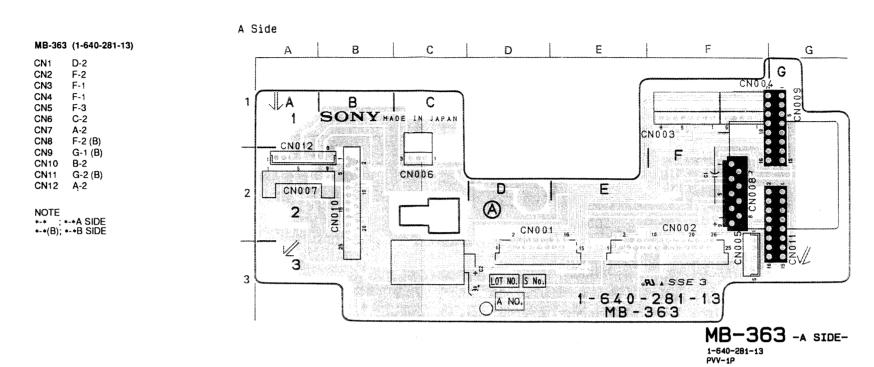
MB-363 BOARD

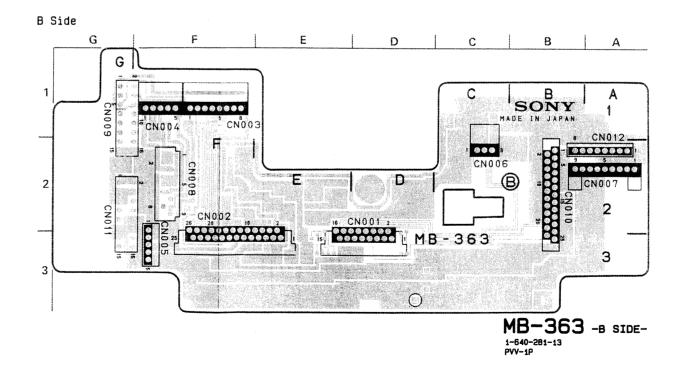
Mother Board

S/N 10801 through 11420









MB-

MB-363 BOARD

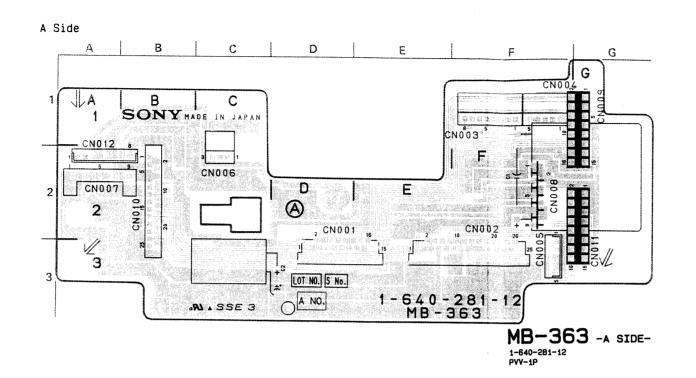
S/N 10501 through 10800

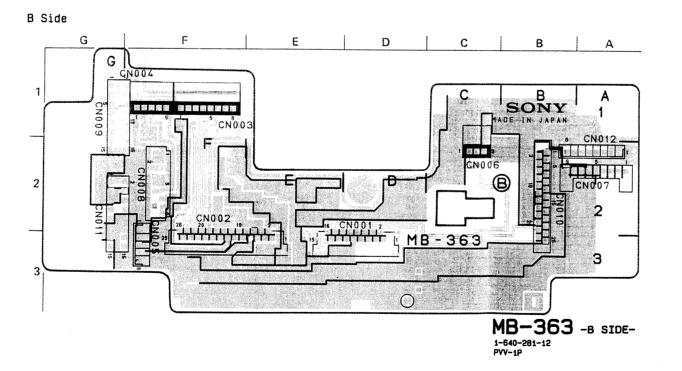
Mother Board

MB-363 (1-640-281-12)

CN1 D-2
CN2 F-2
CN3 F-1
CN4 F-1
CN5 F-3
CN6 C-2
CN7 A-2
CN8 F-2 (B)
CN9 G-1 (B)
CN10 B-2
CN11 G-2 (B)
CN12 A-2

NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE





MB-363 BOARD

S/N 10801 through 11420

Mother Board

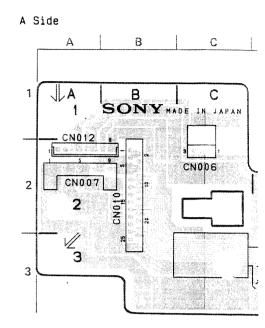
MB-363 (1-640-281-13)

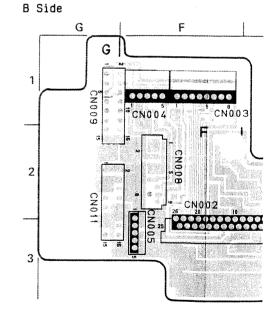
CN1 CN2 CN3 CN4 CN5 CN6 CN7 CN8 CN9 D-2 F-2 F-1 F-1 F-3 C-2 A-2 F-2 (B) G-1 (B) B-2

CN11 G-2 (B)

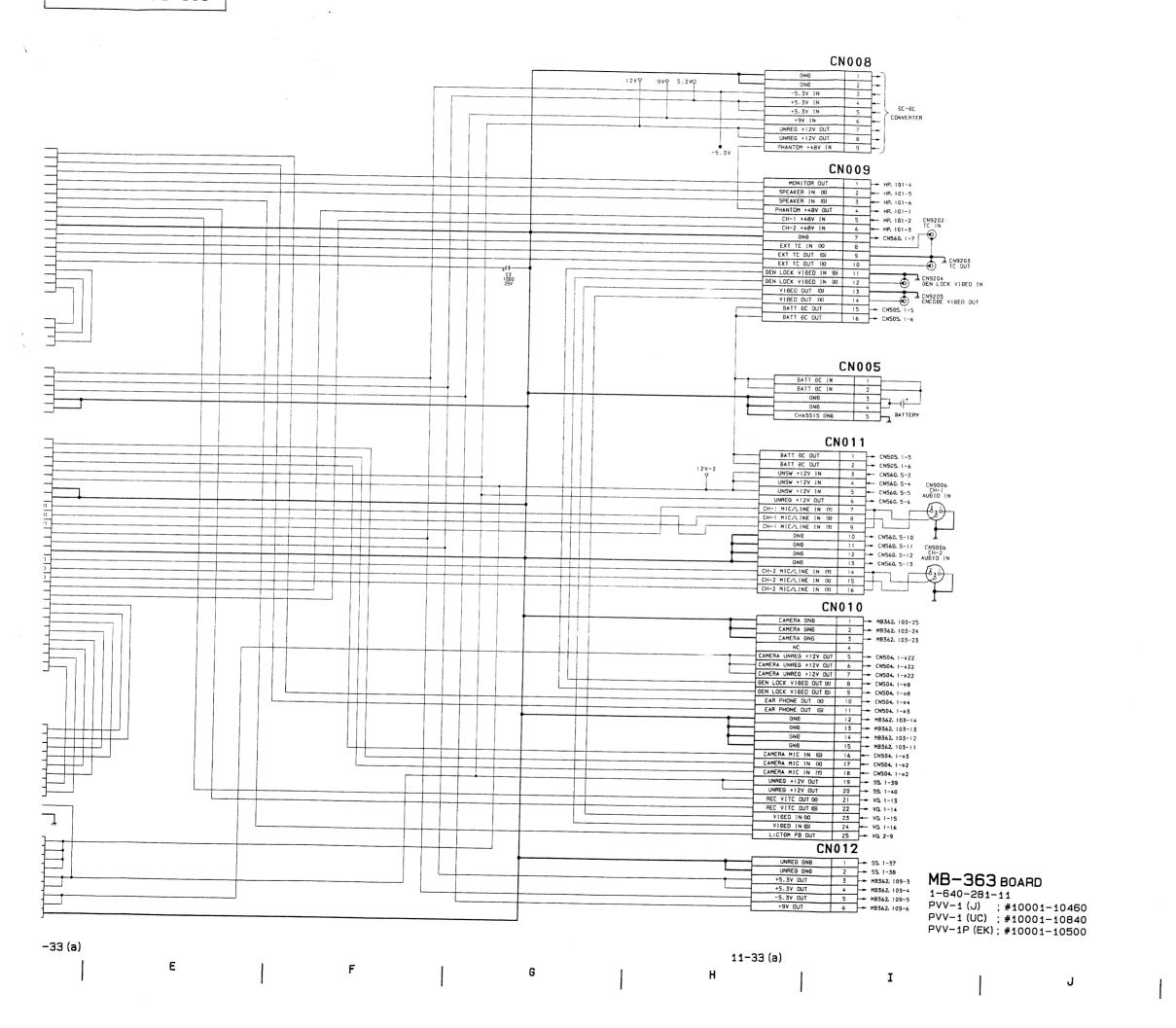
NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE

CN12 A-2





2



11-33 (a)

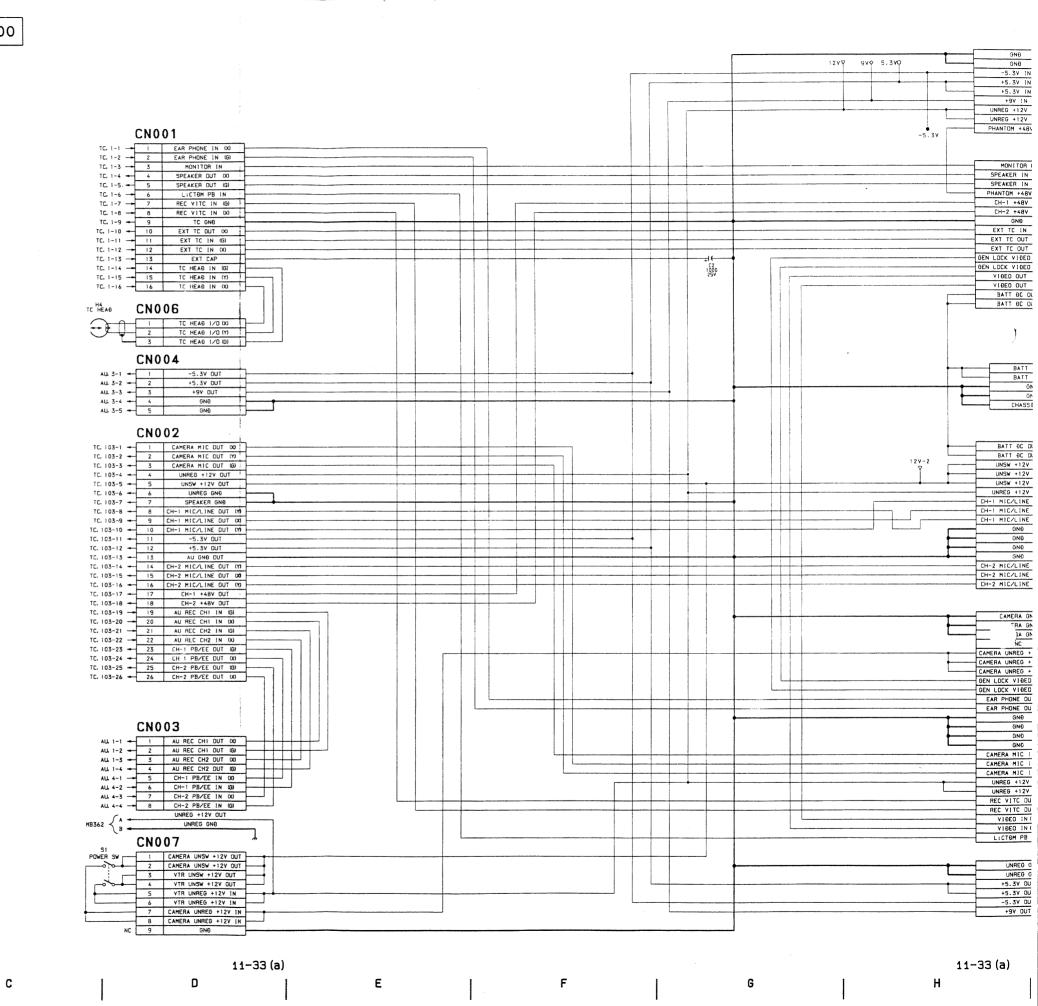
K

MB-363 BOARD

S/N 10001 through 10500

В

Mother Board



MB-363 BOARD

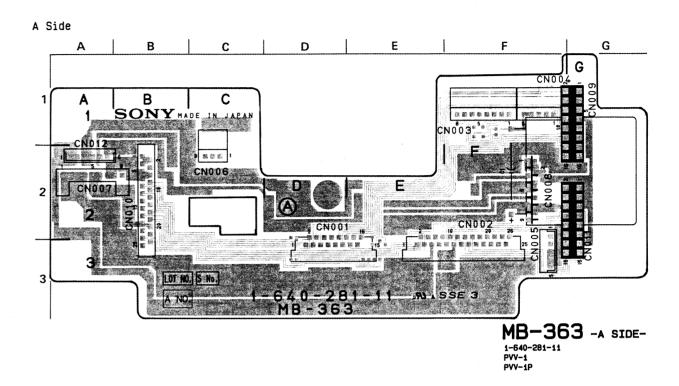
S/N 10001 through 10500

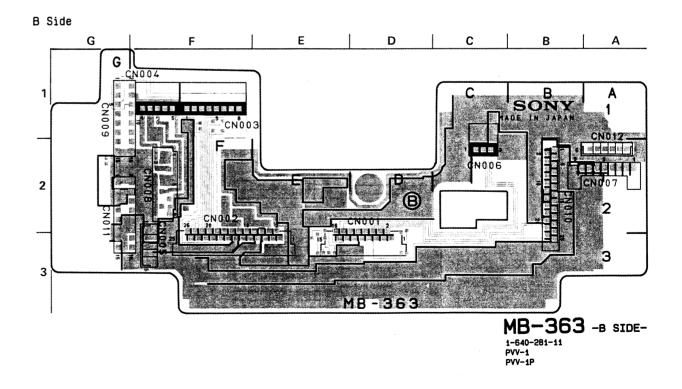
Mother Board

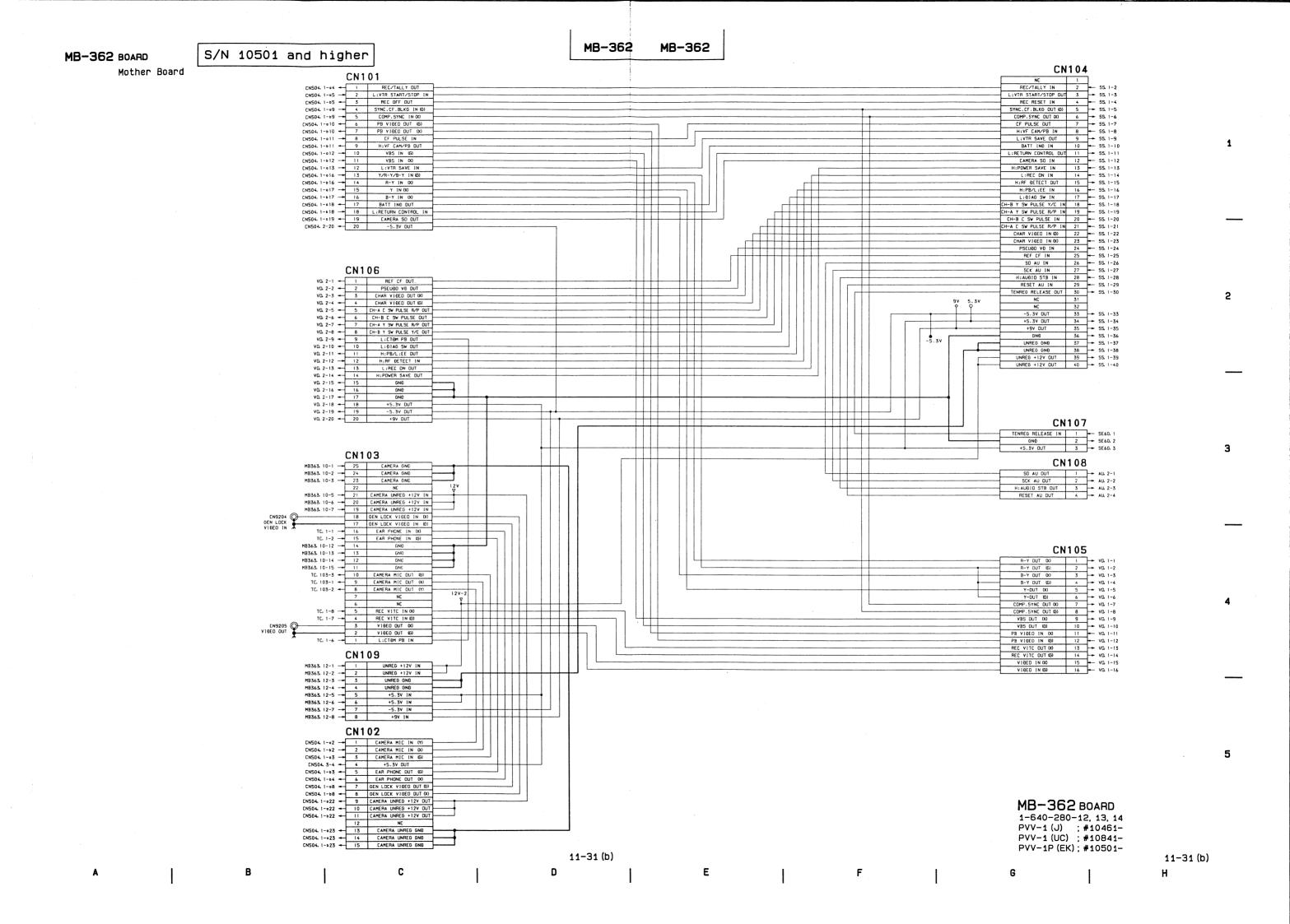
MB-363 (1-640-281-11)

CN1 D-2
CN2 F-2
CN3 F-1
CN4 F-1
CN5 F-3
CN6 C-2
CN7 A-2
CN8 F-2 (B)
CN9 G-1 (B)
CN10 B-2
CN11 G-2 (B)
CN12 A-2

NOTE \*-\* ; \*-\*A SIDE \*-\*(B); \*-\*B SIDE







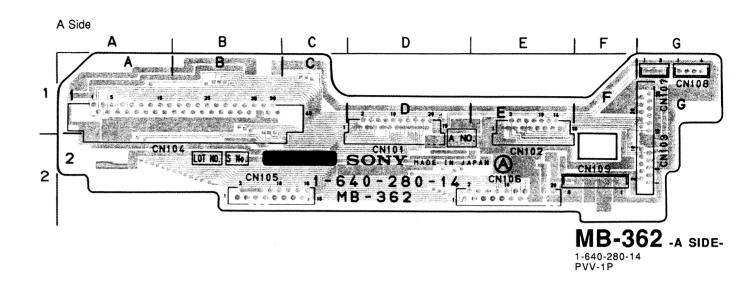
MB-362 BOARD

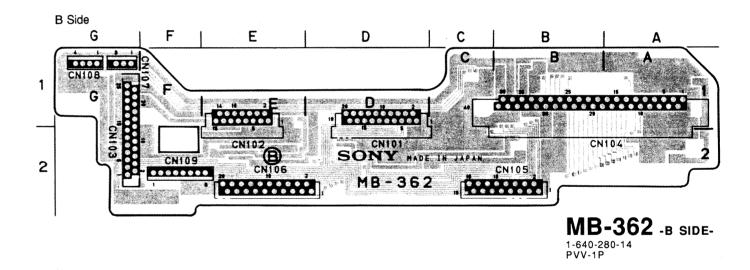
Mother Board

S/N 11421 and higher

MB-362 (1-640-280-14)

CN101 D-2 CN102 E-2 CN103 G-2 CN104 B-2 CN105 C-2 CN106 E-2 CN107 G-1 CN108 G-1 CN109 F-2





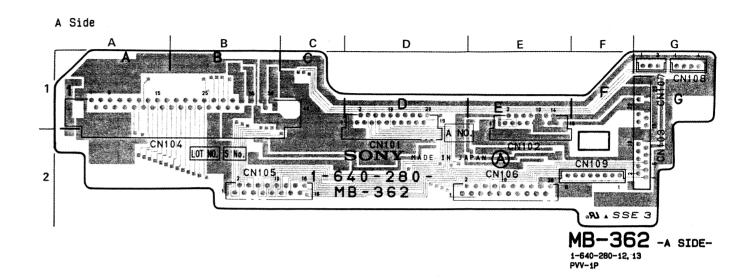
#### MB-362 BOARD

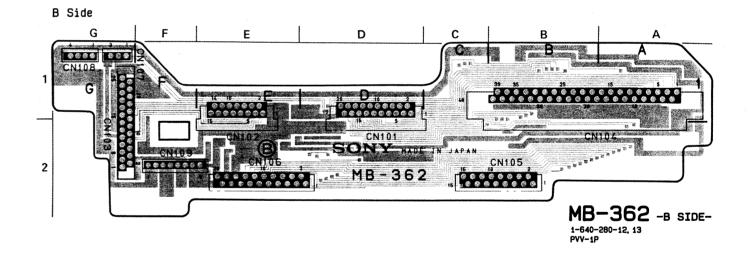
Mother Board

S/N 10501 through 11420

MB-362 (1-640-280-12, 13)

CN101 D-2 CN102 E-2 CN103 G-2 CN104 B-2 CN105 C-2 CN106 E-2 CN107 G-1 CN108 G-1 CN109 F-2





MB-362 MB-362 S/N 10001 through 10500 MB-362 BOARD Mother Board CN104 CN101 NC 1 REC/TALLY IN 2 SS, 1-2 1 CN106 2 NC 31

NC 32

-5.3V DUT 33 - 5S. 1-33

+5.3V DUT 34 - 5S. 1-34

+9V DUT 35 - 5S. 1-35

GND DUT 36 - 5S. 1-36

UNREG 6ND 37 - 5S. 1-36

UNREG 6ND 38 - 5S. 1-38

UNREG +12V DUT 39 - 5S. 1-39

UNREG +12V DUT 40 - 5S. 1-39 -5.3V \_\_\_\_\_ A \ \_\_\_\_\_ MB363 UNREG +12V IN VO. 2-16 - 15 GNB
VO. 2-16 - 16 GNB
VO. 2-17 - 17 GNB
VO. 2-19 - 19 - 5.3V OUT
VO. 2-20 - 20 +9V OUT CN107 TENREG RELEASE IN 1 -- SE60. 1
GND 2 -- SE60. 2
+5.3V OUT 3 -- SE60. 3 3 CN103 CN108 SD AU OUT 1 ALL 2-1
SCK AU OUT 2 ALL 2-2
H: AUDID STB OUT 3 ALL 2-3
RESET AU OUT 4 ALL 2-4 12V 7 CN9204 GEN LOCK VIĐEO IN CN105 CN109 MB363. 12-1 → 1 UNREG GND

MB363. 12-2 → 2 UNREG GND

MB363. 12-3 → 3 +5.3V IN

MB363. 12-5 → 5 -5.3V IN

MB363. 12-6 → 6 +9V IN CN102 MB-362 BOARD 1-640-280-11 PVV-1 (J) ; #10001-10460 PVV-1 (UC) ; #10001-10840 PVV-1P (EK); #10001-10500 11-31 (a) 11-31 (a) F Ε G C

# SECTION 12 SEMICONDUCTOR PIN ASSIGNMENT

この章の図の中には互換性のないダイオード、トランジスタ、ICが併記されていることがあります。 部品を交換するときには必ず部品表を参照してください。

等価回路はICメーカーのData Bookに従いました。

The chart in this section may sometimes show diodes, transistors, and ICs that are not interchangeable. When replacing a component, be sure to refer to the parts list.

The circuit diagram of each IC is obtained from the IC data book published by the manufacturer.

DIODE	PAGE	TRANSISTOR	PAGE	IC	PAGE	IC PAGE
10E-2	12-2	2SA1255Y	12-3	BA6229	. 12-4	NJM4556M-A12-17
1SS123		2SA1462		CX20030		NJM4560MD12-17
1SS303		2SA1611		CX7991		RC2041MD 12-17
1SS304		2SB1115A		CXA1098Q		RC2043MD 12-17
1SV160		2SB624		CXA1179N		RC4558M 12-17
		•				
DA204U	12-2	2SB907		CXA1451M		RH5VA30CA12-17
DAN202U		2SC1623		CXA1480Q		S-8054HN-CB12-17
DAP202U	12-2	2SC2712G		CXD1128Q		S-81230AG-RB12-17
EBR3402S		2SC2713G		CXD1132Q		SN74HC04ANS 12-17
ERA81-004	12-2	2\$C2873Y	12-3	CXD1151Q	12-8	SN74HC14ANS 12-17
ESAC33-02CS	12.2	2SC3360	12-3	CXD1171M	. 12-9	TA7267P 12-17
GP-2S09-B		2SC3735		CXD1175AM		TC4S01F 12-18
RD??ESB?		2SC4116-YG		CXD8042Q		TC4S11F 12-18
RD??FB?		2SC4177		CXK1011P		TC4S30F 12-18
SB01-05CP		2SC4178		CXP80116-8450		TC4S584F 12-18
3B01-03Cr	1 2-2	2504170				
U05G	12-2	2SC4213B	12-3	LA7205M	12-13	TC4S69F 12-18
0050	12 2	2SD1164		LM2901M		TC4S71F 12-18
		2SD1221		LM2903M		TC4S81F 12-18
		2SD1615		LM2904M		TC4SU69F 12-18
		2SD596		MB88325PF	12-14	TC7SU04F 12-18
		202570				
		2SJ132	12-3	MC14011BF	12-15	TC74HC221AF 12-18
		2SK209G	12-3	MC14013BF		TC74HC4049AF 12-18
		2SK613-3		MC14046BF	12-15	TC74HC4053AF 12-19
		2SK739-Z		MC14053BF		TL062CPS 12-19
		DTA114EU		MC14066BF		TL072CPS 12-19
		D17111120				
		DTA144EU	12-3	MC14069UBF	12-15	UPC324G2 12-19
		DTC114EU		MC14071BF	12-15	UPC358G2 12-19
		DTC114YU		MC14094BF	12-16	UPC4572G2 12-19
		DTC144EU		MC14538BF		UPC78L05T 12-19
				MC34182M	12-16	UPC78N05H 12-19
				NJM386M	12-16	
				NJM2041M-D		
				NJM2043M-D		
				NJM2903M		
				NJM2904M		
				14J19147UP+191	12-1/	

# DIODE ISCALE 4/11 TOP VIEW EBR3402S; RED 10E-2 1SS123 DA204U ERA81-004 **→**F ISCALE 4/11 TOP VIEW ESAC33-02CS 188303 TOP VIEW (SCALE 4/1) ISCALE 4/11 TOP VIEW GP-2S09 1SS304 DAN202U 1SV160 RD ? ?ESB ? RD ? ?FB ? TOP VIEW ISCALE 4/1) SB01-05CP DAP202U U05G

### TRANSISTOR



2SA1255Y 2SA1462 2SA1611 2SB624



2SD1221



2SB1115A



2SJ132



2SB907



2SK739-Z



2SC1623 2SC2712G 2SC2713G 2SC3360 2SC3735 2SC4116-YG 2SC4177 2SC4178 2SD596 2SC4213B



TOP VIEW (SCALE 4/1



2SK209G 2SK94 2SK613-3



2SC2873Y 2SD1615





.DTA114EU (R1 = 10K, R2 = 10K) DTA144EU (R1 = 47K, R2 = 47K)



2SD1164

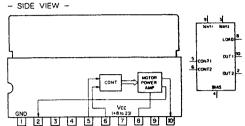


DTC114EU (R1 = 10K, R2 = 10K) DTC114YU (R1 = 10K, R2 = 47K) DTC144EU (R1 = 47K, R2 = 47K)



BA6229 (ROHM)

BI-DIRECTIONAL MOTOR DRIVER



CX20030 (SONY) FLAT PACKAGE

VIDEO Y SIGNAL PROCESSOR - TOP VIEW -

40 PBY IN
23 LDE TC1
26 LDE TC2
27 CARRIER
29 LE TC1
20 W/D CLIP
36 DEVIATION
38 PB LEVEL VIDEO OUT 15
MLE TC1 32
MLE TC2 31
TRAP 20
REC RF 21
MGD R 24
REC VIDEO 39
EE LEVEL 18
INC AGC TC 22
EAK AGC TC 23
EAK AGC TC 23 GND1 0 2 34567695 SYNC AGC TO PEAK AGC TO APP IN AP PB Y OUT 2 PB Y OUT ! Vcc 2 i 12 COMP SYNC OUT 13 14 15 16 17 18 19 20 21 23 23 24

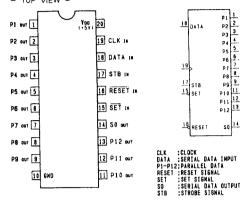
								(V <sub>00</sub> = + 5∨)
PiN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	Ю	SYMBOL.
1	- 1	SYNC SEP TC1	17	1	PEAK AGC TC	33	1	NILE TC1
2	0	COMP SYNC	18	1	EE LEVEL	34	-	NC
3	1	SYNC SEP TC2	19	-	GND2	35	0	PB Y OUT2
4	1	CLAMP C	20	ı	TRAP	36	1	DEVIATION
5	-1	BURST PULSE	21	0	REC RF	37	1	R/PYIN
6	1	CONT2	22	- 1	SYNC AGC TC	38	1	PB LEVEL
7	1	DOC TC	23	- 1	PG	39	0	REC VIDEO
8	1	PB C	24	- 1	MODR	40	1	PBY IN
9	0	DO PULSE	25	1	LDE TC1	41	1	CONT!
10	1	DEMOD R	26	1	LDE TC2	42		IN1
11	1	PB 5V	27	T	CARRIER	43	-	GND1
12	0	PB Y OUT1	28		LE TC2	44	1	IN2
13	-	Vcc2	29		LE TC1	45	1	RF AGC TC
14	1	INV IN	30	1	W/D CLIP	46	1	IN3
15	-	Vcc1	31	1	NLE TC3	47	1	SYNC SEP IN
16	0	VIDEO OUT	32	1	NLE TC2	48	1	PERF IN

: BURST PULSE INPUT

: FM MODULATOR CARRIER CONTROL INPUT
: EXTERNAL CAPACITOR FOR CLAMPING INPUT
: EXTERNAL SWITCH CONTROL INPUT
: MUTING AND VD-ADD CONTROL INPUT
: EXTERNAL RESISTOR FOR FM DEMODULATOR INPUT
: DEVIATION CONTROL INPUT
: EXTERNAL CAPACITOR FOR DROPOUT DETECTION INPUT
: SYNC AGC CONTROL INPUT
: EXTERNAL RESISTOR FOR DROPOUT DETECTION INPUT
: SYNC AGC CONTROL INPUT
: HEVORTING VIDEO CIRCUIT
: EXTERNAL RESISTOR FOR LINEAR DEEMPHASIS INPUTS
: EXTERNAL RESISTOR FOR FINEAR DEEMPHASIS INPUTS
: EXTERNAL CAPACITOR FOR NON-LINEAR EMPHASIS INPUTS
: EXTERNAL CAPACITOR FOR NON-LINEAR EMPHASIS INPUTS
: EXTERNAL CAPACITOR FOR NON-LINEAR EMPHASIS INPUTS
: PO WER FOR PLAYBACK SYSTEM INPUT
: PB CHORDAN INPUT AND M/C CONTROL INPUT
: PB Y SIGNAL FOR DEEMPHASIS INPUT
: EXTERNAL CR INPUT FOR PEAK AGC
: PG (30H2) SIGNAL BIPUT
: EXTERNAL CR FOR RE AGC INPUT
: Y SIGNAL FOR CLAMPING INPUT
: EXTERNAL CR FOR RE AGC INPUT
: Y SIGNAL FOR CLAMPING INPUT
: EXTERNAL CR INPUT FOR SYNC AGC
: SYNC SEPARATION SIGNAL INPUT
: TCZ
: STERNAL CR INPUT FOR SYNC SEPARATION RIPUT
BURST PULSE
CARRIER
CLAMP C
CONT 1
CONT 2
DEMOD R
DEVIATION
DOC YC
EE LEVEL
N 1 - M 3
RV IN
LOE TC1.TC2
LE TC1.TC2
MOD R
NLE TC1 - NLE EXTERNAL OR INPUT FOR SYNC SEPARATION TRAP INPUT INPUT LINEAR EMPHASIS AND W/O CLIP CONTROL INPUT TRAP W/D CLIP COMP SYNC
DO PULSE
PB Y OUT?
PB Y OUT2
REC RF
REC VIDEO
VIDEO OUT COMPOSITE SYNC OUTPUT DROPOUT PULSE OUTPUT FREQUENCY DEMODULATOR OUTPUT PB Y OUTPUT Y-FM SIGNAL OUTPUT AMPLIFED Y SIGNAL OUTPUT VIDEO OUTPUT MLE TC3 32 MLE TC2 33 MLE TC1 33 | 11 | 15 | 13 PB5V Vect Vec2 29 LETC:
29 LETC:
CARRIER
23 PG
24 MOD R BIVIATION W/D CLIP LIPE TCZ 20 TRAP
35 PBY OUT2
4 CLAMP C
CONT 2 MOD PB C = R/P T IN 37 CL AMP VD ADD 16 VIDEO OUT INVEN STAC 47 18 EE LE VEL SYNC AGE TO SWITCH 39 REC VIDEO 10 0EMOD R RF AGC DEMOD DR OP OUT DE TECT 9 - 00 p WLSE GND+ GND2 |43 |19

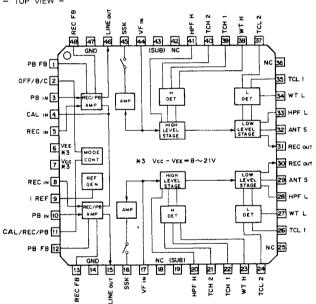
# CX7991 (SONY)

C-MOS 12-BIT SERIAL TO PARALLEL CONVERTER - TOP VIEW -



#### CXA1098Q (SONY) FLAT PACKAGE

2 CHANNELS DOLBY TYPE-B/C NOISE REDUCTION - TOP VIEW -

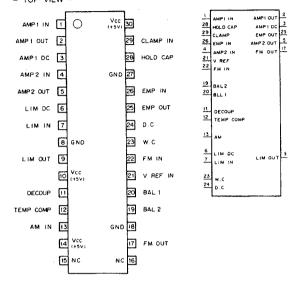


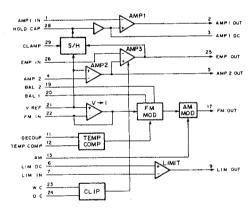
ANT S ; ANTI-SATURATION
CAL IN ; CALIBRATION INPUT
CAL/REC/PB ; CALIBRATION/REC/PB SELECT
HPF H ; HPF FOR HIGH-LEVEL-STAGE
HPF L ; HPF FOR HIGH-LEVEL-STAGE
IREF ; REFERENT CURRENT SOURCE
OFF/B/C ; DOLBY OFF/DOLBY
TYPE-B/C SELECT
PB FB ; PB FEEDBACK INPUT
REC FB ; REC FEEDBACK INPUT
SSK ; SPECTRAL SKEWING SWITCH

TCH 1; TIME CONSTANT-1 FOR HLS\*1
TCH 2; TIME CONSTANT-2 FOR HLS
TCL 1; TIME CONSTANT-1 FOR LLS\*2
TAGE
TCL 2; TIME CONSTANT-2 FOR LLS\*2
TO IN: ENCODER INPUT
RCE
WT H; MEIGHTING FOR HLS
WT L; WEIGHTING FOR LLS
\*1: HIGH-LEVEL-STAGE

CXA1179N (SONY)

VIDEO Y/C REC FM MODULATOR FOR BETACAM - TOP VIEW -





INPUT

AM ; AM SIGNAL IN

AMP1 IN ; VIDEO SIGNAL AMP1 IN

AMP2 IN ; VIDEO SIGNAL AMP2 IN

CLAMP ; CLAMP PULSE IN

EMP IN ; EMPHASIS AMP IN

FM IN ; FM MODULATOR IN

LIM IN ; LIMITER IN

Y REF ; VOLTAGE REFERENCE IN

OUTPUT
AMP1 OUT : VIDEO SIGNAL AMP1 OUT
AMP2 OUT : VIDEO SIGNAL AMP2 OUT
EMP OUT : EMPHASIS AMP OUT
FM OUT : FM MODULATOR OUT
LIM OUT : LIMITER OUT

OTHER

BALL SALZ

D C DARK CLIP ADJUSTMENT

DECOUP DECOUPLING CAPACITOR

HOLD CAP

ITOR

LIMITER DECOUPLING CAPACITOR

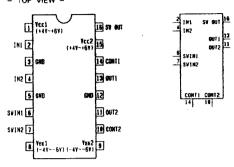
TEMP COMP

LEMPERATURE COMPENSATION

W C AMPI CLAMP DC

AMPI CLAMP DC

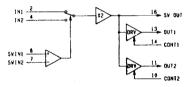
## CXA1451M (SONY) WIDEBAND VIDEO SWITCH - TOP VIEW -



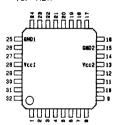
INPUT
CONT1, 2: POWER SAVE CONTROL PIN OF DRV.1 AND DRV.2
INT1, 2: 1./2CHANNEL INPUT PIN
SWIN1, 2: IN1/IN2 PINS SWITCH CONTROL PIN

OUTPUT OUT1, 2 SWOUT

OUTPUT PIN OF DRY.1/2 OUTPUTS INI PIN OR IN2 PIN WHICH HAS BEEN SELECTED BY SWITCH.

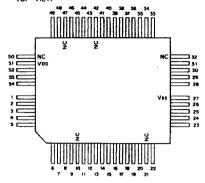


# CXA1480Q (SONY) THROUGH RATE LIMITER - TOP VIEW -



DIN			PIN		CICNAI	
No.	1/0	SIGNAL	No.	1/0	SIGNAL	
1	_	TH IN	17	0	SRL OUT	
2	ı	SRL CONT	18	1	SRL IN	
3	I	SRL C	19	ŀ	SRRIM	
4	1	SRL REF	20	0	SR R OUT	
5	1	LIM H	21	0	VCA OUT	
6	1	LIM L	22	1	RG1 IN	
7	ı	SW IN2	23	0	RG1 OUT	
8	1	SHIN	24	0	AMP OUT	
9	0	SH C	25	-	GND1	
10	0	SH OUT	26	1	AMP IN	
11:	1	SH PLS	27	ı	AMP REF	
12		SW PLS	28	-	Vcc!	
13	-	Vcc2	29	ı	RG2 IN	
14	0	SW OUT	30	1	VCA CONT	
15	-	GND2	31	0	COMP OUT	
16	1	SW IN1	32	0	COMP SIG	

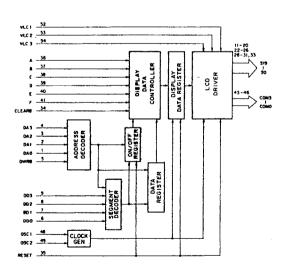
# CXD1128Q (SONY) FLAT PACKAGE C-MOS LCD CONTROLLER/DRIVER - TOP VIEW -



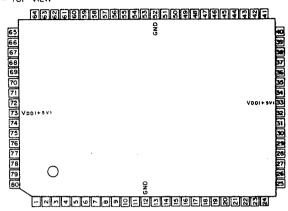
PINNO.	1/0	SYMBOL	PHING.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL
1	1	DAO	19	0	58	37	-	B
- 2	T	DA1	20	0	\$9	38	-	С
3	1	DA2	21	-	NC	39	1	0
4	1	DA3	22	0	S10	40	t	E
5	. 1	DWRB	23	0	511	41	1	F
6	1	000	24	٥	S12	42	-	NC
7	-	001	25	0	S13	43	0	COMO-
	-	002	26	0	S14	44	0	COM1
9		DO3	27	-	Vss	45	0	COM2
10	1	NC	28	0	S15	46	0	COM3
11	0	SO	29	0	516	47	-	NC
12	0	\$1	30	0	\$17	48	1	OSC1
13	0	\$2	31	0	S18	49	0	OSC2
14	Q	\$3	32	-	NC	50	_	NC
15	0	S4	33	0	\$19	51	-	Voo
16	0	<b>S</b> 5	34	1	CLEARE	52	ı	VLC1
17	0	56	35	1	RESET	53	_	VLC2
18	0	57	36	1	A	54	-	VLC3

		34		
		DRASE		
*		CLEANE		۱,,
32	^		50	12
37	•		51	-
- 25	C D		52	۳.
39	D		\$3	14
36 37 38 39 40	ε		54	15.
41	F		35	16
	ľ		36	17
,	~~		57	18
	003 002 001		30 38	19
7	002		28	20
-	001		59	77
•	DD40		310	
-			\$11	33
4	DA3		SIZ	24
3	QA2		\$13	25
3 2	DA1 DA0		514	13 14 15 16 17 18 19 20 22 23 24 25 26 28
	DAG		S15	28
	DWN		3,3	23
	Desired		210	30
48			\$17	31
	05(1		SIB	
33	oscz		519	
32	VLCI		COM 0	43
49 52 53 54	VLC2		COM 1	**
<u> 34</u>	VLC3		COM 2	45
			S16 S17 S18 S19 COM 0 COM 1 COM 2	45
		RESET		
	Щ.			ı
		35		

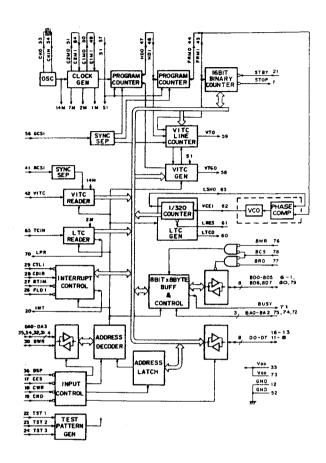
STATUS INPUT LCD COMMON OUTPUTS ADRRESS INPUTS
DATA INPUTS
MRITE PULSE INPUT
CR ELEMENT
RESET PULSE INPUT
LCD SEGMENT OUTPUTS



CXD1132Q (SONY) FLAT PACKAGE
C:MOS TIME CODE GENERATOR/READER
- TOP VIEW -



PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	<u>\</u>	SYMBOL
1	1/0	DB5	17	1	ccs	33	-	Voc	49	1	CIMI	65		TON
2	1/0	D84	18		CWR	34	1/0	DA1	50	0	C1MO	66	0	DCLK
3	1/0	D83	19	1	CRD	35	1/0	DA0	51	0	C2MO	67	0	DATA
4	1/0	DB2	20	0	INT	36	1	DSP	52	-	GND	68	O	RIFLD
5	1/0	DB1	21	ı	STBY	37	0	DTSE	53	0	CKO	69	0	RIDSY
6	1/0	D80	22	1	TST1	38	0	VRCK	54	1	CKIN	70	0	LRP
7	0	STOP	23	1	TST2	39	1	SLLM	55	T	SLCK	71	0	BUSY
8	1/0	07	24	T	TST3	40	0	RVDO	56		GCSI	72	1	BA2
9	1/0	D6	25	1	PON	41	T	RCSI	57	1	\$1	73	-	V <sub>eo</sub>
10	1/0	D5	26		FLD1	42	1	VITC	58	0	VTGO	74	<u>Γ</u> ι.	BAI
11	1/0	D4	27	1	RTIM	43	1	FRMI	59	0	VTO	75	1	BAG
12		GND	28	1	CDIR	44	0	FRMO	60	0	LTCO	76		BWR
13	1/0	D3	29	T	CTLI	45	0	GLSY	61	Ϊ	LRES	77	L	8RD
14	1/0	D2	30	1/0	DWR	46	1	HOI	62	1	VCEI	78	ī	BCS
15	1/0	DI	31	1/0	DA3	47	0	HDO	63	0	LSHO	79	1/0	<b>B</b> D7
16	1/0	D0	32	1/0	DA2	48	0	VDO	64	1	C2M1	80	1/0	BD6



```
SIGNAL DESCRIPTION

BAO-BA2

B ADDRESS INPUTS
BCS B CHIP ENRABLE INPUT ("L":ENABLE)
BDO-BD7

BD DATA I/O

BRD B READ INPUT ("L":READ)
BUSY S BUSY OUTPUT
BWR B WRITE INPUT ("L":WRITE)
CIMI SYSTEM CLOCK INPUT
CIMO CLOCK 1 OUTPUT (CKIN X 1/16)
CZMO CLOCK 2 OUTPUT (CKIN X 1/8)
CCS C CHIP ENABLE INPUT ("L":ENABLE) (when DSP is low)
ADDRESS LATCH ENABLE INPUT ("L":ENABLE) (when DSP is high)
CDIR CTL DIRECTION INPUT

VIDEO SIGNAL FORMAT KIN ("L":ENABLE) (when DSP is high)
CKIN SYSTEM CLOCK INPUT

VIDEO SIGNAL FORMAT KIN ("L":ENABLE) (when DSP is high)
CKIN SYSTEM CLOCK INPUT

CKIN SYSTEM CLOCK INPUT

CKIN SYSTEM CLOCK INPUT

CKIN SYSTEM CLOCK INPUT

CKIN SYSTEM CLOCK INPUT

CKIN SYSTEM CLOCK INPUT

CKIN SYSTEM CLOCK INPUT

CKIN SYSTEM CLOCK INPUT

CKIN CREAD INPUT ("L":READ)

CTLI CTL SIGNAL INPUT

CMC CREAD INPUT ("L":READ)

CTLI CTL SIGNAL INPUT

CMC CREAD INPUT ("L":READ)

CTLI CTL SIGNAL INPUT

CMC CREAD INPUT ("L":READ)

CTLI CTL SIGNAL INPUT

CMC CREAD INPUT ("L":READ)

CTLI CTL SIGNAL INPUT

CMC CREAD INPUT ("L":READ)

CTLI CTL SIGNAL SERIED INPUT

DATA DEMODULATED SERIAL DATA OUTPUT

DATA DEMODULATED SERIAL DATA OUTPUT

DCLK DEMODULATED SERIAL DATA OUTPUT

DCLK DEMODULATED CLOCK OUTPUT

DSP CONTROL SCS.DAO-DAS and DVR.

DTSE VITC DATA SERCH PLAG OUTPUT

DRY WRITE ENABLE OUTPUT ("L":ENABLE) (when DSP is low)

E ADDRESS BINDTS

E ADDRESS A' INPUT (when DSP is high)

ADDRESS BUSH INPUT

CLA ADDRESS A' INPUT (when DSP is high)

ADDRESS BUSH INPUT

PRIMI FRAME SIGNAL OUTPUT

CLS ICROMOSITE SYNC INPUT

BDI HORIZONTAL SYNC OUTPUT

DTM TERRUPT REQUEST OUTPUT

LTT TERRUPT REQUEST OUTPUT

LTT TERRUPT REQUEST OUTPUT

LTT TERRUPT REQUEST OUTPUT

LTT TERRUPT REQUEST OUTPUT

LTT TERRUPT REQUEST OUTPUT

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LTT TERRUPT REQUEST OUTPUT

LTT TERRUPT REQUEST OUTPUT

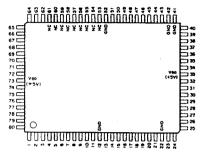
LTT CUCK TOTAL SYNC OUTPUT

LTT LTT CREAD REQUE
```

```
RCSI
COMPOSITE STMC INPUT
RCSI
COMPOSITE STMC INPUT
READ STMC WORD DATA OUTPUT
READ STMC WORD DATA OUTPUT
RFID
RFILD
FIELD DATA OUTPUT
RTIM TIME ADDRESS RESET INPUT ("L":RESET)
RVDO
VITC READ DATA OUTPUT
S1
SIGMAL FORMAT SELECT INPUT
"H":HTSC/PAL-M 29.9482 525LINE
"L":PAL/SECAM 2582 625LINE
SLECK SLECT CLOCK INPUT
SLCK SLECT CLOCK INPUT
SLCK B4.31842 P4.5982 7.159842 7.25842
SLIL READ SIZE SELECT INPUT
STMY STANDBY READ FLAG INPUT
STMY STANDBY READ FLAG INPUT
STMY STANDBY READ FLAG INPUT
TEST INPUT
VCI LTC CLOCK INPUT
HORIZONTAL SYNC DRIVE OUTPUT
VTC VITC SIGNAL INPUT
VTC VITC SIGNAL INPUT
VTC VITC SIGNAL INPUT
VTC VITC SIGNAL OUTPUT ("F":VITC)
```

#### CXD1151Q (SONY)

C-MOS VIDEO SIGNAL PROCESSOR FOR BETACAM - TOP VIEW -



#### PIN ASSIGNMENT

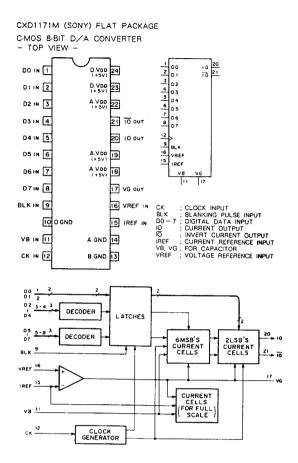
Pin NQ.	1/0	SIGNAL	Pin NO.	1/0	SIGNAL	Pin NO.	1/0	SIGNAL	Pin NO.	1/0	SIGNAL
1	1	RDO	21		808	41		N C	61		MC
2	1	RD:	22	-	Vss (GND)	42	-	Vss (GNO)	62	1	COFF
3	-1	RD2	23	0	TMO	43	0	CTDO	63	1	FP1
4	1	RD3	24	0	TM1	44	0	CTD1	64	,	FP2
5	1	RD4	25	0	TM2	45	0	CTD2	65	,	CFFD
6	1	RD5	26	0	TM3	46	0	CTD3	66	1	CFID
7	I	RD6	27	0	TM4	47	0	CTD4	67	<b>—</b>	VO
8	1	R07	28	0	TM5	48	0	CTD5	68	•	BLK2
9		RD8	29	0	TM6	49	0	CTD6	69	1	SH
10		TSL2	30	0	TM7	50	0	CTD7	70	1	CLPI
11	1	TSL3	31	0	TM8	51	0	CTD8	71	0	CLPO
12	-	Vss (GND)	32	0	TM9	52	-	Vss (GND)	72	1	XRST
13	_	800	33	1	V00 (+5V)	53		NC	73	,	<b>Voc</b> (+5∨)
14	_	BDi	34	T	TMOD	54		NC	74		TST+
15	1	BD2	35	,	TMEN	55		NC	75	-	TST 2
16		803	36	-	TSL 1	56		NC	76	-	ZSHT
17	1	BD4	37	-	BLKI	57		NC .	77	-	RCK
18	- 1	805	38	-	MODE 1	58		NC	78	1	WCK
19	-	<b>B</b> 06	39	-	MODE 2	59		NC	79	-	RZERO
20	1	BD7	40	,	MODE 3	60		NC	80		WZERO

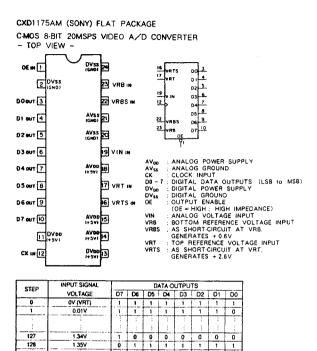
RDO - RDS 9 BLKG CLAMP - QL MEMORY	
BLK2 68  BOO TIMING BLKG CFID TIMING MEMORY  BOO ADJ ADJ MEMORY	- ELKG 9 - CTOS
CFFD 65 CFFD 66	
vo 67 CF ID DET	63 FP1 64 FP2
SH GLAMP PULSE GEN	71 CLFO
HODE 1 38 HODE 2 39 HODE 3 49 SELECT	
WCK 78 ZSHT 76 WZERO BO WCKDL	
RZERO 79 RCK RCK GEN	

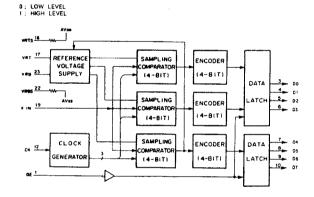
1	RDO	CT00 43
2	RDI	CTD: 44
3	RD2	CTD2 45
4	RD3	CTD3 46
5	RD4	CTD4 47
6	RD5	CT05 48
7	RD6	CTD5 49
8	RD7	CT07 20
9	RDB	C108 31
	1	
13	800	FP, 63
14	BDI	FP2 64
15	BOZ	CLPO 71
16	803	
17	BC4	TM0 23
18	805	TM) 24
19	806	7M2 25
20	1 -	TM3 26
21	BO7	TM4 27
	808	'''''
62	1	1960
72	COFF	'~° [
70	XRST	1M/ 3
65	CLPI	.40
66	CFFD	TM9 32
67	CFID	
69	vo	1
37	SH	Į.
68	BLK1	- 1
-	BLK 2	
38	l	1.
39	MODE	
-	MODE 2	ı
40	MODE 3	
36		į
10	TSL1	į.
11	TSL 2	ļ
_	TSL 3	- 1
34	TMOD	- 1
35 74	THEN	- 1
	TSTI	l.
75	7512	1
		1
78	wcĸ	1
77	RCK	
90	WZERO	

AUG-110H	, AFT DAIN NEGIS
800-804	; B-Y DATA INPUTS
COFF	: DIGTAL CLAMP CIRCUIT CONTROL IMPUT
XRST	: DIGTAL CLAMP CIRCUIT RESET PULSE INPUT
CLPI	: CLAMP PULSE INPUT FOR DIGITAL CLAMP
CFFD	; FIELD SIGNAL INPUT FOR COLOR FRAMING ID MIX
CFIO	; PULSE INPUT FOR COLOR FRAMING ID MIX
VO	COLOR FRAMING DETECT CIRCUIT RESET PULSE INPU
SH	; TRIGGER INPUT FOR CLPG OUTPUT
BLK1, BLK2	; BLKG PULSE INPUTS
TSLt	: MEMORY SELECT INPUT IN TEST MODE
TSL2. TSL3	, TEST INPUTS
TMOO	, TEST MODE CONTROL INPUT
TMEN	MEMORY ADD CONTROL IMPUT IN TEST MODE
TST1, TST2	DIGITAL CLAMP CIRCUIT TEST CONTROL INPUTS
WCK	; WRITE CLOCK INPUT J
RCK	: READ CLOCK INPUT _F
WZERO	: WRITE ZERO INPUT 7
RZERO	: READ ZERO INPUT "L.
ZSHT	; INTERNAL/EXTERNAL WZERO SELECT IMPUT
CTD0-CTD8	CTDM DATA OUTPUTS
FP1, FP2	COLOR FRAMING DETECT PULSE OUTPUTS
CLPG	CLAMP PULSE OUTPUT
TAIO-TM9	: DIGITAL CLAMP CIFICUIT TEST SIGNAL OUTPUTS
MODE1-MODE	3: MODE SELECT INPUTS

		-			1			MODE 1
	0				0	ī		MODE 2
0	1	0	1	0	1	0	1	MODE 3
TCLR	11356m	364tH	90811	X	9091н	950th	910fm	пfн
			1: HIGH	_	9091H			ntH





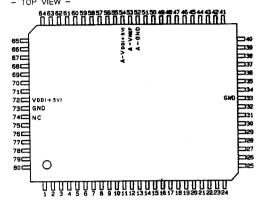


0 0 0 0 0 0

2.7V (VRB)

255

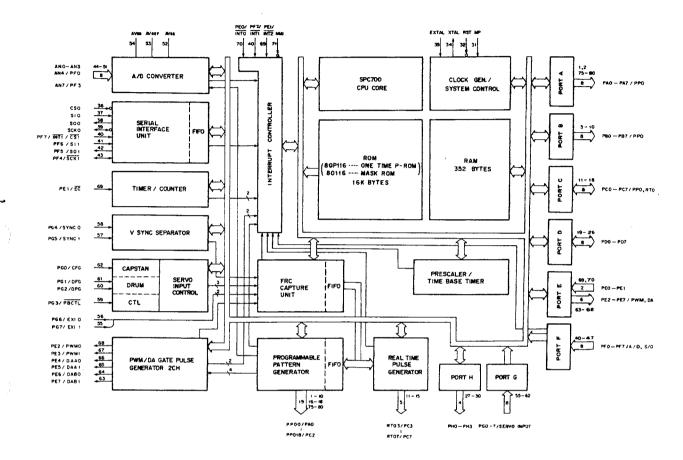
CXP80116-845Q (SONY) C-MOS 8-BIT MICROCOMPUTER - TOP VIEW -



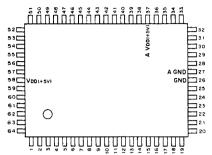
					$(V_{DD} = + 5V)$
PIN NO.	1/0	SYMBOL	PIN NO.	NO	SYMBOL
1	0	PA1/PPO1/A9	41	ı	PF6/SH
2	0	PA0/PPO0/A8	42	NO.	PF5/SO1
3	0	PB7/PPO15/A7	43	ONL	PF4/SCK1
4	0	PB6/PPO14/A6	44		PF3/AN7
5	0	PB5/PPO13/A5	45		PF2/AN6
6	0	P84/PPO12/A4	46	1	PF1/ANS
7	0	PB3/PPO11/A3	47	- 1	PFO/AN4
8	0	PB2/PPO10/A2	48	1	AN3
9	0	PB1/PPO9/A1	49		AN2
10	0	PB0/PPO8/A0	50	ı	AN1
11	1/0,0,1/0	PC7/RTO7/D7	51	i	ONY
12	1/0,0,1/0	PC6/RTO6/D6	52	-	A-GND
13	1/0,0,1/0	PC5/RTO5/05	53	-	A-Vines
14	1/0,0,1/0	PC4/RTO4/D4	54	-	A-Voc
15	1/0,0,1/0	PC3/RTO3/D3	55	ı	PG7/EX01
16	1/0,0,1/0	PC2/PPO18/02	56	ı	PG6/EXXX
17	1/0,0,1/0	PC1/PPO17/D1	57	1	PG5/SYNC1
18	1/0,0.1/0	PC0/PPO16/D0	58	l	PG4/SYNC0
19	1/0,0	PD7/HALT	59	- 1	PG3/PBCTL
20	1/0,0	PD6/BAQ	60	1	PG2/DPG
21	1/0,0	PD5/BAK	61	1	PG1/DFG
22	1/0,0	PD4/SYNC	62	1	PGOCFG
23	1/0,0	PD3/C	63	0	PE7/DAB1
24	1/0,0	PD2/FI/W	64	0	PE6/DA80
25	1/0.0	PD1/WR	65	0	PE5/DAA1
26	1/0.0	PD0/RD	66	0	PE4/DAA0
27	0	PH3	67	0	PE3/PWM1
28	0	PH2	68	0	PE2/PWM0
29	0	PH1	69	1	PE1/EC/INT2
30	0	PHO	70	1	PEOMNTO
31	1	MP	71	ı	NM
32	1/0	RST	72	-	Voe
33	_	GND	73	-	GND
34	0	XTAL	74	-	NC
35	1	EXTAL	75	0	PATIPPOTIA15
36		CS0	76	0	PA6/PPO6/A14
37	1	SIO	177	0	PAS/PPOSIA13
38	0	SOO	78	0	PAMPPOWA12
39	1/0	SCKO	79	0	PA3/PPO3/A11
40	1	PF7/INT1/CS1	80	0	PA2/PPO2/A10

_			
18,	PCO / PPON6 /BO		10
	PC1 /PPOI7/DI	PB1 / PP09/A1	9
154	C2 /FF018 / D2	PB2/PP010/A2	•
ᆁ	PC3 /FT03/83	PB3 /PP011/ A3	7
	PC4 / RTQ4/ D4	PB4 /PP012/ AA	5
13,	PC5 /RT05/95	P95 / PPO13/ A5	5_
12	PC6 /RT06/06	PB6/PPGI4/A6	•
	PC7 / RT07 / 87	PB7/PP15/A7	13
- 1		PA0 /PP00/A8	2
21	ANO.	DA1 / PPOL/A9	Ŀ
50	AW:	PA2 /PP02/A10	80
	AHZ	PA3/PP03/At I	79
4	477	PAA/ PPOA/ A12	78
47	PFD / AMA		22
	PF1/ANS	P86/PP06/A14	76
		PA7/PPO7/ AIS	73
	PF2/ANG	PAT/PPO// AIS	Г
7	PF3/ANT		68
60		PE2 / PWMO	67
51	PGO/CF6	PES/ PWM1	66
7	PG1 / DFG	7E-77 0000	60
~	PG2 / DFG	PEST DAM	64
7	PG3 / PBCTL	PE6 / BASO	63
-	PG4 / SYNC 0	PE7 / BAB!	Г
-	PG5 / SYNC 1	PHO	
-22	BCE / FYIO	PH0 PH1 PH2 PH3	1
쫙	P67 / EXII	PHI	1
- 1		PHZ	1
-	P00 / RB	PH3	47
29	PD1 / WR		١.
=	PC2 / Ř / W	MP	31
23	P03 / C	RST	×
	POA / SYNC	MP RST SOO SCKO	38
-	PD5 / BAK	SCKO	39
씍	PDB / BRO	PF5/SQ1	42
19	PD7 / HALT	PF4/SCX1	43
- 1			ı
35	EXTAL	XTAL	34
	CSD		1
27	S+D		1
40	१९७७ १९७७ / विस्ती / दंश		1
41	PFS / St1		1
50	PEI/EC/MT2		1
	PEG / MTO		t
	PEG/DITO		1
٦			1

		want of	
PC0 / PP016 /80	PBC / PPCB/AC	MPUT M ANO - AN?	: ANALOG INPUTS
PC1 /PPOI7/OI		9 BRQ	: BUS REQUEST INPUT
	-	e CFG	; CAPSTAN FG INPUT
PC2 /PP018 / 192	PB2/PPUR/AZ	CS0.1	CHIP SELECT INPUTS
PC3 /#T03/83			: DRUM FG INPUT
PC4 /RT04/04		<u>♣</u> DPG	: DRUM PG INPUT
PC5 /RT05/95	PRO/PPOIS/AD F	5 EC	: EVENT INPUT : EXTERNAL INPUTS
PC6 /RT06/06	PB6/PPCI4/A6 P	EXIO.1 EXTAL	SYSTEM CLOCK GENERATE JOINT
PC7 / RT07 / 87	PB7/PP(5/A7	HALT	CPU STOP INPUT
	PAO /PP00/AB	2 INTO - INT2	: EXTERNAL OFFERING INPUTS
ANO	PA1 / PP01/A9	1 MP	MICRO PROSESSOR MODE INPUT
		eg NMi	NONMASKABLE OFFERING INPUT
ANI		79 PBCTL	PB CTL PULSE INPUT
AH2	PA3/PPG5/A11	PE0.1	: PORT E INPUTS : PORT F INPUTS
AN3	PAA/PPOW ATZ [		PORT G INPUTS
PF0 / AM4	ו בוא עסטיייו/כאיו	77 PG0 - PG7	: SERIAL DATA INPUTS
PF1/ANS	PM6/PP06/A14	76 SIO.1 SYNCO.1	COMPOSITE SYNC INPUTS
PF2/ANG	PA7/PP07/ AIS	75. STINCO.1	. Com dant dina more
PF3/ANT		OUTPUT	
FF37 AAI		68 A0 - A15	: ADDRESS BUS OUTPUTS
	PE2 / PWMD	67 BAK	: BUS ACKNOWLEGE OUT PUT
PGO/CF6	PE3/ PWM1	<u> </u>	: TIMING SIGNAL OUTPUT
PG1 / DF6	727 UMAU [	LUAAU.	DA GATE PULSE OUTPUTS
PG2 / DFG		DABO,1	DA GATE PULSE OUTPUTS
PG3 / PBCTL	PE6 / BASO	64 PA0 - PA7	PORT A OUTPUTS
PG4 / SYNC 0	PE7 / BAB1	63 PB0 - PB7	PORT B OUTPUTS
	7277 3-01	PE2 - PE7	PORT E OUTPUTS
PG5 / SYNC I	!	PH0 - PH3 PPO0 - PPO18	PROGRAMMABLE PATTERN
PG6 / EX10	-40	29	GENERATOR OUTPUTS
PG7 / EXI:		26 PWM0.1	: PWM OUTPUTS
	PHZ	D/W	CPU MACHINE SYCLE
P00 / RD	PH3	27 RO	READ
PD1 / WR		RT03 - RT07	REAL TIME PULSE OUT PUTS
P02/1/W	ме	31 SO0.1	SERIAL DATA OUTPUTS
	RST	32 SYNC	: SYNC
P03 / C		38	: WRITE
PD4 / SYNC			SYSTEM CLOCK GENERATER OUTP
PD5 / BAK	SCKO		
PD8 / 8RG	PT 3/501	- 100//001/01	: DATA BUS
PO7 / HALT	PF4/SCX1	43 D0 - D7 PC0 - PC7	: PORT C
		PD0 - PD7	PORT D
EXTAL	XTAL	34 RST	RESET
	^!	SCK0.1	SERIAL CLOCK
C\$0	Į	JUNE.	
S+0			
PF7 / IRTI / CSI	ļ		
PF6 / St1			
PE1 / FC / (NT)			

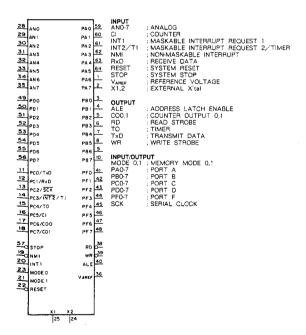


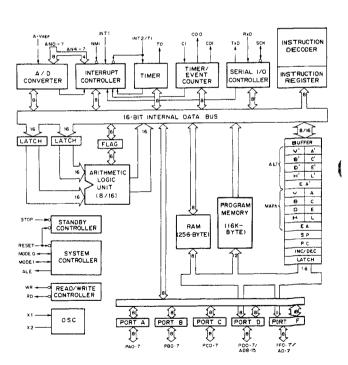
CXD8042Q (SONY) FLAT PACKAGE C-MOS TIMECODE CONTROLLER - TOP VIEW -



 $(A V_{00} = + 5V)$  $(V_{00} = + 5V)$ 

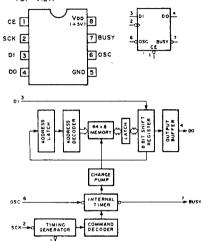
Pin NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL	PIN NO.	i/O	SIGNAL	PIN NO.	1/0	SIGNAL
1	I/O	PA6	17	1/0	PC6/CO0	33	-	AN5	49	1/0	PD0
2	1/0	PA7	18	1/0	PC7/CO1	34	1	AN6	50	1/0	PD1
3	1/0	PB0	19		NMI	35	1	AN7	51	1/0	PD2
4	1/0	PB1	20	1	INT1	36	1	VAREF	52	1/0	PD3
5	1/0	PB2	21	I/O	MODE1	37	-	A Voc	53	1/0	PD4
6	1/0	PB3	22	- 1	RESET	38	0	RD	54	1/0	PD5
7	1/0	PB4	23	1/0	MODEO	39	0	WA	55	1/0	PD6
8	1/0	P85	24	-	X2	40	0	ALE	56	1/0	PD7
9	1/0	PB6	25	T	X1	41	VO.	PFO	57	$\Box$	STOP
10	1/0	PB7	26	-	GND	42	1/0	PF1	58	-	Vop
11	1/0	PC0/TxD	27	-	A GND	43	VO	PF2	59	1/0	PA0
12	1/0	PC1/RxD	28	1	ANO	44	1/0	PF3	60	1/0	PA1
13	1/0	PC2/SCK	29	i	AN1	45	VO	PF4	61	1/0	PA2
14	1/0	PC3/iNT2/TI	30	1	AN2	46	I/O	PF5	62	1/0	PA3
15	1/0	PC4/TO	31	1	ENA	47	1/0	PF6	63	1/0	PA4
16	1/0	PC5/CI	32	- }	AN4	48	1/0	PF7	64	I/O	PA5





#### CXK1011P (SONY)

N-MOS 512-BIT (64x8) NON-VOLATILE MEMORY - TOP VIEW -



# DUAL VOLTAGE COMPARATORS - TOP VIEW -**ब** ७ ह

LM2903M (RAYTHEON) FLAT PACKAGE

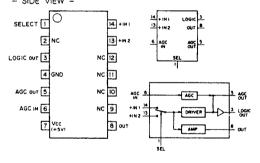


LM2904M (NSC) FLAT PACKAGE OPERATIONAL AMPLIFIER - TOP VIEW -



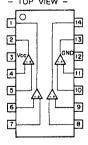
#### LA7205M (SANYO)

AGC AMP, INPUT SELECT, AGC DET, COMPARATOR - SIDE VIEW -



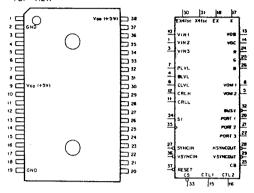
LM2901M (MOTOROLA)

SINGLE SUPPLY COMPARATOR - TOP VIEW -

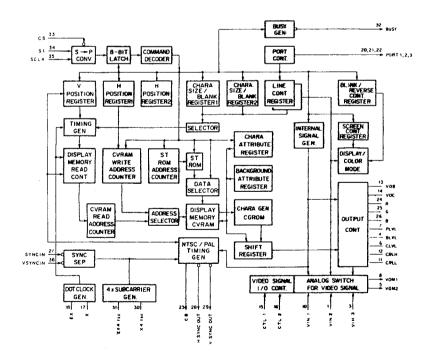


#### MB88325PF (FUJITSU)

C-MOS PROGRAMMABLE TV DISPLAY CONTROLLER - TOP VIEW -



							v	DD = + 5V
PIN NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL
	_	VIN2	14	0	AOC	27	1	SYNCIN
2	-	GND	15	1	CTLI	28	0	HSYNCOUT
3	1	VINS	16	-	CTL 2	29	0	VSYNCOUT
4	_	BLVL	17	0	Х	30	0	X4 fsc
5	0	VOM2	18		EX	31	-	EX4 fsc
6	-1	CLVL	19	-	GND	32	0	BUSY
7	_	PLVL	20	0	PORT:	33	1	ĊŚ
8	0	VOM t	21	0	PORT 2	34	-	\$1
9	_	Voo	22	0	PORT 3	35	•	SCLK
10	1	VIN 1	23	0	CB	36	1	VSYNCIN
11	1	CRLL	24	0	R	37	1	RESET
12	1	CRLH	25	0	G	38	-	Vpp
13	0	VOB	26	0	В			



BONDING

GIVE CHARACTER LEVEL CONTROL IN

CIVE CHARACTER LEVEL CONTROL IN

CREL CHAROMA HIGH LEVEL CONTROL IN

CREL CHAROMA HIGH LEVEL CONTROL IN

CRE CHARACTER MIX OUTPUT SELECT IN

CRE VIDEO INPUT SELECT IN

SYMCIN COMP SYNCI IN

PLW. INTERNAL VIDEO SIGNAL LEVEL CONTROL IN

RESET RESET IN

SCLK SHIFT CLOCK IN

SI SERIAL OATA IN

VINDEO SIGNAL INI

VIND VIDEO SIGNAL INI

VIND VIDEO SIGNAL INI

VIND VIDEO SIGNAL INI

VIDEO SIGNAL INI

VIDEO SIGNAL INI

VIDEO SIGNAL OUT

BUSY BUSY OUT

CB COLOR BURST SIGNAL OUT

CB COLOR BURST SIGNAL OUT

PCHIT OUTPUT PORTI

PCHITZ OUTPUT PORTI

PCHITZ OUTPUT PORTI

PCHITZ OUTPUT PORTI

PCHITZ OUTPUT PORTI

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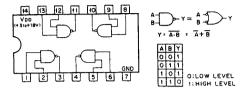
PCHITZ OUTPUT PORTI

PCHITZ OUTPU

P VV-1P

MC14011BF (MOTOROLA) FLAT PACKAGE

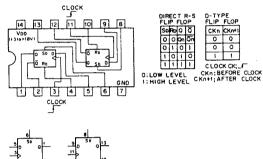
C-MOS 2-INPUT NAND GATE
- TOP VIEW -



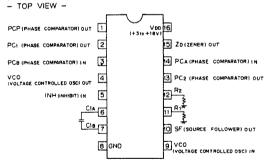
MC14013BF (MOTOROLA) FLAT PACKAGE

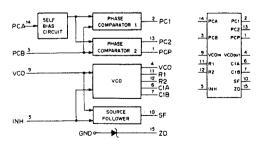
C-MOS D-TYPE FLIP-FLOP WITH DIRECT SET/RESET





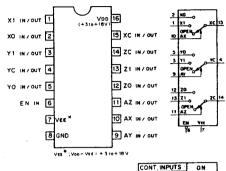
MC14046BF (MOTOROLA) FLAT PACKAGE C-MOS PHASE LOCKED LOOP





MC14053BF (MOTOROLA) FLAT PACKAGE

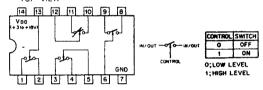
C-MOS TRIPLE 2-CHANNEL ANALOG MULTIPLEXER/DEMULTIPLEXER



CONT INPUTS ON CHANNEL O; LOW LEVEL
1; HIGH LEVEL
X; DON'T CARE.

MC14066BF (MOTOROLA) FLAT PACKAGE

C-MOS BILATERAL ANALOG SWITCH

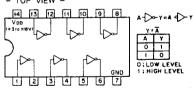




MC14069UBF (MOTOROLA)

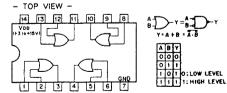
C-MOS INVERTER

TOP VIEW -



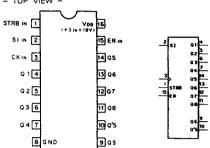
MC14071BF (MOTOROLA) FLAT PACKAGE

C-MOS 2-INPUT OR GATE



MC14094BF (MOTOROLA)

C-MOS 8-STAGE SHIFT-AND-STORE BUS REGISTER - TOP VIEW -



SI; SERIAL DATA INPUT CK; CLOCK INPUT STRB; STROBE INPUT EN: OUTPUT ENABLE INPUT O1~08; PARALLEL DATA OUTPUTS OS; O'S; SERIAL DATA OUTPUTS

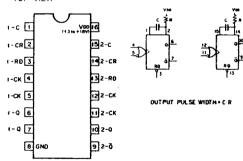
		PUTS		PARALI	EL OUT	SERIAL OUT	
CK	EN	STRB	SI	01	Qn	os	Q'S
	o	х	x	H1- Z	H1 - Z	Q7	NC
<b>_</b> _	0	х	x	H1 - Z	HI - Z	NC	Q7
	1	0	x	NC	NC	Q7	NC
	1	1	0	0	Qn-I	Q7	NC
	1	1	1	1	On - 1	Q7	NC
٦_	1	1	1	NC	NC	NC	Q7

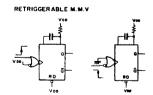
HI-Z:HIGH IMPEDANCE NC ; NO CHANGE

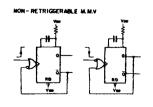
1; HIGH O: LOW X: DON'T CARE

MC14538BF (MOTOROLA) FLAT PACKAGE

C.MOS DUAL RETRIGGERABLE MONOSTABLE MULTIVIBRATOR - TOP VIEW -







MC34182M (MOTOROLA) FLAT PACKAGE

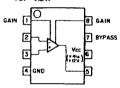
OPERATIONAL AMPLIFIER (J FET-INPUT)



NJM386M (JRC) FLAT PACKAGE

AUDIO POWER AMPLIFIER

- TOP VIEW -



NJM2041M-D (JRC) FLAT PACKAGE NJM2043M-D (JRC) FLAT PACKAGE

DUAL OPERATIONAL AMPLIFIER

- TOP VIEW -



NJM2903M (JRC) FLAT PACKAGE

DUAL VOLTAGE COMPARATORS - TOP VIEW -

8 7 6 5



NJM2904M (JRC) FLAT PACKAGE OPERATIONAL AMPLIFIER - TOP VIEW -



NJM4556M-A (JRC) FLAT PACKAGE OPERATIONAL AMPLIFIER (WIDE BAND, DECOMPENSATED) - TOP VIEW -



NJM4560MD (JRC) FLAT PACKAGE RC2041MD (RAYTHEON) FLAT PACKAGE RC2043MD (RAYTHEON) FLAT PACKAGE RC4558M (RAYTHEON) FLAT PACKAGE

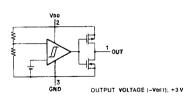
DUAL OPERATIONAL AMPLIFIER - TOP VIEW -



RH5VA30CA (RICOH) C-MOS VOLTAGE DETECTOR - SIDE VIEW -



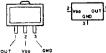




S-8054HN-CB (SEIKO)

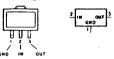
+ 6V VOLTAGE DETECTOR WITH N-CHANNEL OPEN DRAIN OUTPUT - TOP VIEW -





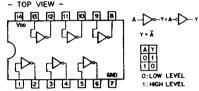
PVV-1P

S-81230AG-RB (SEIKO) + 5.0V FLAT PACKAGE THREE TERMINAL POSITIVE VOLTAGE REGULATOR - TOP VIEW -



SN74HC04ANS (TI) FLAT PACKAGE

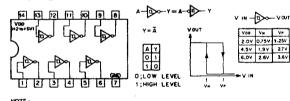
C-MOS HEX INVERTER - TOP VIEW -



TYPE	Vse
74ACTO4 TYPES 74HCT04 TYPES	+5V
TC74AC04F	+2 to +5.5V
TC74ACT04F	+4.5 to +5.5V
OTHER TYPES	+2 to +6V

SN74HC14ANS (TI) FLAT PACKAGE

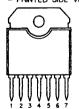
C-MOS SCHMITT TRIGGER INVERTER



OTE:		
TYPE	Voo	
74AC/74HC	+2 to +6V	
TC74AC14	+2 to +5.5V	

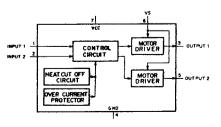
TA7267P (TOSHIBA)

DC MOTOR DRIVER - PRINTED SIDE VIEW -

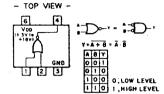


INPUTS DUTPUTS				MODE
1	2	1	2	#IO24
1	1	0	0	BRAKE
0	1	0	1	ROTATION/ REV. ROTATION
1	0	1	0	REV. ROTATION / ROTATION
0	0	H-Z		STOP

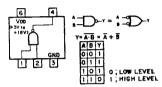
0 LOW LEVEL 1 HIGH LEVEL H-Z; HIGH IMPEDANCE



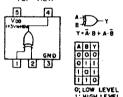
TC4S01F (TOSHIBA) FLAT PACKAGE C-MOS 2-INPUT NOR GATE



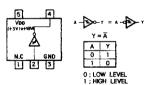
TC4S11F (TOSHIBA) FLAT PACKAGE C-MOS 2-INPUT NAND GATE - TOP VIEW --



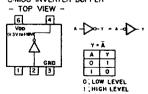
TC4S30F (TOSHIBA) FLAT PACKAGE C-MOS EXCLUSIVE OR GATE - TOP VIEW -



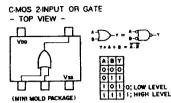
TC4S584F (TOSHIBA) FLAT PACKAGE C-MOS SCHMITT TRIGGER INVERTER - TOP VIEW -



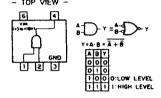
TC4S69F (TOSHIBA) FLAT PACKAGE TC4SU69F (TOSHIBA) FLAT PACKAGE C-MOS INVERTER BUFFER



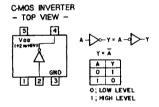
TC4S71F (TOSHIBA) FLAT PACKAGE



TC4S81F (TOSHIBA) FLAT PACKAGE C-MOS 2-INPUT AND GATE

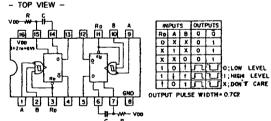


TC7SU04F (TOSHIBA) FLAT PACKAGE

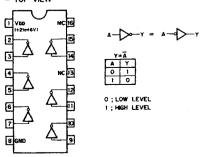


TC74HC221AF (TOSHIBA) FLAT PACKAGE

C-MOS MONOSTABLE MULTIVIBRATOR WITH SCHMITT TRIGGER INPUT – TOP VIEW –

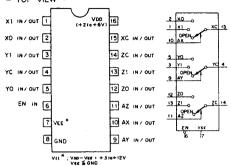


TC74HC4049AF (TOSHIBA) FLAT PACKAGE
CMOS HEX BUFFER/CONVERTER (INVERTING)
- TOP VIEW -



#### TC74HC4053AF (TOSHIBA) FLAT PACKAGE

C.MOS TRIPLE 2-CHANNEL ANALOG MULTIPLEXER/DEMULTIPLEXER – TOP VIEW –



CON	T. INPUTS	ON
EN	A (X,Y,Z,)	CHANNEL
0	0	0
0	1	1
1	×	OPEN
	EN O	0 0

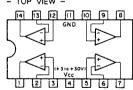
TL062CPS (TI) FLAT PACKAGE OPERATIONAL AMPLIFIER (JFET INPUT) - TOP VIEW --



TL072CPS (TI) FLAT PACKAGE
OPERATIONAL AMPLIFIER
(LOW-NOISE, JFET-INPUT)
- TOP VIEW -



UPC324G2 (NEC) FLAT PACKAGE QUAD. OP AMPLIFIER - TOP VIEW -



UPC358G2 (NEC) FLAT PACKAGE DUAL OPERATIONAL AMPLIFIERS - TOP VIEW -



UPC4572G2 (NEC) FLAT PACKAGE

OPERATIONAL AMPLIFIER (WIDE BAND, LOW NOISE) - TOP VIEW -



UPC78L05 (NEC) + 5V POSITIVE VOLTAGE REGULATOR (100mA)





UPC78N05H (NEC) + 5V
POSITIVE VOLTAGE REGULATOR
- FRONT VIEW -





# SECTION 13 REPLACEABLE PART AND OPTIONAL FIXTURE

#### 13-1, NOTES ON REPAIR PARTS

### (1) Sefety Related Components Warning

Components marked with  $\triangle$  on the schematic diagrams, exploded views and electrical repair parts list are critical to safe operation. Replace these components with Sony parts whose part numbers appear in this manual or in service bulletin and service manual supplements published by Sony.

#### (2) Standerdization of Parts

Repair parts supplied from Sony Parts Center may not be always identical with the parts which actually in use due to "accommodating the improved parts and/or engineering changes" or "standardization of genuine parts".

This manual's exploded views and electrical parts list are indicating the part numbers of "the standardized genuine parts at present"

#### (3) Changes of Parts

Regarding engineering parts changes, refer to "Section 14 CHANGED PART"

#### (4) Stock of Parts

Parts marked with "o" SP (Supply Code) column of the repair parts list are not normally required for routine service work. Orders for parts marked with "o" will be processed, but allow for additional delivery time.

#### (5) Units for Capacitors, Inductors and Resistors

The following units may be assumed in schematic diagrams, electrical parts list and exploded views unless otherwise specified.

 $\begin{array}{ll} \text{Capacitors} & : \mu F \\ \text{Inductors} & : \mu H \\ \text{Resistors} & : \Omega \end{array}$ 

#### (6) Tension Spring

(x x T) after a tension spring is shown on the parts list in order to indicate the number of spring turns required for the use.

(Example) TENSION, SPRING (20 T):

This spring must be cut at its 20th turn for actual use.

#### 13-2. EXPLODED VIEW

· Exploded views are composed of the following blocks

		Page
(1)	Cabinet Block (1)	13-2
(2)	Cabinet Block (2)	13-4
(3)	Cassette-up Compartment	13-6
(4)	Reel Drive Block (Supply Side)	
(5)	Reel Drive Block (Take-up Side)	13-10
(6)	Tension Regulator Block	
(7)	Threading Ring	13-14
	Gear Block	
(9)	Drum	13-18
(10)	Pinch Press Mechanism	13-20
(11)	Reel Chassis (Back Side)	13-22
(12)	Side Panel (1)	13-24
(13)	Side Panel (2)	13-26
	Battery Case/Connector Box	

# CABINET BLOCK (1)

No.	Parts No.	SP	Description
1	A-6703-714-B	0	PANEL ASSY, TOP
2	A-6703-719-A	0	HANDLE ASSY
3	A-6731-177-A	5	KEY BOARD ASSY
	X-3166-118-2	0	PANEL SUB ASSY, REAR
5	X-3744-307-1	s	SUSPENSION ASSY
6	1-570-608-11	s	SWITCH, TOGGLE
7	1-640-282-11	0	PRINTED CIRUIT BOARD, SW-457
8	3-171-650-01	0	BRACKET, TALLY
9	3-171-659-01	0	STOPPER (A), VO
10	3-171-660-01	0	STOPPER (B), VO
	3-171-661-02		PLATE, SLIDE
12	3-171-679-01	0	HOLDER, LED
			(FOR S/N 10001 THRU 10100)
	3-670-095-00	0	HOLDER, LED
			(FOR S/N 10101 AND HIGHER)
	3-171-749-01		BASE
	3-171-750-01		COVER, TALLY
15	3-171-755-01	0	COVER, HANDLE
	3-173-135-01	s	RING, DROP PROTECTION
17	3-673-281-00	0	SPRING, COMPRESSION
18	3-711-715-01	0	RUBBER, SHIELD
19	3-717-854-01	0	SHAFT, KEY BOARD COVER
20	3-718-028-01	0	HOLDER, TERMINAL
21	3-718-042-21	0	FRAME, KEY BOARD
	3-718-043-23		COVER, KEY BOARD
23	3-718-044-01	5	
	3-718-179-01		COVER (2), TOP
	3-724-723-01		RUBBER (BATT), DROP PROTECTION
26	3-725-907-01	s	BUSHING, BLIND
27	3-729-009-04	ā	INSULATOR (BATT)

## CABINET BLOCK (2)

No.	Parts No.	SP	Description
101	A-6703-712- B	0	PANEL ASSY, FRONT
102	A-6703-715- B	ō	PANEL ASSY, BOTTOM
103	A-6703-718-C	6	LID ASSY, VR
104		-	LID ASSY, CASSETTE COMPARTMENT
	A-6704-548-A	S	LID ASST, CASSELLE COMPANIMENT
105	A-6713-471-A	Đ	MOUNTED CIRCUIT BOARD, AU-144P
106	A-6754-343-A	0	
107	A-6754-345-A	0	
108	X-3166-095-2	0	HINGE (L) ASSY, PLATE, SIDE
109	X-3166-096-2	0	
110	X-3166-099-2	0	BASE (A) ASSY, HINGE
,,,		·	
111	X-3166-100-2	0	BASE (B) ASSY, HINGE
112	1-466-600-11	S	CONVERTER UNIT, DC/DC
113	3-171-649-01	0	
114	3-171-651-01	0	SHEET, INSULATING, MB
115	3-171-656- <b>0</b> 1	0	PIN, INSERTING PROTECTION
116	3-171-657-01	0	STOPPER (A), PLATE, SIDE
117	3-171-658-01	0	STOPPER (B), PLATE, SIDE
118	3-171-662-01	õ	
119	3-171-674-01	0	BRACKET, FLOATING
120	3-171-676-01	0	BRACKET (B), MB
121	3-171-677-01	0	SUPPORT, HEXAGON
122	3-171-684-01	\$	RUBBER (CASSETTE)
123	3-171-753-02	0	
124	3-171-754-01	ō	COVER, CN
125		0	CASE (A), SHIELD, AU
120	0 171 007 01	٠	ONCE (N), OFFICED, NO
126	3-171-808-01	0	CASE (B), SHIELD, AU
			(FOR S/N 10001 THRU 10500)
	X-3166-584-1	0	CASE (B) ASSY, SHIELD AU
			(FOR S/N 10501 AND HIGHER)
127	3-171-830-02	5	RUBBER, DROP PROTECTION
128	3-172-695-01	0	HOLDER, CN
129	3-531-576-11	s	RIVET
130	3-669-596-00	S	WASHER (2.3), STOPPER
131	3-701-822-00	0	HOLDER, WIRE
132	3-703-074-00		
		S	CAP 3, SHAFT
133	3-711-715-01	0	RUBBER, SHIELD
134	3-717-945-01	0	HINGE (E) (RIGHT)
135	3-717-995-01	0	RETAINER, AU
136	3-729-701-11	s	RUBBER (CARBON), CONDUCTIVE
137	3-744-355-01	Ð	SHAFT GUIDE

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# CASSETTE-UP COMPARTMENT

No.	Parts No.	SP	Description
201	A-6751 -365 -H	s	CASSETTE COMPARTMENT ASSY
202	X-3166-197-2	0	STOPPER (L) ASSY
203	X-3166-198-2	0	STOPPER (R) ASSY
204	3-172-250-01	s	SPRING, TENSION
205	3-172-265-02	\$	ROLLER, ARM
206	3-172-266-01	0	SPRING (L), RETAINER
207	3-172-267-01	0	SPRING (R), RETAINER
208	3-676-221-00	S	ROLLER, LOCK
209	3-679-164-00	S	SPRING, TENSION
210	3-681-527-00	S	SPRING, TENSION
211	3-681-528-00	0	DAMPER
212	3-701-439-21	S	WASHER, POLY 3MM DIA. 0.5T
213	3-717-803-02	0	SPRING (LEFT)
214	3-717-804-01	0	SPRING (RIGHT)
215	3-717-805-01	0	RETAINER (LEFT), CASSETTE
216	3-718-049-01	0	RETAINER (RIGHT), CASSETTE
217	3-718-050-01	S	GEAR

# REEL DRIVE BLOCK (S SIDE)

No.	Parts No.	SP	Description
301 302 303 304 305	A-6747-275-2 X-3166-105-2 X-3166-106-1 X-3166-110-2 X-3166-111-1	0 0 0 5 5	SHAFT ASSY, BAND ARM (A) ASSY, T ARM (B) ASSY, T SHAFT ASSY, RELAY PULLEY PULLEY ASSY, RELAY
306 307 308 309 310	X-3166-112-3 X-3166-116-1 X-3717-720-2 X-3717-733-3 X-3717-734-5 X-3166-577-1	S S O S S	BRAKE ASSY, S SOFT IDLER SUB ASSY BASE ASSY, BAND SHAFT TABLE ASSY, REEL BRAKE ASSY, MAIN, S (FOR S/N 10001 THRU 10800) BRAKE ASSY, MAIN, S (FOR S/N 10801 AND HIGHER)
311 312 313 314	X-3717-735-4 X-3717-736-1 1-454-382-31 3-140-263-XX 2-357-413-01 3-171-716-01	\$ \$ \$ \$ \$	BRAKE ASSY, MAIN, T BAND ASSY, T SOLENOID, PLUNGER SPRING, TENSION (23T) (FOR S/N 10001 THRU 12868) SPRING, TENSION (23T) (FOR S/N 12869 AND HIGHER) ROLLER, T
316 317 318 319 320	3-171-717-01 3-547-659-00 3-555-026-00 3-646-302-00 3-669-465-00 3-676-322-00	\$ \$ \$ \$ \$	SPRING, BAND RETURN SPRING, TENSION SPRING, TENSION (FOR S/N 10001 THRU 10800) SPRING, COMPRESSION (FOR S/N 10801 AND HIGHER) WASHER (1.5), STOPPER BEARING, THRUST
321 322 323 324 325	3-701-438-21 3-701-439-01 3-701-439-11 3-701-439-21 3-703-074-00	\$ \$ \$ \$	WASHER, POLY, 2.5 MM DIA. 0.5T WASHER, POLY, 3 MM DIA. 0.13T WASHER, POLY, 3 MM DIA. 0.25T WASHER, POLY, 3 MM DIA. 0.5T CAP 3, SHAFT
326 327 328 329 330	3-717-908-01 3-717-912-01 3-717-952-01 3-717-983-01 3-717-985-01	s s o o	BELT, REEL ARM, PROHIBITION BRACKET, SOLENOID STOPPER, IDLER LINING, LIMITER
331 332 333 334 335	3-717-986-01 3-717-987-01 3-717-988-01 3-717-992-01 4-866-079-01	0 0 0 0 5	SHAFT, ARM, DRIVING RETAINER (1), SPRING GEAR, IDLER STOPPER SPRING, COMPRESSION

# REEL DRIVE BLOCK (T SIDE)

No.	Parts No.	SP	Description
401	A-6759-416-A	5	PULLEY (1) (PS) ASSY
402	X-3166-097-4	0	STOPPER ASSY
403	X-3166-101-2	S	LEVER ASSY, LOCK
404	X-3166-102-2	0	BASE ASSY, EJECT
	X-3166-103-2		LINK (1) ASSY
406	X-3166-104-1	0	PLATE ASSY, LIMITER
407	X-3166-113-1	s	BRAKE ASSY, T SOFT
			TABLE ASSY, REEL
409	X-3717-770-1	0	PULLEY (2) ASSY
410	3-171-695-01	\$	SPRING, LIMITER
411	3-171-809-01	0	LINK (2)
412	3-669-465-00	5	WASHER (1.5), STOPPER
413	3-676-322-00	s	BEARING, THRUST
414	3-701-439-01	s	WASHER, POLY 3 MM DIA. 0.13T
	3-701-439-11	\$	WASHER, POLY 3 MM DIA. 0.25T
416	3-701-439-21	s	WASHER, POLY 3 MM DIA. 0.5T
417	3-703-074-00	s	CAP 3, SHAFT
418	3-717-903-01	s	CUSHION, REEL TABLE
419	3-718-127-01	0	RETAINER, BEARING
	3-723-052-01	s	SPRING (A), TORSION
421	A-8262 -736- A	s	MOTOR ASSY REEL

# TENSION REGULATOR BLOCK

No.	Parts No.	SP	Description	
501	A-6742-075- A	s	TENSION REGULATOR ASSY (FOR S/N 10501 THRU 11220)	
	A-6742 -062- A	s	TENSION REGULATOR ASSY (FOR S/N 11221 AND HIGHER)	
502	X-3717-737-1	s	ROD ASSY PULL	
	1-806-682-81		SENSOR, DEW CONDENSATION	
504	2-618-901-00	S	SPRING	
505	3-171-653-01		GUIDE, PINCH ROLLER	
506	3-171-751-01	s	ACTUATOR	
507	3-171-752-01 3-172-366-02 3-172-877-01	0	SLIDER	
508	3-172-366-02	\$ .	ACTUATOR (M)	
509	3-172-877-01	S	(FOR S/N 10501 THRU 11220)	
	X-3675 -851-0	S		
510	3-172-878-01	s	,	
511	3-172-879-01	s	· = · · · · · · · · · · · · · · · · · ·	
	3-677-752-01		(FOR S/N 10501 THRU 11220)	
	3-077-732-01	S	NUT, ADJUSTMENT, T (FOR S/N 11221 AND HIGHER)	
512	3-172-880-01	s	FLANGE (T), LOWER	
		•	(FOR S/N 10501 THRU 11220)	
	3-717-859-01	S	FLANGE, TR (LOWER) (FOR S/N 11221 AND HIGHER)	
512	3-674-402-00	s		
514	3-684-290-01	5		
515	3-703-357-01	S		
			•	
	3-717-905-01	\$		
	3-717-918-01	S		
518	4-875-562-00	S	SPRING, TENSION	

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## THREADING RING

No.	Parts No.	SP	Description
601	X-3166-107-2	5	ARM ASSY, PINCH
602	X-3717-727-1	S	ROLLER (A) ASSY, RING
603	X-3717-726-1	S	ROLLER (B) ASSY, RING
604	X-3717-729-1	S	PLATE ASSY, ADJUSTMENT
605	X-3717-743-1	S	RING SUB ASSY, THREADING
606	1-543-316-21	s	HEAD, SENSING (SMALL TYPE)
607	2-279-715-01	S	RIVET, NYLON
608	3-171-655-01	0	BRACKET, MOTOR
609	3-171-710-02	0.	STOPPER, RING
610	3-171-812-01	0	BASE, SENSOR, TAPE (TOP)
611	3-676-304-00	s	SPRING
612	3-701-436-01	S	WASHER, POLY, 1.6 MM DIA. 0.137
613	3-701-436-11	5	WASHER, POLY, 1.6 MM DIA. 0.25T
614	3-701-436-21	5	WASHER, POLY, 1.6 MM DIA. 0.5T
615	3-718-024-01	s	PLATE, CORRECTION, SLANT GUIDE
616	7-627-552-38	s	SCREW, PRECISION +P 1.7×3
617	8-835-462-01	s	MOTOR, DC DN20-07Z2B

# GEAR BLOCK

No.	Parts No.	SP	Description	
701	A-6746-056-A	s	GUIDE ASSY, T DRAWER	
702	A-6750-297-A	-	GEAR BLOCK ASSY	
703	X-3166-108-1	s	ROTOR ASSY	
704	X-3717-702-2			
705	X-3717-703-2	-	LINK ASSY, SLANT	
		•		
706	1-640-284-11	0	PRINTED CIRCUIT BOARD, SE-164	
707	3-171-724-01	0	GEAR (3-1)	
708	3-171-725-01	0	GEAR (3-2)	
709	3-171-726-01	0	GEAR (35-1)	
710	3-171-727-01	0	GEAR, MANUAL	
711	3-171-728-01	0	GEAR (5-1)	
712	3-171-729-01	0	GEAR (5-2)	
713	3-171-730-01	0	GEAR, RING	
	3-171-731-01	0	GEAR (5-3)	
715	3-171-732-01	0	GEAR (1)	
716	3-171-733-01	0	GEAR (2)	
717		0	GEAR, S	
718		0	PINION	
719		5	WASHER, POLY 1.2 MM DIA	
720	3-717-725-02	0	TRAVELLER, TAPE	
721			ARM, TD	
722		0	SPRING	
723		0		
724	3-717-740-01	0	LIMITER (UPPER)	
725	3-718-181-01	S	SPRING	
726	3-669-465-00	s	WASHER (1.5), STOPPER	

DRUM			
No.	Parts No.	SP	Description
801	A-6762-455-A	s	UPPER DRUM ASSY (DBR-23-R)
802	A-6050-833-A	\$	DRUM ASSY (DBH-23A-R)
803	A-6736-099-A		
804	A-6737-208-A	S	MOTOR ASSY, DRUM
805	A-6746-023-E	\$	GUIDE ASSY, ENTRANCE
806	A-6746-024-E	s	GUIDE ASSY, EXIT
807	X-3165-802-1	2	PULLEY ASSY
808	X-3166-357-1	2	GROUND ASSY, SHAFT
809	3-170-801-01	5	PLATE, SHIELD, C
810	3-171-587-01	\$	+PSW 2.6×6
010	3-171-367-01	3	+F3# 2.0×0
811	3-171-654-01	0	
812	3-171-714-01	0	
813	3-171-715-01	0	BRACKET (B), A HEAD
814	3-643-451-00	S	SCREW; AZIMUTH ADJUSTMENT
815	3-65 <b>3-3</b> 50- <b>0</b> 0	S	SPRING, COMPRESSION
816	3-676-137-02	,	FLANGE, TAPE ROLLER
817	3-717-120-01	s	
818	3-717-120-11	-	SPACER, FLANGE
819	3-717-120-21	2	SPACER, FLANGE
820	3-717-120-31	s	SPACER, FLANGE
020	0 / // 120 0 /		or noth, remot
821	3-717-792-01	5	STOPPER, HEAD
822	3-717-794-01	S	SPRING, COMPRESSION
823	3-717- <b>795-0</b> 1	0	BRACKET, CTL HEAD
824	3-717-796-01	6	DECK, CTL HEAD
825	3-717- <b>797-0</b> 1	0	SPACER, CTL HEAD
826	3-717-798-03	0	BRACKET, FE HEAD
827	3-717-874-01	0	
828	3-717-875-01	0	
829	3-717-919-01	٥	PULLEY, MOTOR, D
830	3-717-920-01	0	ADJUSTOR, Y
			·
831	3-717- <b>923-0</b> 1	\$	GUIDE, DUMMY
832	3-729-076-11	5	SCREW (+B) (2×4)
833	3-732-012-11	s	
834	8-825-554-83	5.	HEAD, CTL PS244-218
835	8-825-770-72	\$	HEAD, FE EF291-21
836	8-825-776-11	s	HEAD, AU PS244-2103D
837	8-835-437-01	5	MOTOR, DC SCV-0201A
838	3-676-138-01	5	ROLLER, TAPE
000	0 0/0-100-01	2	HULLIN, INFL

## PINCH PRESS MECHANISM

No.	Parts No.	SP	Description
901	A-6747-276-A	s	PRESS ASSY, PINCH
902	X-3166-109-1	0	SENSOR SUB ASSY
903	X-3717-711-1	0	LEVER (B) ASSY, PINCH PRESS
904	X-3717-712-1	0	ARM ASSY, JOINT
905	X-3717-725-1	0	BASE ASSY, PINCH LEVER
906	X-3717-726-1	G	LEVER (D) ASSY, PINCH PRESS
907	1-454-445-21	5	SOLENOID, PLUNGER
908	1-543-316-21	s	HEAD, SENSING (SMALL TYPE)
909	1-622-630-11	6	PRINTED CIRCUIT BOARD, SE-60
910	2-279-715-01	s	RIVET, NYLON
			•
911	3-531-576-51	0	RIVET
912	3-547-664-00	5	SPRING, TENSION
913	3-669-465-00	s	WASHER (1.5), STOPPER
914	3-676-387-00	5	POLY-SLIDER (DIA, 1.6)
915	3-678-774-00	8	SPRING, TENSION
	3-701-437-01	5	WASHER, POLY 2MM DIA. 0.13T
	3-701-437-11	s	WASHER, POLY 2MM DIA. 0.25T
	3-701-437-21		WASHER, POLY 2MM DIA. 0.5T
	3-717-772-01	0	STOPPER
920	3-717-773-01	8	BASE (UPPER), PINCH
921	3-717-774-01	0	LEVER (A), PINCH PRESS
922	3-717-775-01	0	LEVER (C), PINCH PRESS
923	3-717-776-01	0	LEVER (A), RELEASE
924	3-717-777-01	0	LEVER (B), RELEASE
925	3-717-778-01	0	SPRING
	3-717-779-02	0	SPACER, SOLENOID
	3-717-780-01	0	SPRING
	3-717-781-01	C	PLATE, ADJUSTMENT
	3-717-869-01	5	ROLLER, PINCH
930	3-718-170-01	0	RETAINER PINCH

## REEL CHASSIS (BACK SIDE)

No.	Parts No.	SP	Description
1001	A-6715-457-A	0 0 0	MOUNTED CIRCUIT BOARD, SS-46P
1002	A-6727-373-A		MOUNTED CIRCUIT BOARD, VO-34P
1003	A-6754-344-A		MOUNTED CIRCUIT BOARD, MB-362
1004	3-171-675-01		BRACKET (A), MB
1005	3-171-681-01		HOLDER, GP 2S09
1006	3-171-817-02	0	GUARD, D.C
1007	3-173-136-05	0	PLATE, SHIELD, VO
1008	3-703-502-41	s	SCREW
1009	3-717-910-01	s	BELT, DRUM

# SIDE PANEL (1)

No.	Parts No.	SP	Description		
1101	A-6703-722-B	0	PANEL ASSY (P), SIDE		
1102	A-6713-470-A	0	MOUNTED CIRCUIT BOARD, TC-60P		
1103	X-3166-098-1	s	· · · · · · · · · · · · · · · · · · ·		
1104	X-3166-114-1	0	<u>. '</u>		
1105	X-3722-416-1	S	KNOB (A) (ORANGE) ASSY, SW		
1107	3-171-652-01	0	FOOT, SS		
1108	3-171-666-01	0	SHAFT, LID, TC		
1109	3-171-669-01	0	RETAINER, SW, PUSH		
1110	3-171-671-03	s	RUBBER, LEVER, TC		
1111	3-171-672-01	s	LEVER, TC		
1112	3-171-757-01	S	RUBBER, TC DROP PROTECTION		
1113	3-676-244-00	s	COVER, SWITCH		
1114	3-703-357-06	0	PIN, PARALLEL (DIA, 1.6×14)		
1115	3-711-715-01	0	RUBBER, SHIELD		
1116	3-724-758-02	s	RUBBER (PUSH), DROP PROTECTION		
1117	3-724-759-03	s	PUSH (SW)		

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	PANEL (2
No.	Parts No

1221

3-176-190-01

SP Description PANEL ASSY (P), SIDE KNOB (A) ASSY, VR KNOB (B) ASSY, VR 1201 A-6703-722-B 0 1202 X-3166-093-1 s 1203 X-3166-094-1 (FOR S/N 10001 THRU 10500) (FOH S/N 10001 MINES KNOB (C), VR (FOR S/N 10501 AND HIGHER) RES, VAR, CARBON 10K 3-174-288-01 1204 1-237-790-11 1-503-293-00 1205 **SPEAKER** 1206 1-520-495-11 METER, LEVEL METER, LEVEL SWITCH, TOGGLE 1207 1-520-495-21 S 1208 1-553-448-00 5 1209 3-171-663-01 0 BRACKET, METER 1210 3-171-664-01 SHEET, METER DROP PROTECTION STOPPER, LID. TC RETAINER, KNOB STOPPER, P KNOB SHEET, DROP PROTECTION 3-171-665-02 3-171-667-01 1211 0 1212 0 3-171-668-01 1213 0 1214 3-171-670-01 S 1215 3-171-756-01 KNOB, POSITION 1216 3-171-800-01 SHEET (A), DROP PROTECTION 1217 3-171-821-01 SHEET (B), DROP PROTECTION s 1218 3-171-827-01 0 PAD SIDE WASHER (2.3), STOPPER HOLDER, SPEAKER 1219 3-669-596-00 S 1220 3-724-726-01 ٥

CUSIHION (SPEAKER) (FOR S/N 11221 AND HIGHER)

## BATTERY CASE/CONNECTOR BOX

No.	Parts No.	SP	Description
1301		s	CASE ASSY, BATTERY
1302		S	BOX ASSY, CONNECTOR
1303		0	MOUNTED CIRCUIT BOARD, HP-50
1304	X-3717-701-3	0	COVER ASSY, TOP, BATTERY
1305	1-507-980-41	5	JACK
	<b>∆</b> 1-532-525-00	s	BREAKER, CIRCUIT
1307		S	CONNECTOR (WITH SW)
1308		S	CONNECTOR, BNC
1309		S	SWITCH TOGGLE
1310	1-573-618-11	S	CONNECTOR (ROUND TYPE)
1311		0	PRINTED CIRCUIT BOARD, CN-505
1312		0	PRINTED CIRCUIT BOARD, CN-560
1313		0	PRINTED CIRCUIT BOARD, 10-61
1314			· · · · · · · · · · · · · · · · · · ·
1315	3-171-682-01	0	BRACKET, DC CONVERTER
1316	3-171-683-01	0	BRACKET, HP-50
1317	3-173-135-01	S	RING, DROP PROTECTION
1318	3-173-207-01	0	LABEL (1), CN BOX
1319	3-173-208-01	0	LABEL (2), CN BOX
1320	3-173-209-01	0	LABEL (3), CN BOX
1321	3-173-210-01	0	LABEL (4), CN BOX
1322	3-669-596-00	s	WASHER (2.3), STOPPER
1323	3-703-075-00	5	CAP 2, SHAFT
1324	3-717-702-01	S	PUSH BUTTON
1325	3-717-703-03	s	ноок
1326	3-717-707-02	0	CUSHION (2)
1327	3-717-708-01	0	RETAINER, CASE
1328	3-717-709-01	0	SHAFT, LID
1329	3-717-821-01	s	CAP, BREAKER
1330	3-717-823-01	s	COVER, BNC
1331	3-718-040-01	0	COVER (1), BATTERY CASE
1332	3-718-172-01	0	RETAINÈR, HOOK
1333	3-729-720-01	0	CUSHION (LEFT)
1334	3-729-721-01	ō	CUSHION (RIGHT)
1335	3-849-405-00	s	COVER, EARPHONE JACK
1336	4-872-529-00	0	FOOT, RUBBER
1337	9-911-838-XX	S	SHEET
1338	3-173-933-01	s	SHEET (HP-50), INSULATING

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# 13-3. ELECTRICAL PARTS LIST (1993. JAN.)

AU-144P BOARD	(AU-144P BOARD)
Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description
lpc A-6713-471-A o MOUNTED CIRCUIT BOARD, AU-144P lpc 3-171-807-01 o CASE (A), SHIELD, AU lpc 3-171-808-01 o CASE (B), SHIELD, AU	C304 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V C305 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C306 1-126-394-11 s ELECT, CHIP 10uF 20% 16V C307 1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V
C1	C308 1-135-149-21 s TANTALUM, CHIP 2.2uF 10% 10V  C309 1-126-394-11 s ELECT, CHIP 10uF 20% 16V  C401 1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V  C402 1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V
C12	C404 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V C405 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C406 1-126-394-11 s ELECT, CHIP 10uF 20% 16V C407 1-162-957-11 s CERAMIC, CHIP 220FF 5% 50V C408 1-135-149-21 s TANTALUM, CHIP 2.2uF 10% 10V
C20	C409 1-126-394-11 s ELECT, CHIP 10uF 20% 16V C503 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C504 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C505 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C506 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C507 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C507 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
C50	C510 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V  C603 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V  C604 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V  C605 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V  C606 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
C58	C607 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V  C610 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V  C701 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V  C702 1-137-341-11 s FILM 0.0022uF 1% 50V  C703 1-137-341-11 s FILM 0.0022uF 1% 50V  C704 1-137-342-11 s FILM 0.0039uF 1% 50V
C111 1-162-915-11 s CERAMIC, CHIP 10PF 50V C112 1-162-967-11 s CERAMIC, CHIP 0.0033uF 10% 50V C113 1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V C114 1-164-670-11 s CERAMIC, CHIP 1200PF 5% 16V C130 1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V	C705 1-135-145-11 s TANTALUM, CHIP 0.47uF 10% 35V C706 1-164-492-11 s CERAMIC, CHIP 0.15uF 10% 16V C707 1-137-343-11 s FILM 0.0056uF 1% 50V C708 1-137-344-11 s FILM 0.01uF 1% 50V C709 1-137-345-11 s FILM 0.015uF 1% 50V
C134 1-126-394-11 s ELECT, CHIP 10uF 20% 16V C135 1-162-970-11 s CERAMIC, CHIP 10uF 10% 25V C136 1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V C138 1-164-369-11 s CERAMIC, CHIP 330PF 5% 500V C140 1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V	C710 1-137-346-11 s FILM 0.056uF 1% 50V C711 1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V C713 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V C715 1-163-135-00 s CERAMIC, CHIP 560PF 5% 50V C717 1-164-695-11 s CERAMIC, CHIP 0.0022uF 5% 50V
C142	C719 1-163-020-00 s CERAMIC, CHIP 0.0082 to F 10% 50V C721 1-163-139-00 s CERAMIC, CHIP 820P7 55% 50V C723 1-164-695-11 s CERAMIC, CHIP 0.0022 to F 5% 50V C726 1-163-215-00 s CERAMIC. CHIP 0.0077 to F 5% 50V
C207 1-135-091-00 s TANTALUM, CHIP luF 10% 16V C211 1-162-915-11 s CERAMIC, CHIP 10PF 50V C212 1-162-967-11 s CERAMIC, CHIP 0.0033uF 10% 50V C213 1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V C214 1-164-670-11 s CERAMIC, CHIP 1200PF 5% 16V	C727 1-163-141-00 s CERAMIC, CHIP 0.00\uF 5% 50V  C728 1-164-346-11 s CERAMIC, CHIP 1uF 16\u03c4 C729 1-164-346-11 s CERAMIC, CHIP 1uF 16\u03c4 C730 1-163-809-11 s CERAMIC, CHIP 0.04\uF 10% 25V C731 1-162-959-11 s CERAMIC, CHIP 330P 5% 50V
C230 1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V C234 1-126-394-11 s ELECT, CHIP 10uF 20% 16V C235 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C236 1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V C238 1-164-369-11 s CERAMIC, CHIP 330PF 5% 500V	C801
C240 1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V C242 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C243 1-162-587-11 s CERAMIC, CHIP 0.039uF 10% 25V C301 1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V C302 1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V	C806 1-164-492-11 s CERAMIC, CHIP 0. 15 <sub>1</sub> F 10% 16V  C807 1-137-343-11 s FILM 0.0056uF 1% 5 <sub>1</sub> V  C808 1-137-344-11 s FILM 0.01uF 1% 5 <sub>0</sub> V  C809 1-137-345-11 s FILM 0.015uF 1% 5 <sub>0</sub> V

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(AU-144P BOARD)
                                                                                                                                      (AU-144P BOARD)
 Ref. No.
                                                                                                                                      Ref. No. or Q'ty Part No.
 or Q'ty Part No.
                                                  SP Description
                                                                                                                                                                                     SP Description
                     1-137-346-11 s FILM 0.056uF 1% 50V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-163-135-00 s CERAMIC, CHIP 560PF 5% 50V
                                                                                                                                                        8-759-300-71 s IC HD14053BFP
8-759-710-77 s IC NJM4560MD
8-759-710-77 s IC NJM4560MD
8-759-981-92 s IC RC4558M
 C810
                                                                                                                                      IC302
 C811
                                                                                                                                      IC303
 C812
                                                                                                                                      IC501
IC502
 C813
 C815
                                                                                                                                      IC503
                                                                                                                                                         8-759-981-92 s IC RC4558M
                     1-164-695-11 s CERAMIC, CHIP 0.0022uf 5% 50V 1-163-020-00 s CERAMIC, CHIP 0.0082uf 10% 50V 1-163-139-00 s CERAMIC, CHIP 820PF 5% 50V 1-164-695-11 s CERAMIC, CHIP 0.0022uf 5% 50V 1-163-215-00 s CERAMIC, CHIP 0.0027uf 5% 50V
 C817
                                                                                                                                                        8-759-981-92 s IC RC4558M
8-759-981-92 s IC RC4558M
8-759-981-92 s IC RC4558M
                                                                                                                                      IC504
 C819
                                                                                                                                      IC602
C821
                                                                                                                                      IC603
 C823
                                                                                                                                                        1-408-429-00 s INDUCTOR 470uH
1-408-429-00 s INDUCTOR 470uH
1-408-794-00 s INDUCTOR, CHIP 270UH
1-408-429-00 s INDUCTOR 470uH
 C826
                                                                                                                                      LI
                                                                                                                                      \bar{L}\bar{2}
                     L3
L4
 C827
 C828
 C829
                                                                                                                                      L5
                                                                                                                                                         1-408-429-00 s INDUCTOR 470uH
 C830
 C831
                                                                                                                                                        1-410-854-21 s COIL, VARIABLE 18mH
1-410-853-21 s COIL, VARIABLE 4.5uH
1-410-854-21 s COIL, VARIABLE 18mH
1-410-853-21 s COIL, VARIABLE 4.5uH
                                                                                                                                     LV111
                                                                                                                                      LV131
                     1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C901
                                                                                                                                      LV211
 C902
                                                                                                                                     LV231
 C903
                                                                                                                                                        8-729-117-16 s TRANSISTOR 2SA1611-M6
8-729-905-18 s TRANSISTOR DTC144EU
8-729-105-08 s TRANSISTOR 2SA1330
8-729-105-08 s TRANSISTOR 2SA1330
 C904
                                                                                                                                     02
03
04
05
 C905
                     1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C906
 C907
                                                                                                                                                        8-729-141-48 s TRANSISTOR 2SB624-BV345
 C908
 C909
                                                                                                                                     Q6
Q7
Q12
                                                                                                                                                        8-729-907-00 s TRANSISTOR DTC114EU
8-729-905-18 s TRANSISTOR DTC144EU
 C910
                                                                                                                                                        8-729-141-48 s TRANSISTOR 2SB624-BV345
8-729-230-63 s TRANSISTOR 2SC4116YG
                     1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C911
                                                                                                                                     Q14
 C912
                                                                                                                                     Q15
                                                                                                                                                        8-729-230-63 s TRANSISTOR 2SC4116YG
                     1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C913
 C914
                                                                                                                                                       8-729-905-12 s TRANSISTOR DTA144EU
8-729-905-18 s TRANSISTOR DTC144EU
8-729-141-75 s TRANSISTOR 2SD596-DV345
8-729-141-75 s TRANSISTOR 2SD596-DV345
 C915
                                                                                                                                     017
                                                                                                                                     Q50
                    C916
                                                                                                                                     Q51
 C917
                                                                                                                                     Q54
                                                                                                                                                        8-729-117-16 s TRANSISTOR 2SA1611-M6
 C918
                                                                                                                                                       8-729-905-12 s TRANSISTOR DTA144EU
8-729-117-32 s TRANSISTOR 2SC4177
8-729-920-99 s TRANSISTOR DTA114EU
8-729-905-18 s TRANSISTOR DTC144EU
8-729-920-99 s TRANSISTOR DTA114EU
 C919
C920
                                                                                                                                     Q56
                                                                                                                                     Q57
                     1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
C921
                                                                                                                                     Q58
C922
                                                                                                                                                       8-729-905-18 s TRANSISTOR DTC144EU
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
                    CN1
                                                                                                                                     Q60
CN2
                                                                                                                                     Q131
Q132
CN3
CN4
CN5
                                                                                                                                     0231
                                                                                                                                     0232
CN<sub>6</sub>
                    1-506-471-11 s CONNECTOR, 6P, MALE
1-506-467-11 s CONNECTOR, 2P, MALE
1-506-467-11 s CONNECTOR, 2P, MALE
                                                                                                                                                      8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
                                                                                                                                     Q302
CN7
                                                                                                                                     Q305
CN8
                                                                                                                                     Q306
                                                                                                                                     0307
                    1-141-393-11 s CAP, TRIMMER 100PF
1-141-393-11 s CAP, TRIMMER 100PF
CV131
                                                                                                                                     Q402
CV231
                                                                                                                                    Q405
                                                                                                                                                       8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-209-07 s TRANSISTOR 2SC4213-B
D1
                    8-719-123-82 s DIODE 1SS303
                                                                                                                                    Q406
                                                                                                                                    0407
                   1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
E1
                                                                                                                                                      I-216-849-11 s METAL, CHIP 220K 5% 1/16W I-216-849-11 s METAL, CHIP 100K 5% 1/16W I-216-849-11 s METAL, CHIP 220K 5% 1/16W I-216-845-11 s METAL, CHIP 220K 5% 1/16W I-216-845-11 s METAL, CHIP 100K 5% 1/16W
                                                                                                                                    R3
IC1
                    8-757-991-00 s IC CX7991
                                                                                                                                    R4
                   8-752-031-28 s IC CXA1098Q
8-759-710-77 s IC NJM4560MD
8-759-710-77 s IC NJM4560MD
8-759-981-58 s IC RC2043MD
IC2
                                                                                                                                   R5
IC111
IC112
                                                                                                                                                      1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W
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R607

R608

1-216-841-11 s METAL, CHIP 47K 5% 1/16W

R239

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(AU-144P BOARD)
                                                                                                                                                 (AU-144P BOARD)
Ref. No. or Q'ty Part No.
                                                                                                                                                 Ref. No.
                                                                                                                                                 or Q'ty Part No.
                                                                                                                                                                                                    SP Description
                                                 SP Description
                      1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-484-11 s METAL, CHIP 750 0.50% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-218-697-11 s METAL, CHIP 1.6K 0.50% 1/16W
                                                                                                                                                                    1-237-036-11 s RES, ADJ, METAL 10K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-036-11 s RES, ADJ, METAL 10K
R609
                                                                                                                                                 RV212
R610
                                                                                                                                                 RV302
R611
                                                                                                                                                 RV303
R612
                                                                                                                                                 RV402
                                                                                                                                                 RV403
R613
                      1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W 1-216-857-11 s METAL, CHIP 10K 5% 1/16W
R618
                                                                                                                                                 S1
                                                                                                                                                                     1-571-275-31 s SWITCH, SLIDE
R619
                                                                                                                                                                     1-459-865-11 s COIL, VARIABLE 3.4mH 1-424-657-11 s TRANSFORMER, FE
R620
R621
R622
                                                                                                                                                                     1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
                                                                                                                                                 TP2
                      1-218-484-11 s METAL, CHIP 750 0.50% 1/16W 1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W 1-216-830-11 s METAL, CHIP 5.6K 5% 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-218-332-11 s METAL, CHIP 130K 0.50% 1/16W
R623
                                                                                                                                                 TP101
R624
R625
                                                                                                                                                 TP102
                                                                                                                                                 TP201
R626
                                                                                                                                                 TP202
R702
                                                                                                                                                 TP301
                                                                                                                                                                     1-535-877-22 o CHIP, TP
                      1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-218-313-11 s METAL, CHIP 560 1% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
                                                                                                                                                                     1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R706
                                                                                                                                                 TP302
R708
                                                                                                                                                 TP303
R709
                                                                                                                                                 TP401
R710
                                                                                                                                                 TP402
R711
                                                                                                                                                 TP403
                                                                                                                                                                     1-535-877-22 o CHIP, TP
                      1-218-344-11 s METAL, CHIP 7.5K 0.50% 1/16W 1-218-345-11 s METAL, CHIP 9.1K 0.50% 1/16W 1-218-688-11 s METAL, CHIP 680 0.50% 1/16W 1-216-295-00 s METAL, CHIP 0-0HM 1-216-295-00 s METAL, CHIP 0-0HM
R712
R713
 R714
 R715
 R716
                      1-216-295-00 s METAL, CHIP 0-0HM
1-216-295-00 s METAL, CHIP 0-0HM
1-216-295-00 s METAL, CHIP 0-0HM
 R717
R718
 R719
                      1-216-295-00 s METAL, CHIP 0-OHM
1-216-295-00 s METAL, CHIP 0-OHM
 R720
 R721
                      1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W 1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
 R722
 R723
R802
 R803
 R806
                      1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-218-313-11 s METAL, CHIP 560 1% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-218-344-11 s METAL, CHIP 7.5K 0.50% 1/16W
 R808
R809
 R810
 R811
 R812
                      1-218-345-11 s METAL, CHIP 9.1K 0.50% 1/16W 1-218-688-11 s METAL, CHIP 680 0.50% 1/16W 1-216-295-00 s METAL, CHIP 0-0HM 1-216-295-00 s METAL, CHIP 0-0HM 1-216-295-00 s METAL, CHIP 0-0HM
R813
R814
 R815
 R816
 R817
                      1-216-295-00 s METAL, CHIP 0-0HM
1-216-295-00 s METAL, CHIP 0-0HM
1-216-295-00 s METAL, CHIP 0-0HM
1-216-295-00 s METAL, CHIP 0-0HM
1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W
 R818
 R819
R820
R821
 R822
R823
                      1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W
                      RV1
RV101
RV111
RV112
RV113
                      1-237-034-11 s RES, ADJ, METAL 2K
1-237-036-11 s RES, ADJ, METAL 10K
RV201
RV211
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CN-504 BOARD
                                                                                                                       CN-560 BOARD
                                                                                                                      Ref. No. or Q'ty Part No.
Ref. No. or Q'ty Part No.
                                         SP Description
                                                                                                                                                                  SP Description
                 A-6754-343-A o MOUNTED CIRCUIT BOARD, CN-504
3-171-674-01 o BRACKET, FLOATING
7-628-254-20 s SCREW +PS 2.6X8
                                                                                                                                        1-640-276-12 o PRINTED CIRCUIT BOARD, CN-560
                                                                                                                       1pc
1pc
                                                                                                                                        1-162-726-11 s CERAMIC 470PF 1% 50V
1-162-726-11 s CERAMIC 470PF 1% 50V
1-162-726-11 s CERAMIC 470PF 1% 50V
1-162-726-11 s CERAMIC 470PF 1% 50V
2pcs
                                                                                                                       Č2
C3
                 1-164-362-11 s CERAMIC, CHIP 470PF 5% 50V
1-164-362-11 s CERAMIC, CHIP 470PF 5% 50V
1-126-403-11 s ELECT, CHIP 3.3uF 20% 50V
1-126-403-11 s ELECT, CHIP 3.3uF 20% 50V
1-162-915-11 s CERAMIC, CHIP 10PF 50V
Č2
C3
                                                                                                                       CN9001 1-565-213-11 o PLUG, BB 16P, MALE
CN9002 1-506-485-11 s CONNECTOR, 6P, MALE
CN9003 1-564-708-11 o CONNECTOR, 6P, MALE
CN9004 1-573-538-11 s CONNECTOR, BB 8P, MALE
CN9005 1-565-213-11 o PLUG, BB 16P, MALE
                 1-162-915-11 s CERAMIC, CHIP 10PF 50V
1-164-005-11 s CERAMIC, CHIP 0.47uF 25V
1-164-005-11 s CERAMIC, CHIP 0.47uF 25V
C6
                 1-566-581-11 s CONNECTOR, DIN 50P, FEMALE
1-566-536-11 s CONNECTOR, 20P
1-566-531-11 s CONNECTOR, FPC (ZIF) 15P
CN4001
CN4002
CN4003
                 8-719-800-76 s DIODE 1SS226
8-719-800-76 s DIODE 1SS226
                                                                                                                       DUS-489 BOARD
                                                                                                                       Ref. No. or Q'ty Part No.
                                                                                                                                                                  SP Description
 TC1
                 8-759-981-58 s IC RC2043MD
                  1-410-380-31 s INDUCTOR, CHIP 8.2uH 1-410-380-31 s INDUCTOR, CHIP 8.2uH
                                                                                                                                        1-641-894-11 o PRINTED CIRCUIT BOARD, DUS-489
 L2
                                                                                                                                         1-135-149-21 s TANTALUM, CHIP 2.2uF 10% 6.3V
                  1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-218-288-11 s METAL, CHIP 300 5% 1/16W 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W
                                                                                                                                        8-729-905-18 s TRANSISTOR DTC144EU
8-729-907-00 s TRANSISTOR DTC114EU
 R2
 R3
 R4
 R5
                                                                                                                                         1-216-833-11 s METAL, CHIP 10K 0.5% 1/10W
                  1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W 1-216-809-11 s METAL, CHIP 100 5% 1/16W 1-216-809-11 s METAL, CHIP 100 5% 1/16W
 R6
 R7
                                                                                                                       DUS-852 BOARD
                                                                                                                       Ref. No.
                                                                                                                       or Q'ty Part No.
                                                                                                                                                                  SP Description
 CN-505 BOARD
                                                                                                                                        1-641-735-11 o PRINTED CIRCUIT BOARD, DUS-852
                                                                                                                       lpc .
Ref. No. or Q'ty Part No.
                                          SP Description
                                                                                                                       C601
                                                                                                                                        1-135-091-00 s TANTALUM, CHIP 1uF 20% 16V
                  1\text{-}640\text{-}275\text{-}11 o PRINTED CIRCUIT BOARD, CN-505 3-171-682-01 o BRACKET, DD CONVERTER 7-621-773-86 s SCREW +B 2.6X4
                                                                                                                                        8-759-245-04 s IC TC4S584F
8-759-209-57 s IC TC4S69F
                                                                                                                       IC601
 lpc
                                                                                                                       IC602
 3pcs
                                                                                                                                        1-216-109-00 s METAL, CHIP 330K 5% 1/10W 1-216-073-00 s METAL, CHIP 10K 5% 1/10W
                                                                                                                       R602
                  1-124-563-11 s ELECT 2200uF 20% 25V
 C1
                                                                                                                       R604
                 1-564-708-11 o CONNECTOR, 6P, MALE
1-564-709-11 o CONNECTOR, 7P, MALE
1-566-095-11 o CONNECTOR, BB 11P, MALE
 CN6001
 CN6002
 CN6003
                  8-719-908-00 s ESAC33-02CS
8-719-911-55 s DIODE U05G
8-719-911-55 s DIODE U05G
 D1
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D2

			******			
HP-50 BOA	IRD .	·	KY-211 BOARD			
Ref. No. or Q'ty F	Part No.	SP Description	Ref. No or Q'ty		SP Description	
		o MOUNTED CIRCUIT BOARD, HP-50 o PRINTED CIRCUIT BOARD, HP-50	1pc	1-640-274-11	o PRINTED CIRCUIT BOARD, KY-211	
_		s CERAMIC 0.0047uF 10% 25V	CN1	1-565-143-11	o CONNECTOR, 10P, MALE	
		s CERAMIC 0.0047uF 10% 25V	D1 D2		s DIODE GL1HD111 s DIODE GL1HD111	
CN9101	1-573-537-11	s CONNECTOR, BB 6P, MALE	D3		's DIODE GLIHDIII	
J1 1	1-507-980-41	s JACK, MINI	R1 R2		s METAL, CHIP 680 5% 1/16W s METAL. CHIP 680 5% 1/16W	
		s CARBON 15 5% 1/4W s CARBON 15 5% 1/4W	R3		s METAL, CHIP 680 5% 1/16W	
S91 <b>01</b>	1-570-610-11	s SWITCH, TOGGLE s SWITCH, TOGGLE	S1 S2 S3 S4 S5	1-570-909-11 1-570-909-11 1-570-909-11	s SWITCH, TACTIL (REFLOW TYPE) s SWITCH, TACTIL (REFLOW TYPE) s SWITCH, TACTIL (REFLOW TYPE) s SWITCH, TACTIL (REFLOW TYPE) s SWITCH, TACTIL (REFLOW TYPE)	

## IO-61 BOARD

To VI Distance					
Ref. No. or Q'ty Part No. SP Description		MB-362 BOARD			
lpc	1-640-277-1	o PRINTED CIRCUIT BOARD, IO-61	Ref. No or Q'ty		SP Description
C1 C2 C3	1-161-051-0	O s CERAMIC 0.01uF 10% 50V O s CERAMIC 0.01uF 10% 50V O s CERAMIC 0.01uF 10% 50V	lpc lpc 2pcs		o MOUNTED CIRCUIT BOARD, MB-362 o BRACKET (A), MB s SCREW
CN9 <b>20</b> 1 R1		1 s CONNECTOR, 8P, MALE D s CARBON 82 5% 1/4W	CN101 CN102 CN103 CN104 CN105	1-566-515-11 1-573-727-11 1-506-730-11	s CONNECTOR, FPC 20P s CONNECTOR, FPC 15P s CONNECTOR, FPC 25P o CONNECTOR, 40P, MALE s CONNECTOR, 16P, FEMALE
			CN106 CN107 CN108 CN109	1-506-468-11 1-506-469-11	s CONNECTOR, 20P, FEMALE s CONNECTOR, 3P, MALE s CONNECTOR, 4P, MALE s CONNECTOR, 8P, MALE

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SS-46P BOARD
MB-363 BOARD
Ref. No. or Q'ty Part No.
                                                                                                                                         Ref. No.
                                                                                                                                         or Q'ty Part No.
                                           SP Description
                                                                                                                                                                                         SP Description
                   A-6754-345-A o MOUNTED CIRCUIT BOARD, MB-363
3-172-695-01 o HOLDER, CN
3-171-677-01 o SUPPORT, HEXAGON
3-171-676-01 o BRACKET (B), MB
7-621-773-86 s SCREW +B 2.6X4
                                                                                                                                                           A-6715-457-A o MOUNTED CIRCUIT BOARD, SS-46P 3\text{-}171\text{-}681\text{-}01 o HOLDER, GP2S09
                                                                                                                                         lpc
                                                                                                                                         2pcs
 1pc
 1pc
                                                                                                                                                           1-164-156-11 s CERAMIC, CHIP 0. 1uF 25V
1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V
1-164-227-11 s CERAMIC, CHIP 0. 022uF 10% 25V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-126-401-11 s ELECT, CHIP 1uF 20% 50V
                                                                                                                                         C1
 lpc
                                                                                                                                         C2
C3
 3pcs
                    1-125-309-00 s DOUBLE LAYERS 0.33FARAD 5.5V 1-124-557-11 s ELECT 1000uF 20% 25V
                                                                                                                                         C4
Cl
                                                                                                                                                            1-126-398-11 s ELECT, CHIP 4.7uF 20% 35V
1-162-917-11 s CERAMIC, CHIP 15PF 5% 50V
1-162-917-11 s CERAMIC, CHIP 15PF 5% 50V
1-162-975-11 s CERAMIC, CHIP 24PF 5% 50V
1-162-975-11 s CERAMIC, CHIP 24PF 5% 50V
                    1-566-516-11 s CONNECTOR, FPC 16P
1-565-209-11 s CONNECTOR, FPC 26P, FEMALE
1-506-487-11 s CONNECTOR, 8P, MALE
1-506-484-11 s CONNECTOR, 5P, MALE
1-564-707-11 o CONNECTOR, 5P, MALE
                                                                                                                                         C6
CN1
                                                                                                                                         Č8
 ČN2
                                                                                                                                         Č9
 CN3
                                                                                                                                         C10
 CN4
                                                                                                                                         C11
                                                                                                                                                            1-135-091-00 s TANTALUM, CHIP 1uF 10% 16V
1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V
1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V
1-135-091-00 s TANTALUM, CHIP 1uF 10% 16V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
                    1-506-482-11 s CONNECTOR, 3P, MALE
1-564-725-11 s CONNECTOR, 9P, MALE
1-569-335-11 s CONNECTOR, BB 9P, MALE
1-565-214-11 o SOCKET, BB 16P, FEMALE
1-573-727-11 s CONNECTOR, FPC 25P
                                                                                                                                         C13
 CN7
                                                                                                                                         C14
                                                                                                                                         C15
 CN8
 CN9
                                                                                                                                          C16
                                                                                                                                          C17
 CN10
                                                                                                                                                            1-135-091-00 s TANTALUM, CHIP 1uF 10% 16V
1-164-156-11 s CERAMIC, CHIP 0. 1uF 25V
1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V
1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
                     1-565-214-11 o SOCKET, BB 16P, FEMALE
                                                                                                                                          C18
 CN11
                     1-506-473-11 s CONNECTOR, 8P, MALE
                                                                                                                                          C19
 CN12
                                                                                                                                          C20
C21
                                                                                                                                          C23
                                                                                                                                                            1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
                                                                                                                                          C25
                                                                                                                                          C26
C141
 SE-60 BOARD
  Ref. No.
                                                                                                                                          C151
 or Q'ty Part No.
                                               SP Description
                                                                                                                                                            1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V 1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V 1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V 1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V 1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V
                                                                                                                                          C152
                     1-569-193-11 o CONTACT, FEMALE
1-622-630-11 o PRINTED CIRCUIT BOARD, SE-60
                                                                                                                                          C154
  1pc
                                                                                                                                          C155
  lpc
                                                                                                                                          C156
 CN107
                     1-569-196-11 o HOUSING, 3P
                                                                                                                                          C157
                                                                                                                                                            1-124-478-11 s ELECT 100uF 20% 25V
                     8-719-907-32 s PHOTO INTERRUPTER GP-1L04
                                                                                                                                          C159
 PH1
                                                                                                                                                            1-124-478-11 s ELECT 1000F 20% 25% 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-126-398-11 s ELECT, CHIP 4.7uF 20% 35V
                                                                                                                                          C160
C161
                     1-249-412-11 s CARBON 390 5% 1/4W
                                                                                                                                          C162
                                                                                                                                          C163
                                                                                                                                                            C164
                                                                                                                                          C201
                                                                                                                                          C202
C203
  SE-164 BOARD
                                                                                                                                          C204
  Ref. No.
                                                                                                                                                            1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
1-164-677-11 s CERAMIC, CHIP 0.033uF 10% 16V
1-162-967-11 s CERAMIC, CHIP 0.0033uF 10% 50V
1-135-211-11 s TANTALUM, CHIP 6.8uF 20% 6.3V
1-135-211-11 s TANTALUM, CHIP 6.8uF 20% 6.3V
  or Q'ty Part No. SP Description
                                                                                                                                          C205
                                                                                                                                          C206
                     1-564-831-11 o CONTACT, FEMALE
1-568-030-11 o CONTACT, FEMALE
1-569-193-11 o CONTACT, FEMALE
                                                                                                                                          C207
   1pc
                                                                                                                                          C208
   lpc
                                                                                                                                          C209
   lpc
                     1-573-745-11 o HOUSING, 2P
1-640-284-11 o PRINTED CIRCUIT BOARD, SE-164
   1pc
                                                                                                                                                            C210
   lpc
                                                                                                                                          C211
  CN2 1-806-682-81 s SENSOR, CONDENSATION CN1003 1-569-200-11 o HOUSING, 7P
                                                                                                                                          C212
                                                                                                                                          C213
                                                                                                                                          C214
                                                                                                                                                             1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V
                                                                                                                                          C215
                                                                                                                                                            1-162-968-11 s CERAMIC, CHIP 0.004/ME 10% 50V

1-126-630-11 s ELECT 82uF 20% 25V

1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V

1-163-809-11 s CERAMIC, CHIP 0.04/uF 10% 25V

1-162-966-11 s CERAMIC, CHIP 0.00/2uF 10% 50V
                                                                                                                                          C216
C217
                                                                                                                                          C218
                                                                                                                                          C219
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### (SS-46P BOARD)

(33-401 DOAND)	(SS-40Y BUARD)
Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description
C220 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V C221 1-126-630-11 s ELECT 82uF 20% 25V C222 1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V	C518 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V C601 1-135-091-00 s TANTALUM, CHIP 1uF 10% 16V
C223 1-164-156-11 s CERAMIC, CHIP 0. luF 25V C224 1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V	CN1 1-562-773-11 o CONNECTOR, 40P, FEMALE CN2 1-506-478-11 s CONNECTOR, 13P, MALE CN3 1-506-472-11 s CONNECTOR, 7P, MALE
C225 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V C226 1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V C227 1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V C228 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V	CN4 1-506-467-11 s CONNECTOR, 2P, MALE CN5 1-506-467-11 s CONNECTOR, 2P, MALE CN6 1-565-143-11 o CONNECTOR, 10P, MALE
C229 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V C230 1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V	CN7 1-506-467-11 s CONNECTOR, 2P, MALE CN101 1-506-467-11 s CONNECTOR, 2P, MALE CN102 1-506-467-11 s CONNECTOR, 2P, MALE
C231 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C233 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C234 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V	CN103 1-506-468-11 s CONNECTOR, 3P, MALE
C235 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V	CN201 1-506-469-11 s CONNECTOR, 4P, MALE CN202 1-506-467-11 s CONNECTOR, 2P, MALE CN203 1-506-474-11 s CONNECTOR, 9P, MALE
C236 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V C237 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V C238 1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V	CN204 1-506-468-11 s CONNECTOR, 3P, MALE CN205 1-506-467-11 s CONNECTOR, 2P, MALE
C239 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V	CN206 1-580-536-11 s CONNECTOR, 14P, MALE D1 8-719-941-09 s DIODE DAP202U
C241	D2 8-719-105-52 s DIODE RD3.6M-B2 D105 8-719-106-17 s DIODE RD6.8M-B2 D202 8-719-941-09 s DIODE DAP202U D204 8-719-106-89 s DIODE RD15M-B2
C263 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V	D205 8-719-981-01 s DIODE ERA81-004 D206 8-719-981-01 s DIODE ERA81-004
C401 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V 1-162-966-11 s CERAMIC, CHIP 0.0022uF 10% 50V	D207 8-719-981-01 s DIODE ERA81-004 D401 8-719-941-86 s DIODE DAN202U D402 8-719-941-09 s DIODE DAP202U
C405 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V 1-163-207-00 s CERAMIC 0.0012uF 5% 50V	D403 8-719-981-01 s DIODE ERA81-004 D501 8-719-941-09 s DIODE DAP202U D502 8-719-941-86 s DIODE DAN202U
C407	D503 8-719-200-02 s DIODE 10E2 D504 8-719-941-86 s DIODE DAN202U
C410 1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V	D505 8-719-200-02 s DIODE 10E2 D506 8-719-200-02 s DIODE 10E2 D507 8-719-941-86 s DIODE DAN202U
C412 1-126-630-11 s ELECT 82uF 20% 25V C413 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V C415 1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V	D508 8-719-941-86 s DIODE DAN202U D509 8-719-106-45 s DIODE RD9. 1M-B3
C416 1-126-630-11 s ELECT 82uF 20% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V	E1 1-535-877-22 o CHIP, TP E2 1-535-877-22 o CHIP, TP E3 1-535-877-22 o CHIP, TP
C501 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V 1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V	IC1 8-752-835-49 s IC CXP80624-264Q IC2 8-759-518-79 s IC MB88325PF
C504 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V	IC3 8-759-981-65 s IC LM2903M IC4 8-759-940-45 s IC S-8054HN-CB IC5 8-759-009-51 s IC MC14538BF
C506 1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V	IC6 8-759-925-80 s IC SN74HC14NS IC7 8-759-925-74 s IC TC74HC04NS
C509 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V	IC12 8-759-009-51 s IC MC14538BF IC13 8-759-008-82 s IC MC14013BF IC14 8-759-009-51 s IC MC14538BF
C511 1-124-343-00 s ELECT 2200uF 20% 16V C512 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V C513 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V	IC15 8-759-209-57 s IC TC4S69F IC16 8-759-008-79 s IC MC14011BF
C514 1-124-478-11 s ELECT 100uF 20% 25V C515 1-124-343-00 s ELECT 2200uF 20% 16V	IC17 8-759-234-13 s IC TC4S30F IC103 8-759-948-05 s IC BA6229 IC104 8-759-150-61 s IC UPC78L05T
C516 1-164-146-11 s CERAMIC, CHIP 0.0033uF 10% 50V 1-164-146-11 s CERAMIC, CHIP 0.0033uF 10% 50V	IC201 8-752-835-48 s IC CXP80624-265Q

R206 R207 R208

R209

R210 R211 R212

R213

1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-831-11 s METAL, CHIP 6.8K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W

1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W

R86

**R87 R88** R89

R90

R91 R92 R93

R333

R271

R272

1-216-821-11 s METAL, CHIP 1K 5% 1/16W

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(SS-46P BOARD)
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Ref. No.
                                                                                                                                                     Ref. No. or Q'ty Part No.
or Q'ty Part No.
                                                       SP Description
                                                                                                                                                                                                            SP Description
                      1-216-835-11 s METAL, CHIP 15K 5% 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-864-11 s METAL, CHIP 0 5% 1/16W
                                                                                                                                                                           1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-216-818-11 s METAL, CHIP 560 5% 1/16W 1-216-849-11 s METAL, CHIP 220K 5% 1/16W
R347
                                                                                                                                                     R518
R348
                                                                                                                                                     R519
R349
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R350
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R352
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                      1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-853-11 s METAL, CHIP 470K 5% 1/16W 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
                                                                                                                                                                           1-216-851-11 s METAL, CHIP 330K 5% 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
R401
                                                                                                                                                      R602
R402
                                                                                                                                                      R604
R403
                                                                                                                                                      R605
R404
                                                                                                                                                      R606
R405
                                                                                                                                                                           1-237-040-11 s RES, ADJ METAL 200K
1-237-040-11 s RES, ADJ METAL 200K
1-237-035-11 s RES, ADJ METAL 5K
1-237-036-11 s RES, ADJ METAL 5K
                                                                                                                                                      RV4
R406
                       1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W
                                                                                                                                                      RV5
                      1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W
1-216-845-11 s METAL, CHIP 100K 5% 1/16W
1-216-853-11 s METAL, CHIP 6.8K 5% 1/16W
1-216-853-11 s METAL, CHIP 470K 5% 1/16W
1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W
R407
                                                                                                                                                      RV201
R408
                                                                                                                                                      RV202
R409
                                                                                                                                                                           1-237-036-11 s RES, ADJ METAL 10K
                                                                                                                                                      RV203
R410
                                                                                                                                                                           1-237-040-11 s RES, ADJ METAL 200K
1-237-040-11 s RES, ADJ METAL 200K
1-237-040-11 s RES, ADJ METAL 200K
                                                                                                                                                      RV204
                      1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W 1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W
R411
                                                                                                                                                     RY205
R412
                                                                                                                                                     RV206
R413
R414
                                                                                                                                                     S1
S2
S3
S4
                                                                                                                                                                           1-572-719-11 s SWITCH, PUSH 1-572-719-11 s SWITCH, PUSH
R415
                                                                                                                                                                            1-572-719-11 s SWITCH, PUSH
                      1-216-845-11 s METAL, CHIP 100K 5% 1/16W 1-216-836-11 s METAL, CHIP 18K 5% 1/16W 1-216-839-11 s METAL, CHIP 33K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-840-11 s METAL, CHIP 39K 5% 1/16W
R416
                                                                                                                                                                           1-572-719-11 s SWITCH, PUSH
1-571-275-31 s SWITCH, SLIDE
R417
                                                                                                                                                      S5
R418
R419
                                                                                                                                                     SP1
                                                                                                                                                                           1-566-388-11 s CONNECTOR 8P. MALE
R420
                                                                                                                                                      THI
                                                                                                                                                                           1-808-656-11 s THERMISTOR
 R421
                       1-216-836-11 s METAL, CHIP 18K 5% 1/16W
                      1-216-843-11 s METAL, CHIP 168K 5% 1/16W
1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W
1-216-822-11 s METAL, CHIP 1.2K 5% 1/16W
1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
                                                                                                                                                                           1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R422
                                                                                                                                                      TP1
 R423
                                                                                                                                                      TP2
R424
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R425
                                                                                                                                                      TP4
                                                                                                                                                     TP5
                      1-216-827-11 s METAL, CHIP 3.3K 5% 1/16W 1-216-831-11 s METAL, CHIP 6.8K 5% 1/16W 1-216-839-11 s METAL, CHIP 33K 5% 1/16W 1-216-827-11 s METAL, CHIP 3.3K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
R426
R427
                                                                                                                                                      TP6
                                                                                                                                                                           1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R428
                                                                                                                                                     TP7
                                                                                                                                                                           1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R429
                                                                                                                                                      TP14
                                                                                                                                                     TP15
R430
                                                                                                                                                     TP16
                      1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-830-11 s METAL, CHIP 5 6K 5% 1/16W
R431
                                                                                                                                                                          1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R432
                                                                                                                                                     TP17
R433
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R434
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                       1-216-830-11 s METAL, CHIP 5.6K 5% 1/16W
R435
                                                                                                                                                     TP20
                                                                                                                                                     TP103
                      1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W 1-216-804-11 s METAL, CHIP 39 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-218-883-11 s METAL, CHIP 33K 0.50% 1/16W
R436
R437
                                                                                                                                                     TP201
                                                                                                                                                                           1-535-877-22 o CHIP,
R501
                                                                                                                                                                           1-535-877-22 o CHIP, TP
                                                                                                                                                     TP202
                                                                                                                                                                          1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R502
                                                                                                                                                     TP203
R503
                                                                                                                                                     TP204
                                                                                                                                                     TP205
                      1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-845-11 s METAL, CHIP 10OK 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W
R504
R505
                                                                                                                                                     TP206
                                                                                                                                                                           1-535-877-22 o CHIP,
                                                                                                                                                                          1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R506
                                                                                                                                                     TP207
R507
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R508
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                                                                                                                                                     TP210
                      1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-216-857-11 s METAL, CHIP 22K 5% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W
R509
                                                                                                                                                                          1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R510
                                                                                                                                                     TP211
                                                                                                                                                     TP212
R511
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TP215
R512
R513
                                                                                                                                                     TP216
                     1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W
R514
R515
                                                                                                                                                    TP218
                                                                                                                                                                          1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R516
                                                                                                                                                    TP401
R517
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(SS-46P BOARD)
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or Q'ty Part No.
Ref. No.
or Q'ty Part No.
                                                     SP Description
                                                                                                                                                                                                             SP Description
                                                                                                                                                                             A-6713-470-A o MOUNTED CIRCUIT BOARD, TC-60P 3-171-678-01 o HOLDER, LCD 3-171-679-01 o HOLDER, LED
TP403
                     1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
TP404
                                                                                                                                                         lpc
                                                                                                                                                         1pc
TP406
                     1-535-877-22 o CHIP, TP
                                                                                                                                                                             1-135-210-11 s TANTALUM, CHIP 4.7uF 20% 10V
1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V
1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
                     1\text{-}567\text{-}885\text{-}11 s CRYSTAL 12.0MHz 1\text{-}579\text{-}458\text{-}11 s CRYSTAL 17.734475MHz 1\text{-}567\text{-}885\text{-}11 s CRYSTAL 12.0MHz
X1
                                                                                                                                                        C2
X2
X201
                                                                                                                                                         Č5
                                                                                                                                                         C6
                                                                                                                                                                             1-162-952-11 s CERAMIC, CHIP 82PF 5% 50V

1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V

1-135-166-21 s TANTALUM, CHIP 470F 10% 10V

1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V

1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V
                                                                                                                                                         C7
                                                                                                                                                         C8
                                                                                                                                                         Č9
                                                                                                                                                         C101
SW-457 BOARD
                                                                                                                                                         C102
Ref. No. or Q'ty Part No.
                                                                                                                                                        C103
C104
                                                                                                                                                                             1-128-049-11 s ELECT 1uF 50V
1-128-049-11 s ELECT 1uF 50V
1-128-049-11 s ELECT 1uF 50V
                                                SP Description
                                                                                                                                                         C105
                     1\text{-}569\text{-}193\text{-}11 o CONTACT, FEMALE 1\text{-}640\text{-}282\text{-}11 o PRINTED CIRCUIT BOARD, SW-457 3\text{-}670\text{-}095\text{-}00 o HOLDER, LED
                                                                                                                                                                             1-162-941-11 s CERAMIC, CHIP 10PF 50V
1-162-941-11 s CERAMIC, CHIP 10PF 50V
                                                                                                                                                         C106
 lpc
 1pc
                                                                                                                                                         C107
1pc
                                                                                                                                                                             1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V 1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V 1-162-949-11 s CERAMIC, CHIP 47PF 5% 50V 1-135-210-11 s TANTALUM, CHIP 4.7uF 20% 10V 1-135-157-21 s TANTALUM 10uF 10% 6.3V
                                                                                                                                                         C108
                                                                                                                                                        C109
C110
CN1005 1-569-195-31 o HOUSING, 2P
                      8-719-902-27 s DIODE EBR3402S
D1
                                                                                                                                                         C111
                                                                                                                                                         C112
S1
                     1-570-608-11 s SWITCH, TOGGLE
                                                                                                                                                                             1-135-166-21 s TANTALUM, CHIP 47uF 10% 10V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V
                                                                                                                                                         C113
                                                                                                                                                         C115
                                                                                                                                                         C116
                                                                                                                                                         C117
                                                                                                                                                         C118
                                                                                                                                                                             1-163-137-00 s CERAMIC, CHIP 680PF 5% 50V

1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V

1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V

1-128-049-11 s ELECT 1uF 50V

1-128-049-11 s ELECT 1uF 50V
SW-474 BOARD
                                                                                                                                                         C119
                                                                                                                                                         C201
C202
Ref. No. or Q'ty Part No.
                                                     SP Description
                                                                                                                                                         C203
                                                                                                                                                         C204
C205
                                                                                                                                                                             1-128-049-11 s ELECT 1uF 50V
                                                                                                                                                                             1-162-941-11 s CERAMIC, CHIP 10PF 50V

1-162-941-11 s CERAMIC, CHIP 10PF 50V

1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V

1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V
                                                                                                                                                        C206
                                                                                                                                                        C207
                                                                                                                                                        C208
                                                                                                                                                        C209
                                                                                                                                                                            1-162-949-11 s CERAMIC, CHIP 47PF 5% 50V
1-135-210-11 s TANTALUM, CHIP 4.7uF 20% 10V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-135-166-21 s TANTALUM, CHIP 47uF 10% 10V
1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
                                                                                                                                                        C210
                                                                                                                                                        C211
                                                                                                                                                        C212
C213
                                                                                                                                                        C214
                                                                                                                                                                            1-135-157-21 s TANTALUM 10uF 10% 6.3V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V

1-163-137-00 s CERAMIC, CHIP 680PF 5% 50V
                                                                                                                                                        C216
C217
                                                                                                                                                        C218
                                                                                                                                                        C219
                                                                                                                                                                            1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-135-180-21 s TANTALUM 33uF 10% 10V
1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
                                                                                                                                                        C303
                                                                                                                                                        C304
C306
                                                                                                                                                        C403
                                                                                                                                                        C404
                                                                                                                                                                            1-135-180-21 s TANTALUM 33uF 10% 10V
1-135-177-21 s TANTALUM, CHIP 1uF 10% 25V
1-135-177-21 s TANTALUM, CHIP 1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
                                                                                                                                                        C406
                                                                                                                                                        C500
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(TC-60P BOARD)
                                                                                                                                                              (TC-60P BOARD)
Ref. No.
                                                                                                                                                              Ref. No. or Q'ty Part No. SP Description
or Q'ty Part No. SP Description
                     8-759-908-16 s IC TL072CPS
8-759-300-71 s IC HD14053BFP
8-759-981-92 s IC RC4558M
8-759-100-94 s IC UPC358G2
8-759-112-06 s IC UPC78N05H
                                                                                                                                                                                   8-729-117-32 s TRANSISTOR 2SC4177
8-729-117-32 s TRANSISTOR 2SC4177
8-729-907-00 s TRANSISTOR DTC114EU
8-729-117-32 s TRANSISTOR 2SC4177
8-729-117-32 s TRANSISTOR 2SC4177
 IC205
                                                                                                                                                               0204
 IC301
                                                                                                                                                               Q205
IC303
IC304
IC500
                                                                                                                                                               Q206
                                                                                                                                                               Q207
                      8-759-209-15 s IC TC4SU69F
8-759-980-28 s IC RH5VA3OCA
8-759-009-12 s IC MC14071BF
8-759-209-15 s IC TC4SU69F
8-759-009-10 s IC MC14069UBF
                                                                                                                                                                                   8-729-117-32 s TRANSISTOR 2SC4177
8-729-106-68 s TRANSISTOR 2SC1615A-CP
8-729-117-16 s TRANSISTOR 2SA1611-M6
8-729-905-18 s TRANSISTOR DTC144EU
8-729-202-62 s TRANSISTOR 2SD1221
 IC501
                                                                                                                                                              Q401
                                                                                                                                                              Q501
Q502
Q503
Q504
 IC502
 IC503
 IC504
 IC505
                      8-759-209-90 s IC TC4S71F
8-759-009-12 s IC MC14071BF
8-759-939-41 s IC S-81230AG-RB
8-759-008-82 s IC MC14013BF
8-759-300-71 s IC HD14053BFP
 IC506
                                                                                                                                                              Q505
                                                                                                                                                                                    8-729-120-28 s TRANSISTOR 2SC1623
IC507
IC508
IC509
                                                                                                                                                                                   8-729-109-41 s TRANSISTOR 25K739-Z
8-729-109-41 s TRANSISTOR 25K739-Z
8-729-905-18 s TRANSISTOR DTC144EU
8-729-209-07 s TRANSISTOR 25C4213-B
                                                                                                                                                              Q506
Q507
Q508
 IC510
                                                                                                                                                               0510
                      8-759-009-51 s IC MC14538BF
8-759-906-53 s IC TL062CPS
8-759-939-41 s IC S-81230AG-RB
8-759-008-36 s IC MC74HC4049F
8-759-146-73 s IC CXD8042Q-502
                                                                                                                                                                                   8-729-117-32 s TRANSISTOR 2SC4177
8-729-117-16 s TRANSISTOR 2SA1611-M6
8-729-117-32 s TRANSISTOR 2SC4177
 IC511
                                                                                                                                                              Q511
                                                                                                                                                              Q512
Q702
Q703
 IC512
 IC513
IC514
                                                                                                                                                                                   8-729-141-48 s TRANSISTOR 2SB624-BV345
8-729-141-48 s TRANSISTOR 2SB624-BV345
IC515
                                                                                                                                                              Q704
                     8-729-905-18 s TRANSISTOR DTC144EU
8-729-141-75 s TRANSISTOR 2SD596DV345
 IC516
                                                                                                                                                              Q705
 IC517
                                                                                                                                                              Q706
 IC518
                                                                                                                                                                                   1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-815-11 s METAL, CHIP 330 5% 1/16W 1-216-839-11 s METAL, CHIP 33K 5% 1/16W 1-216-806-11 s METAL, CHIP 56 5% 1/16W
IC519
IC520
                                                                                                                                                              R3
                                                                                                                                                              R4
                     8-759-700-45 s IC NJM4556M-A
8-759-300-71 s IC HD14053BFP
8-759-111-56 s IC UPC4572G2
8-759-300-71 s IC HD14053BFP
8-759-906-53 s IC TL062CPS
 IC521
                                                                                                                                                              R5
 IC522
                                                                                                                                                             R6
 IC523
                                                                                                                                                                                   1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
 IC524
                                                                                                                                                             R7
IC525
                                                                                                                                                             R8
                                                                                                                                                             R9
                     8-759-300-71 s IC HD14053BFP
8-759-009-22 s IC MC14094BF
8-759-209-90 s IC TC4S71F
8-759-209-90 s IC TC4S71F
8-759-710-77 s IC NJM4560MD
IC526
                                                                                                                                                             R10
IC527
                                                                                                                                                             R11
IC528
IC529
                                                                                                                                                                                  1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
                                                                                                                                                             R12
TC702
                                                                                                                                                             R13
                                                                                                                                                             R14
IC703
                     8-759-700-50 s IC NJM386M
                                                                                                                                                             R15
                                                                                                                                                             R16
                     L101
                                                                                                                                                                                  1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
L102
                                                                                                                                                             R17
L201
                                                                                                                                                             R18
L202
                                                                                                                                                             R19
L701
                                                                                                                                                             R20
                                                                                                                                                             R21
LCD1
                     1-807-981-21 s DISPLAY PANEL, LIQUID CRYSTAL
                                                                                                                                                                                 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
                                                                                                                                                             R22
                     8-729-905-18 s TRANSISTOR DTC144EU
8-729-230-49 s TRANSISTOR 2SC2712-YG
8-729-230-49 s TRANSISTOR 2SC2712-YG
8-729-905-18 s TRANSISTOR DTC144EU
8-729-117-32 s TRANSISTOR 2SC4177
                                                                                                                                                             R23
Q3
Q4
Q5
Q6
                                                                                                                                                            R24
R25
                                                                                                                                                            R26
                                                                                                                                                                                 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-826-11 s METAL, CHIP 2.7K 5% 1/16W
                                                                                                                                                            R27
Q101
                     8-729-271-31 s TRANSISTOR 2SC2713G
                                                                                                                                                            R28
                    8-729-117-32 s TRANSISTOR 25C4177
8-729-905-18 s TRANSISTOR DTC144EU
8-729-117-32 s TRANSISTOR 25C4177
8-729-117-32 s TRANSISTOR 25C4177
Q102
                                                                                                                                                            R29
Q103
                                                                                                                                                            R30
                                                                                                                                                           R31
Q104
                                                                                                                                                                                R32
                    8-729-907-00 s TRANSISTOR DTC114EU
8-729-117-32 s TRANSISTOR 2SC4177
8-729-271-31 s TRANSISTOR 2SC2713G
8-729-117-32 s TRANSISTOR 2SC4177
8-729-905-18 s TRANSISTOR DTC144EU
0106
                                                                                                                                                            R33
Q107
Q201
                                                                                                                                                            R34
                                                                                                                                                            R35
Q202
0203
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tura tata Bankhali k

R540

(1C-001 DOIMD)
Ref. No. or Q'ty Part No. SP Description
R738 1-216-812-11 s METAL, CHIP 180 5% 1/16W R739 1-216-812-11 s METAL, CHIP 180 5% 1/16W R740 1-216-812-11 s METAL, CHIP 180 5% 1/16W R741 1-216-821-11 s METAL, CHIP 18 5% 1/16W R742 1-216-836-11 s METAL, CHIP 18K 5% 1/16W
R743 1-218-671-11 s METAL, CHIP 130 0.50% 1/16W R744 1-216-839-11 s METAL, CHIP 33K 5% 1/16W R745 1-216-849-11 s METAL, CHIP 220K 5% 1/16W R746 1-216-834-11 s METAL, CHIP 12K 5% 1/16W
R747 1-216-849-11 s METAL, CHIP 220K 5% 1/16W
RV01 1-237-038-11 s RES, ADJ, METAL 50K RV302 1-228-476-00 s RES, ADJ, METAL 50K RV402 1-228-476-00 s RES, ADJ, METAL 50K RV700 1-237-035-11 s RES, ADJ, METAL 5K RV701 1-237-039-11 s RES, ADJ, METAL 100K
RV704 1-228-471-00 s RES, ADJ, METAL 1K
\$\text{S3}\$ 1-570-832-11 s SWITCH, SLIDE \$\text{S4}\$ 4-570-832-11 s SWITCH, SLIDE \$\text{S5}\$ 1-554-303-21 s SWITCH, TACTILE \$\text{S8}\$ 1-554-303-21 s SWITCH, TACTILE \$\text{S9}\$ 1-554-303-21 s SWITCH, TACTILE \$\text{S9}\$
\$10
\$16
S202 1-570-842-11 s SWITCH, SLIDE S203 1-571-275-11 s SWITCH, SLIDE S509 1-554-303-21 s SWITCH, TACTILE S701 1-570-855-11 s SWITCH, SLIDE
TP1 1-535-877-22 o CHIP, TP TP2 1-535-877-22 o CHIP, TP TP3 1-535-877-22 o CHIP, TP TP4 1-535-877-22 o CHIP, TP TP5 1-535-877-22 o CHIP, TP
TP6 1-535-877-22 o CHIP, TP TP7 1-535-877-22 o CHIP, TP TP8 1-535-877-22 o CHIP, TP TP9 1-535-877-22 o CHIP, TP TP10 1-535-877-22 o CHIP, TP
TP11 1-535-877-22 o CHIP, TP TP12 1-535-877-22 o CHIP, TP TP13 1-535-877-22 o CHIP, TP TP14 1-535-877-22 o CHIP, TP TP15 1-535-877-22 o CHIP, TP
TP16 1-535-877-22 o CHIP, TP TP101 1-535-877-22 o CHIP, TP TP201 1-535-877-22 o CHIP, TP TP301 1-535-877-22 o CHIP, TP TP401 1-535-877-22 o CHIP, TP
X01 1-567-812-11 s RESONATOR, CERAMIC 12.288MHz X02 1-578-741-11 s CRYSTAL, 31.25 KHz

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(TC-60P BOARD)
Ref. No. or Q'ty Part No.
                               SP Description
X03
X504
            1-567-867-11 s CRYSTAL, 14.500MHz
1-577-076-11 s CRYSTAL, 16.000MHz
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VO-34P BOARD
                                                                                                                                   (VO-34P BOARD)
 Ref. No. or Q'ty Part No.
                                                                                                                                   Ref. No. or Q'ty Part No.
                                           SP Description
                                                                                                                                                                          SP Description
                                                                                                                                                     1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
                     A-6727-373-A o MOUNTED CIRCUIT BOARD, VO-34P
 1pc
                                                                                                                                   C217
                                                                                                                                   C218
                     C100
                                                                                                                                   C219
 C101
                                                                                                                                   C220
 C102
                                                                                                                                   C300
  C103
                                                                                                                                                     1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-920-11 s CERAMIC, CHIP 27PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
 C104
                                                                                                                                   C301
                                                                                                                                   C302
                     1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V
1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V
1-126-392-11 s ELECT, CHIP 100uF 20% 6.3V
 C105
                                                                                                                                   C303
 C106
                                                                                                                                   C304
 C107
                                                                                                                                   C305
 C108
 C109
                                                                                                                                   C306
                                                                                                                                                      1-135-177-21 s TANTALUM, CHIP 1uF 10% 25V
                                                                                                                                                    1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                   C307
C350
                     C110
 Č111
                                                                                                                                   C351
 C112
                                                                                                                                   C352
 C114
                                                                                                                                                     1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-920-11 s CERAMIC, CHIP 27PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-135-177-21 s TANTALUM, CHIP 1uF 10% 25V
 C115
                                                                                                                                   C353
                                                                                                                                   C354
                     1-162-922-11 s CERAMIC, CHIP 39PF 5% 50V
1-162-905-11 s CERAMIC, CHIP 1PF 50V
1-164-232-11 s CERAMIC 0.01uF 10% 100V
1-135-167-21 s TANTALUM, CHIP 68uF 10% 6.3V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
 C116
                                                                                                                                   C355
 C117
                                                                                                                                   C356
 C118
                                                                                                                                   C357
                                                                                                                                                     1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
 C119
                                                                                                                                                    1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V
 C120
                                                                                                                                   C401
                                                                                                                                   C402
                     C121
                                                                                                                                   C403
 C122
C123
                                                                                                                                  C404
                                                                                                                                  C405
 C124
                                                                                                                                                    1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V
 C125
                                                                                                                                  C406
                                                                                                                                  C407
                     C126
                                                                                                                                  C408
 C130
                                                                                                                                  C409
 C150
                                                                                                                                  C410
 C151
                                                                                                                                                    1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V
1-162-917-11 s CERAMIC, CHIP 15PF 5% 50V
 C152
                                                                                                                                  C411
                                                                                                                                  C412
C413
                    C153
 C154
                                                                                                                                  C414
 C155
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 C156
                                                                                                                                                   1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V
 C157
                                                                                                                                  C416
                                                                                                                                  C417
                    1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V 1-164-232-11 s CERAMIC 0.01uF 10% 100V 1-164-232-11 s CERAMIC 0.01uF 10% 100V 1-164-232-11 s CERAMIC 0.01uF 10% 100V
 C158
                                                                                                                                  C418
 C160
                                                                                                                                  C419
 C161
                                                                                                                                  C420
 C162
                                                                                                                                                   l-162-923-11 s CERAMIC, CHIP 47PF 5% 50V
l-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
l-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
l-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25
l-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
 C163
                                                                                                                                  C422
                    C200
                                                                                                                                  C450
 C201
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 C202
                                                                                                                                  C452
 C203
 C204
                                                                                                                                                   1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                  C453
                                                                                                                                 C454
                   1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
 C205
                                                                                                                                  C455
C206
C207
                                                                                                                                 C456
                                                                                                                                 C457
 C208
                                                                                                                                                   1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25
C209
                                                                                                                                 C458
                                                                                                                                 C459
C210
C211
C212
                   C460
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                                                                                                                                 C462
C213
C214
                                                                                                                                                   1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                 C463
                                                                                                                                 C464
C215
                    1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                 C465
C216
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C809

C613

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(VO-34P BOARD)
                                                                                                                                            (VO-34P BOARD)
Ref. No. or Q'ty Part No.
                                                                                                                                            Ref. No.
                                                  SP Description
                                                                                                                                            or Q'ty Part No.
                                                                                                                                                                                            SP Description
                     1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V 1-164-232-11 s CERAMIC 0.01uF 10% 100V 1-162-915-11 s CERAMIC, CHIP 10PF 50V 1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V 1-164-232-11 s CERAMIC 0.01uF 10% 100V
                                                                                                                                            D902
                                                                                                                                                              8-719-123-85 s DIODE 1SS304
 C811
                                                                                                                                                              1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
 C812
                                                                                                                                            E100
 C813
                                                                                                                                            E200
  C814
                                                                                                                                            E300
                                                                                                                                            E400
                     1-135-177-21 s TANTALUM, CHIP 1uf 10% 25V 1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V 1-164-004-11 s CERAMIC, CHIP 0.1uf 10% 25V 1-163-809-11 s CERAMIC, CHIP 0.047uf 10% 25V 1-163-134-00 s CERAMIC 510PF 5% 50V
 C815
                                                                                                                                            E450
 C816
 C817
                                                                                                                                                               I-535-877-22 o CHIP, TP
I-535-877-22 o CHIP, TP
                                                                                                                                            E500
 C818
                                                                                                                                            E600
 C819
                                                                                                                                                               1-236-019-21 s FILTER, LOW PASS (CHIP)
1-239-313-11 s FILTER, LOW PASS
1-239-313-11 s FILTER, LOW PASS
1-239-314-11 s FILTER, LOW PASS
1-236-021-21 s FILTER, LOW PASS (CHIP)
                                                                                                                                            FL100
                     1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-163-275-11 s CERAMIC, CHIP 0.001uF 5% 50V

1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V
 C820
                                                                                                                                           FL300
 C821
                                                                                                                                           FL350
                                                                                                                                           FL500
 C822
  C823
                                                                                                                                           FL501
 C824
                                                                                                                                                              8-752-036-77 s IC CXA1179N
8-752-052-76 s IC CXA1480Q
8-752-344-95 s IC CXD2215Q
8-759-239-58 s IC TC74HC221AF
8-759-008-67 s IC MC14066BF
                                                                                                                                            IC100
 C825
                     1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V
                                                                                                                                            IC150
                     1-162-957-11 s CERAMIC, CHIP 150FF 5% 50V

1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V

1-162-920-11 s CERAMIC, CHIP 27PF 5% 50V

1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
 C826
                                                                                                                                            IC400
 C827
                                                                                                                                            IC401
 C828
                                                                                                                                            IC402
 C829
                                                                                                                                                             8-759-030-16 s IC MC34182M
8-759-100-94 s IC UPC358G2
8-759-243-19 s IC TC75U04F
8-759-243-19 s IC TC75U04F
8-759-239-58 s IC TC74HC221AF
                                                                                                                                            IC403
                    1-162-917-11 s CERAMIC, CHIP 15PF 5% 50V
1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
 C830
                                                                                                                                            IC404
 C831
                                                                                                                                            IC405
 C833
                                                                                                                                            IC406
 C834
                                                                                                                                            IC407
 C835
                                                                                                                                                             8-759-239-58 s IC TC74HC221AF
8-759-243-19 s IC TC75U04F
8-759-209-97 s IC TC4S81F
8-752-334-55 s IC CXD1175M
8-752-334-55 s IC CXD1175M
                                                                                                                                            IC408
                    IC409
 C851
                                                                                                                                           IC410
 C852
                                                                                                                                            IC450
 C853
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 C854
                                                                                                                                                             8-752-329-28 s IC CXD1151Q
8-752-352-34 s IC CXD1171M-1
8-752-063-07 s IC CXA1179N
8-759-209-15 s IC TC4SU69F
8-759-209-15 s IC TC4SU69F
                                                                                                                                            IC452
                    1-163-275-11 s CERAMIC, CHIP 0.001uF 5% 50V 1-164-232-11 s CERAMIC 0.01uF 10% 100V 1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V 1-163-275-11 s CERAMIC, CHIP 0.001uF 5% 50V 1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
C856
                                                                                                                                            IC453
 C857
                                                                                                                                           IC500
 C858
                                                                                                                                           IC560
 C859
                                                                                                                                           IC561
 C860
                                                                                                                                                             1-809-458-11 s HIC (PRE-AMP)
1-809-458-11 s HIC (PRE-AMP)
8-759-230-99 s IC TC74HC4053AF
1-809-458-11 s HIC (PRE-AMP)
1-809-458-11 s HIC (PRE-AMP)
                                                                                                                                           IC700
                    C861
                                                                                                                                           IC701
 C862
                                                                                                                                           IC702
C863
                                                                                                                                           IC750
C864
                                                                                                                                           IC751
C900
                                                                                                                                                            8-759-230-99 s IC TC74HC4053AF
8-759-230-99 s IC TC74HC4053AF
8-752-002-99 s IC CX20030
8-759-009-51 s IC MC14538BF
8-752-052-73 s IC CXA1451M
                                                                                                                                           IC752
                    1-126-392-11 s ELECT, CHIP 100uF 20% 6.3V 1-126-392-11 s ELECT, CHIP 100uF 20% 6.3V
 C901
                                                                                                                                           IC800
C902
                                                                                                                                           IC801
                                                                                                                                           IC802
                    1-568-091-11 o CONNECTOR, 16P, MALE
1-568-093-11 s CONNECTOR, 20P, MALE
1-506-468-11 s CONNECTOR, 3P, MALE
1-506-468-11 s CONNECTOR, 3P, MALE
1-506-468-11 s CONNECTOR, 3P, MALE
CN1
                                                                                                                                           IC850
CN2
CN3
                                                                                                                                                            8-759-209-15 s IC TC4SU69F
8-759-300-71 s IC HD14053BFP
8-759-209-90 s IC TC4S71F
8-759-209-90 s IC TC4S71F
8-759-300-71 s IC HD14053BFP
                                                                                                                                          IC900
CN4
                                                                                                                                          IC901
CN5
                                                                                                                                          ĪC902
                                                                                                                                           IC903
                   CN<sub>6</sub>
                                                                                                                                          IC904
CN7
                                                                                                                                                            1-408-789-21 s INDUCTOR, CHIP 100UH
1-408-789-21 s INDUCTOR, CHIP 100UH
1-408-793-21 s INDUCTOR, CHIP 220UH
1-408-779-31 s INDUCTOR, CHIP 15UH
1-408-789-21 s INDUCTOR, CHIP 100UH
CN8
                                                                                                                                          L100
                                                                                                                                         L101
D400
                    8-719-821-39 s DIODE 1SV160
                                                                                                                                         L102
D402
                    8-719-941-23 s DIODE DA204U
                                                                                                                                         L103
D800
                   8-719-123-85 s DIODE ISS304
8-719-123-85 s DIODE ISS304
                                                                                                                                         L104
D801
D850
                    8-719-123-85 s DIODE 1SS304
                                                                                                                                         L150
                                                                                                                                                             1-408-785-21 s INDUCTOR, CHIP 47UH
                                                                                                                                        L200
L201
L202
                                                                                                                                                            1-408-789-21 s INDUCTOR, CHIP 100UH
1-408-789-21 s INDUCTOR, CHIP 100UH
1-408-785-21 s INDUCTOR, CHIP 47UH
1-408-785-21 s INDUCTOR, CHIP 47UH
                   8-719-123-85 s DIODE 1SS304
8-719-105-82 s DIODE RD5.1M-B2
D851
D900
                    8-719-123-82 s DIODE ISS303
D901
                                                                                                                                         L203
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지하는 사람들은 사람은 사람이 됐다. 목소리가 되어

R615

## (VO-34P BOARD)

Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description
R616 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W R617 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R618 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W R619 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R620 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W	R716 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R717 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R718 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R719 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R720 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
R621 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R622 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R623 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R624 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R625 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W	R721 1-216-811-11 s METAL, CHIP 150 5% 1/16W R722 1-218-676-11 s METAL, CHIP 220 0.50% 1/16W R723 1-216-817-11 s METAL, CHIP 470 5% 1/16W R724 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R725 1-216-807-11 s METAL, CHIP 68 5% 1/16W
R626 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R627 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R628 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R629 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R630 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W	R750 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W R751 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W R752 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R753 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R754 1-216-817-11 s METAL, CHIP 470 5% 1/16W
R631 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R632 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R633 1-216-821-11 s METAL, CHIP 10K 0.50% 1/16W R634 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R635 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W	R755 1-216-817-11 s METAL, CHIP 470 5% 1/16W R756 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R757 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R758 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R759 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W
R636 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R637 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R638 1-218-716-11 s METAL, CHIP 1OK 0.50% 1/16W R639 1-218-716-11 s METAL, CHIP 1OK 0.50% 1/16W R640 1-216-821-11 s METAL, CHIP 1OK 0.50% 1/16W	R760 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R761 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R762 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R763 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R764 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W
R641 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R642 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R643 1-216-308-00 s METAL, CHIP 4.7 5% 1/10W R644 1-216-613-11 s METAL, CHIP 27 0.5% 1/10W R645 1-216-308-00 s METAL, CHIP 4.7 5% 1/10W	R765 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R766 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R767 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R768 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R769 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
R646 1-216-613-11 s METAL, CHIP 27 0.5% 1/10W R647 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R648 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R649 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R650 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W	R770 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R771 1-216-817-11 s METAL, CHIP 470 5% 1/16W R772 1-216-817-11 s METAL, CHIP 470 5% 1/16W R773 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R774 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
R653 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R654 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R655 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R656 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R657 1-216-864-11 s METAL, CHIP 0 5% 1/16W	R775 1-216-807-11 s METAL, CHIP 68 5% 1/16W R800 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R801 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R802 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R803 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
R658 1-216-864-11 s METAL, CHIP 0 5% 1/16W R660 1-216-801-11 s METAL, CHIP 22 5% 1/16W R661 1-216-801-11 s METAL, CHIP 22 5% 1/16W R700 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W R701 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W	R804 1-216-817-11 s METAL, CHIP 470 5% 1/16W R805 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R806 1-218-706-11 s METAL, CHIP 3.9K 0.50% 1/16W R807 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R808 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W
R702 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R703 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R704 1-216-817-11 s METAL, CHIP 470 5% 1/16W R705 1-216-817-11 s METAL, CHIP 470 5% 1/16W R706 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W	R809 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R810 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W R811 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R812 1-218-706-11 s METAL, CHIP 3.9K 0.50% 1/16W R813 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
R707 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R708 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R709 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R710 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R711 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W	R814 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R815 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R816 1-216-847-11 s METAL, CHIP 150K 5% 1/16W R817 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R818 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
R712 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R713 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R714 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R715 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W	R819 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R820 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W R821 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R822 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W

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(VO-34P BOARD)
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Ref. No. or Q'ty Part No.
                                                                                                                                    Ref. No. or Q'ty Part No.
                                                  SP Description
                                                                                                                                                                             SP Description
                     1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-218-676-11 s METAL, CHIP 220 0.50% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-216-819-11 s METAL, CHIP 680 5% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
                                                                                                                                                       1-237-037-11 s RES, ADJ, METAL 20K
1-237-034-11 s RES, ADJ, METAL 2K
1-237-034-11 s RES, ADJ, METAL 2K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-035-11 s RES, ADJ, METAL 5K
 R823
                                                                                                                                     RV105
 R824
                                                                                                                                     RV106
 R825
                                                                                                                                     RV107
 R826
                                                                                                                                     RV108
 R827
                                                                                                                                     RV200
 R828
                     1-218-883-11 s METAL, CHIP 33K 0.50% 1/16W 1-218-332-11 s METAL, CHIP 130K 0.50% 1/16W 1-216-834-11 s METAL, CHIP 12K 5% 1/16W
                                                                                                                                                       1-237-030-11 s RES, ADJ, METAL 100
1-237-033-11 s RES, ADJ, METAL 1K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-030-11 s RES, ADJ, METAL 100
                                                                                                                                     RV201
 R829
                                                                                                                                     RV202
RV250
RV251
 R830
                     1-216-853-11 s METAL, CHIP 470K 5% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
 R831
 R832
                                                                                                                                                       1-237-033-11 s RES, ADJ, METAL 1K
                                                                                                                                     RV252
 R833
                     1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-218-732-11 s METAL, CHIP 47K 0.50% 1/16W 1-218-732-11 s METAL, CHIP 47K 0.50% 1/16W
                                                                                                                                                       1-237-033-11 s RES,
                                                                                                                                     RV300
                                                                                                                                                                                                     ADJ,
                                                                                                                                                                                                                  METAL 1K
                                                                                                                                                        1-237-033-11 s RES, ADJ, METAL 1K
 R834
                                                                                                                                     RV301
                                                                                                                                                      1-237-036-11 s RES, ADJ, METAL 10K
1-237-033-11 s RES, ADJ, METAL 1K
1-237-036-11 s RES, ADJ, METAL 1K
1-237-036-11 s RES, ADJ, METAL 10K
                     1-216-853-11 s METAL, CHIP 470K 5% 1/16W
1-216-834-11 s METAL, CHIP 12K 5% 1/16W
1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
 R835
                                                                                                                                     RV302
 R836
                                                                                                                                     RV351
 R837
                                                                                                                                     RV352
 R838
                                                                                                                                                      1-237-037-11 s RES, ADJ, METAL 20K
1-237-037-11 s RES, ADJ, METAL 20K
1-237-037-11 s RES, ADJ, METAL 20K
1-237-037-11 s RES, ADJ, METAL 20K
1-237-034-11 s RES, ADJ, METAL 2K
                     1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W
                                                                                                                                     RV400
 R839
                                                                                                                                     RV401
                     1-216-834-11 s METAL, CHIP 12K 5% 1/16W 1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-807-11 s METAL, CHIP 68 5% 1/16W
 R840
                                                                                                                                    RV450
 R841
                                                                                                                                    RV451
 R842
                                                                                                                                    RV500
                     1-216-815-11 s METAL, CHIP 330 5% 1/16W
1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W
1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
1-216-821-11 s METAL, CHIP 1K 5% 1/16W
1-216-820-11 s METAL, CHIP 820 5% 1/16W
 R850
                                                                                                                                    RV501
                                                                                                                                                       1-237-034-11 s RES,
                                                                                                                                                      1-237-035-11 s RES, ADJ, METAL 5K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-037-11 s RES, ADJ, METAL 20K
 R851
                                                                                                                                    RV502
 R852
                                                                                                                                    RV503
 R853
                                                                                                                                    RV504
 R855
                                                                                                                                    RV505
                     1\text{-}218\text{-}716\text{-}11 s METAL, CHIP 10K 0.50% 1/16W 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W 1-216-819-11 s METAL, CHIP 680 5% 1/16W 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W 1-216-831-11 s METAL, CHIP 6.8K 5% 1/16W
 R856
                                                                                                                                                       1-237-034-11 s RES,
                                                                                                                                    RV506
                                                                                                                                                                                                    ADJ,
                                                                                                                                                                                                                 METAL 2K
                                                                                                                                                      1-237-034-11 s RES, ADJ, METAL 2K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-030-11 s RES, ADJ, METAL 50
1-237-030-11 s RES, ADJ, METAL 100
 R857
                                                                                                                                    RV507
 R858
                                                                                                                                    RV508
 R859
                                                                                                                                    RV600
 R860
                                                                                                                                    RV601
                     1-218-732-11 s METAL, CHIP 47K 0.50% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W
 R861
                                                                                                                                                      1-237-032-11 s RES, ADJ, METAL 500
1-237-035-11 s RES, ADJ, METAL 5K
1-237-030-11 s RES, ADJ, METAL 100
1-237-032-11 s RES, ADJ, METAL 500
1-237-033-11 s RES, ADJ, METAL 1K
                                                                                                                                    RV602
 R862
                                                                                                                                    RV650
 R863
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 R864
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 R865
                                                                                                                                    RV700
                    1-218-285-11 s METAL, CHIP 75 5% 1/16W 1-218-285-11 s METAL, CHIP 75 5% 1/16W 1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W 1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
                                                                                                                                                     1-237-033-11 s RES, ADJ, METAL 1K
1-237-033-11 s RES, ADJ, METAL 1K
1-237-033-11 s RES, ADJ, METAL 1K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-030-11 s RES, ADJ, METAL 100
 R866
                                                                                                                                    RV701
 R867
                                                                                                                                    RV750
 R900
                                                                                                                                    RV751
 R901
                                                                                                                                    RV800
R902
                                                                                                                                    RV850
                    1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-732-11 s METAL, CHIP 47K 0.50% 1/16W
R903
                                                                                                                                    SP200
                                                                                                                                                      1-566-388-11 s CONNECTOR, 8P, MALE 1-566-388-11 s CONNECTOR, 8P, MALE
                                                                                                                                   SP201
SP202
R904
R905
                                                                                                                                                     1-566-388-11 s CONNECTOR, 8P, MALE
1-566-388-11 s CONNECTOR, 8P, MALE
1-566-388-11 s CONNECTOR, 8P, MALE
R906
                                                                                                                                    SP600
R907
                                                                                                                                   SP601
                    R908
                                                                                                                                   SP602
                                                                                                                                                     1-566-388-11 s CONNECTOR, 8P, MALE
R909
R910
                                                                                                                                   SS200
                                                                                                                                                     1-565-413-11 o PLUG, SHORTING
                                                                                                                                  SS201
SS202
                                                                                                                                                     1-565-413-11 o PLUG,
1-565-413-11 o PLUG,
R911
                                                                                                                                                                                                      SHORTING
R912
                                                                                                                                                                                                      SHORTING
                                                                                                                                   SS600
                                                                                                                                                      1-565-413-11 o PLUG,
                                                                                                                                                                                                      SHORTING
                    1-216-821-11 s METAL, CHIP 1K 5% 1/16W
1-216-826-11 s METAL, CHIP 2.7K 5% 1/16W
1-216-826-11 s METAL, CHIP 2.7K 5% 1/16W
R913
                                                                                                                                   SS601
                                                                                                                                                     1-565-413-11 o PLUG,
                                                                                                                                                                                                      SHORTING
R914
                                                                                                                                   SS602
                                                                                                                                                     1-565-413-11 o PLUG, SHORTING
R915
                                                                                                                                   T200
                                                                                                                                                     1-427-595-11 s TRANSFORMER, RF INPUT
RV100
                    1-237-032-11 s RES, ADJ, METAL 500
                    1-237-034-11 s RES, ADJ, METAL 2K
1-237-035-11 s RES, ADJ, METAL 2K
1-237-034-11 s RES, ADJ, METAL 2K
1-237-035-11 s RES, ADJ, METAL 2K
                                                                                                                                                     1-427-595-11 s TRANSFORMER, RF INPUT
1-423-254-11 s TRANSFORMER, RF INPUT
1-423-254-11 s TRANSFORMER, RF INPUT
RV101
                                                                                                                                  T201
RV102
                                                                                                                                   T600
RV103
                                                                                                                                  T601
RV104
                                                                                                                                  TH400
                                                                                                                                                     1-809-308-21 s THERMISTOR, CHIP 3.3K
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(V0-34P BOARD)

(VO-34P BOARD)

Ref. No. or Q'ty Part No. SP Description

Ref. No. or Q'ty Part No.

SP Description

TR2 8-769-401-59 s TRANSISTOR 2SK613-3 TR3 8-769-401-59 s TRANSISTOR 2SK613-3

FRAME	(FRAME)
Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description
1pc A-6050-833-A s DRUM ASSY, DBH-23A-R 1pc 1-466-600-11 s CONVERTER DC-DC 1pc 1-543-316-21 s HEAD, SENSING(SMALL TYPE)"TAPE TOP" 1pc 1-543-316-21 s HEAD, SENSING(SMALL TYPE)"TAPE END"	CNOO4F (to AU-144P board) 1-569-197-11 0 HOUSING 4P
1pc 1-690-117-11 s WIRE, FLEXIBLE CARD 25P (MB-362 board to MB-363 board)	1-569-193-11 o CONTACT, FEMALE AWG24-30 CN004F (to MB-362 board)
1pc 1-690-118-11 s WIRE, FLEXIBLE CARD 15P (MB-362 board to CM-504 board)	1-569-198-11 o HOUSING 5P 1-569-193-11 o CONTACT, FEMALE AWG24-30
1pc 1-690-119-11 s WIRE, FLEXIBLE CARD 16P (MB-363 board to VO-34 board)	CNOO4F (to SS-46P board) 1-569-195-11 s HOUSING 2P 1-569-193-11 o CONTACT, FEMALE AWG24-30
1pc 1-690-120-11 s WIRE, FLEXIBLE CARD 20P (MB-362 board to CR-504 board)	CNOO4F (to VO-34P board) 1-569-196-11 o HOUSING 3P
1pc 1-690-121-11 s WIRE, FLEXIBLE CARD 26P (VO-34 board to MB-363 board)	1-569-191-11 o CONTACT, FEMALE AWG22-26 1-569-193-11 o CONTACT, FEMALE AWG24-30
1pc 1-806-682-81 s SENSOR, DEW CONDENSATION	CNOOSF (to AU-144P board) 1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE AWG22-26
CN1 1-560-999-41 s CONNECTOR, XLR 4P, MALE "EXT DC IN"	1-569-193-11 o CONTACT, FEMALE AWG24-30
CN001F (to AU-144P board) 1-569-197-21 o HOUSING 4P 1-569-193-11 o CONTACT, FEMALE	CNOOSF (to MB-363 board) 1-562-255-00 o HOUSING 5P 1-562-260-11 o IL-S, FEMALE AWG24-28
CN001F (to CN-505 board) 1-562-256-00 o HOUSING 6P 1-562-260-11 o CONTACT, IL-S, FEMALE AWG24-28	CNOO5F (to VO-34P board) 1-569-196-11 o HOUSING 3P 1-569-193-11 o CONTACT, FEMALE AWG24-30
CN001F (to KY-211 board) 1-565-129-11 o HOUSING 10P 1-565-164-11 o CONTACT, FEMALE AWG28-26	CNOOGF (to AU-144P board) 1-569-199-11 o HOUSING 6P 1-569-193-11 o CONTACT, FEMALE AWG24-30
CN002F (to EXT DC IN) 1-565-169-11 o HOUSING 7P 1-562-260-11 o CONTACT, IL-S, FEMALE AWG24-28	CNOOGF (to MB-363 board) 1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE AWG22-26
CN002F (to AU-144P board) 1-569-197-11 o HOUSING 4P 1-569-193-11 o CONTACT, FEMALE AWG24-30	CNOO6F (to SS-46P board) 1-565-129-11 o HOUSING 10P 1-565-164-11 o CONTACT, FEMALE AWG28-26
CN002F (to SS-46P board) 1-569-206-11 o HOUSING 13P 1-569-193-11 o CONTACT, FEMALE AWG24-30	CN006F (to VO-34P board) 1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE AWG22-26 1-569-193-11 o CONTACT, FEMALE AWG24-30
CN002F (to TC-60P board) 1-569-206-11 o HOUSING 13P 1-569-193-11 o CONTACT, FEMALE AWG24-30	CNOO7F (to MB-363 board) 1-580-696-11 0 HOUSING 9P 1-562-260-11 0 IL-S, FEMALE AWG24-28
CN003F (to AU-144P board) 1-569-198-11 o HOUSING 5P 1-569-193-11 o CONTACT, FEMALE AWG24-30	CNOOTF (to SS-46P board) 1-569-195-11 o HOUSING 2P 1-569-193-11 o CONTACT, FEMALE AWG24-30
CN003F (to CN-560 board) 1-562-256-00 o HOUSING 6P 1-562-260-11 o CONTACT, IL-S, FEMALE AWG24-28	CN007F (to VO-34P board) 1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE AWG22-26 1-569-193-11 o CONTACT, FEMALE AWG24-30
CN003F (to MB-363 board) 1-569-201-11 o HOUSING 8P 1-569-193-11 o CONTACT, FEMALE AWG24-30	CN012F (to MB-363 board) 1-569-199-11 o HOUSING 6P 1-569-193-11 o CONTACT, FEMALE AWG24-30
CN003F (to VO-34P board) 1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE, AWG22-26 1-569-193-11 o CONTACT, FEMALE AWG24-30	CN101F (to TC-60P board) 1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE, AWG22-26 1-569-193-11 o CONTACT, FEMALE

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(FRAME)
 Ref. No. or Q'ty Part No.
                                       SP Description
CN102F (to TC-60P board)

1-569-196-11 o HOUSING 3P

1-569-191-11 o CONTACT, FEMALE, AWG22-26

1-569-193-11 o CONTACT, FEMALE
CN104F (to TC-60P board)
1-569-196-11 o HOUSING 3P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN105F (to TC-60P board)
1-569-196-11 o HOUSING 3P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN106F (to TC-60P board)
                   1-569-195-11 s HOUSING 2P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN107F (to TC-60P board)
                  1-569-195-11 s HOUSING 2P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN108F (to MB-362 board)
1-569-197-11 o HOUSING 4P
1-569-193-11 o CONTACT, FEMALE AWG24-30
 CN109F (to MB-362 board)
                  1-569-199-11 o HOUSING 6P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN201F (to LD-39 board)
1-580-587-11 o HOUSING 22P
1-580-599-11 o CONTACT, FEMALE AWG26-30
CN201F (to SS-46P board)
1-569-197-11 o HOUSING 4P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN202F (to LD-39 board)
1-569-197-11 o HOUSING 4P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN202F (to SS-46P board)
1-569-195-11 s HOUSING 2P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN203F (to SS-46P boaard)
1-569-202-11 o HOUSING 9P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN204F (to SS-46P board)
                   1-569-196-11 o HOUSING 3P
1-569-191-11 o CONTACT, FEMALE AWG22-26
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN301F (to CAPSTAN MOTOR)
1-569-202-11 o HOUSING 9P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN501F (to AH-36 board)
1-573-745-11 o HOUSING 2P
1-568-030-21 o CONTACT, FEMALE
CN502F (to AH-36 board)
                  1-573-745-11 o HOUSING 2P
1-568-030-21 o CONTACT, FEMALE
CN503F (to AH-36 board)
1-573-745-11 o HOUSING 2P
1-568-030-21 o CONTACT, FEMALE
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Ref. No. or Q'ty Part No. SP Description 1-573-618-11 s CONNECTOR, XLR 3P, FEMALE "CH-1/CH-2 AUDIO IN" CN9006 "CH-1/CH-2 AUDIO IN"

1-562-382-31 S CONNECTOR, BNC, FEMALE
"EXT TIME CODE IN"

1-562-382-31 S CONNECTOR, BNC, FEMALE
"EXT TIME CODE OUT"

1-562-382-31 S CONNECTOR, BNC, FEMALE
"GEN LOCK VIDEO IN"

1-562-382-31 S CONNECTOR, BNC, FEMALE "VIDEO OUT" CN9202 CN9203 CN9204 CN9205 1-543-157-00 s BEAD, FERRITE FB A-6762-455-A S UPPER DRUM ASSY, DBR-23-R 8-825-554-83 S HEAD, CTL PS244-21B "CTL" 8-825-770-72 S HEAD, FE EF291-21 "FULL ERASE" 8-825-776-11 S HEAD, AU PS244-2103D "AU CH-1/CH-2 R/P, TC" H1 H2 H3 H4 A-6737-208-A S MOTOR ASSY "DRUM" 8-835-437-01 S MOTOR, DC SCV-0201A "CAPSTAN" 8-835-461-01 S MOTOR, DC LN22-M16Z1B "REEL" 8-835-462-01 S MOTOR, DC DN20-Q7Z2B "THREAD" M1 M2 M3 M4 1-520-495-11 s METER, LEVEL "CH-1" 1-520-495-21 s METER, LEVEL "CH-2" ME1 ME2 1-454-445-21 s SOLENOID "PINCH" 1-454-382-31 s SOLENOID "BRAKE" PM1 PM2 1-237-790-11 s RES, VAR CARBON 10K "CH-1 REC LEVEL 1-237-790-11 s RES, VAR CARBON 10K "CH-2 REC LEVEL 1-237-790-21 s RES, VAR CARBON 10K "MONITOR LEVEL" 1-237-790-21 s RES, VAR CARBON 10K "ALARM LEVEL" RV1 RV2 RV3 RV4 SP1 1-503-293-00 o SPEAKER S1 1-553-448-00 s SWITCH. TOGGLE

(FRAME)

## PACKING MATERIALS & SUPPLIED ACCESSORIES

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#### OPTIONAL FIXTURE

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Part No. SP Description

J-6001-820-A o DRUM ECCENTRICITY GAUGE (3)
J-6001-830-A o DRUM ECCENTRICITY GAUGE (2)
J-6001-840-A o DRUM ECCENTRICITY GAUGE (1)

Or
J-6325-530-A o DRUM ECCENTRICITY GAUGE (6)

J-6087-000-A o DRUM ECCENTRICITY GAUGE (5)
J-6080-003-C o T TYPE TORQUE MEASUREMENT CASSETTE
J-6080-003-A o CASSETTE REFERENCE PLATE
J-6080-011-A o REEL TABLE TENSION GAUGE
J-6080-570-A o PARALLEL BOARD
J-6152-450-A o WIRE CLEARANCE CHECK GAUGE
J-6190-800-A o TENSION REGULATOR SCANTNESS CHECK TOOL
J-6321-040-A o DRIVER
J-6321-500-A o TAPE GUIDE ADJUSTMENT DRIVER

J-6332-290-A o SERVO REMOTE CONTROL TOOL (EW-229)
J-6337-830-A o CAMERA TOOL
J-6330-040-A o CABLE (EW-804)
2-034-697-00 o CLEANING PIECE

7-661-018-18 o OIL
7-662-010-04 o GREASE (SGL-505)
7-700-736-05 o HEXAGONAL SRENCH (across / at has 1.5mm)
7-732-050-30 o TENSION SCALE (200G)
8-960-096-51 o ALIGNMENT TAPE, CR2-1BPS
8-960-096-51 o ALIGNMENT TAPE, CR2-1BPS
8-960-096-91 o ALIGNMENT TAPE, CR5-1BPS
8-960-098-44 o ALIGNMENT TAPE, CR5-1BPS
8-960-098-44 o ALIGNMENT TAPE, CR5-2APS
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8-960-098-45 0 ALIGNMENT TAPE, CR8-1APS 9-919-573-01 0 CLEANING FLUID Standard TENTELOMETER (U2-H7-UNC)

produsts

# SECTION 14 CHANGED PART

NOTE: The numbers identified by making with ) are matching with each serial numbers.

106) Serial No. 10101 through 10500 107) Serial No. 10501 through 10800 108) Serial No. 10801 and higher

AU-144P BOARD		SS-40	SS-46P BOARD		
107) OLD) 107) OLD)	C23 C23 C55 C55 R50 R50	1-162-915-11 s CERAMIC, CHIP 10PF 5PF 50V DELETED. 1-162-967-11 s CERAMIC, CHIP 0.0033UF 10% 1-162-970-11 s CERAMIC, CHIP 0.01UF 5% 25V 1-216-843-11 s METAL, CHIP 68K 5% 1/16W 1-216-839-11 s METAL, CHIP 33K 5% 1/16W	107) OLD 107) OLD 107)	C244 C244 C245 C245 C416 C416	1-126-630-11 s ELECT 82uF 20% 25V 1-124-478-11 s ELECT 100uF 20% 25V 1-124-489-11 s ELECT 150uF 20% 25V 1-124-600-11 s ELECT 270uF 20% 22V 1-126-630-11 s ELECT 82uF 20% 25V 1-124-478-11 s ELECT 100uF 20% 25V
107) OLD) 108) OLD)	R51 R51 R63 R63 R64 R64	1-216-843-11 S METAL, CHIP 68K 5X 1/16W 1-216-839-11 S METAL, CHIP 33K 5X 1/16W 1-216-864-11 S METAL, CHIP 0 5X 1/16W 1-216-295-00 S METAL, CHIP 0-OHM 1-216-864-11 S METAL, CHIP 0 5X 1/16W 1-216-295-00 S METAL, CHIP 0-OHM	OLD) 107) OLD) 107) OLD) 107)	C601 C601 IC601 IC601 IC602 IC602	NOT IN USE. 1-135-091-00 s TANTALUN, CHIP 1uF 10% 16V NOT IN USE. 8-759-245-41 s IC TC4S584F NOT IN USE. 8-759-209-57 s IC TC4S69F
 DUS-49	06 BOARD		OLD) 107) OLD) 107) OLD) 107) 107)	Q511 Q511 Q512 Q512 R274 R274 R274	NOT IN USE. 8-729-905-61 s TRANSISTOR DTC124EU NOT IN USE. 8-729-905-61 s TRANSISTOR DTC124EU 1-216-855-11 s METAL, CHIP 680K 5% 1/16W 1-216-848-11 s METAL, CHIP 180K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W
107) OLD) 107) OLD)	1pc 1pc Q1 Q1 Q2 Q2	1-642-156-11 o PRINTED CIRCUIT BOARD, DUS-496 DELETED. 8-729-905-61 s TRANSISTOR DTC124EU DELETED. 8-729-905-61 s TRANSISTOR DTC124EU DELETED.	OLD) 107) OLD) 107) OLD) 107)	R276 R276 R284 R284 R323 R323	1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-851-11 s METAL, CHIP 330K 5% 1/16W 1-216-849-11 s METAL 220K 5% 1/16W 1-218-748-11 s METAL 220K 0.5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W
107) OLD) 107) OLD)	R1 R1 R2 R2 R3 R3	1-216-295-00 s RES, CHIP 0 5% 1/10W DELETED. 1-216-699-11 s 100% 0,5% 1/10W DELETED. 1-249-421-11 s 2.2% 5% 1/4W DELETED.	OLD) 107) OLD) 107) OLD) 107)	R324 R324 R325 R325 R326 R326	1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W
	R4 R4	1-249-421-11 s 2.2K 5% 1/4W DELETED.	OLD) 107) OLD) 107) OLD) 107)	R327 R327 R349 R349 R350 R350	1-216-821-11 s METAL, CHIP 1K 5% 1/1.6W 1-216-841-11 s METAL, CHIP 1K 5% 1/1.6W NOT IN USE. 1-216-864-11 s METAL, CHIP 0 5% 1/16W NOT IN USE. 1-216-821-11 s METAL, CHIP 1K 5% 1/1.6W
DUS-85	2 BOARD		OLD) 107) OLD) 107)	R604 R604 R605 R605	NOT IN USE. 1-216-833-11 s METAL, CHIP 10K 5% 1/16W NOT IN USE. 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
107) OLD) 107) OLD)	1pc 1pc C601 C601 IC601 IC601	1-641-735-11 o PRINTED CIRCUIT BOARD, DUS-852 DELETED. 1-135-091-91 s ELECT, CHIP 1uf 20% 16V DELETED. 8-759-245-06 s IC TC4S584F DELETED.	OLD) 107) OLD) 107) OLD)	R606 R606 RV201 RV201 RV202 RV202	1-216-825-11 S HETAL, CHIP 2.2K 5% 1/16W 1-216-825-11 S METAL, CHIP 2.2K 5% 1/16W 1-237-036-11 S RES, ADJ, METAL 10K 1-237-036-11 S RES, ADJ, METAL 5K 1-237-036-11 S RES, ADJ, METAL 10K 1-237-035-11 S RES, ADJ, METAL 5K
107) OLD) 107) OLD)	IC602 IC602 R602 R602 R604 R604	8-759-209-58 s IC TC4S69F DELETED. 1-216-109-00 s METAL, CHIP 330K 5% 1/10W DELETED. 1-216-073-00 s 10K 50% 1/10W DELETED.	107)	a i suc	1 201 000 II S BEU, BOU, MEIRE OR

### TC-60P BOARD

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1-126-154-11 S ELECT 47UF 20% 6.3V
1-135-166-21 S TANTALUM, CHIP 47UF 10% 10V
1-216-795-00 S METAL, CHIP 0 5% 1/10W
DELETED.
1-216-795-00 S METAL, CHIP 0 5% 1/10W
DELETED.
              C9
C9
R155
R155
R255
R255
OLD)
106)
OLD)
106)
OLD)
106)
                                         1-216-849-11 S METAL, CHIP 220K 5% 1/16W 1-216-851-11 S METAL, CHIP 330K 0.5% 1/16W 1-216-833-11 S METAL, CHIP 10K 5% 1/16W 1-216-821-11 S METAL, CHIP 1K 0.5% 1/16W 1-216-849-11 S METAL, CHIP 220K 5% 1/16W DELETED.
                 R587
106
OLD
                 R587
R619
                R619
R632
R632
106)
OLD)
106)
                R651
R651
R702
                                         NOT IN USE.
1-218-738-11 s METAL, CHIP 82X 0.5% 1/16W
NOT IN USE.
OLD)
108)
OLD)
106)
                R702
                                          1-216-864-11 s METAL, CMIP 0 5% 1/16W
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## VO-34P BOARD

OLD) 107} OLD) 107) OLD) 106)	R233 R233 R235 R235 R400 R400	1-216-603-11 s METAL, CHIP 10 5% 1/10W 1-216-613-11 s METAL, CHIP 27 0.5% 1/10W 1-216-603-11 s METAL, CHIP 10 5% 1/10W 1-216-613-11 s METAL, CHIP 27 0.5% 1/10W 1-216-833-11 s METAL, CHIP 10% 5% 1/16W DELETED.
OLD) 106) OLD) 107) OLD) 107)	R407 R407 R644 R644 R646 R646	1-216-821-11 S METAL, CHIP 1K 5Z 1/16W 1-218-708-11 S METAL, CHIP 4.7K 0.5Z 1/16W 1-216-603-11 S METAL, CHIP 10 5Z 1/10W 1-216-613-11 S METAL, CHIP 27 0.5Z 1/10W 1-216-603-11 S METAL, CHIP 10 5Z 1/10W 1-216-613-11 S METAL, CHIP 27 0.5Z 1/10W